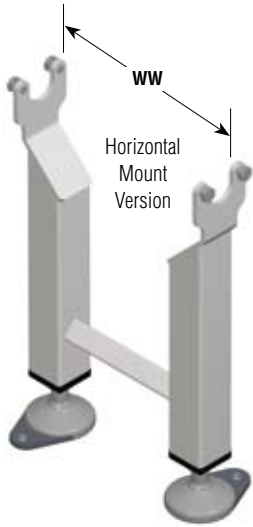
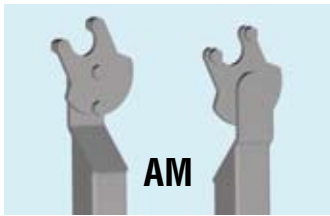


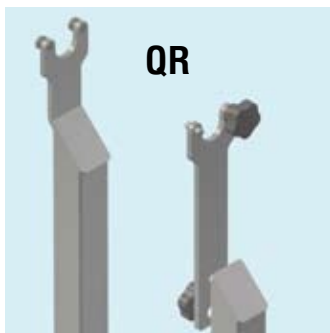
AquaPruf® ULTIMATE SERIES: 7600 SUPPORT STANDS



Horizontal Mount



Incline Mount



Quick Release Mount

Support Stand Quantity Chart

- Horizontal Mount Version for direct conveyor mounting, conveyor must be level (Mount directly to conveyor)
- Foot self-aligns 10° for sloped floors
- +/- 1 3/8" height adjustment
- All components are stainless steel brushed to #4 finish
- Incline Mount Version for angled conveyor applications
- Sanitary Support Stands do not require mounting brackets

7600 Ultimate Straight Conveyors

Conveyor Length	Number of Supports
36" (0.8m) - 132" (3.4m)	2
133" (3.4m) - 252" (6.4m)	3
253" (6.4m) - 372" (9.4m)	4
373" (9.5m) - 480" (12.2m)	5

Straight Conveyor Fixed Foot Model

Conveyor Width		6" (152)	8" (203)	10" (254)	12" (305)	14" (356)	2" (51) increments up to...	36" (914)	
WW Part # Reference		06	08	10	12	14	02 increments up to...	36	
HM	Stand Width	18.3" (465)	20.3" (517)	22.3" (566)	24.3" (617)	18.4" (467)	2" (51) increments up to...	40.4" (1,026)	
	Top of Belt Height	22" (559)				1" (25) increments up to...			72" (1,829)
	HH Part # Reference	22				0101 increments up to...			72
AM	Stand Width	18.3" (465)	20.3" (517)	22.3" (566)	24.3" (617)	18.5" (470)	2" (51) increments up to...	40.5" (1,029)	
	Top of Belt Height	22" (559)				1" (25) increments up to...			72" (1,829)
	HH Part # Reference	22				0101 increments up to...			72
QR	Stand Width	13.8" (351)	15.8" (401)	17.8" (452)	19.8" (503)	21.8" (554)	2" (51) increments up to...	43.8" (1,113)	
	Top of Belt Height	30" (762)				or			72" (1,829)
	HH Part # Reference	30				or			72

Straight Conveyor Swivel Locking Caster Model*

Conveyor Width		6" (152)	8" (203)	10" (254)	12" (305)	14" (356)	2" (51) increments up to...	36" (914)	
WW Part # Reference		06	08	10	12	14	02 increments up to...	36	
HM	Stand Width	18.3" (465)	20.3" (517)	22.3" (566)	24.3" (617)	18.4" (467)	2" (51) increments up to...	40.4" (1,026)	
	Top of Belt Height	28" (711)				1" (25) increments up to...			72" (1,829)
	HH Part # Reference	28				0101 increments up to...			72
AM	Stand Width	18.3" (465)	20.3" (517)	22.3" (566)	24.3" (617)	18.5" (470)	2" (51) increments up to...	40.5" (1,029)	
	Top of Belt Height	28" (711)				1" (25) increments up to...			72" (1,829)
	HH Part # Reference	28				0101 increments up to...			72

Note: HH is to Conveyor Top of Belt. * Some caster model support stands are equipped with integrated outriggers. Contact factory for details.

The Quick Release Stands require the use of Floor Anchors (see below).

Due to the wide variety of drive set ups and applications, point of installation guarding is the responsibility of the end user.



Welded Stand Offs Keep Fasteners out of Food Zone



Threadless Stainless Steel Support Stand Feet



Threadless Stainless Steel Support Stand Casters

For ordering information, see page 219

TALL SUPPORT STANDS

Fixed Foot Model

Conveyor Width	4" (102)	6" (152)	8" (203)	in 2" (51mm) increments up to...	60" (1,524)
WW Part # Reference	04	06	08	in 02 increments up to...	60
Stand Width at Foot *	(0.263)(HH max) + (WW + 6) inches				
Top of Belt (Minimum)	71" (1,803)	72" (1,829)	73" (1,854)	in 1" (25mm) increments up to...	95" (2,413)
Top of Belt (Maximum)	75" (1,905)	76" (1,930)	77" (1,956)	in 1" (25mm) increments up to...	99" (2,515)
HHHH Part Number	7175	7276	7377	in 01 increments up to...	9599



Horizontal Mount



Adjustable Mount

- All components are stainless steel brushed to #4 finish
- Has +/- 2" of adjustment
- Fixed Foot self aligns 10° for sloped floors
- Horizontal Mount Version for Direct Level Conveyor Mounting
- Incline Mount Version for angled conveyor applications
- Includes Diagonal Brace for stability
- Tall Support Stands require the use of floor anchors

* Width dimension is nominal dimension for space claim purposes only. For detail dimension, contact factory.



Horizontal Mount Tall Stand

LOW HEIGHT SUPPORT STANDS

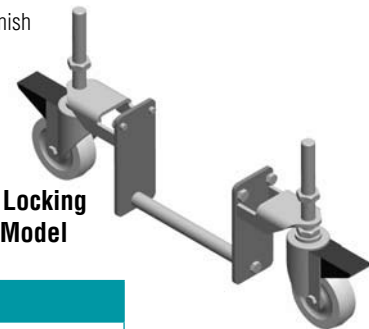
Fixed Foot Model

Top of Belt (Minimum)	7" (178)	9" (229)
Top of Belt (Maximum)	11" (279)	13" (330)
HHHH Part # Reference	0711	0913
Stand Width at Foot *	WW + 10.5" (267mm)	

- All components are stainless steel brushed to #4 finish
- Has +/- 2" of adjustment
- Fixed Foot self aligns 10° for sloped floors
- Caster is swivel locking
- Horizontal conveyor mounts only

* Width dimension is nominal dimension for space claim purposes only. For detail dimension, contact factory.

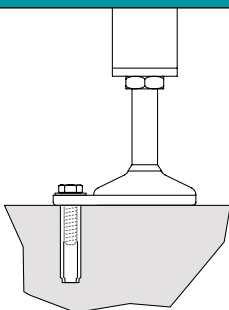
Swivel Locking Caster Model



Swivel Locking Caster Model

Conveyor Width	4" (102)	6" (152)	8" (203)	in 2" (51mm) increments up to...	60" (1,524)
WW Part # Reference	04	06	08	in 02 increments up to...	60
Stand Width at Caster *	22" (559)	24" (610)	26" (660)	in 2" (51mm) increments up to...	78" (1,981)
Top of Belt (Minimum)	12" (305)		14" (356)		16" (406)
Top of Belt (Maximum)	16" (406)		18" (457)		20" (508)
HHHH Part Number	1216		1418		1620

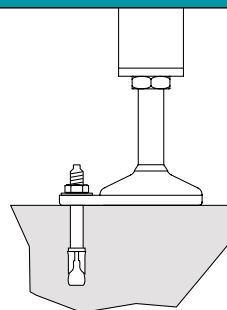
SANITARY FLOOR ANCHOR KITS



Type 1 Sanitary Floor Anchor Kit

- 3/8" (10 mm) x 1.57" (40 mm) drop in
- Stainless Steel
- Anchor is flush with floor upon removal of bolt
- Two (2) per anchor kit

Part No. FAS-1



Type 2 Sanitary Floor Anchor Kit

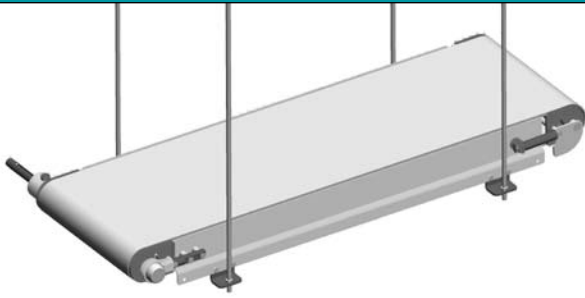
- 3/8" (10 mm) x 2 3/4" (70 mm)
- Stainless Steel
- Threaded anchor bolt protrudes above floor after installation
- Two (2) per anchor kit

Part No. FAS-2

Note: Dimensions = in (mm)

For ordering information, see page 219

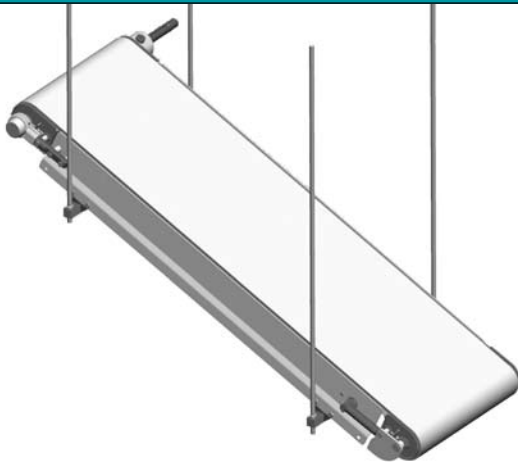
HORIZONTAL CEILING SUPPORTS



- All components are stainless steel brushed to #4 finish
- Includes a pair of mounting brackets and hardware for support on both sides of conveyor
- Compatible with 1/2" threaded support rod provided by others

Part No. 39HCS

ADJUSTABLE ANGLE CEILING SUPPORTS



- All components are stainless steel brushed to #4 finish
- Includes a pair of mounting brackets and hardware for support on both sides of conveyor
- Compatible with 1/2" threaded support rod provided by others
- Mounting block pivots to support incline mounts from 0° to 60°

Part No. 39ACS

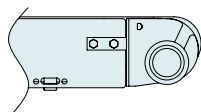
ACCESSORIES

Motorized Pulley

- 304 stainless steel for durability in tough applications
- Sealed drum motor is ideal for heavy duty washdown applications
- Pulley locating supports allow for fast removal and relocating for sanitation
- No fasteners are used to locate sprockets on motorized pulley
- Innovative sprocket locating key way allows for fast and effective sanitation

For full details, see 7400 section, page 138

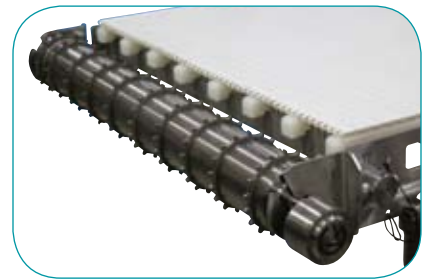
**Progressive Key Sprocket Retention System*



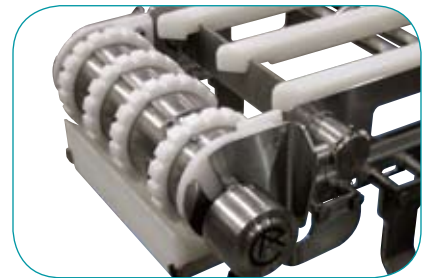
MOTORIZED PULLEY TAIL



7400/7400 ULTIMATE* - Stainless Steel Sprocket



7600 ULTIMATE* - Plastic Sprocket



For ordering information, see page 219

Due to the wide variety of drive set ups and applications, point of installation guarding is the responsibility of the end user.