



## 7400/7600/7350/7360 Retaining clip installation

1. Mark position of old spring clips and remove.
2. Place new ring on table or flat surface.



3. Insert 6mm or 1/4" hex key wrench in smaller hex hole and 8mm or 5/16" hex key wrench in slotted hex hole with arms pointing away from center hole. Rotate larger wrench 30 degree towards smaller wrench – opening clip.



4. Slide retaining ring over shaft and into position.



5. Rotate larger wrench 30 degree away from smaller wrench – closing clip and clamping on shaft.



6. Remove hex wrenches and ensure roller spins freely. If necessary adjust location.



Retaining ring sizes:

514823 - For 0.875" stainless steel shafts

514825 - For 1.000" stainless steel shafts

514827 - For 0.880" aluminum shafts (divots on outside hex flats)

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