

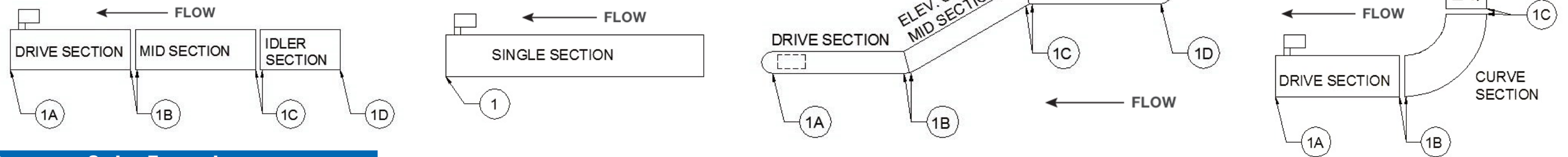
## DORNER CONVEYOR ASSEMBLY QUICK START GUIDE

Conveyors are labeled on one side from the drive end towards the idler end:



**Exceptions:** Single section conveyors or conveyors left fully assembled for shipment do not have letters. 1100 & 4100 Series conveyors are not labeled as they always ship fully assembled.

### SECTION LABELING EXAMPLES



### Conveyor Order Example:

1st stainless conveyor built for order – Blue 1A, 1B, 1C, 1D, etc.  
 2nd stainless conveyor built for order – Blue 2A, 2B, 2C, 2D, etc.  
 1st 2200 conveyor built for order – Red 1A, 1B, 1C, 1D, etc.

Accessories will match the conveyor number. If accessories are section specific, they will match section letter(s).

**Example:** Every piece of cut guiding on conveyor 1 is the same. There will be no section letters on the guiding, only the conveyor number will be present.

For additional details please refer to the conveyor manual.