

**6100 Series Bottom Mount Drive Package
for Heavy Load 90°Sanitary Gearmotors**

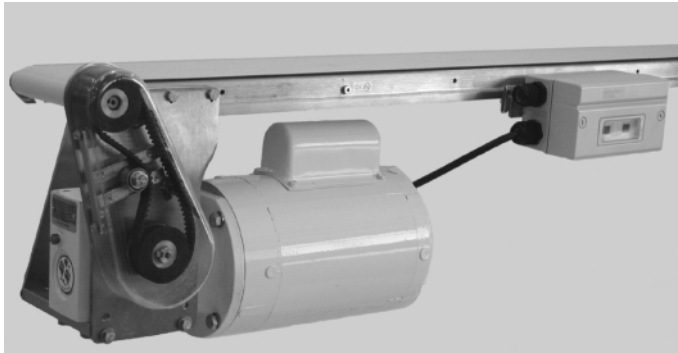






Table of Contents



Warnings – General Safety	2	Preventive Maintenance & Adjustment	8
Introduction	2	Required Tools	8
Product Description	3	Timing Belt Replacement	8
Specifications	3	Timing Belt Tensioning	9
Installation	5	Drive or Driven Pulley Replacement	9
Required Tools	5	Gear Reducer Replacement	10
Mounting	5	Gear Motor Replacement	12
Wiring	7	Service Parts	13
Three-phase Motor Starter	7	Return Policy	14

Warnings – General Safety



	WARNING	
<p>The safety alert symbol, black triangle with white exclamation, is used to alert you to potential personal injury hazards.</p>		



		WARNING
<p>Gearmotors may be HOT. DO NOT TOUCH Gearmotors.</p>		

		DANGER
<p>Climbing, sitting, walking or riding on conveyor will cause severe injury. KEEP OFF CONVEYORS.</p>		

		WARNING
<p>Exposed moving parts can cause severe injury. REPLACE ALL GUARDS BEFORE RUNNING CONVEYOR.</p>		

		DANGER
<p>Do NOT OPERATE CONVEYORS IN AN EXPLOSIVE ENVIRONMENT.</p>		

		WARNING
<p>Dorner cannot control the physical installation and application of conveyors. Taking protective measures is the responsibility of the user. When conveyors are used in conjunction with other equipment or as part of a multiple conveyor system, CHECK FOR POTENTIAL PINCH POINTS and other mechanical hazards before system start-up.</p>		

		WARNING
<p>Exposed moving parts can cause severe injury. LOCK OUT POWER before removing guards or performing maintenance.</p>		

Introduction

IMPORTANT: Some illustrations may show guards removed. Do NOT operate equipment without guards.

Upon receipt of shipment:

- Compare shipment with packing slip. Contact factory regarding discrepancies.
- Inspect packages for shipping damage. Contact carrier regarding damage.

- Accessories may be shipped loose. See accessory instructions for installation.

Dorner 6100 Series conveyors are covered by patent number 5174435 and corresponding patents and patent applications in other countries.

Dorner's Limited Warranty applies.

Dorner reserves the right to make changes at any time without notice or obligation.

Product Description

Refer to Figure 1 for typical components.

Typical Components	
A	Conveyor
B	Mounting Bracket
C	Gearmotor
D	Timing Belt Tensioner
E	Cover
F	Timing Belt
G	Drive Pulley
H	Driven Pulley
I	Motor Control

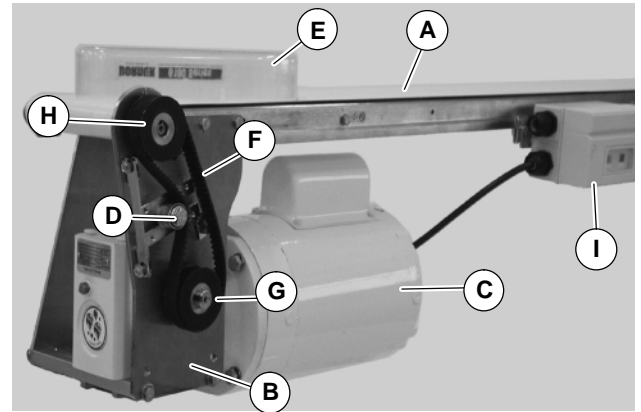


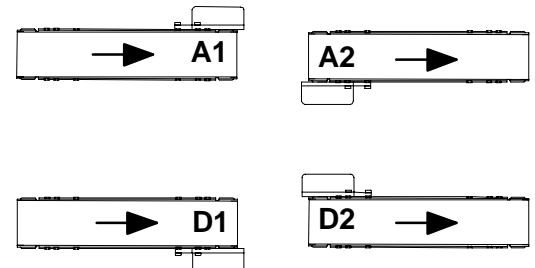
Figure 1

Specifications

Gearmotor Mounting Package Models:

Example:

6 U B L Z WW A1 - 3232
 — Drive/Driven Pulleys (See tables 2, 3 & 4)
 — “-” = Flat Belt (or add cleat type)
 — Mount Position = A1, A2, D1 or D2 (see detail to the right)
 — Conveyor Width Reference*
 — Gearmotor Type = Heavy Load, Sanitary
 — Output Shaft Type L = Left Hand
 — R = Right Hand
 — Mount Style = Bottom Mount
 — Language Code = CE English



* See “Ordering and Specifications” Catalog for details.

Table 1: Gearmotor Specifications

	Three-Phase
Output Power	0.19 kW
Input Voltage	230/400 Volts A.C.
Input Frequency	50 Hz
Full Load Amperes	1.2/.7 Amperes
Gearmotor Ratios	5:1, 15:1 and 50:1
Protection Ratings	IP55 for Gearmotor and Motor Starter

Specifications

Table 2: Heavy Load Fixed Speed 90° Sanitary 60 Hz Gearmotors

Gearmotors			Belt Speed		Drive Pulley	Driven Pulley
Part Number	RPM	N-m	ft/min	M/min		
62(c)050(r)Z4(vp)FN	29	50.1	5	1.5	19	32
62(c)050(r)Z4(vp)FN	29	50.1	8	2.4	32	32
62(c)050(r)Z4(vp)FN	29	50.1	12	3.7	48	32
62(c)050(r)Z4(vp)FN	29	50.1	18	5.5	48	22
62(c)015(r)Z4(vp)FN	97	19.9	28	8.5	32	32
62(c)015(r)Z4(vp)FN	97	19.9	41	12.5	48	32
62(c)015(r)Z4(vp)FN	97	19.9	60	18.3	48	22
62(c)005(r)Z4(vp)FN	290	7.2	83	25.3	32	32
62(c)005(r)Z4(vp)FN	290	7.2	124	37.8	48	32
62(c)005(r)Z4(vp)FN	290	7.2	155	47.2	60	32
62(c)005(r)Z4(vp)FN	290	7.2	181	55.2	48	22
62(c)005(r)Z4(vp)FN	290	7.2	226	68.9	60	22

(c) = Electrical Configuration

G = CE German

U = CE Great Britain

(vp) = Voltage and Phase

23 = 230 V 3 phase

43 = 400V 3 phase

(r) = Output Shaft Orientation

L = Left Hand

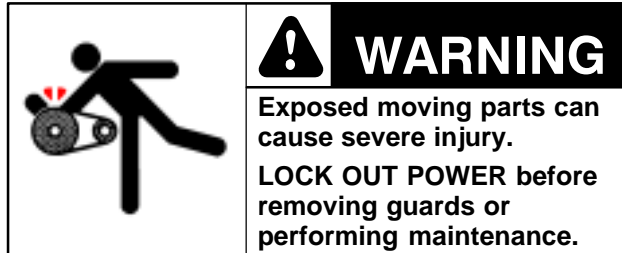
R = Right Hand

NOTE: For belt speed other than those listed, contact factory for details.

Required Tools

- Wrenches (for hexagon head fasteners)
8mm, 10mm, 13mm & 14mm
- 2.5 mm hex key wrench
- Straight edge
- Torque wrench

Mounting



Installation Component List	
A	Bottom Mounting Package Assembly
B	M6 x 30 mm, Hexagon Head Screws (4x)
C	Timing Belt
D	Driven Pulley
E	Drive Cover
F	Motor Key
G	Motor Mounting Screws & Washers (4x)
H	Drive Pulley
I	Motor
J	Gear Reducer
K	Motor Starter
L	M6 x 20mm Hex Head Screws (2x)
M	Accessory Mounting Clips
N	Key

1. Gather components (Figure 2)

NOTE: 102mm and wider mounting assembly shown. 51mm and 76mm wide mounting assemblies include two spacer (AC of Figure 5) and two long M6 screws (AD).

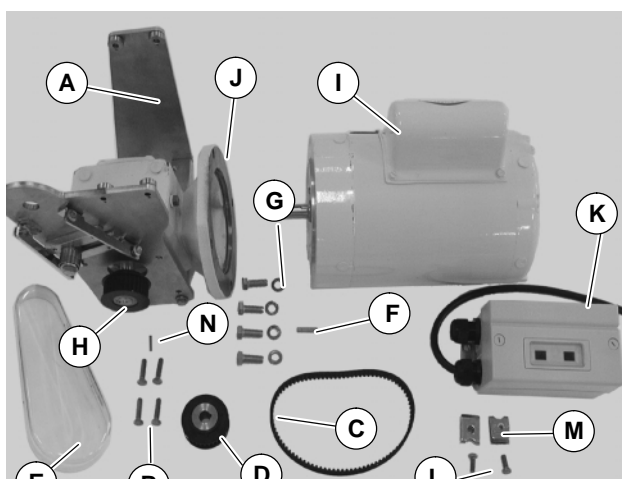


Figure 2

2. Remove screws (O of Figure 3) from both sides of conveyor.

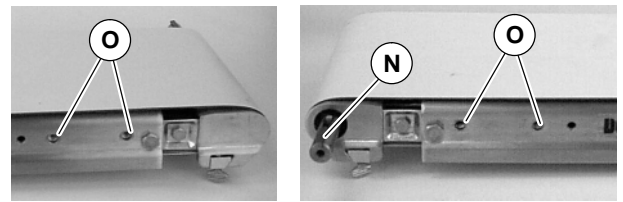
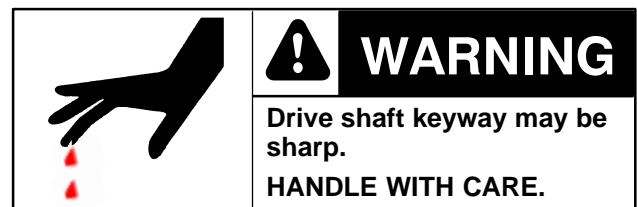


Figure 3



3. Install square key (N of Figure 3) into conveyor drive shaft.
- 4a. For 102mm and wider conveyors, loosen (but do not remove) screws (P of Figure 4). Attach bottom mount assembly (A) to conveyor with screws (B). Tighten screws (B) and (P) to 10.4 Nm.

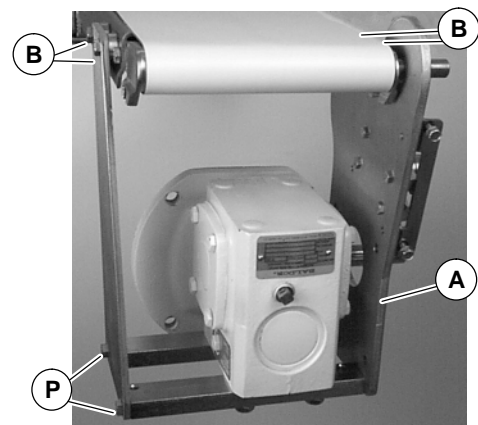


Figure 4

- 4b. For 51mm to 76mm wide conveyors, loosen (but do not remove) screws (P of Figure 5). Attach bottom mount assembly (A) to conveyor with two screws (B), spacer tubes (AC) and screws (AD). Tighten screws (B), (AD) and (P) to 10.4 Nm.

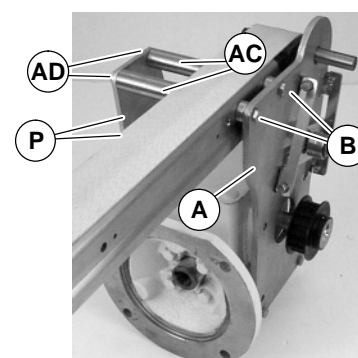


Figure 5

Installation

5. Wrap timing belt (C of Figure 6) around driven pulley (D) and drive pulley (H). Attach driven pulley (D) to conveyor shaft.

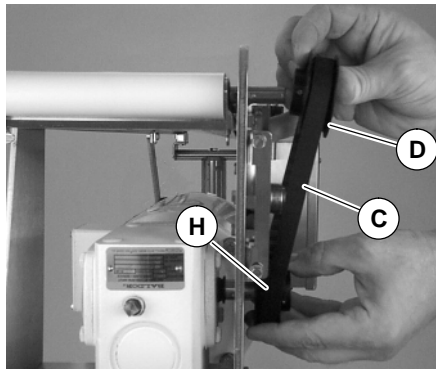


Figure 6

6. Using a straight edge (Q of Figure 7), align driven pulley (D) with drive pulley (H). Tighten driven pulley set screws (R).

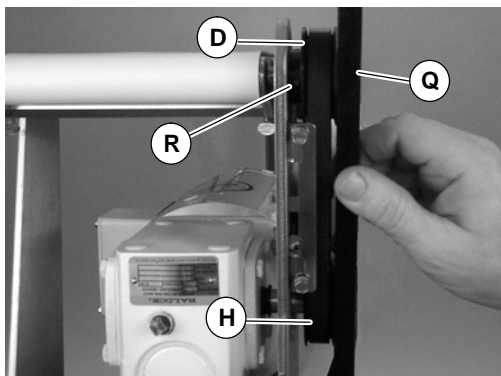


Figure 7

7. Depending on conveyor belt travel (1 or 2 of Figure 8), locate timing belt tensioner (S), as shown. Tension timing belt to obtain 3mm deflection for 4.3N of force at timing belt mid-point (T). Tighten tensioner to 51 Nm.

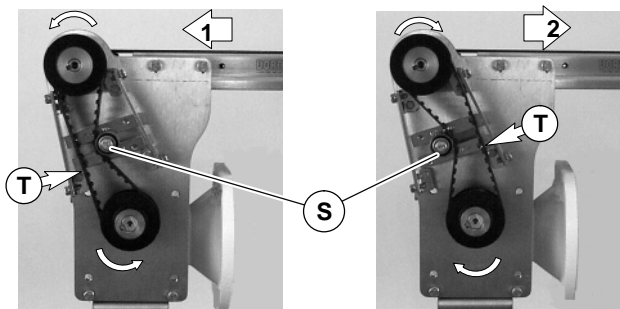


Figure 8

8. Attach cover (E of Figure 9) with screws (U). Tighten screws to 4 Nm.

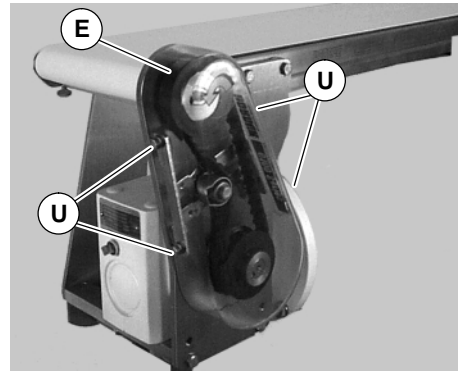
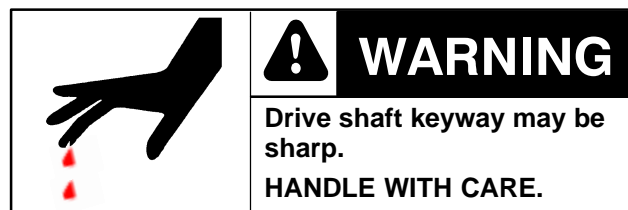


Figure 9



9. Install key (F of Figure 10).



Figure 10

IMPORTANT: Be extremely careful when coupling motor to gear reducer. Avoid misalignment and forcing the connection causing possible permanent gear reducer seal damage.

10. Attach gear motor (I of Figure 11) to gear reducer (J) with screws and washers (G of Figure 10). Tighten to 41 Nm.

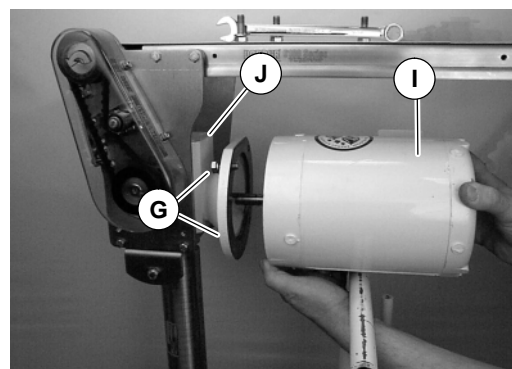


Figure 11

11. Attach mounting clips (M of Figure 12) to conveyor.

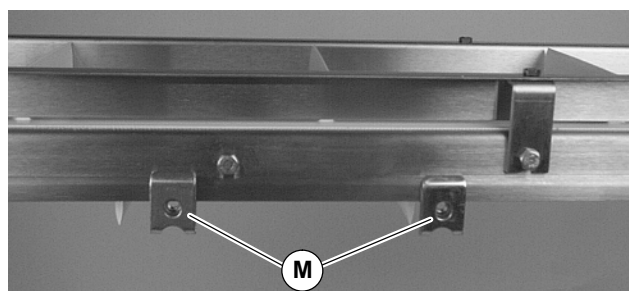


Figure 12

12. Attach motor starter (K of Figure 13) to clips with screws (L). Tighten to 10.4 Nm.

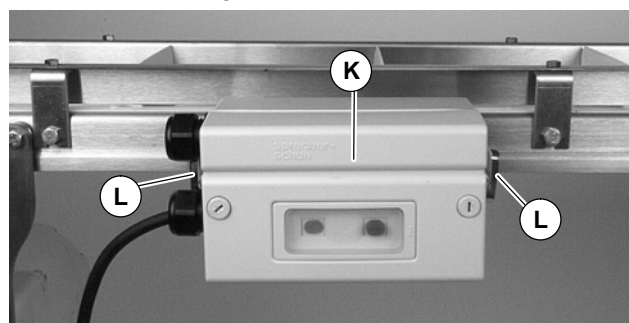



Figure 13

Wiring

Three-phase Motor Starter



⚠ DANGER

Hazardous voltage will cause severe injury or death.

LOCKOUT POWER BEFORE WIRING.

NOTE: 230 volt three-phase manual motor starters must be wired in accordance with applicable electrical codes.

1. Loosen cover screws (V of Figure 14) and remove cover.

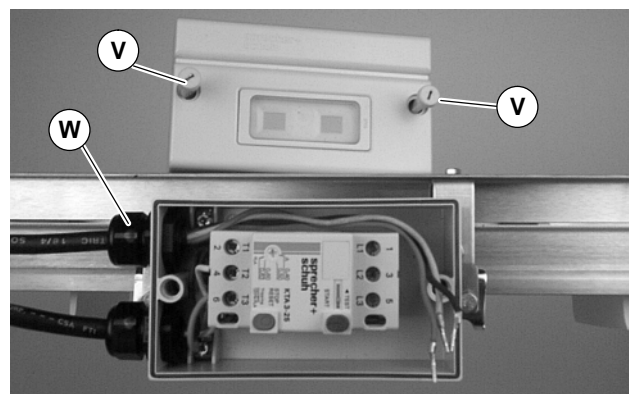


Figure 14

NOTE: Line cord must be 0.28" (7 mm) minimum to 0.47" (12 mm) maximum in diameter.

2. Insert line cord through grip (W) and tighten nut.
3. For correct three-phase motor shaft rotation, connect line phase sequence L1, L2 & L3 to terminals as shown (Figure 15).

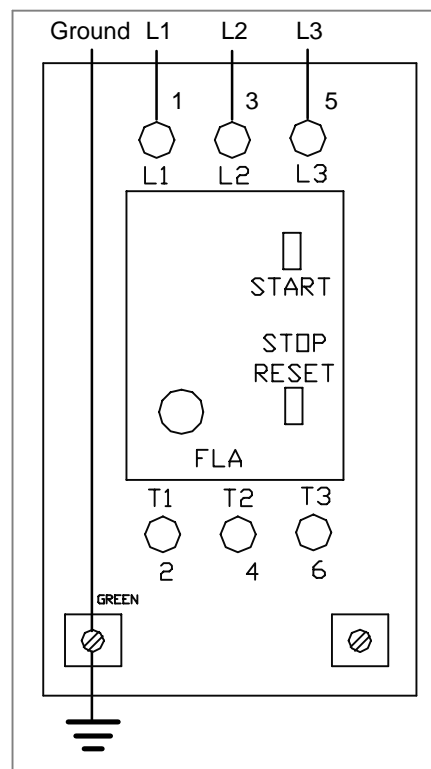


Figure 15



WARNING



Controller must be properly grounded. Failure to properly ground control box may cause injury to personnel.

NOTE: The motor ground wire is also attached to left terminal marked \perp (Figure 15).

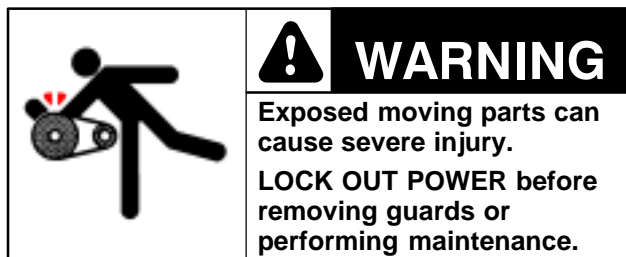
4. Attach ground wire to lower left terminal marked \perp (see Figure 15).
5. Replace starter cover and tighten screws (V of Figure 14).

Preventive Maintenance & Adjustment

Required Tools

- Wrenches (for hexagon head fasteners)
8mm, 10mm, 13mm, 14mm
- 2.5 mm hex key wrench
- Straight edge
- Torque wrench

Timing Belt Replacement



1. Loosen four (4) screws (U of Figure 16) and remove cover (E).

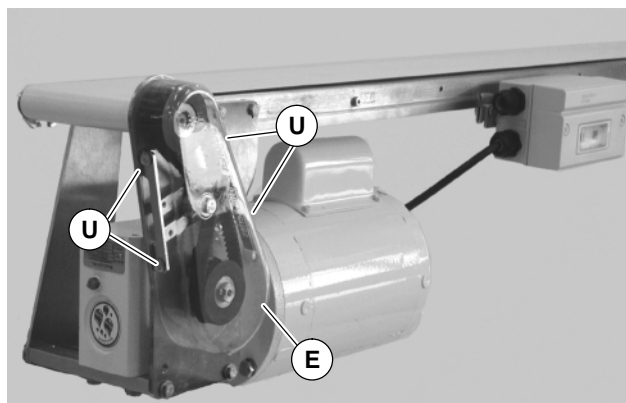


Figure 16

2. Loosen tensioner (S of Figure 17).

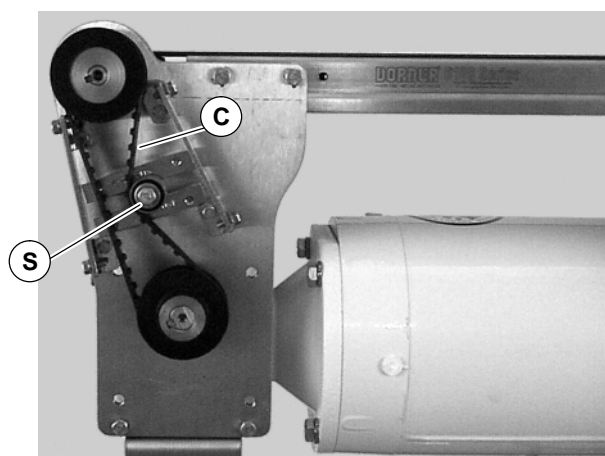


Figure 17

3. Remove timing belt (C).

NOTE: If timing belt does not slide over pulley flange, loosen driven pulley set screws (R of Figure 18) and remove pulley with belt. For re-installation, see steps 5 and 6 on page 6.

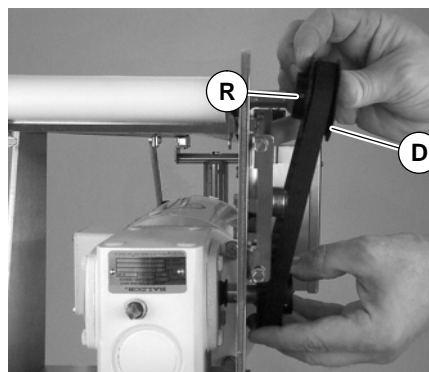


Figure 18

4. Install new timing belt.
5. Depending on conveyor belt travel (1 or 2 of Figure 19), locate timing belt tensioner (S) as shown. Tension timing belt to obtain 3mm deflection for 4.3N of force at timing belt mid-point (T). Tighten tensioner to 51 Nm.

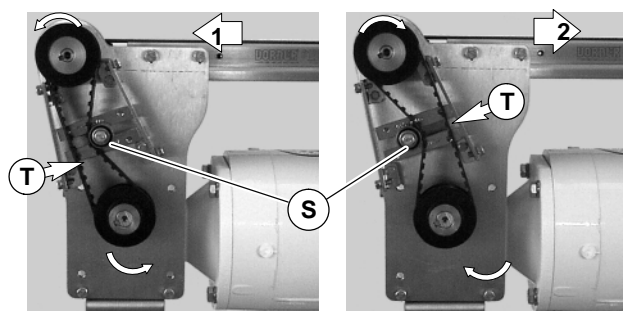


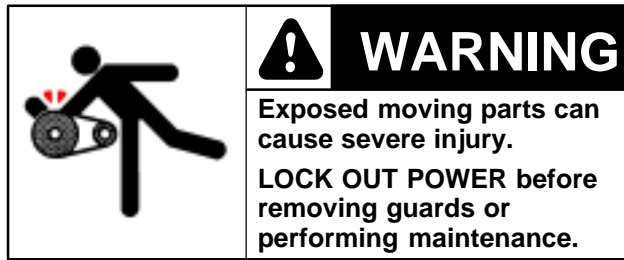
Figure 19

NOTE: Do not over-tighten screws (U of Figure 16).

6. Attach cover (E of Figure 16) and tighten four (4) screws (U) to 4 Nm.

Preventive Maintenance and Adjustment

Timing Belt Tensioning



1. Remove four (4) screws (U of Figure 20) and remove cover (E).

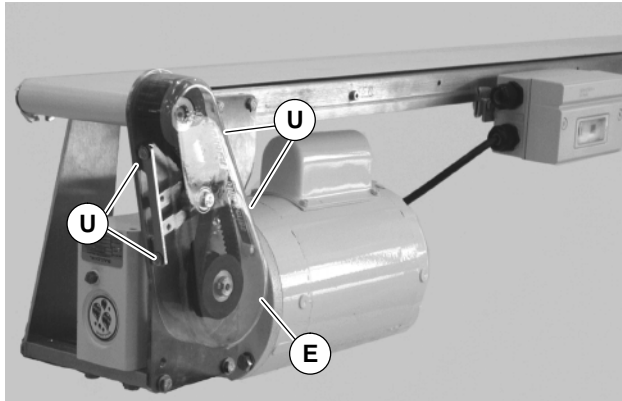


Figure 20

2. Loosen tensioner (S of Figure 21).

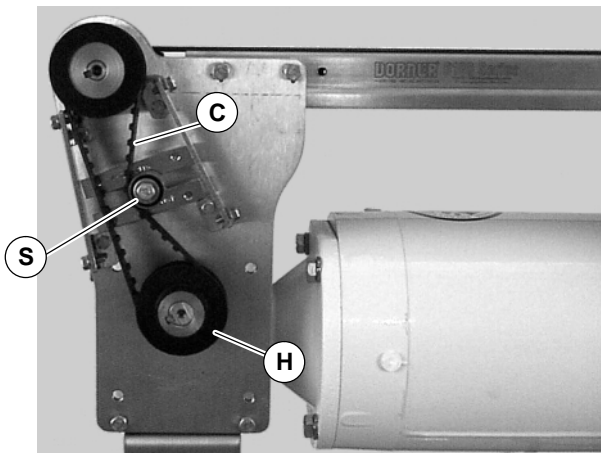


Figure 21

3. Depending on direction of conveyor belt travel (1 or 2 of Figure 22), position belt tensioner (S) as shown. Tension belt to obtain 3mm deflection for 456 grams of force at belt mid-point (T). Tighten tensioner screw to 12Nm.

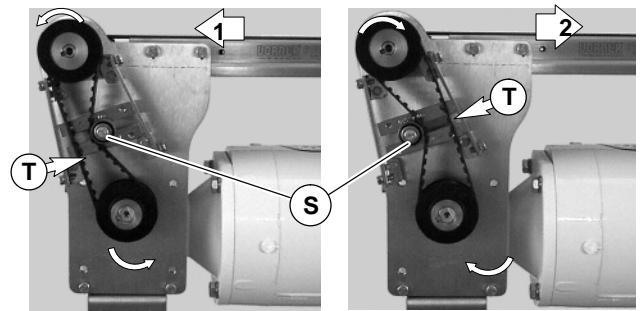


Figure 22

4. Attach cover (E of Figure 23) with four (4) screws (U). Tighten to 4Nm.

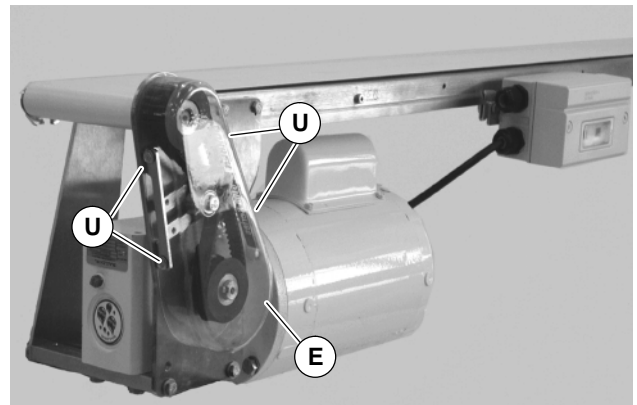
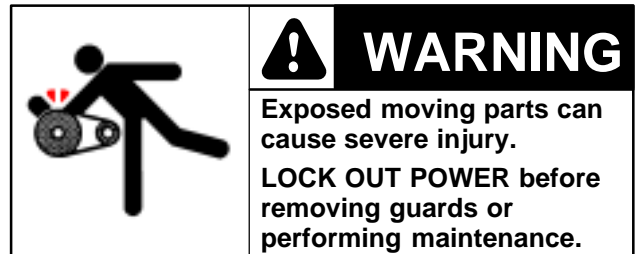


Figure 23

Drive or Driven Pulley Replacement



1. Complete steps 1 through 3 of "Timing Belt Replacement" section on page 8.
2. Loosen set screws and remove drive or driven pulley.

NOTE: If drive pulley (H of Figure 21) is replaced, wrap timing belt around drive pulley and complete step 3.

3. Complete steps 5 through 8 of "Installation" section on page 6.

Preventive Maintenance and Adjustment

Gear Reducer Replacement



WARNING

Exposed moving parts can cause severe injury.

LOCK OUT POWER before removing guards or performing maintenance.

1. Remove four (4) screws (U of Figure 24) and remove cover (E).

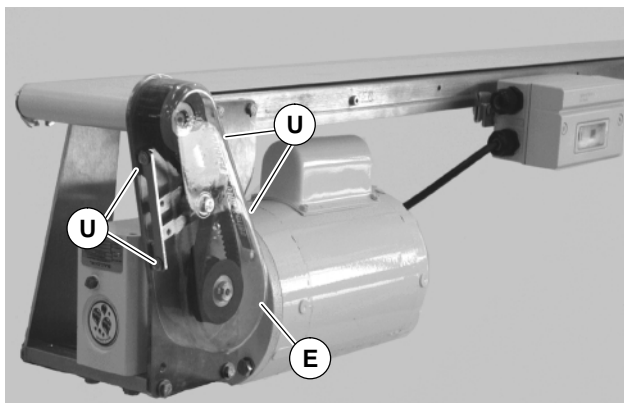


Figure 24

2. Loosen tensioner (S of Figure 25).

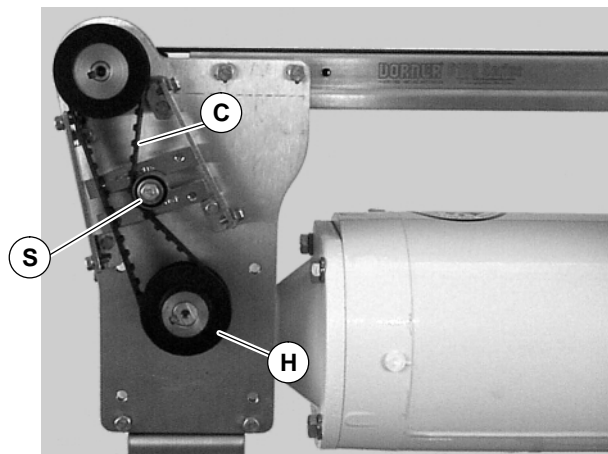


Figure 25

3. Loosen drive pulley set screws (X of Figure 26). Remove drive pulley (H) and timing belt (C).

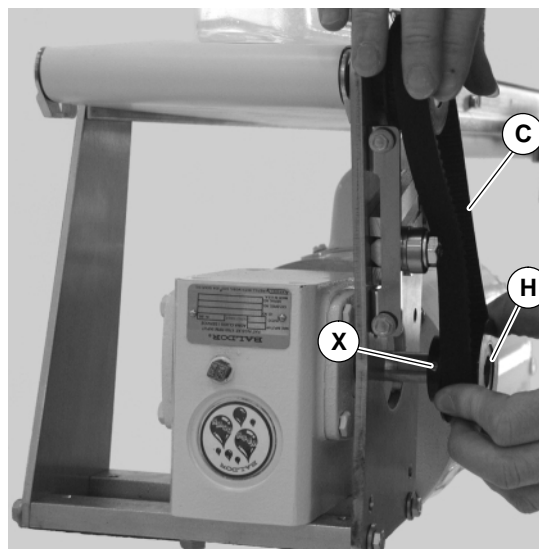


Figure 26

4. Remove screws and washers (G of Figure 27). Detach motor (I) from gear reducer (J).

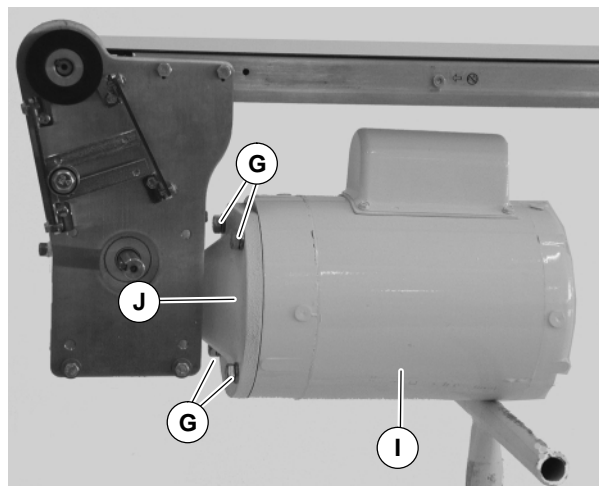


Figure 27

5. Remove four (4) gear reducer mounting screws (Z of Figure 28). Remove gear reducer.

Preventive Maintenance and Adjustment

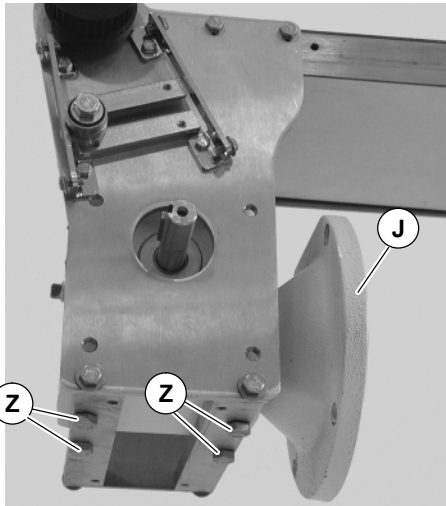


Figure 28

6. Attach new gear reducer to bottom mount with screws (Z).

IMPORTANT: Be extremely careful when coupling motor to gear reducer. Avoid misalignment and forcing the connection causing possible permanent gear reducer seal damage.

7. With key (F of Figure 29) in keyway, slide motor (I) and gear reducer (J) together. Install screws (G) and tighten.

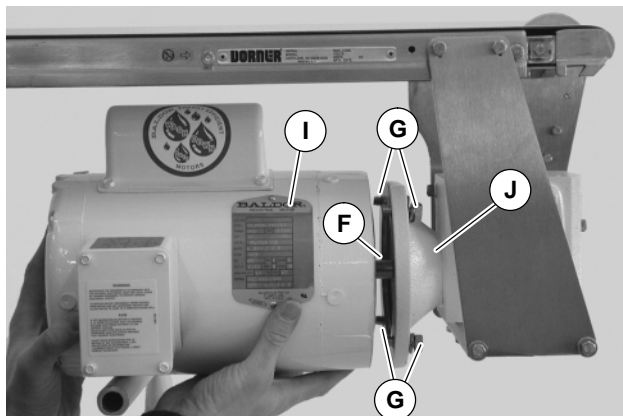


Figure 29

8. Wrap timing belt (C of Figure 30) around drive pulley (H) and driven pulley (D). Attach drive pulley (H) to gear reducer shaft.

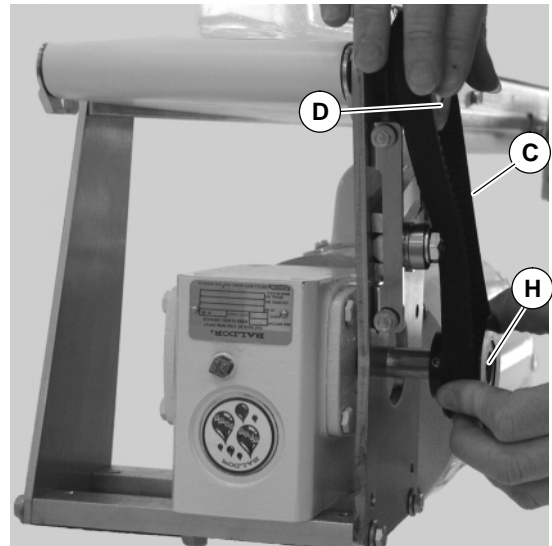


Figure 30

9. Using a straight edge (Q of Figure 31), align drive pulley (H) with driven pulley (D). Tighten drive pulley set screws (X).

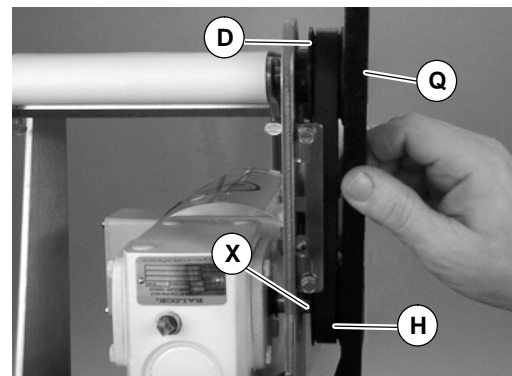


Figure 31

10. Depending on conveyor belt travel (1 or 2 of Figure 32), locate timing belt tensioner (S), as shown. Tension timing belt to obtain 3mm deflection for 4.3N of force at timing belt mid-point (T). Tighten tensioner to 51Nm.

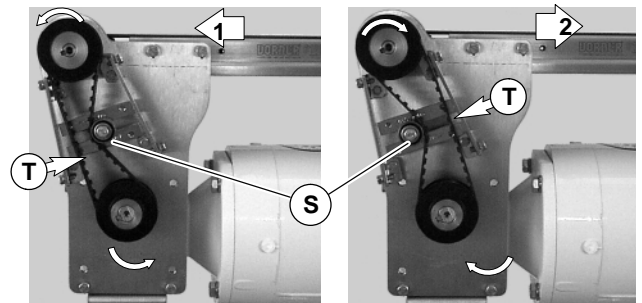


Figure 32

Preventive Maintenance and Adjustment

11. Attach cover (E of Figure 33) with screws (U). Tighten screws to 4Nm.

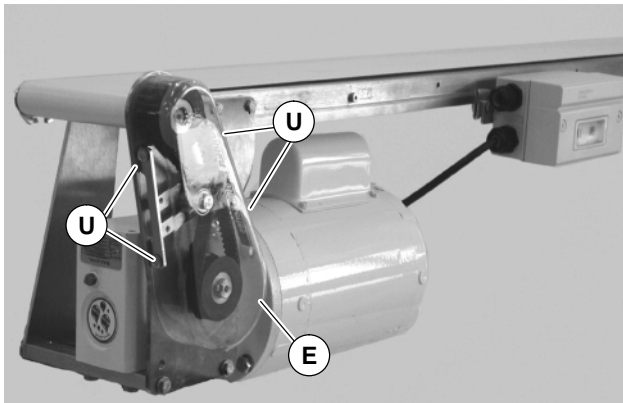


Figure 33

Motor Replacement

	<p>! WARNING</p> <p>Exposed moving parts can cause severe injury.</p> <p>LOCK OUT POWER before removing guards or performing maintenance.</p>
	<p>! DANGER</p> <p>Hazardous voltage will cause severe injury or death.</p> <p>LOCKOUT POWER BEFORE before wiring.</p>

1. Loosen terminal box screws (AA of Figure 34) and remove cover (AB).

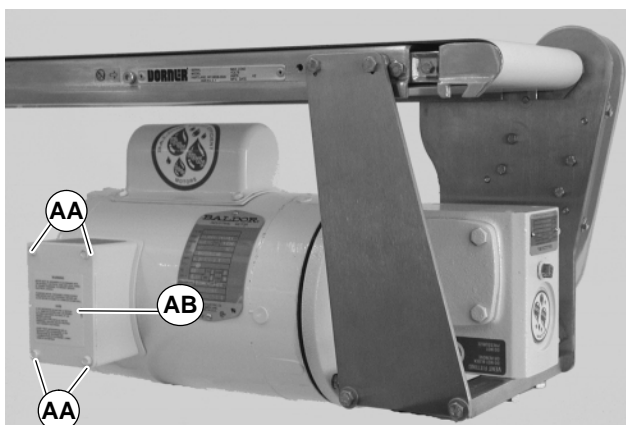


Figure 34

2. Record incoming wire colors. Loosen wire nuts and remove wires.
3. Loosen cord grip and remove cord.
4. Remove screws and washers (G of Figure 35). Detach motor (I) from gear reducer (J). Retain motor output shaft key (F).

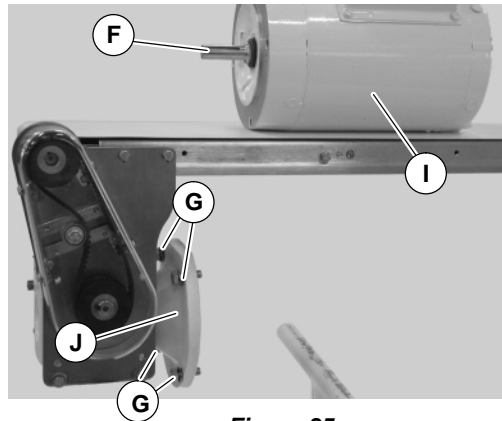


Figure 35

IMPORTANT: Be extremely careful when coupling motor to gear reducer. Avoid misalignment and forcing the connection causing possible permanent gear reducer seal damage.

5. With key (F of Figure 36) in keyway, slide new gear and gear reducer (J) together. Install screws and washers (G) and tighten.

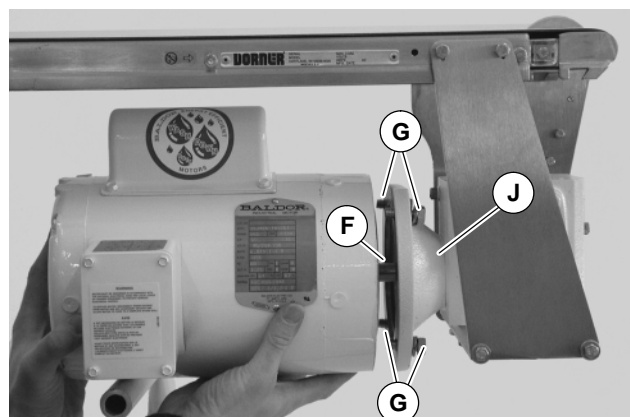


Figure 36

6. To replace wiring, reverse steps 1, 2 and 3 on this page.

NOTE: For replacement parts other than those shown on this page, contact an authorized Dorner Service Center or the factory.

Item	Part Number	Part Description
1	826-342	Motor, 0.19Kw 230/400 Volts, 50 Hz, 3-Phase
2	820-262	Gear Reducer, 5:1, 71B5 RH
	820-263	Gear Reducer, 5:1, 71B5 LH
	820-264	Gear Reducer, 15:1, 71B5 RH
	820-265	Gear Reducer, 15:1, 71B5 LH
	820-266	Gear Reducer, 50:1, 71B5 RH
	820-267	Gear Reducer, 50:1, 71B5 LH
3	814-104	Timing Belt, 15mm W x 450mm L
	814-105	Timing Belt, 15mm W x 460mm L
	814-065	Timing Belt, 15mm W x 475mm L
	814-112	Timing Belt, 15mm W x 495mm L
	814-101	Timing Belt, 15mm W x 500mm L
	814-108	Timing Belt, 15mm W x 520mm L
	814-064	Timing Belt, 15mm W x 535mm L
	814-099	Timing Belt, 15mm W x 565mm L
4	802-123	Tensioner Bearing (2x Required)
5	450365MP	Driven Pulley, 19 Tooth, 12mm bore
	450366MP	Driven Pulley, 22 Tooth, 12mm bore
	450367MP	Driven Pulley, 28 Tooth, 12mm bore
	450368MP	Driven Pulley, 32 Tooth, 12mm bore
6	980422M	Square Key, 4 mm x 22 mm
7	450397	Drive Pulley, 19 Tooth, .62" bore
	450398	Drive Pulley, 22 Tooth, .62" bore
	450399	Drive Pulley, 28 Tooth, .62" bore
	450400	Drive Pulley, 32 Tooth, .62" bore
	450430	Drive Pulley, 44 Tooth, .62" bore
	450431	Drive Pulley, 48 Tooth, .62" bore
	450432	Drive Pulley, 60 Tooth, .62" bore
8	683526	Key, Square, 0.188" x .62" L, Stainless Steel

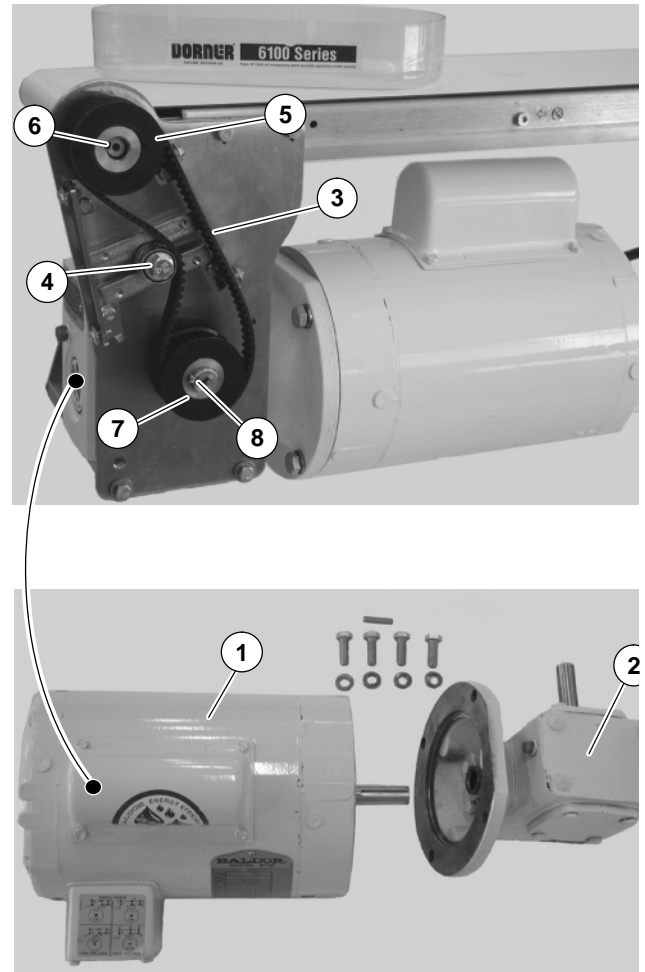


Figure 37

Return Policy

No returns will be accepted without prior written factory authorization. When calling for authorization, please have the following information ready for the Dorner Factory representative or your local distributor:

1. Name and address of customer.
2. Item(s) being returned.
3. Reason for return.
4. Customer's original order number used when ordering the item(s).
5. Dorner or distributor invoice number.

A representative will discuss action to be taken on the Returned items and provide a Returned Goods Authorization Number to reference.

There will be a 15% restocking charge on all new items returned for credit where Dorner was not at fault. These will not be accepted after 60 days from original invoice date. The restocking charge covers inspection, cleaning, disassembly, and reissuing to inventory.

If a replacement is needed prior to evaluation of returned item, a purchase order must be issued. Credit (if any) is issued only after return and evaluation is complete.

Dorner has representatives throughout the world. Feel free to contact Dorner for the name of your local representative. Our technical sales and service staff will gladly help with your questions on Dorner products.

For a copy of Dorner's Limited Warranty, contact factory, distributor, service center or visit our website @ www.dorner.com

For replacement parts, contact an authorized
Dorner Service Center or the factory.

DORNER®

Dorner Mfg. Corp. reserves the right to change or discontinue products without notice. All products and services are covered in accordance with our standard warranty. All rights reserved. ©Dorner Mfg. Corp. 2000

DORNER MFG. CORP.

580 Industrial Drive, PO Box 20
Hartland, WI 53029-0020 USA

USA
TEL 1-800-397-8664 (USA)
FAX 1-800-369-2440 (USA)

Outside the USA:

TEL 1-262-367-7600, FAX 1-262-367-5827

DORNER

Arnold-Sommerfeld-Ring 2
D-52499 Baesweiler
Germany

TEL (02401) 80 52 90
FAX (02401) 80 52 93

Internet: www.dorner.com