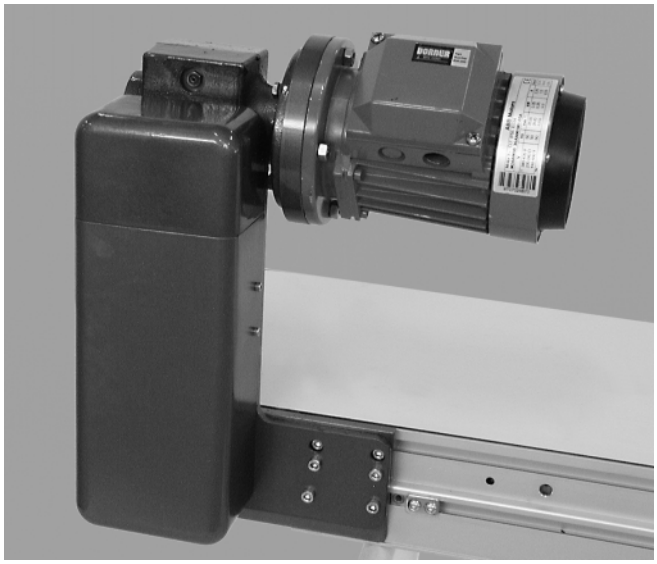
DORNER®

Set-up, Operation & Maintenance Manual

3100 & LPZ Series
Top Mount Drive Package
for Light & Standard Load 60 Hz Gearmotors



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Warnings – General Safety

WARNING

The safety alert symbol, black triangle with white exclamation, is used to alert you to potential personal injury hazards.

DANGER

Climbing, sitting, walking or riding on conveyor will cause severe injury.

KEEP OFF CONVEYORS.

DANGER

Do NOT OPERATE CONVEYORS IN AN EXPLOSIVE ENVIRONMENT.

WARNING

Exposed moving parts can cause severe injury.

LOCK OUT POWER before removing guards or performing maintenance.

WARNING

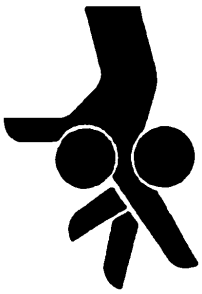
Gearmotors may be HOT.

DO NOT TOUCH Gearmotors.

WARNING

Exposed moving parts can cause severe injury.

REPLACE ALL GUARDS BEFORE RUNNING CONVEYOR.



WARNING

Dorner cannot control the physical installation and application of conveyors. Taking protective measures is the responsibility of the user.

When conveyors are used in conjunction with other equipment or as part of a multiple conveyor system, CHECK FOR POTENTIAL PINCH POINTS and other mechanical hazards before system start-up.

Introduction

IMPORTANT: Some illustrations may show guards removed. Do NOT operate equipment without guards.

Upon receipt of shipment:

- Compare shipment with packing slip. Contact factory regarding discrepancies.
- Inspect packages for shipping damage. Contact carrier regarding damage.
- Accessories may be shipped loose. See accessory instructions for installation.

Dorner 3100 Series conveyors are covered by patent numbers 5156260, 5156261, 5203447, 5265714 and patent applications in other countries.

Dorner LPZ Series conveyors are covered by patent numbers 5156260, 5156261, 5203447, 5265714, 5875883 and patent applications in other countries.

Dorner's Limited Warranty applies.

Dorner reserves the right to make changes at any time without notice or obligation.

Product Description

Refer to Figure 1 for typical components.

Typical Components	
A	Conveyor
B	Mounting Bracket
C	Gearmotor
D	Timing Belt Tensioner
E	Cover
F	Timing Belt
G	Drive Pulley
H	Driven Pulley

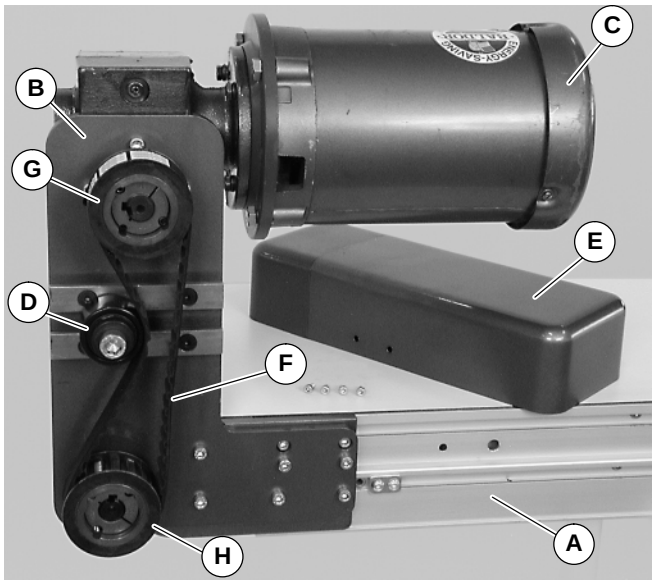


Figure 1

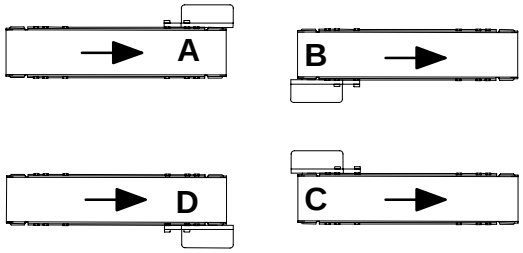
Specifications

Gearmotor Mounting Package Models:

Example:

3 M T H L WW A – 16 16

- **Driven Pulley (see Tables 2, 3 & 4)**
- **Drive Pulley (see Tables 2, 3 & 4)**
- **Belt Type: – = flat belt, A through J = cleated belt**
- **Mount Position = A, B, C or D (see detail to the right)**
- **Conveyor Width Reference***
- **Gearmotor Type: L = Light Load, S = Standard Load**
- **Output Shaft Type = 90°**
- **Mount Style = Top Mount**
- **Language Code = U.S. English**



*** See "Ordering and Specifications" Catalog for details.**

Table 1: Gearmotor Specifications

Item	Light Load Gearmotor			Standard Load Gearmotor			
	Single-Phase	Three Phase	DC Variable Speed	Single-Phase	Three Phase	VFD Variable Speed	DC Variable Speed
Output Power	0.25 hp (0.19 kw)			0.5 hp (0.37 kw)			
Input Voltage	115VAC	208 – 230/460 VAC	130VDC	115VAC	208 – 230/460 VAC	230 VAC	90VDC
Input Frequency	60Hz		N/A	60Hz		10 – 60Hz	N/A
Input Current (Amperes)	5.0	1.2/0.6	2.2	7.4	2.1 – 2/1	1.6	5.0
Gearmotor Ratios	5:1, 10:1, 20:1, 40:1, 60:1			5:1, 10:1, 20:1, 40:1, 60:1			
Frame Size	NEMA 42CZ			NEMA 56C			
Motor Type	Totally enclosed, Fan cooled			Totally enclosed, Fan cooled			

Specifications

Table 2: Belt Speeds for Fixed Speed 90° 60 Hz Gearmotors

Light Load Gearmotors				Standard Load Gearmotors				Belt Speed		Drive Pulley	Driven Pulley
Part Number	RPM	In-lb	N-m	Part Number	RPM	In-lb	N-m	Ft/min	M/min		
32M060HL4(vp)FN	29	226	25.5	32M060HS4(vp)FN	29	226	25.5	23	7.0	16	16
32M040HL4(vp)FN	43	237	26.8	32M040HS4(vp)FN	43	247	27.9	34	10.4	16	16
32M040HL4(vp)FN	43	237	26.8	32M040HS4(vp)FN	43	247	27.9	52	15.8	24	16
32M020HL4(vp)FN	86	142	16	32M020HS4(vp)FN	86	248	27.9	69	21.0	16	16
32M020HL4(vp)FN	86	142	16	32M020HS4(vp)FN	86	248	27.9	103	31.4	24	16
32M010HL4(vp)FN	173	78	8.8	32M010HS4(vp)FN	173	156	17.6	137	41.8	16	16
32M010HL4(vp)FN	173	78	8.8	32M010HS4(vp)FN	173	156	17.6	172	52.4	20	16
32M010HL4(vp)FN	173	78	8.8	32M010HS4(vp)FN	173	156	17.6	206	62.8	24	16
N/A	N/A	N/A	N/A	32M005HS4(vp)FN	345	81	9.1	275	83.8	16	16
N/A	N/A	N/A	N/A	32M005HS4(vp)FN	345	81	9.1	343	104.5	20	16
N/A	N/A	N/A	N/A	32M005HS4(vp)FN	345	81	9.1	412	125.6	24	16

(vp) = voltage and phase
11 = 115 V, 1-phase
23 = 208 – 230/460 V, 3-phase

Table 3: Belt Speeds for Variable Speed 90° DC Gearmotors

Light Load Gearmotors				Standard Load Gearmotors				Belt Speed		Drive Pulley	Driven Pulley
Part Number	RPM	In-lb	N-m	Part Number	RPM	In-lb	N-m	Ft/min	M/min		
32M060HLD3DEN	42	198	22.4	32M060HSD9DEN	42	198	22.4	4.0 – 33	1.2 – 10	16	16
32M040HLD3DEN	63	163	18.4	32M040HSD9DEN	63	215	24.3	6.0 – 50	1.8 – 15	16	16
32M040HLD3DEN	63	163	18.4	32M040HSD9DEN	63	215	24.3	9.0 – 75	2.7 – 23	24	16
32M020HLD3DEN	125	98	11.1	32M020HSD9DEN	125	196	22.1	12 – 100	3.6 – 30	16	16
32M020HLD3DEN	125	98	11.1	32M020HSD9DEN	125	196	22.1	18 – 150	5.5 – 45	24	16
32M010HLD3DEN	250	54	6.1	32M010HSD9DEN	250	108	12.2	24 – 200	7.3 – 61	16	16
32M010HLD3DEN	250	54	6.1	32M010HSD9DEN	250	108	12.2	30 – 250	9.1 – 76	20	16
32M010HLD3DEN	250	54	6.1	32M010HSD9DEN	250	108	12.2	36 – 300	11 – 92	24	16

Table 4: Belt Speeds for Fixed Speed 90° VFD Gearmotors

Standard Load Gearmotors				Belt Speed		Drive Pulley	Driven Pulley
Part Number	RPM	In-lb	N-m	Ft/min	M/min		
32M060HS423EN	29	226	25.5	2.3 – 22.9	0.7 – 7.0	16	16
32M040HS423EN	43	247	27.9	3.4 – 34.3	1.0 – 10.5	16	16
32M040HS423EN	43	247	27.9	5.1 – 51.5	1.6 – 15.7	24	16
32M020HS423EN	86	248	27.9	6.9 – 68.6	2.1 – 20.9	16	16
32M020HS423EN	86	248	27.9	10.3 – 103.0	3.1 – 31.4	24	16
32M010HS423EN	173	156	17.6	13.7 – 137.3	4.2 – 41.9	16	16
32M010HS423EN	173	156	17.6	17.2 – 171.6	5.2 – 52.3	20	16
32M010HS423EN	173	156	17.6	20.6 – 205.9	6.3 – 62.8	24	16
32M005HS423EN	345	81	9.1	27.5 – 274.6	8.4 – 83.7	16	16
32M005HS423EN	345	81	9.1	34.3 – 343.2	10.5 – 104.6	20	16
32M005HS423EN	345	81	9.1	41.2 – 411.9	12.6 – 125.6	24	16

NOTE: For belt speed other than those listed, contact factory for details.

Required Tools

- Hex key wrenches:
  2 mm, 2.5 mm, 3 mm, 5 mm
- Straight edge
- Torque wrench

Mounting

WARNING

Exposed moving parts can cause severe injury.

LOCK OUT POWER before removing guards or performing maintenance.

Installation Component List	
I	Top Mount Assembly
J	Drive Pulley
K	Cover
L	M3 Socket Head Screws (4x)
M	Driven Pulley
N	Key
O	M5 Socket Head Screws (6x)
P	Timing Belt

1. Typical components (Figure 2)

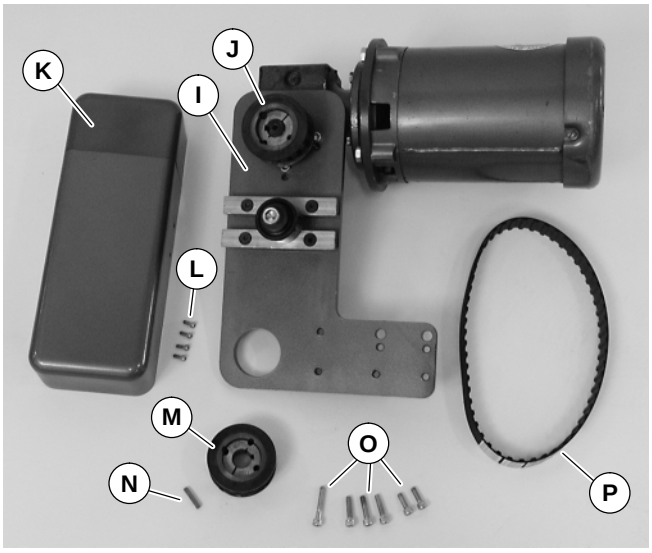


Figure 2

NOTE: Gearmotor may be operated in positions 1, 2 or 3 (Figure 3).

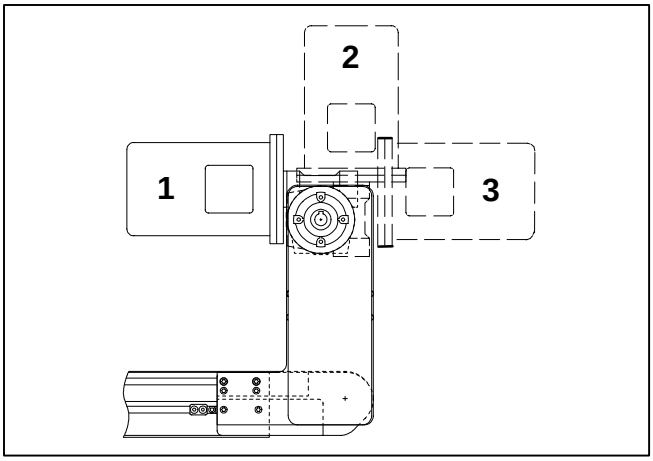


Figure 3

2. If required, change gearmotor position by removing four (4) screws (Q of Figure 4). Rotate gearmotor to other position and replace screws (Q). Tighten to 110 in-lb (12 Nm).

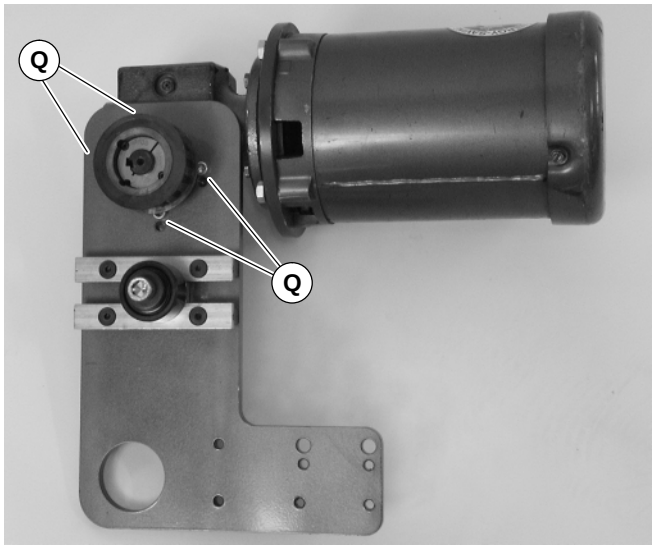


Figure 4

3. Locate drive output shaft (R of Figure 5) and remove screws (S).

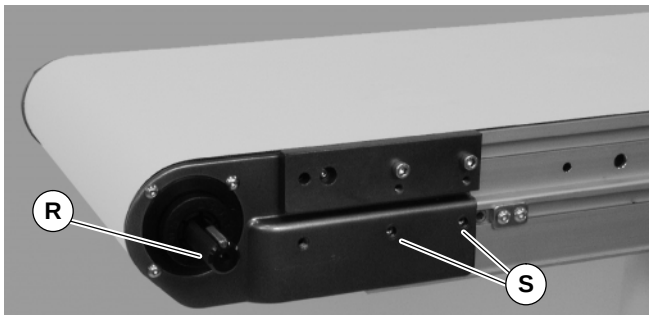


Figure 5

4. Attach mount assembly (I of Figure 6) with screws (O). Install medium length screws on bottom, long screw upper left, short screws upper right. Tighten screws 110 in-lb (12 Nm).

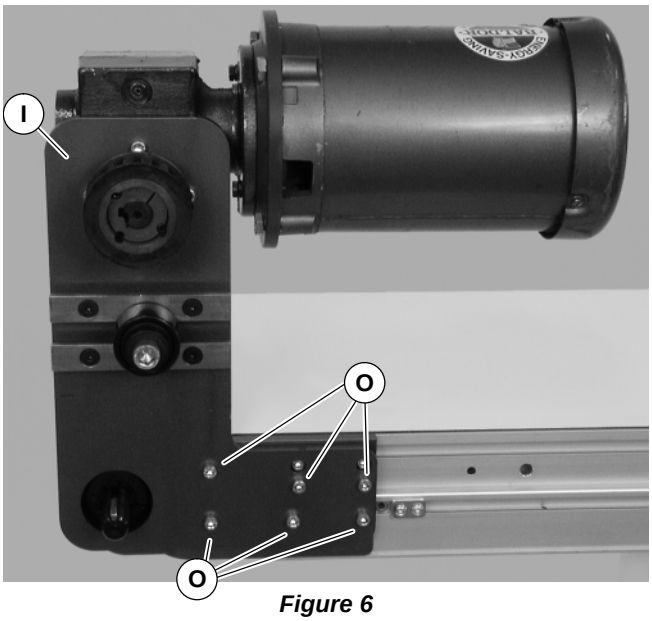


Figure 6

5. Install key (N of Figure 7).

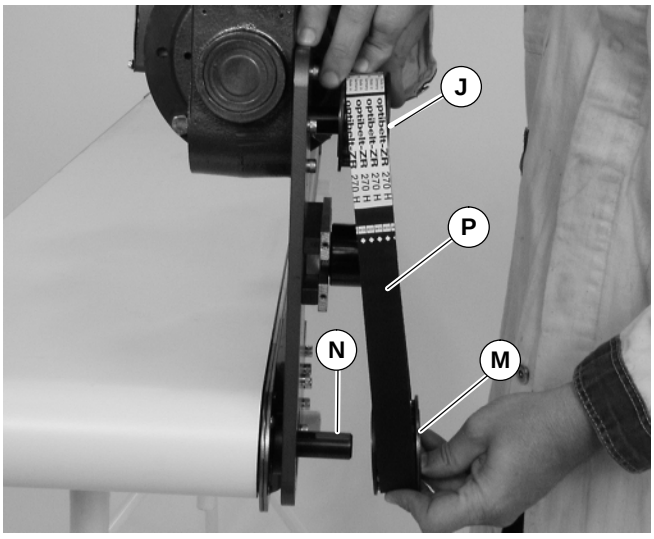


Figure 7

6. Wrap timing belt (P) around driven pulley (M) and drive pulley (J). Install driven pulley (M) onto conveyor shaft.

7. Using a straight edge (T of Figure 8), align driven pulley (M) with drive pulley (J). Tighten driven pulley taper lock screws (U, in pulley hub).

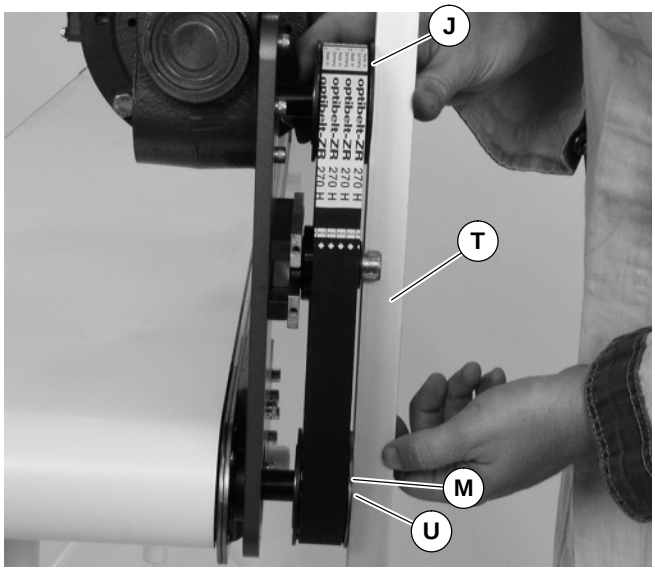


Figure 8

8. Depending on conveyor belt travel (direction 1 or 2), locate timing belt tensioner (V of Figure 9) as shown. Tension timing belt to obtain 1/8" (3 mm) deflection for 6 lb (3 Kg) of force at timing belt mid-point (W). Tighten tensioner screw to 110 in-lb (12 Nm).

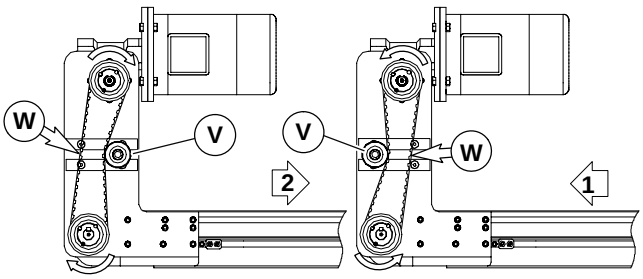


Figure 9

9. Install cover (K of Figure 10) with four (4) screws (L). Tighten screws to 35 in-lb (4 Nm).

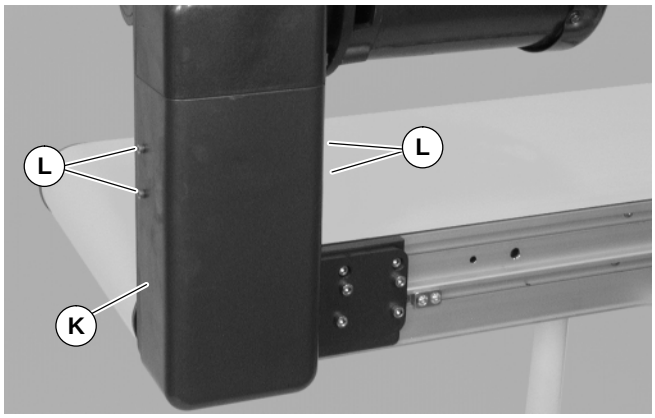


Figure 10

Required Tools

- Hex key wrenches:
  2 mm, 2.5 mm, 3 mm, 5 mm
- Adjustable wrench (for hexagon head screws)
- Straight edge
- Torque wrench

Timing Belt Tensioning

WARNING

Exposed moving parts can cause severe injury.

LOCK OUT POWER before removing guards or performing maintenance.

1. Remove four (4) screws (L of Figure 10) and remove cover (K).
2. Loosen tensioner (V of Figure 11).

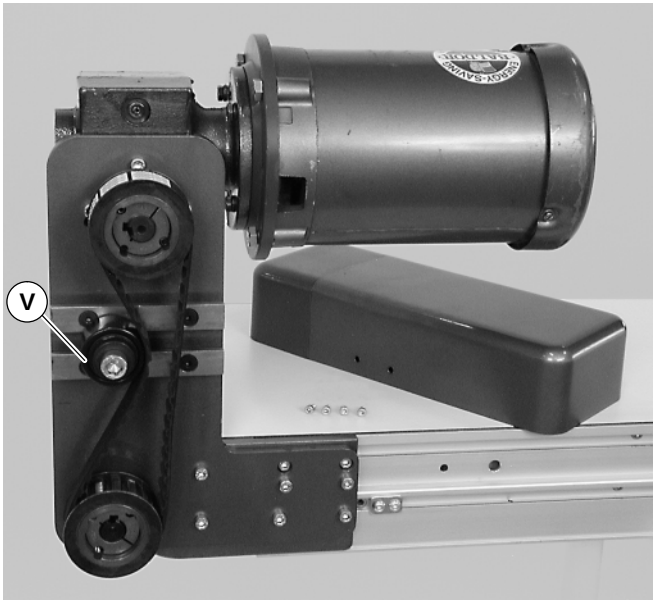


Figure 11

3. Depending on conveyor belt travel (direction 1 or 2), locate timing belt tensioner (V of Figure 9) as shown. Tension timing belt to obtain 1/8” (3 mm) deflection for 6 lb (3 Kg) of force at timing belt mid-point (W). Tighten tensioner screw to 110 in-lb (12 Nm).
4. Install cover (K of Figure 10) with four (4) screws (L). Tighten screws to 35 in-lb (4 Nm).

Timing Belt Replacement

WARNING

Exposed moving parts can cause severe injury.

LOCK OUT POWER before removing guards or performing maintenance.

1. Remove four (4) screws (L of Figure 10) and remove cover (K).
2. Loosen tensioner (V of Figure 11).
3. Remove timing belt (P of Figure 12).

NOTE: If timing belt does not slide over pulley flange, loosen taper-lock screws in driven pulley hub (U of Figure 12) and remove pulley with belt (P). For re-installation, see steps 6 and 7 on page 6.

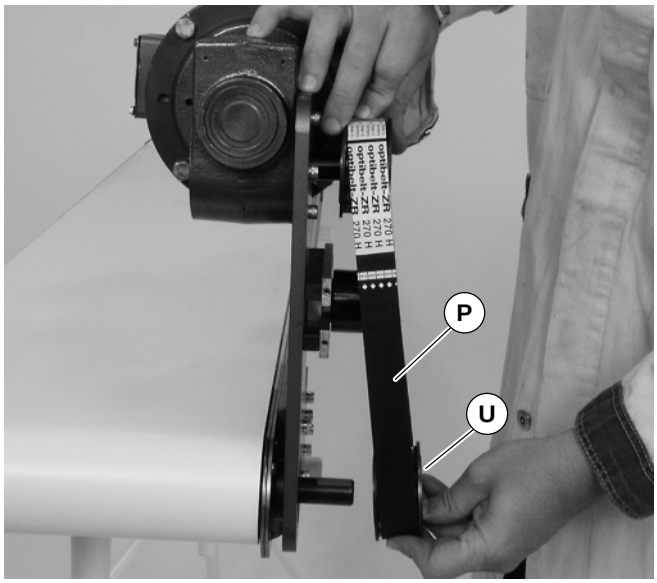


Figure 12

4. Install new timing belt.
5. Depending on conveyor belt travel (direction 1 or 2), locate timing belt tensioner (V of Figure 9) as shown. Tension timing belt to obtain 1/8” (3 mm) deflection for 6 lb (3 Kg) of force at timing belt mid-point (W). Tighten tensioner screw to 110 in-lb (12 Nm.
6. Install cover (K of Figure 10) with four (4) screws (L). Tighten screws to 35 in-lb (4 Nm).

Drive or Driven Pulley Replacement

WARNING

Exposed moving parts can cause severe injury.

LOCK OUT POWER before removing guards or performing maintenance.

1. Complete steps 1 through 3 of "Timing Belt Replacement" section on page 7.
2. Loosen taper-lock screws and remove drive or driven pulley.

NOTE: If drive pulley (J of Figure 13) is replaced, wrap timing belt around drive pulley and complete step 3.

3. Complete steps 6 through 9 of "Installation" section on page 6.

Gear Reducer Replacement

WARNING

Exposed moving parts can cause severe injury.

LOCK OUT POWER before removing guards or performing maintenance.

NOTE: The gear reducer and output shaft are permanently fixed with Loctite® Adhesive. Both components must be replaced. See "Service Parts" Section for part numbers.

1. Remove four (4) screws (L of Figure 10) and remove cover (K).
2. Loosen tensioner (V of Figure 11).
3. Loosen drive pulley taper-lock screws (X of Figure 13). Remove drive pulley (J) and timing belt (P).

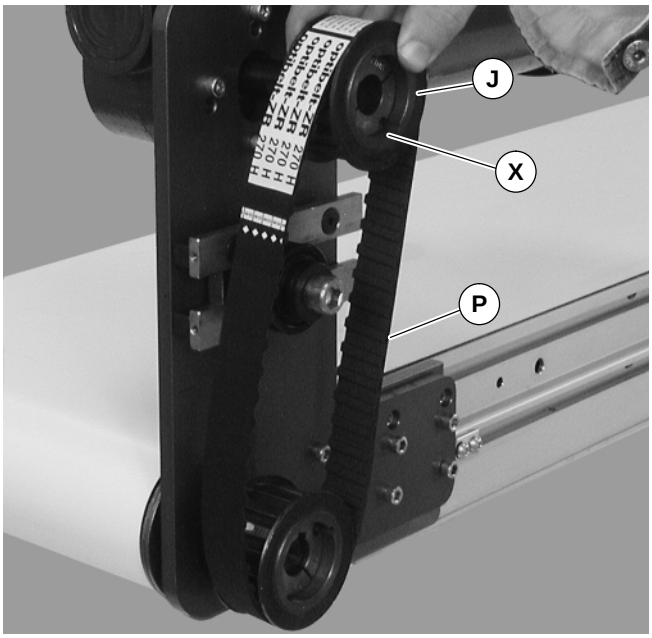


Figure 13

4. Remove four (4) gear reducer mounting screws (Q of Figure 14). Remove gearmotor.

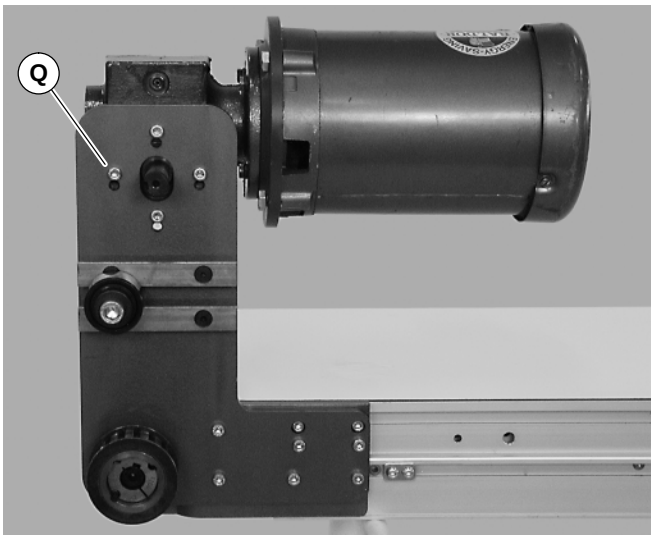


Figure 14

5. Remove four screws (Y of Figure 15). Detach motor (Z) from gear reducer (AA). Retain motor output shaft key (AB).

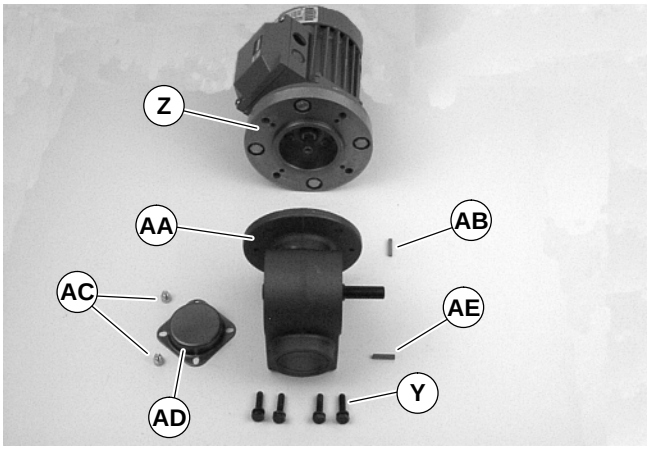


Figure 15

6. Remove two (2) screws (AC) and detach output shaft cover (AD).
7. Remove gear reducer output shaft key (AE).
8. Apply Loctite® 680 Adhesive (AI of Figure 16) to new shaft.

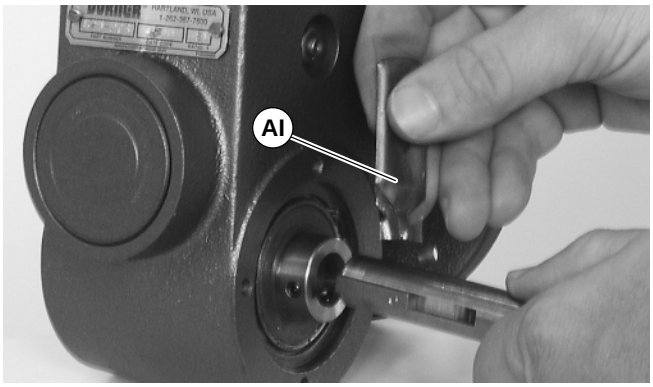


Figure 16

9. Insert the new shaft with adhesive (AG of Figure 17) and key (AH) into new gear reducer. Tighten set screws (AF) to 35 in-lb (4 Nm).

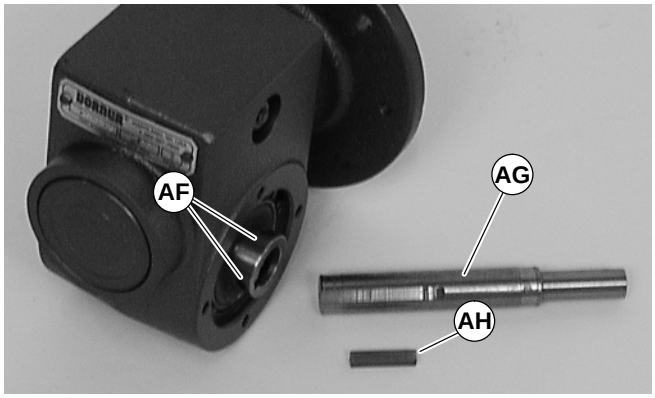


Figure 17

IMPORTANT: Be extremely careful when coupling motor to gear reducer. Avoid misalignment and forcing the connection causing possible permanent gear reducer seal damage.

10. With key (AB of Figure 15) in keyway, slide motor (Z) and gear reducer (AA) together. Install screws (Y) and tighten.
11. Install gearmotor to mounting bracket and tighten screws (Q of Figure 14) to 110 in-lb (12 Nm).

NOTE: Drive pulley (J of Figure 13) is removed. Wrap timing belt around drive pulley and complete step 12.

12. Complete steps 6 through 9 of "Installation" section on page 6.

Motor Replacement

WARNING

Exposed moving parts can cause severe injury.

LOCK OUT POWER before removing guards or performing maintenance.

DANGER

Hazardous voltage will cause severe injury or death.

LOCK OUT POWER BEFORE WIRING.

1. For single phase motor, unplug power cord from outlet.
2. For three phase and VFD variable speed motor:
   - **a**. Loosen terminal box screws (AJ of Figure 18) and remove cover (AK).

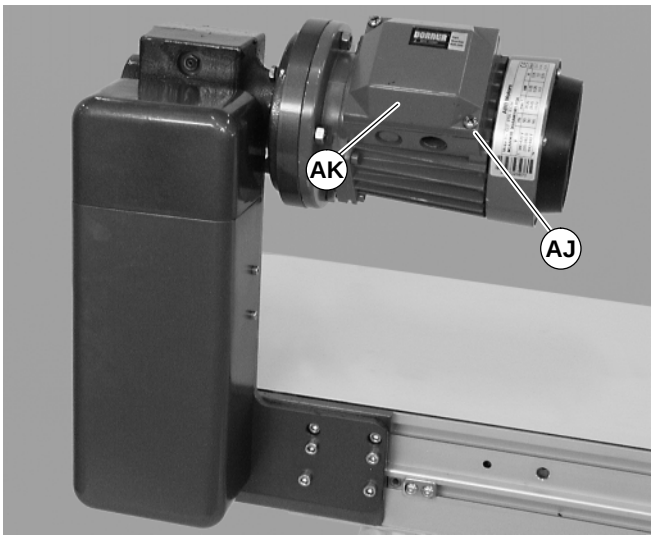


Figure 18

   - **b**. Record wire colors on terminals 1, 2 and 3. Loosen wire nuts and remove wires 1, 2, and 3.
   - **c**. Loosen cord grip and remove cord.
3. For DC variable speed motor, unplug motor cord at disconnect (AK of Figure 19).

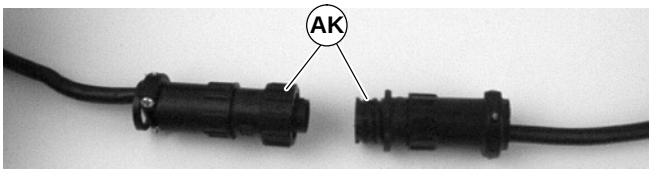


Figure 19

4. Remove four (4) screws (Y of Figure 20). Detach motor (Z) from gear reducer (AA). Retain motor output shaft key (AB).

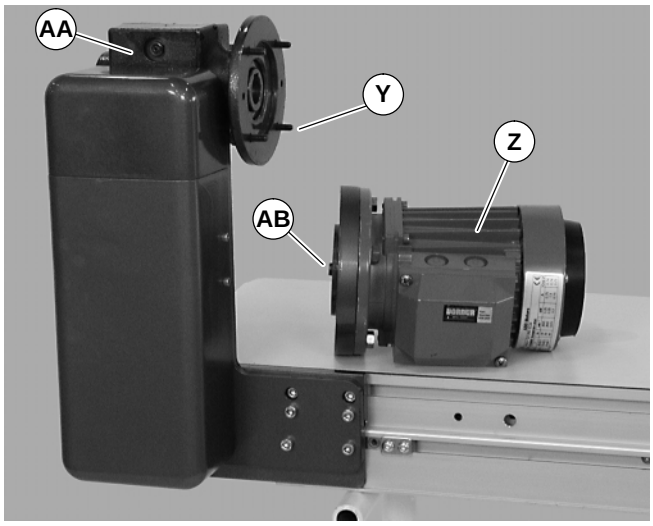


Figure 20

IMPORTANT: Be extremely careful when coupling motor to gear reducer. Avoid misalignment and forcing the connection causing possible permanent gear reducer seal damage.

5. With key (AB of Figure 21) in keyway, slide motor (Z) and gear reducer together. Install screws (Y) and tighten.

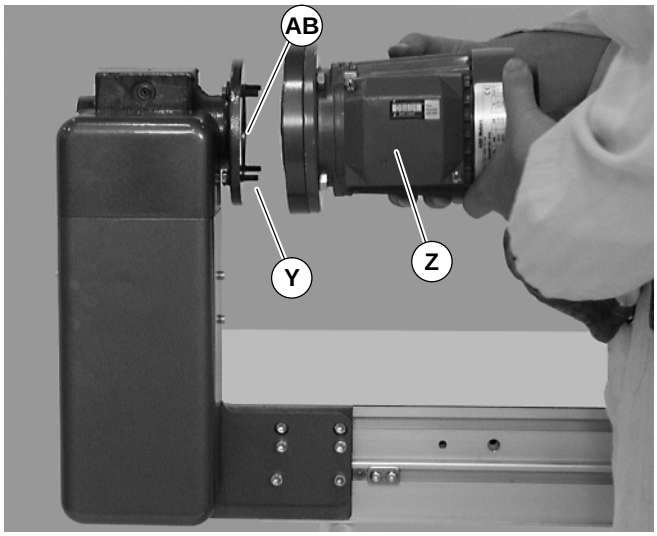


Figure 21

6. Replace wiring:

- For a single phase motor, reverse step 1 on page 10.
- For a three phase or VFD variable speed motor, reverse step 2 beginning on page 10.
- For a DC variable speed motor, reverse step 3 on this page.

NOTE: For replacement parts other than those shown on this page, contact an authorized Dorner Service Center or the factory.

Item	Part No.	Part Description
1	826-328	Motor, 0.25hp (0.19Kw), 115/230 Volts, 60 Hz, 1-Phase
	826-337	Motor, 0.25hp (0.19Kw), 115/230 Volts, 60 Hz, 1-Phase with Reversing
	826-330	Motor, 0.25hp (0.19Kw), 208–230/460 Volts, 60 Hz, 3-Phase
	826-332	Motor, 0.25hp (0.19Kw), 130 VDC
	826–017	Motor, 0.5hp (0.37Kw), 115/230 Volts, 60Hz, 1–Phase
	826–025	Motor, 0.5hp (0.37Kw) 208–230/460 Volts, 60Hz, 3 Phase
	826–333	Motor, 0.5hp (0.37Kw), 90VDC
	826–249	Motor, 0.5hp (0.37Kw), 230 Volts, 3 Phase Inverter Duty
2	32M005HL	Gear Reducer, 5:1, NEMA 42CZ
	32M010HL	Gear Reducer, 10:1, NEMA 42CZ
	32M020HL	Gear Reducer, 20:1, NEMA 42CZ
	32M040HL	Gear Reducer, 40:1, NEMA 42CZ
	32M060HL	Gear Reducer, 60:1, NEMA 42CZ
	32M005HS	Gear Reducer, 5:1, NEMA 56C
	32M010HS	Gear Reducer, 10:1, NEMA 56C
	32M020HS	Gear Reducer, 20:1, NEMA 56C
	32M040HS	Gear Reducer, 40:1, NEMA 56C
	32M060HS	Gear Reducer, 60:1, NEMA 56C
3	814-059	Timing Belt, 1.0” W x 27.0” L
	814-060	Timing Belt, 1.0” W x 28.0” L
4	802-059	Tensioner Bearing
5	811–123	Driven Pulley, 14 Tooth, Taper Lock TL1108
	811–126	Driven Pulley, 16 Tooth, Taper Lock TL1108
6	980018M	Pulley Key, 6 mm x 18 mm (2x)
7	811–126	Drive Pulley, 16 Tooth, Taper Lock TL1108
	811–127	Drive Pulley, 18 Tooth, Taper Lock TL1210
	300049M	Drive Pulley, 19 Tooth
	811–135	Drive Pulley, 20 Tooth, Taper Lock TL1210
	811–136	Drive Pulley, 22 Tooth, Taper Lock TL1610
	811–137	Drive Pulley, 24 Tooth, Taper Lock TL1610
8	300988	Gear Reducer Shaft
9	912–084	Gear Reducer Key, Square, 0.188” x 1.5” L
10	811–204	Taper Lock Bushing, TL1108
	811–205	Taper Lock Bushing, TL1210
	811–206	Taper Lock Bushing, TL1610

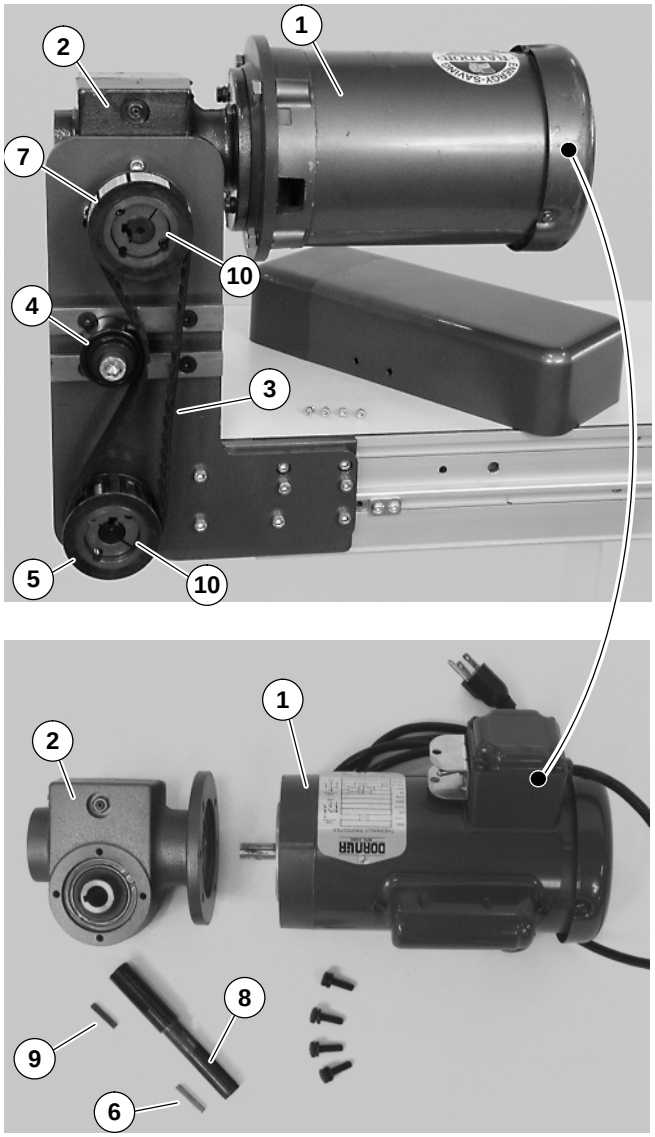


Figure 22

Return Policy

No returns will be accepted without prior written factory authorization. When calling for authorization, please have the following information ready for the Dorner Factory representative or your local distributor:

1. Name and address of customer.
2. Item(s) being returned.
3. Reason for return.
4. Customer's original order number used when ordering the item(s).
5. Dorner or distributor invoice number.

A representative will discuss action to be taken on the Returned items and provide a Returned Goods Authorization Number to reference.

There will be a 15% restocking charge on all new items returned for credit where Dorner was not at fault. These will not be accepted after 60 days from original invoice date. The restocking charge covers inspection, cleaning, disassembly, and reissuing to inventory.

If a replacement is needed prior to evaluation of returned item, a purchase order must be issued. Credit (if any) is issued only after return and evaluation is complete.

Dorner has representatives throughout the world. Feel free to contact Dorner for the name of your local representative. Our technical sales and service staff will gladly help with your questions on Dorner products.

For a copy of Dorner's Limited Warranty, contact factory, distributor, service center or visit our website at www.dorner.com

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