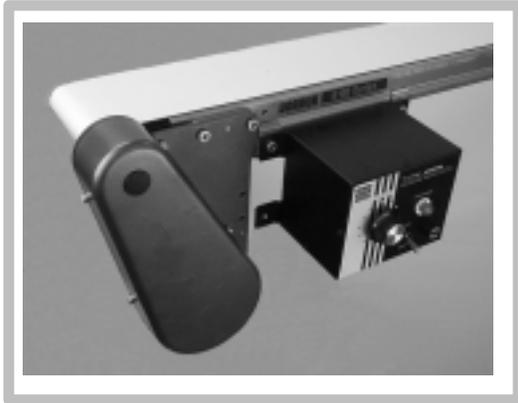
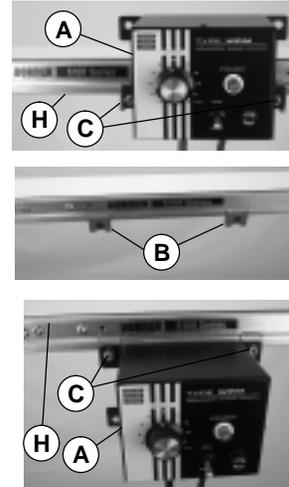


### Conveyor Mounting



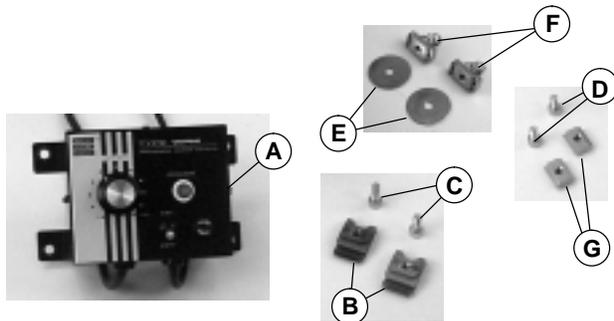
Typical Light Duty Vari-Speed Drive Mounting on 6100 Series Conveyor



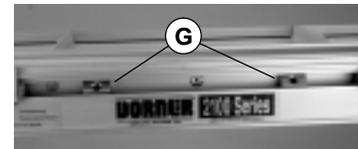
6100 Series Conveyor Typical Mountings

WARNING

To prevent injury, make sure all electrical power sources have been disconnected and locked-out before you perform any assembly or adjustments. NEVER operate equipment without guards or other protective devices properly secured in place.



Shipping Package



2100 Series Conveyor Typical Mounting

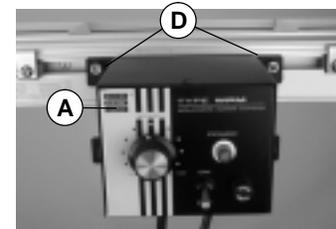
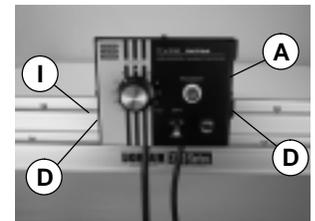
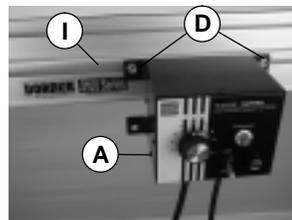
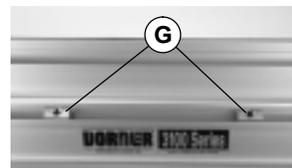


Illustration References	
A	62MD1134 DC Controller
B	(2) 6100 Series Accessory Mounting Clips (450186M)
C	Socket Head Screws, M6 x 16 mm (2)
D	Socket Head Screws, M6 x 12 mm (2)
E	(2) Washers (807-692)
F	(2) Spring Nuts, M6 (990605M)
G	(2) T-Bars (639971M)
H	6100 Industrial Conveyor
I	2100 Series, 3100 Series or LPZ Conveyor T-slot
J	Stand T-slot
K	4 mm hex key wrench (not supplied)
L	Screwdriver being used to align T-bar while inserting screw (not supplied)



3100 Series Conveyor Typical Mountings

<continued on next page>

### Stand Leg Mounting

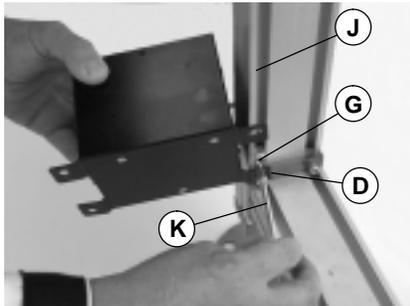
#### Aluminum Stand Legs



DC Controller Attached to Single Post Support Stand

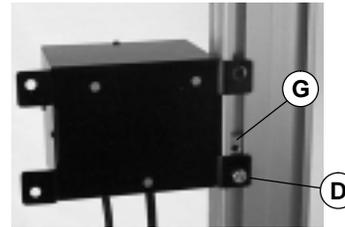


DC Controller Attached to Aluminum Stand

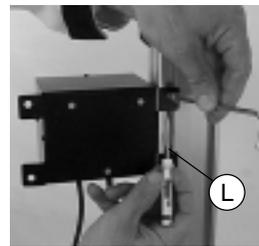


**Step 1:** Place 1st T-bar (G) into T-slot, insert screw (D) into hole in lower mounting tab and, using a 4 mm hex key wrench, partially thread into T-bar.

**NOTE:** For electrical wiring or troubleshooting, refer to information provided by manufacturer.

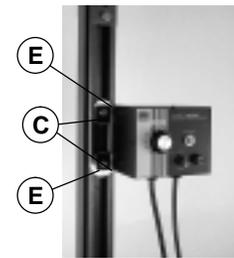


**Step 2:** Raise controller to its approximate mounting position and tighten screw (D) to temporarily fix the controller position. Then, insert 2nd T-bar (G) into T-slot as shown.



**Step 3:** Using screwdriver, raise 2nd T-bar to align it with upper mounting tab hole and insert a screw (D) and partially thread into T-bar as shown. Then position controller to desired location and tightly secure both screws (D).

#### Steel Stand Leg



**Step 1:** Attached to steel stand leg using spring nuts (F), washers (E) and screws (C).

For replacement parts, contact an authorized  
Dorner Service Center or the factory.



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