

Fast & Simple to Use Online Configurator

Patent Pending Pinch
Drive Design

Clean Room Certified Class 100 Industry-Best Product Transfers



# 1100 SERIES CONVEYORS

The Industry's Smallest Conveyor Designed to Fit in the Tightest Spaces!





# **1100 SERIES**

#### 1100 Series Conveyors are best for:

- Small or Light Weight Product Handling
- Small Part Transfers
- Tray Handling
- Pill Package Handling
- Package Labeling
- Pharmaceutical Applications
- Life Science Applications
- Medical Applications

# Sizes & Measurements

- Widths: 44mm (1.75 in), 95mm (3.75 in), 152mm (6 in), 203mm (8 in), & 254mm (10 in)
- Lengths: 270mm (10.63 in) to 1,829mm (72 in) in 3mm (.125 in) increments

## Loads & Speeds

- Loads up to 6.8 kg (15 lbs)
- Speeds up to 21 m/min (80 ft/min)

# **Belt Types**

3 FDA Approved Belt Options:

- Low Friction
- Medium Friction
- High Friction

## Guiding

**UHMW** Guides

- 25mm (1 in)
- 51mm (2 in)



## Drives

#### Flat Belt End Drives



Side Mount

**Bottom Mount** 

#### Flat Belt Mid Drives



Type 1 Mount

Type 2 Mount

## **Small Part Transfers**

- Flush Frame allows for side transfers
- Optional 8 mm (.3125 in) nose bar on one or both ends









# INDUSTRY LEADING TECHNOLOGY

# **1100 SERIES**

## Miniature Frame Design

- 19 mm (.75 in) frame height
- 16 mm (.625 in) or 8 mm (.3125 in) diameter idler pulleys
- · Optimal size for handling and transferring of small parts
- T-Slot for fast mounting of accessories
- Flush edge design to fit into tight spaces
- Cam belt tracking conveyor extends only 3/4" beyond frame



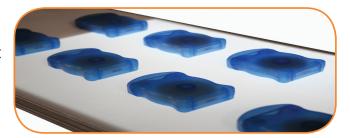
## Pinch Drive Design (Patent Pending)

- Low belt tension virtually eliminates belt stretch providing maintenance free operation
- Belt is tracked continuously with unique frame design, cams, and pinch drive for consistent performance
- Drive is reversible, providing maximum flexibility in applications
- Two halve design with one fastener per side allows cover to pivot for fast belt change
- T-Slot for flexible mounting
- Spring tensions belt around drive pulley for 180° of wrap
- 32 mm (1.25 in) lagged urethane drive spindle



## **Backlit Capability**

- Backlit conveyor with an LED light is ideal for inspection and quality control
- Provides a contrast between the product and conveyor belt for both visual inspection and vision system interface
- Parts can be stopped directly over the lighted section or continue through uninterrupted
- Unique design allows access to LED panel without removal of the belt for ease of use and light color changes



## The Benefits of a Dorner 1100 Series Conveyor

#### **Industry Ready**

- Clean Room Class 100 Certified for medical and pharmaceutical applications
- T-Slot for ease and flexibility in mounting automation components or accessories
- FDA Approved Belting

#### Time Saving

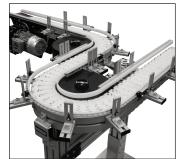
- Dorner's online configuration engineers simple or complex conveyors to meet your needs in minutes
- The industry leading tool delivers a complete 3D CAD Assembly model for instant validation of fit
- Dorner provides the industry's fastest deliveries



## **Industrial & Automation Conveyors**







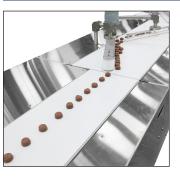


# **Sanitary Conveyors**





# **Engineered Solutions**













**Parts** 

**Service** 

**Online Configurator** 

Warranty

# **Transforming Conveyor Automation**

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