

Flat Belt Conveyor Mounting

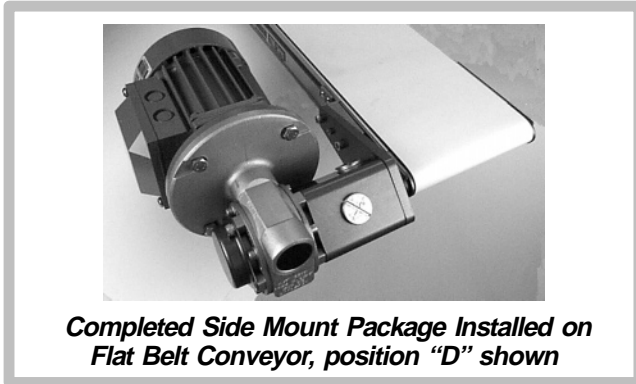
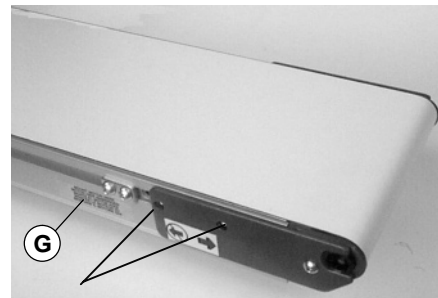


Illustration References	
A	Hex Shaft
B	Gearmotor Assembly
C	Side Mount Package Assembly
D	Drive Plate Mounting Screws (2) M6 x 35 mm, Socket Head
E	Access Plugs
F	Access Hole
G	"Mount Drive Motor This End" Sticker

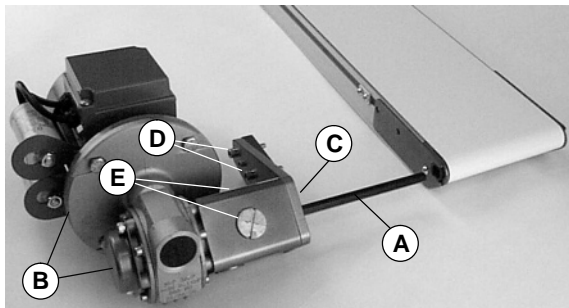


Step 2: Locate the "Mount Drive Motor This End" sticker (G) and remove original factory-installed screws where indicated.

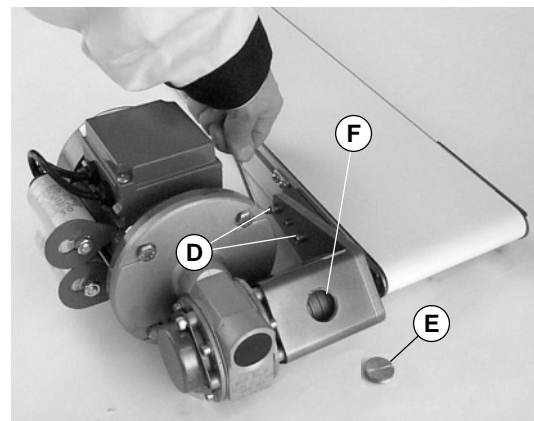
! **WARNING** !

To prevent injury, make sure all electrical power sources have been disconnected and locked-out before you perform any assembly or adjustments. NEVER operate equipment without guards or other protective devices properly secured in place.

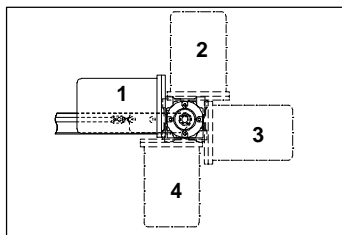
IMPORTANT: On 95 mm and wider conveyors, the hex broach is offset from center towards the drive side for hex shaft engagement.



Gearmotor and mounting package assembly with attaching hardware set-up for a flat belt conveyor



Step 3: Align the drive assembly while sliding the protruding hex shaft (A) into conveyor drive pulley hex broach. Tighten the screws (D) with 9.9 Nm of torque.



Step 1: Gearmotor may be re-oriented as shown. Remove gearmotor from factory-installed position and re-assemble as required.

NOTE: For future service parts ordering, please record part numbers in your conveyor manual.

<Cleated Belt Conveyor Mounting on Other Side of Page>

2100 Series Side Drive Mounting Package For Standard Load 90° Gearmotor

Cleated Belt Conveyor Mounting

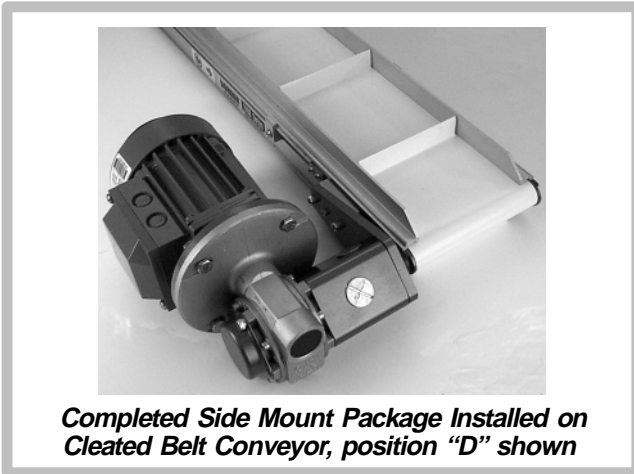
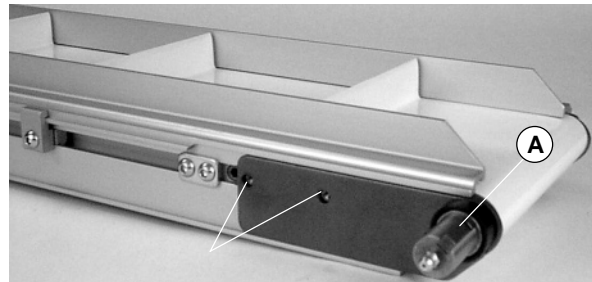


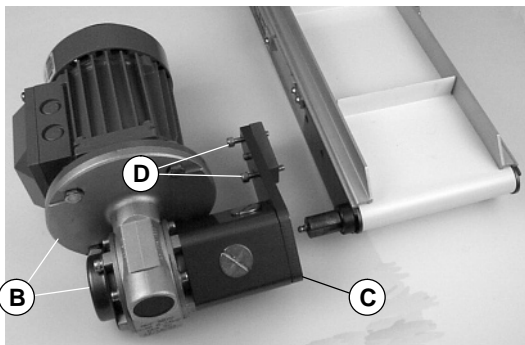
Illustration References	
A	Square Key, 4 x 16 mm
B	Gearmotor Assembly
C	Side Mount Package Assembly
D	Drive Plate Mounting Screws (2) M6 x 35 mm, Socket Head
E	Access Plugs
F	Access Hole



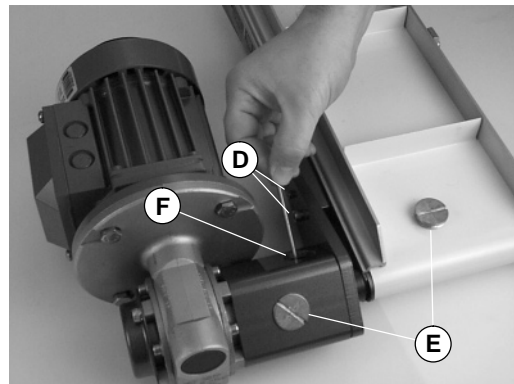
Step 2: Locate drive output shaft and remove original factory-installed screws where indicated. Install square key (A) into conveyor drive shaft.

WARNING

To prevent injury, make sure all electrical power sources have been disconnected and locked-out before you perform any assembly or adjustments. NEVER operate equipment without guards or other protective devices properly secured in place. In addition, keyway on conveyor drive shaft may be sharp! Exercise caution when mounting coupling.

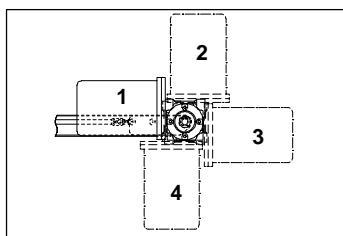


Gearmotor and mounting package assembly with attaching hardware.



Step 3: Remove access hole plugs (E). Guide coupling onto outboard shaft. Tighten plate mounting screws (D) with 9.9 Nm of torque. Secure the coupling set screws using a 3 mm hex key wrench. (Wrench not included)

Step 4: Install access plugs (E).



Step 1: Gearmotor may be re-oriented as shown.

NOTE: For future service parts ordering, please record part numbers in your conveyor manual.



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