

## Conversion Kit Parts

See Figure 1 for typical items in a conversion kit.

1	Drive Spindle
2	Driven Spindle
3	Motor
4	Compound, Heat Sink
5	Heat Sinks
6	Drive Side Cover

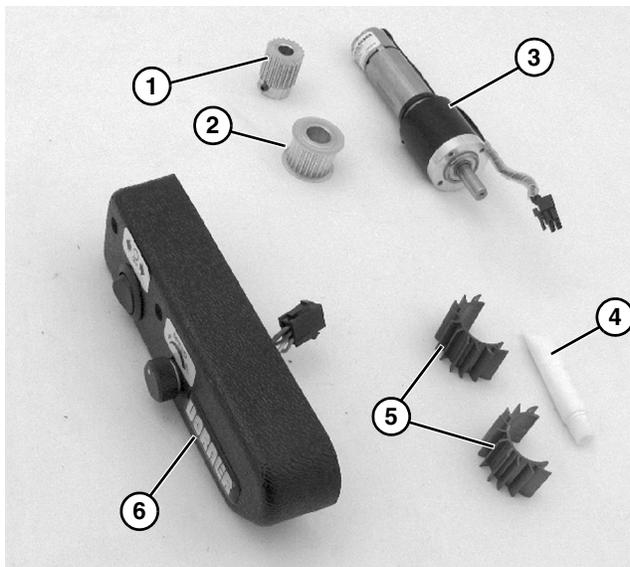


Figure 1

## Required Tools

- Wire Cutter
- Screwdriver, Small Flat Blade
- Hex Key Wrench Set

## Conversion Procedure

1. Remove existing motor (**Figure 2, item 1**) from conveyor (see “Motor Removal and Replacement” in your Installation, Maintenance, and Parts Manual).

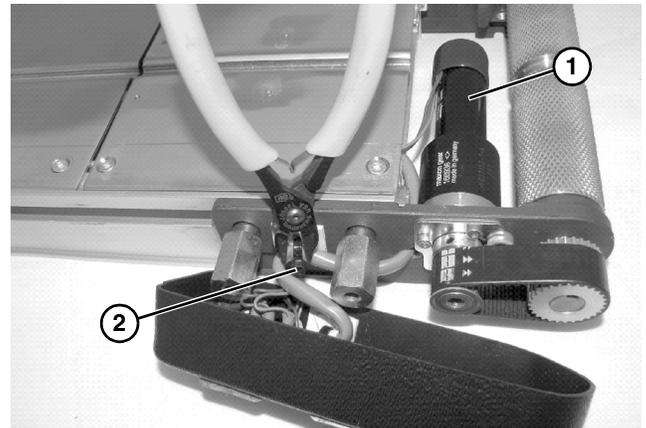


Figure 2

2. Cut off zip tie (**Figure 2, item 2**) securing cover cable.
3. Remove tie mount (**Figure 3, item 1**) from head plate.

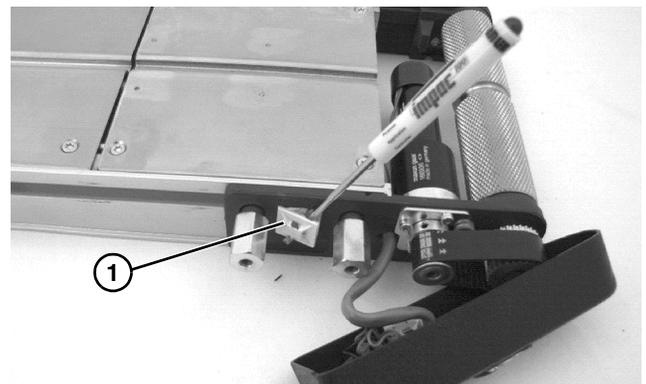
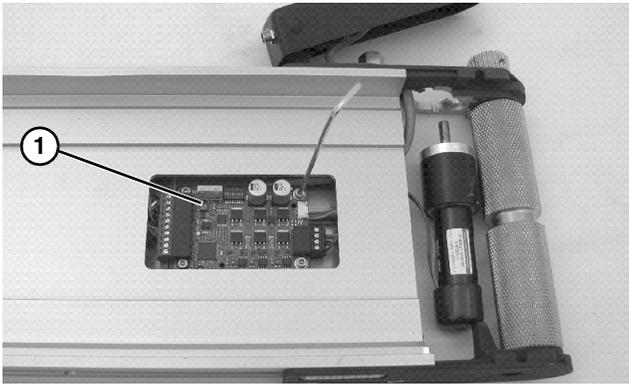


Figure 3

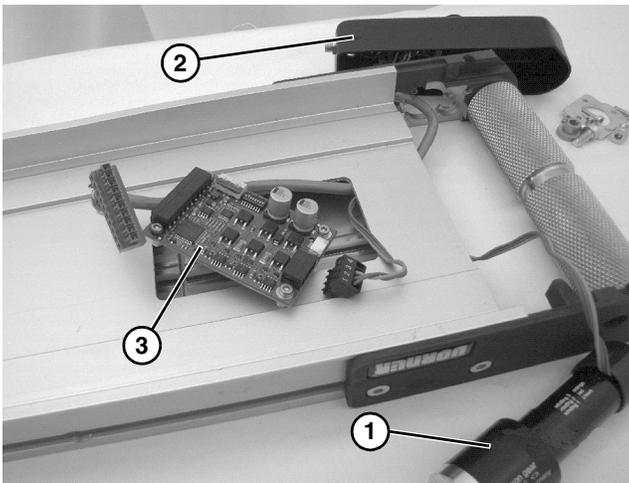
4. Remove components.

- 3"-6" widths: Loosen 4 screws mounting control board (**Figure 4, item 1**) from underside of conveyor.



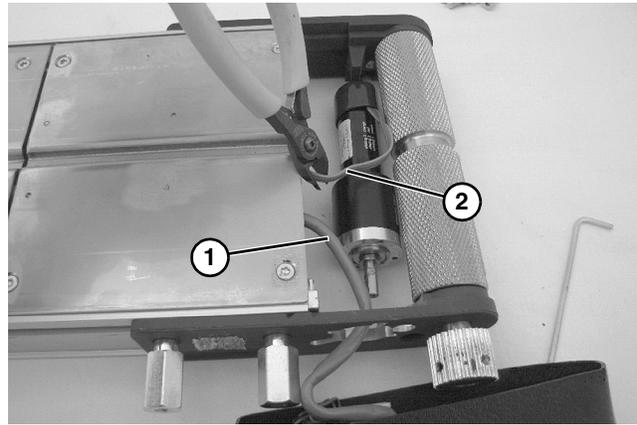
**Figure 4**

- Unplug motor and cover cable from control board and discard motor (**Figure 5, item 1**), cover with control cable (**Figure 5, item 2**), and control board (**Figure 5, item 3**).



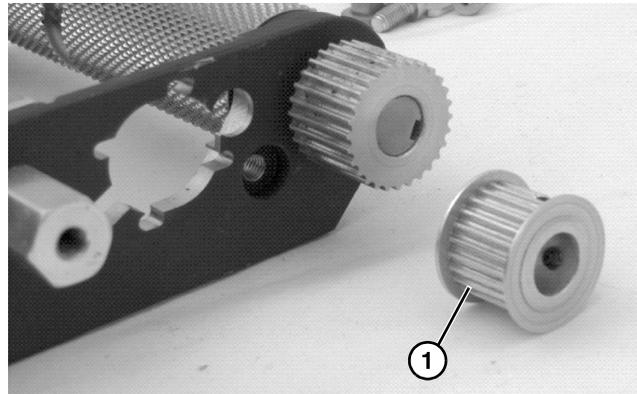
**Figure 5**

- 8"-18" widths: Cut cover control cable (**Figure 6, item 1**) and motor control cable (**Figure 6, item 2**) close to bed-plate entrance and discard both. (Old control board will remain inside conveyor.)



**Figure 6**

5. Compare drive spindle sprocket to conversion kit sprocket. If not identical replace drive spindle sprocket (**Figure 7, item 1**) (refer to "Drive Spindle Installation" (step 2) in your Installation, Maintenance, and Parts Manual).



**Figure 7**

6. Install new motor and cover (**Figure 8**) (refer to "Motor Removal and Replacement" in your Installation, Maintenance, and Parts Manual).



**Figure 8**