FS
63mm Conveyor System
FS SERIES

Variety of chain types suitable for wide range of applications either horizontal or vertically product transportation. The maximum product width to be conveyed can be referred to guide rail assembly pages.

**FS Series Characteristic**

- **Beam Width:** 65mm
- **Product Width:** Refer to Guide Rail Assembly

**Accessories Needed**

- **Slide Rail Required:** FASR-25 OR FASR-25U
- **Slide Rail Colour:** White Or Natural Colour
- **Slide Rail Material:** HDPE OR UHMW-PE
- **Slide Rail Rivet & Screw:** FASLR-4X6 or FASLS-M5

Connecting strip is used to connect 2 beams.

- **Connecting Strip:** FACS-25x140A

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**Conveyor Beam FSCB-3**

UOM: 3 Meter / Length

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**Chain Connecting Module FSCC-160**

UOM: pc
The above chain is FSCT-5A17-L1, 1 link cleated top chain with alternate of 1 link of plain chain.

Note: # = 1, 2, 3, 4, 5.....20

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FS SERIES

Friction Top Chain FSFT-5

UOM: 5 Meter / box
Application: Suitable for transport product in slope > 5° but ≤ 30° without accumulation.

Friction Top Chain FSFT-5C

UOM: 5 Meter / box
Application: Suitable for transport product in slope > 5° but ≤ 35° without accumulation. Subject to product weight and packing.

Conductive Chain FSPC-5CD

UOM: 5 Meter / box
Application: Suitable for transport of static sensitive product.

Flocked Chain FSFK-5

UOM: 5 Meter / box
Application: Suitable to transport light weight, fragile and scratch sensitive product.
Cleat Top Chain-A  FSCT-5A17-L#  

# = 1, 2, 3, 4, 5.....20  

Application: Suitable for vertical transport of product with no accumulation.

Cleat Top Chain-A  FSCT-5A30-L#  

# = 1, 2, 3, 4, 5.....20  

Application: Suitable for vertical transport of product with no accumulation.

Cleat Top Chain-B  FSCT-5B  

# = 1, 2, 3, 4, 5.....20  

Application: Suitable for conveying ferromagnetic products in slope.

Cleat Top Chain-C  FSCT-5C  

Application: Suitable for Cigarette transport.

Magnet Top Chain  FSMT-5  

Application: Suitable for conveying ferromagnetic products in slope.

Magnet Top Chain  FSMT-5-L#  

# = 1, 2, 3, 4, 5.....20  

Application: Suitable for conveying ferromagnetic products in slope.
**FS SERIES**

**Hardened Steel Top Chain**  **FSST-5**
- UOM: 5 Meter / box
- Application: Suitable to transport metal products in accumulation.

**S/steel Top Chain**  **FSST-5S**
- UOM: 5 Meter / box
- Application: Suitable to transport metal products in accumulation.

**Roller Top Chain**  **FSRT-5**
- UOM: 5 Meter / box
- Application: Suitable for accumulation of product with low friction and pressure.

**Roller Cleat Chain**  **FSRC-5A-L#**
- UOM: 5 Meter / box
- Application: Suitable for vertical transportation, of product in slope with no accumulation.
### FS Direct End Drive with Motor (LEFT)  
**FSDD-A65-0.25L, 0.37L, 0.55L**  
### FS Direct End Drive without Motor (LEFT)  
**FSDD-A65-0L**

<table>
<thead>
<tr>
<th>Max Traction Force : 500N</th>
</tr>
</thead>
<tbody>
<tr>
<td>The Drive End Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW &amp; 0.55kW. FSDD-A65-0L represents direct drive without gear motor. Multi channel drives are available upon request.</td>
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**UOM:** pc  
Chain required 2-way: 0.8 meter  
Slide rail required 2-way: 0.5 meter

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### FS Direct End Drive with Motor (RIGHT)  
**FSDD-A65-0.25R, 0.37R, 0.55R**  
### FS Direct End Drive without Motor (RIGHT)  
**FSDD-A65-0R**

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</table>

**UOM:** pc  
Chain required 2-way: 0.8 meter  
Slide rail required 2-way: 0.5 meter

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SEW gear motors are products of SEW Eurodrive
FS SERIES

Max Traction Force: 500N

The Direct End Drive Unit GP is used for vertical wedge conveyor. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FSDD-A65GP-0L represents direct drive without gear motor. FSDD-GP drives are used for vertical wedge conveyor.

UOM: pc  Chain required 2-way: 0.8 meter  Slide rail required 2-way: 0.5 meter

Max Traction Force: 500N

The Direct End Drive Unit GP is used for vertical wedge conveyor. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FSDD-A65GP-0R represents direct drive without gear motor. FSDD-GP drives are used for vertical wedge conveyor.

UOM: pc  Chain required 2-way: 0.8 meter  Slide rail required 2-way: 0.5 meter
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<th>Model</th>
<th>Description</th>
<th>Max Traction Force</th>
<th>Notes</th>
</tr>
</thead>
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<tr>
<td>FSSD-A65-0.25L, 0.37L, 0.55L</td>
<td>FS Suspended End Drive with Motor (LEFT)</td>
<td>500N</td>
<td>The Suspended End Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW &amp; 0.55kW. FSSD-A65-0L represents direct drive without gear motor.</td>
</tr>
<tr>
<td>FSSD-A65-0L</td>
<td>FS Suspended End Drive without Motor (LEFT)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>FSSD-A65-0.25R, 0.37R, 0.55R</td>
<td>FS Suspended End Drive with Motor (RIGHT)</td>
<td>500N</td>
<td></td>
</tr>
<tr>
<td>FSSD-A65-0R</td>
<td>FS Suspended End Drive without Motor (RIGHT)</td>
<td></td>
<td></td>
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</table>

**UOM:** pc  
Chain required 2-way: 0.8 meter  
Slide rail required 2-way: 0.5 meter

*SEW gear motors are products of SEW Eurodrive*
FS SERIES

FS Direct Intermediate Drive with Motor (LEFT)  FS Direct Intermediate Drive without Motor (LEFT)
FSID-DD-0.25L1, 0.37L1, 0.55L1  FSID-DD-0L1

Max Traction Force : 200N
The Direct Intermediate Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FSID-DD-0L1 represents direct drive without gear motor. Maximum traction force for FSID-DD is lower than FSDD and FSSD.

UOM: pc  Chain required 2-way: 1.2 meter  Slide rail required 2-way: 1.1 meter

FS Direct Intermediate Drive with Motor (RIGHT)  FS Direct Intermediate Drive without Motor (RIGHT)
FSID-DD-0.25R1, 0.37R1, 0.55R1  FSID-DD-0R1

Max Traction Force : 200N
The Direct Intermediate Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FSID-DD-0R1 represents direct drive without gear motor. Maximum traction force for FSID-DD is lower than FSDD and FSSD.

UOM: pc  Chain required 2-way: 1.2 meter  Slide rail required 2-way: 1.1 meter
FS Suspended Intermediate Drive with Motor (LEFT)  FS Suspended Intermediate Drive without Motor (LEFT)

FSID-SD-0.25L1, 0.37L1, 0.55L1  FSID-SD-0L1

Max Traction Force : 200N

The Suspended Intermediate Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FSID-SD-0L1 represents suspended drive without gear motor. Maximum traction force for FSID-SD is lower than FSDD and FSSD.

UOM: pc  Chain required 2-way: 1.2 meter  Slide rail required 2-way: 1.1 meter

FS Suspended Intermediate Drive with Motor (RIGHT)  FS Suspended Intermediate Drive without Motor (RIGHT)

FSID-SD-0.25R1, 0.37R1, 0.55R1  FSID-SD-0R1

Max Traction Force : 200N

The Suspended Intermediate Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FSID-SD-0R1 represents suspended drive without gear motor. Maximum traction force for FSID-SD is lower than FSDD and FSSD.

UOM: pc  Chain required 2-way: 1.2 meter  Slide rail required 2-way: 1.1 meter

SEW gear motors are products of SEW Eurodrive
FS SERIES

FS Combined Direct Drive & Idler (LEFT)

FSCDI-DD-0.25L1, 0.37L1, 0.55L1

Max Traction Force: 500N
The Combine Direct End Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FSCDI-DD-0L1 represents direct drive without gear motor.

UOM: pc  Chain required 2-way: 1.6 meter  Slide rail required 2-way: 1.0 meter

FS Combined Direct Drive & Idler (RIGHT)

FSCDI-DD-0.25R1, 0.37R1, 0.55R1

Max Traction Force: 500N
The Combine Direct End Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FSCDI-DD-0R1 represents direct drive without gear motor.

UOM: pc  Chain required 2-way: 1.6 meter  Slide rail required 2-way: 1.0 meter

SEW gear motors are products of SEW Eurodrive

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**FS Combined Suspended Drive & Idler (LEFT)**

FSCDI-SD-0.25L1, 0.37L1, 0.55L1  
FSCDI-SD-0L1

Max Traction Force : 500N  
The Combine Suspended End Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FSCDI-SD-0L1 represents suspended drive without gear motor.

UOM: pc  Chain required 2-way: 1.6 meter  Slide rail required 2-way: 1.0 meter

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**FS Combined Suspended Drive & Idler (RIGHT)**

FSCDI-SD-0.25R1, 0.37R1, 0.55R1  
FSCDI-SD-0R1

Max Traction Force : 500N  
The Combine Suspended End Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FSCDI-SD-0R1 represents direct drive without gear motor.

UOM: pc  Chain required 2-way: 1.6 meter  Slide rail required 2-way: 1.0 meter

*SEW gear motors are products of SEW Eurodrive*
FS SERIES

Max Traction Force : 500N
The Suspended Catenary Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FSCD-SD-0L represents direct drive without gear motor.

UOM: pc Chain required 1-way: 1.4 meter Slide rail required 1-way: 1.0 meter

Max Traction Force : 500N
The Suspended Catenary Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FSCD-SD-0R represents direct drive without gear motor.

UOM: pc Chain required 1-way: 1.4 meter Slide rail required 1-way: 1.0 meter
Max Traction Force : 200N

The Direct Wheel Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FSWD-DD-0M represents direct drive without gear motor. Maximum traction force for FSWD-DD is lower than FSDD and FSSD.

UOM: pc  Chain required 1-way: 0.7 meter  Slide rail required 1-way: 0.7 meter

Max Traction Force : 200N

The Suspended Wheel Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FSWD-SD-0M represents direct drive without gear motor. Maximum traction force for FSWD-SD is lower than FSDD and FSSD.

UOM: pc  Chain required 1-way: 0.7 meter  Slide rail required 1-way: 0.7 meter

SEW gear motors are products of SEW Eurodrive
FS SERIES

FS Idler End-65  FSIE-A65

UOM: pc  Chain required 2-way: 0.8 meter  Slide rail required 2-way: 0.5 meter

FS Idler End-200  FSIE-200

UOM: pc  Chain required 2-way: 0.7 meter  Slide rail required 2-way: 0

FS Idler Bend  FSIB-206

UOM: pc  Chain required 1-way: 0.6 meter  Slide rail: 0 meter
Note: Cannot be used with return chain

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**FS SERIES**

**FS Wheel Bend 180°**

FSWB-180R150A

UOM: pc

Chain required 2-way: 1.3 meter

Slide rail required 2-way: 1.0 meter

**FS Wheel Bend 90°**

FSWB-90R150A

UOM: pc

Chain required 2-way: 0.8 meter

Slide rail required 2-way: 0.6 meter

**FS Wheel Bend 60°**

FSWB-60R150A

UOM: pc

Chain required 2-way: 0.7 meter

Slide rail required 2-way: 0.7 meter
FS SERIES

FS Wheel Bend 45°  FSWB-45R150A

- UOM: pc
- Chain required 2-way: 0.6 meter
- Slide rail required 2-way: 0.6 meter

FS Wheel Bend 30°  FSWB-30R150A

- UOM: pc
- Chain required 2-way: 0.5 meter
- Slide rail required 2-way: 0.6 meter

FS Wheel Bend 5° - 180°

**Example for FS Wheel Bend Ordering**
- Wheel bend, Ø° ± 1°
- FSWB-Ø°R150A

If an angle of 65° is needed for wheel bend, so the ordering part number is

**FSWB-65R150A**

The outer bend is assembled using connecting strip (FACS-25x140A). Angle of Ø° must be indicated when ordering.
FS Horizontal Plain Bend 15°

UOM: pc
Chain required 2-way (300, 500, 700, 1000): 1, 1.1, 1.2, 1.4 meter
Slide rail required 2-way (300, 500, 700, 1000): 2, 2.2, 2.4, 2.6 meter

Horizontal bend, 15° ± 1°
R = 300 ± 10mm  FSHB-15R300
R = 500 ± 10mm  FSHB-15R500
R = 700 ± 10mm  FSHB-15R700
R = 1000 ± 10mm FSHB-15R1000

FS Horizontal Plain Bend 30°

UOM: pc
Chain required 2-way (300, 500, 700, 1000): 1.2, 1.4, 1.6, 1.9 meter
Slide rail required 2-way (300, 500, 700, 1000): 2.4, 2.8, 3.2, 3.8 meter

Horizontal bend, 30° ± 1°
R = 300 ± 10mm  FSHB-30R300
R = 500 ± 10mm  FSHB-30R500
R = 700 ± 10mm  FSHB-30R700
R = 1000 ± 10mm FSHB-30R1000

FS Horizontal Plain Bend 45°

UOM: pc
Chain required 2-way (300, 500, 700, 1000): 1.3, 1.6, 1.9, 2.4 meter
Slide rail required 2-way (300, 500, 700, 1000): 2.5, 2.9, 3.3, 3.9 meter

Horizontal bend, 45° ± 1°
R = 300 ± 10mm  FSHB-45R300
R = 500 ± 10mm  FSHB-45R500
R = 700 ± 10mm  FSHB-45R700
R = 1000 ± 10mm FSHB-45R1000
FS SERIES

FS Horizontal Plain Bend 60°

UOM: pc
Chain required 2-way (300, 500, 700, 1000): 1.5, 1.9, 2.3, 2.9 meter
Slide rail required 2-way (300, 500, 700, 1000): 2.9, 3.7, 4.6, 5.8 meter

Horizontal plain bend, 60° ± 1°
R = 300 ± 10mm  FSHB-60R300
R = 500 ± 10mm  FSHB-60R500
R = 700 ± 10mm  FSHB-60R700
R = 1000 ± 10mm FSHB-60R1000

FS Horizontal Plain Bend 90°

UOM: pc
Chain required 2-way (300, 500, 700, 1000): 1.8, 2.4, 3.0, 4.0 meter
Slide rail required 2-way (300, 500, 700, 1000): 3.5, 4.8, 6.0, 8.0 meter

Horizontal plain bend, 90° ± 1°
R = 300 ± 10mm  FSHB-90R300
R = 500 ± 10mm  FSHB-90R500
R = 700 ± 10mm  FSHB-90R700
R = 1000 ± 10mm FSHB-90R1000

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FS Horizontal Plain Bend 180°

UOM: pc
Chain required 2-way (300, 500, 700, 1000): 2.7, 4.0, 5.2, 7.1 meter
Slide rail required 2-way (300, 500, 700, 1000): 5.4, 7.9, 1.1, 14.2 meter

Horizontal plain bend, 180° ± 1°

- R = 300 ± 10mm  FSHB-180R300
- R = 500 ± 10mm  FSHB-180R500
- R = 700 ± 10mm  FSHB-180R700
- R = 1000 ± 10mm FSHB-180R1000

If an angle of 120° is needed for radius R500 horizontal plain bend, so the ordering part number is

FSHB-120R500

Example for FS Horizontal Plain Bend Ordering

**Horizontal plain bend, Ø° ± 1°**

- R = 300 ± 10mm  FSHB-Ø°300
- R = 500 ± 10mm  FSHB-Ø°500
- R = 700 ± 10mm  FSHB-Ø°700
- R = 1000 ± 10mm FSHB-Ø°1000

UOM: pc
Chain required 2-way (300, 500, 700, 1000): meter (Variable to angle)
Slide rail required 2-way (300, 500, 700, 1000): meter (Variable to angle)
## FS SERIES

### FS Vertical Bend 5°  FSVB-5R300

**UOM:** pc  
Chain required 2-way: 0.4 meter  
Slide rail required 2-way: 0.8 meter

### FS Vertical Bend 10°  FSVB-10R300

**UOM:** pc  
Chain required 2-way: 0.5 meter  
Slide rail required 2-way: 0.9 meter

### FS Vertical Bend 15°  FSVB-15R300

**UOM:** pc  
Chain required 2-way: 0.5 meter  
Slide rail required 2-way: 1.0 meter

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**FS Vertical Bend 20°**  
*FSVB-20R300*

**UOM:** pc  
Chain required 2-way: 0.6 meter  
Slide rail required 2-way: 1.1 meter

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**FS Vertical Bend 30°**  
*FSVB-30R300*

**UOM:** pc  
Chain required 2-way: 0.7 meter  
Slide rail required 2-way: 1.3 meter

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**FS Vertical Bend 45°**  
*FSVB-45R300*

**UOM:** pc  
Chain required 2-way: 0.8 meter  
Slide rail required 2-way: 1.6 meter
FS SERIES

**FS Vertical Bend 60°**

- **FSVB-60R300**

  - UOM: pc
  - Chain required 2-way: 1.0 meter
  - Slide rail required 2-way: 1.9 meter

**FS Vertical Bend 90°**

- **FSVB-90R300**

  - UOM: pc
  - Chain required 2-way: 1.3 meter
  - Slide rail required 2-way: 2.6 meter

**FS Vertical Bend 5° - 90°**

- Example for FS Vertical Bend Ordering
  - Vertical bend, θ° ± 1°
  - FSVB-θ°R300

If an angle of 65° is needed for vertical bend, so the ordering part number is

**FSVB-65R300**

*The outer bend is assembled using connecting strip (FACS-25x140A). Angle of θ° must be indicated when ordering.*