

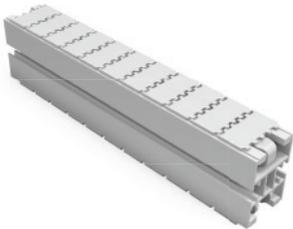
PRODUCT CATALOG

Complex Configurations
that Assemble in a Snap

High Speed Performance
- Up to 76 mpm

Reduces
Conveyor Footprint

Ideal for Curves,
Inclines & Declines



FlexMove®

Aluminum Flexible Chain Conveyors

DORNER® 

TRANSFERS

FOR SMOOTH IN-LINE
TRANSFER OF PRODUCT

WHEEL CORNERS

ELIMINATE CORNER
FRICTION ALLOWING
MULTIPLE CORNER
CONFIGURATIONS

VERTICAL BENDS

FOR SMOOTH ELEVATION
CHANGES AND EFFICIENT
USE OF VERTICAL SPACE



T-SLOT FRAMEWORK

FOR EASE OF MOUNTING
ACCESSORIES

MODULAR FRAMING

FOR FUTURE ADD ON
CAPABILITY AND PRODUCTION
LINE CHANGES

SUPPORT POST

PROVIDE ADJUSTABLE
HEIGHT WHILE
OPTIMIZING THE USE
OF FLOOR SPACE

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The right is reserved to make design modifications

Patents

Essential parts of the FlexMove product range are protected by patents and design regulations.

Drawings are made to European standards.

APRIL 2018

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Dorner reserves the right to make alteration without prior notification Every care has been taken to ensure the accuracy of the information contained in this Catalog but no liability can be accepted for any error or omissions.



Basic System Selection

We provide a wide selection of chain sizes to cover a wide variety of product sizes and shapes. In order to select the right chain size to use in your application, consider the following selection criteria:

- **Product Dimensions**

A product can be two or three times wider than the conveyor chain as long as the center of gravity of the product falls within the chain width. Extra supporting guide rails are required and testing is recommended.

- **Product Weight**

Product weight is important in chain selection as each chain has its maximum traction force. Traction force calculation is required when there are several heavy products to be conveyed, and it will increase further if the products are accumulated on the conveyor.

- **Conveyor Functions Available**

Most of the conveyor functions are available in all conveyor series. However there are differences with regard to the chain types, drive unit and idler unit variants. Selection of drive type is important as different drives have different traction forces.

- **Technical Calculation**

It is important to calculate total load on conveyor based on product weight, distance between products, accumulation and length of the system. The frequency of start /stop, chain tension and service factor are important. If the calculated capacity is higher than the selected drive and chain series, the conveyor should be shorten or select a system with higher capacity.

- **Floor Space Available**

Utilizes floor space available at its maximum and provides the smallest foot print for conveyor layout possible.

- **Intermediate Drive Unit**

An intermediate drive is best utilized when space restriction prohibits the placement of the end drive unit. It required two idler end units at each end. The gear motor can be coupled directly or suspended underneath the drive unit at both right and left orientation. Adjustable torque limiter can be added to protect the conveyor system. The traction force is lower than other end drive units due to less engagement between drive sprocket and chain.

Basic System Selection *continued*

- **Catenary Drive Unit**

Catenary Drives are designed to accommodate top-running chains and are commonly used in application of single loop or alpine conveyor system. Additional idler end unit is not required. Only suspended version is available.

- **Combined Drive and Idler Unit**

A combined drive and idler consist of one end drive and one idler end unit mounted in a single assembly with a transfer bridge for smooth transfer of products. It has a smaller footprint compared to side transfer design. Available in both direct and suspended drive versions, the gear motor can be coupled at both left and right orientation. Adjustable torque limiter can be added to protect the conveyor system.

- **Wheel Drive Unit**

Wheel drive are used for applications using single loop or alpine conveyor system without return chain. Both direct and suspended drive versions are available with the gearmotor mounted underneath. The traction force is lower than other end drive units as the gear wheel engages the side of the chain.

Idler End Unit

The function of the idler end is to change the direction of the moving chain. Available in both standard idler end unit (180°) and idler bend unit (90°). It comes with 2pc connecting strips at the connection end.

- **Idler End Unit (standard 180°)**

The moving chain is transferred 180° from the bottom of the conveyor beam to the top through a flange guide with minimal friction.

- **Idler Bend Unit (90°)**

The idler bend unit converts and changes the chain direction in 90° perpendicular to incoming chain direction.

Bends

Bends are used to change the direction of chain movement in conveyors. There are 3 types of bends available:

- **Wheel bends**

Designed with top and bottom wheels that rotate freely with the chain and are supported by a dual sealed ball bearing, providing the lowest friction, minimum bend force and smallest turning radius compared to other types of bends. Besides standard 30°, 45°, 60°, 90° and 180° configurations, special angles are also available upon request. Select a horizontal wheel bend whenever is possible.

- **Horizontal Bends**

An alternative to wheel bends, horizontal bends are useful in conditions requiring large space, long products with large turning radius and twin – track bend applications. It has higher friction compared to wheel bends. Larger radius is recommended for lower friction and less stress on slide rail.

- **Vertical Bends**

A vertical bend provides vertical change of the conveyors moving direction. It can be used either as a convex or concave bend. Vertical bends increase the chain tension and cause higher stress on the slide rail. Avoid using more than four 90° vertical bends in one conveyor.

Slide Rail

A slide rail provides low friction and wear resistance track for the chain to slide on. It is mounted to a conveyor frame using screws or rivets. Various types of slide rails are available to meet different requirements like normal operation, high speed, high load, conductive and accumulation applications.

Conveyor Frames

Conveyor frames are made of anodized Aluminum extrusion that comes in standard length of 3meter section. T-slot flexibly allow drives, idlers, bends, guide rail bracket, leg support and other accessories to be connected using connecting strips or bolts and nuts. Aluminum extrusion has great advantages such as high strength and light weight. Two connecting strips are required for joining.

Guide Rail Assembly System

Guide rail components are used to guide and contain products throughout the conveyor system and prevent them from falling off the conveyor. We provide a comprehensive range of guide rails, covers and brackets either fixed or adjustable to cover many specialized product sizes and shapes.

Structural System

Our structural support system consists of support beams, support brackets, foots and end caps that are interconnected to form robust support structure for every conveying need.

Conveyor Accessories

We offer a wide selection of conveyor accessories from special bolt & nuts, brackets, connecting strips, rivets, rollers, T-slot cover and washers for inter-connection between modules and components.



ELEVATING & LOWERING SYSTEMS



Alpine Conveyor

The Alpine Conveyor is a compact spiral configuration commonly used as an accumulation or buffer zone in between machines or as a process step for cooling or drying. It is also used for line balancing and for repair and maintenance purposes.

It can be configured as an elevating/lowering system with a single or double serpentine configuration and used as an in-line accumulator with entry and exit at different levels, or an in-line or off-line accumulator with entry and exit at the same level.

The Alpine conveyor maximizes vertical space and ensures the efficient utilization of machines with different speeds and provides storage for pucks.



Wedge Conveyor

Our wedge conveyors are used to take products from production floor level to a higher level or vice versa. Products are wedged between opposing conveyors lined vertically or horizontally and are moved swiftly but securely.

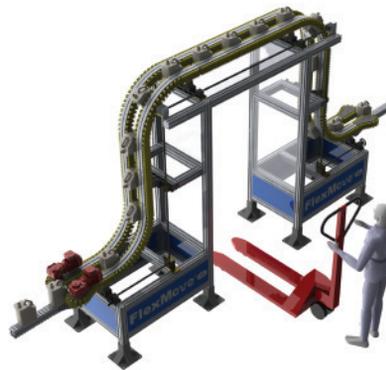
Wedge Conveyors are easy to construct, lightweight and have compact footprints. Its rapid transfer rate makes it ideal for use in continuous, high capacity operations such as packaging lines. Built with Aluminum and stainless steel, it meets the stringent hygiene standard required for medical and cosmetic packaging.

Wedge Conveyors can be configured differently for a variety of uses, such as a transition between different travel orientations, de-pucking operations, inverted rinse operations and even for creating a passage way on the production floor.

Wedge Conveyors are not suitable for wet products, heavy products or products that cannot withstand side pressure.



C-Wedge



N-Wedge



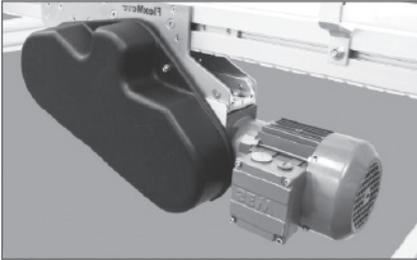
S-Wedge

PALLET SYSTEMS

Our Pallet Systems are designed to facilitate the transportation of products from the same category with similar sizes. Products are placed on a standard-sized pallet that runs through an assembly process. This gives customers the flexibility of palletizing products of various sizes on the same conveyor system.

Our Pallet Systems can be configured in single track, twin-track or multi-track systems. Combine that with our proprietary sub-assembly modules such as pallet stopper, pallet lifter, pallet transfer, pallet rotator, pallet stackers and de-stackers to achieve a total integrated pallet system.

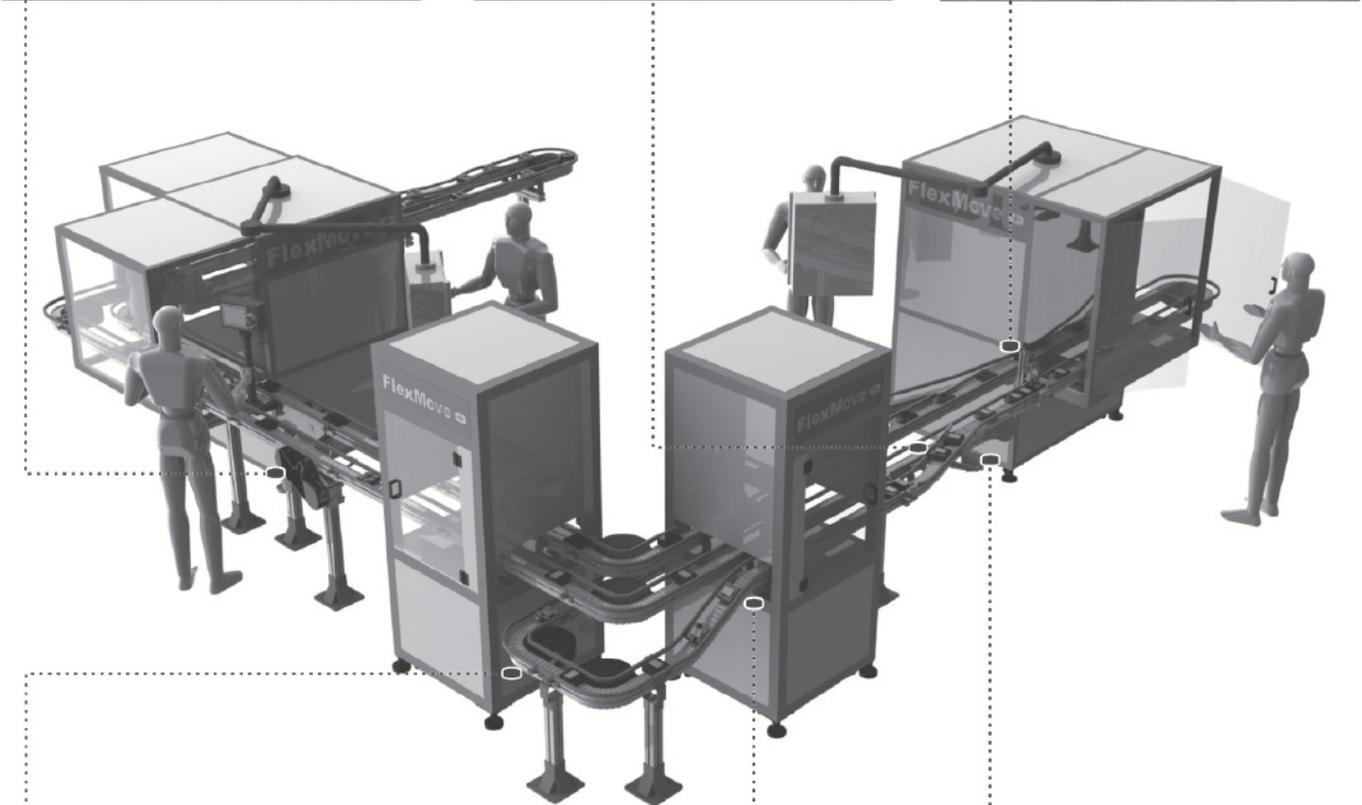
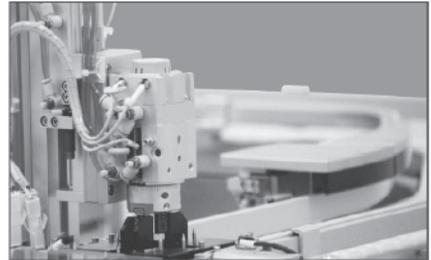
1 Intermediate Drive



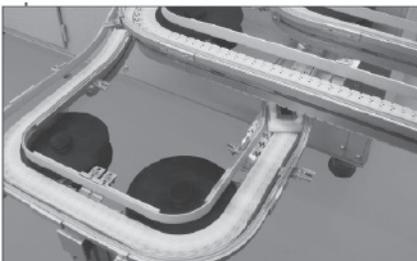
2 Idler End



3 Rotary



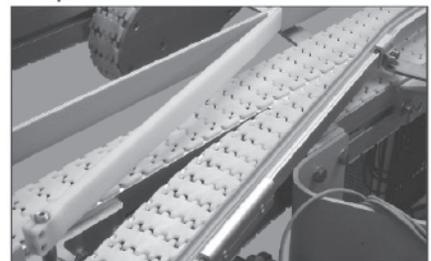
4 Wheel Bend



5 Vertical Bend



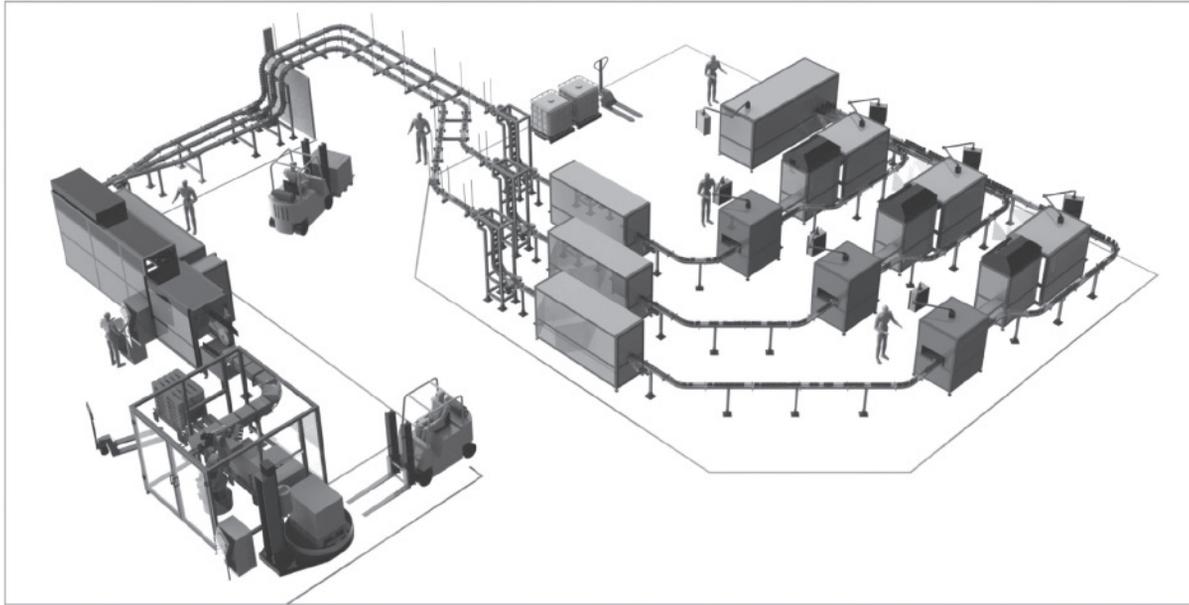
6 Diverter



PRODUCTION LINES

The ideal production conveyor system should have a simple set-up and offer the flexibility to adapt to the changes in product types and sizes, packaging formats, processes, market demands and trends.

Our system comes with pre-engineered modules and components that offer customers the versatility to customize their line according to their needs and yet provide the flexibility for future changes and expansion. Ease of assembly and integration of our systems eliminates costly engineering intervention, equipment disposal and lower cost of ownership.



TWIN-TRACK SYSTEMS

Employed to convey palletized products from one process or assembly station to another. Based on a modular system, these solutions offer customers the ease of plug & play with flexible configuration options.

Production capacity is maximized as a result of minimal product routing. Twin-Track Systems are well suited for manual or automatic assembly and test systems in the automotive and electrical/electronics industries.



FK Series is a compact and neat design for small items and fast transportation. It is also used for twin track application for pallet assembly line.

FK Series Characteristic

Beam Width: 45mm

Product Width: Refer to Guide Rail Assembly

Accessories Needed

Slide Rail Required: FASR-25K OR FASR-25KU

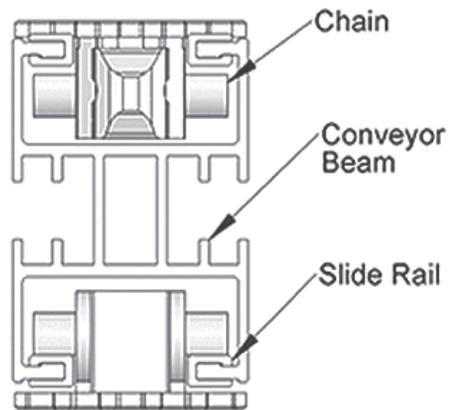
Slide Rail Colour: White Or Natural Colour

Slide Rail Material: HDPE OR UHMW-PE

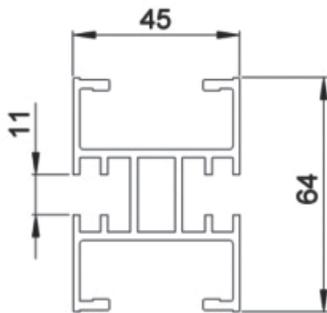
Slide Rail Rivet: FASLS-M3

Connecting strip is used to connect 2 beams.

Connecting Strip: FACS-20x140

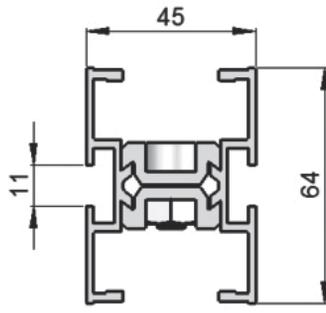


Conveyor Beam FKCB-3

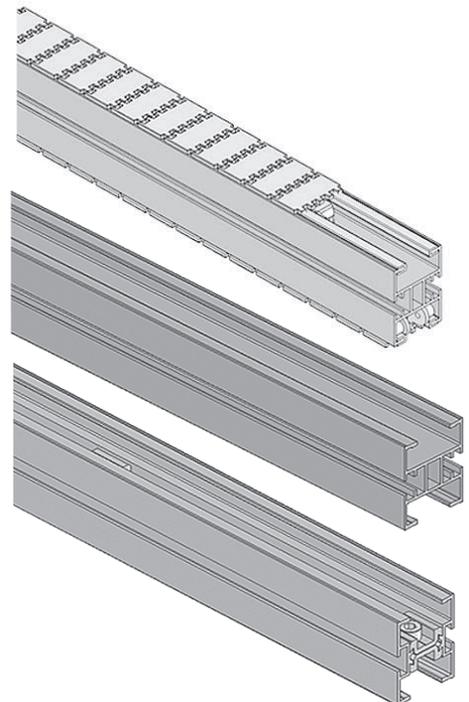


UOM: 3 Meter / Length

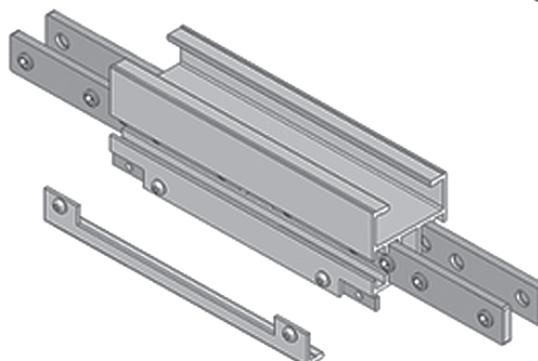
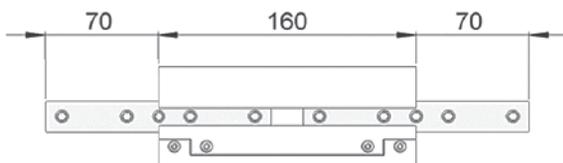
Conveyor Half Beam FKCB-3H



UOM: 3 Meter / Length



Chain Connecting Module FKCC-160

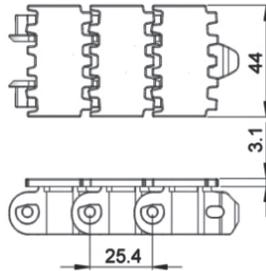
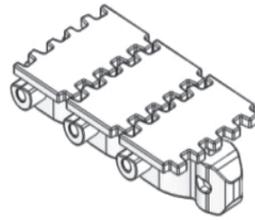


UOM : pc

Chain Common Data

- Packaging:** 5m per box
- Pitch:** 25.4mm
- Width:** 44mm
- Tensile Strength at 20°C: 4000N
- Colour:** White & Black (Conductive)
- Material :-**
- Chain:** White Acetal / POM
- Pivot:** Polyamide
- Pivot Pin:** Stainless Steel
- Insert (Wedge & Friction):** TPE Grey

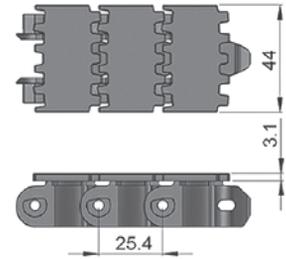
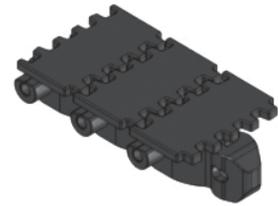
Standard Plain Chain **FKPC-5**



UOM: 5 Meter / box

Application: Suitable for horizontal and slope < 5° transport of products with accumulation.

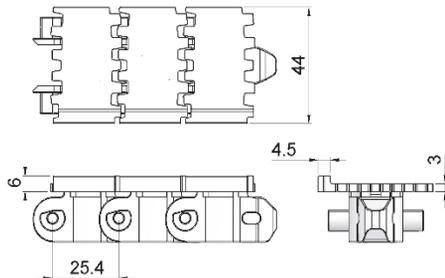
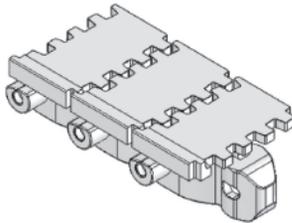
Conductive Chain **FKPC-5CD**



UOM: 5 Meter / box

Application: Suitable for transport of static sensitive product.

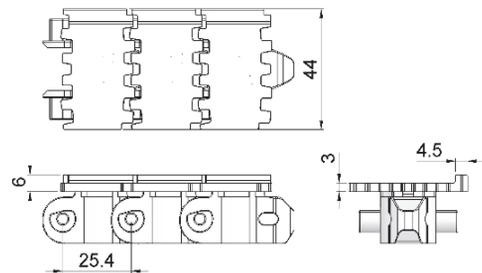
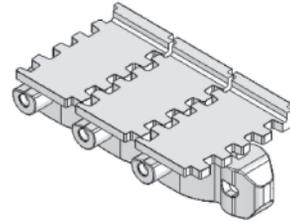
Wedge Top Chain Right **FKWT-5PR**



UOM: 5 Meter / box

Application: Suitable for PET bottle transport.

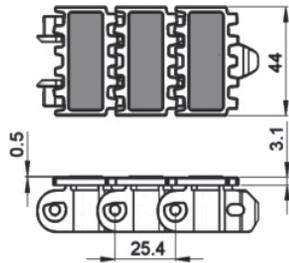
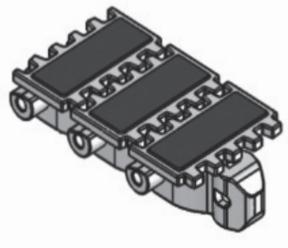
Wedge Top Chain Left **FKWT-5PL**



UOM: 5 Meter / box

Application: Suitable for PET bottle transport.

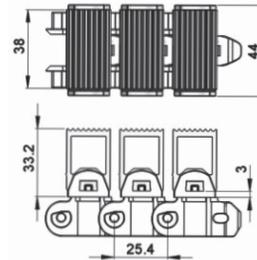
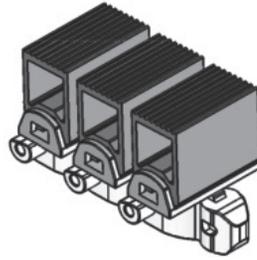
Friction Top Chain **FKFT-5**



UOM: 5 Meter / box

Application: Suitable for transport product in slope $> 5^\circ$ but $\leq 30^\circ$ without accumulation.

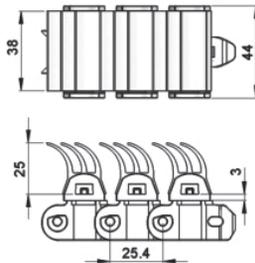
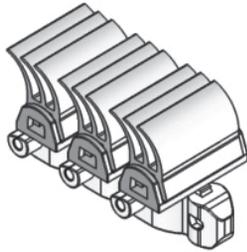
Wedge Top Chain **FKWT-5C**



UOM: 5 Meter / box

Application: Vertical Wedge transportation of products.

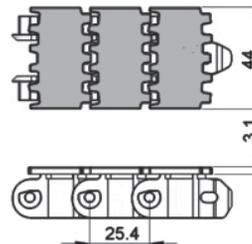
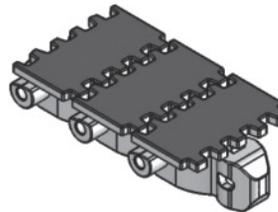
Wedge Top Chain **FKWT-5D**



UOM: 5 Meter / box

Application: Vertical Wedge transportation of products.

Flocked Chain **FKFK-5**

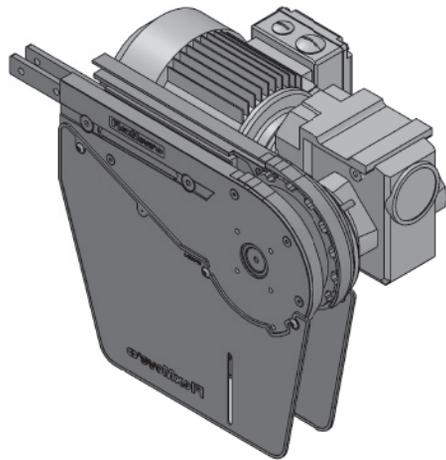


UOM: 5 Meter / box

Application: Suitable to transport light weight, fragile and scratch sensitive product.

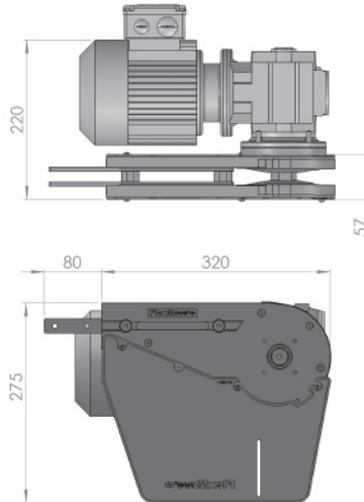
FK Direct End Drive with Motor (LEFT)

FKDD-A45-0.25L, 0.37L, 0.55L



FK Direct End Drive without Motor (LEFT)

FKDD-A45-0L



Max Traction Force : 500N

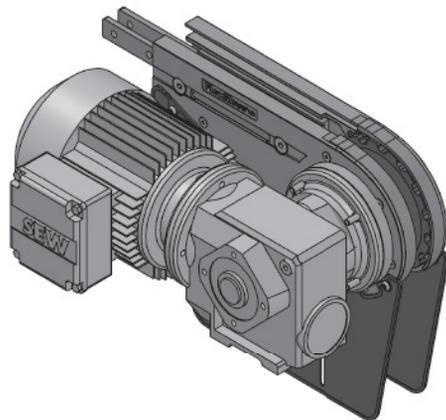
The Direct End Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FKDD-A45-0L represents direct drive without motor. Multi channel drives are available upon request.

UOM: pc

Chain required 2-way: 0.8 meter
Slide rail required 2-way: 0.5 meter

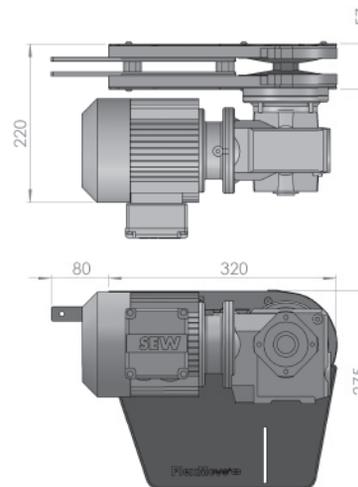
FK Direct End Drive with Motor (RIGHT)

FKDD-A45-0.25R, 0.37R, 0.55R



FK Direct End Drive without Motor (RIGHT)

FKDD-A45-0R



Max Traction Force : 500N

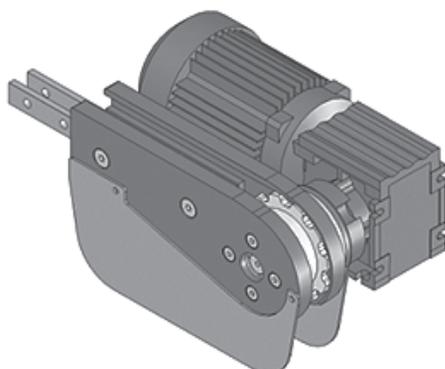
The Direct End Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FKDD-A45-0R represents direct drive without motor. Multi channel drives are available upon request.

UOM: pc

Chain required 2-way: 0.8 meter
Slide rail required 2-way: 0.5 meter

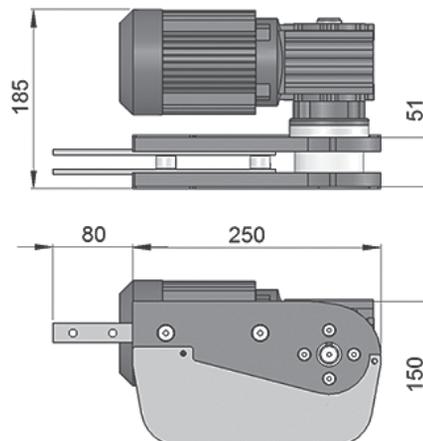
FK Direct End Drive with Motor (LEFT)

FKDD-250-0.25L, 0.37L, 0.55L



FK Direct End Drive without Motor (LEFT)

FKDD-250-0L



Max Traction Force : 400N

The Direct End Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size is 0.12kW. FKDD-250-0L represents direct drive without gear motor. Multi channel drives are available upon request.

UOM: pc

Chain required 2-way: 0.55 meter
Slide rail required 2-way: 0

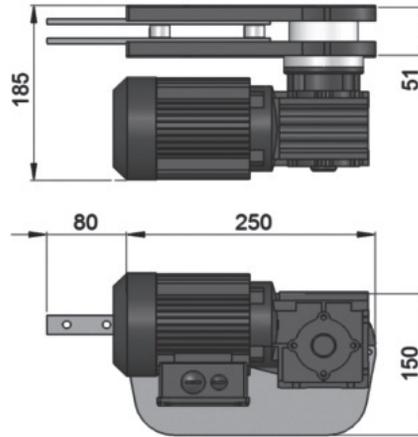
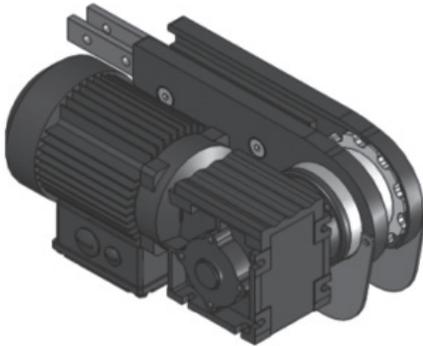
SEW gear motors are products of SEW Eurodrive

FK Direct End Drive with Motor (RIGHT)

FKDD-250-0.25R, 0.37R, 0.55R

FK Direct End Drive without Motor (RIGHT)

FKDD-250-0R



Max Traction Force : 400N

The Direct End Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size is 0.12kW. FKDD-250-0R represents direct drive without gear motor. Multi channel drives are available upon request.

UOM: pc

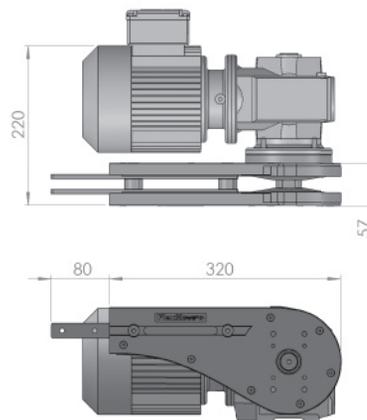
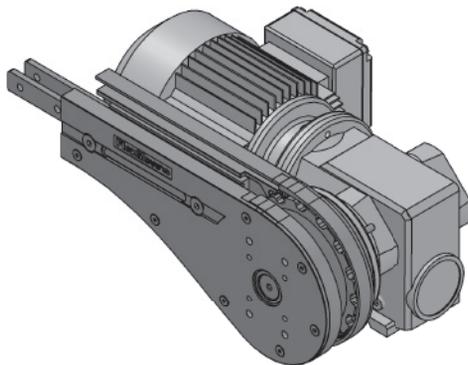
Chain required 2-way: 0.55 meter
Slide rail required 2-way: 0

FK Direct End Drive with Motor GP (LEFT)

FKDD-A45GP-0.25L, 0.37L, 0.55L

FK Direct End Drive without Motor GP (Left)

FKDD-A45GP-0L



Max Traction Force : 500N

The Direct End Drive Unit GP is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FKDD-A45GP-0L represents direct drive without gear motor.

UOM: pc

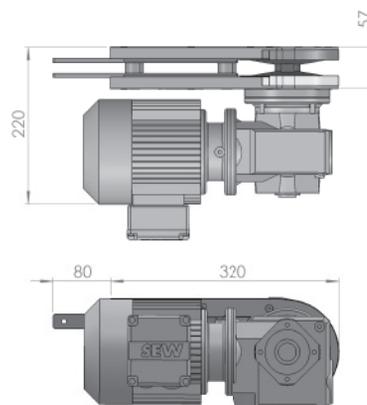
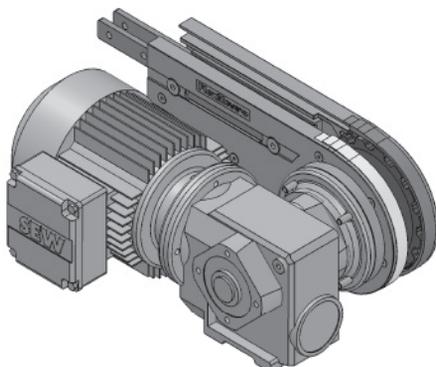
Chain required 2-way: 0.8 meter
Slide rail required 2-way: 0.5 meter

FK Direct End Drive with Motor GP (RIGHT)

FKDD-A45GP-0.25R, 0.37R, 0.55R

FK Direct End Drive without Motor GP (RIGHT)

FKDD-A45GP-0R



Max Traction Force : 500N

The Direct End Drive Unit GP is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FKDD-A45GP-0R represents direct drive without gear motor.

UOM: pc

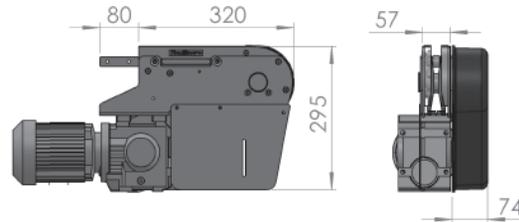
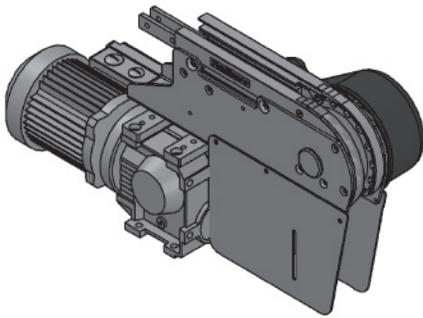
SEW gear motors are products of SEW Eurodrive

FK Suspended End Drive with Motor (LEFT)

FKSD-A45-0.25L, 0.37L, 0.55L

FK Suspended End Drive without Motor (LEFT)

FKSD-A45-0L



Max Traction Force : 500N

The Suspended End Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FKSD-A45-0L represents direct drive without gear motor.

UOM: pc

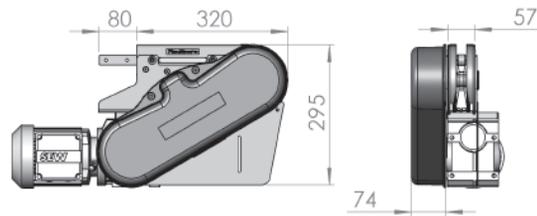
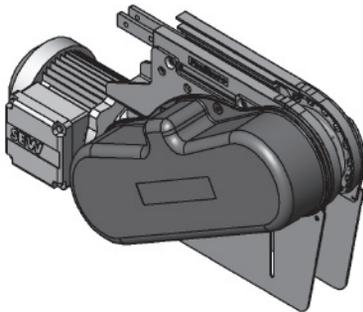
Chain required 2-way: 0.8 meter
Slide rail required 2-way: 0.5 meter

FK Suspended End Drive with Motor (RIGHT)

FKSD-A45-0.25R, 0.37R, 0.55R

FK Suspended End Drive without Motor (RIGHT)

FKSD-A45-0R



Max Traction Force : 500N

The Suspended End Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FKSD-A45-0R represents direct drive without gear motor.

UOM: pc

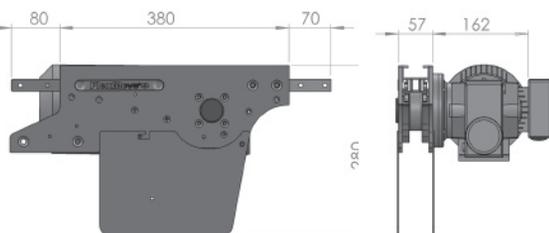
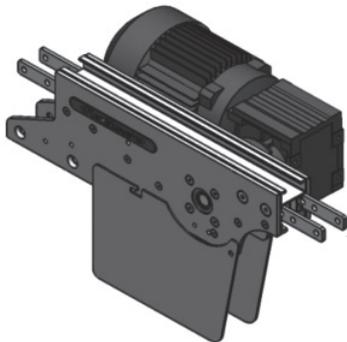
Chain required 2-way: 0.8 meter
Slide rail required 2-way: 0.5 meter

FK Direct Intermediate Drive with Motor (LEFT)

FKID-DD-0.25L1, 0.37L1, 0.55L1

FK Direct Intermediate Drive without Motor (LEFT)

FKID-DD-0L1



Max Traction Force : 200N

The Direct Intermediate Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FKID-DD-0L1 represents direct drive without gear motor. Maximum traction force for FKID-DD is lower than FKDD and FKSD.

UOM: pc

Chain required 2-way: 1.2 meter
Slide rail required 2-way: 1.1 meter

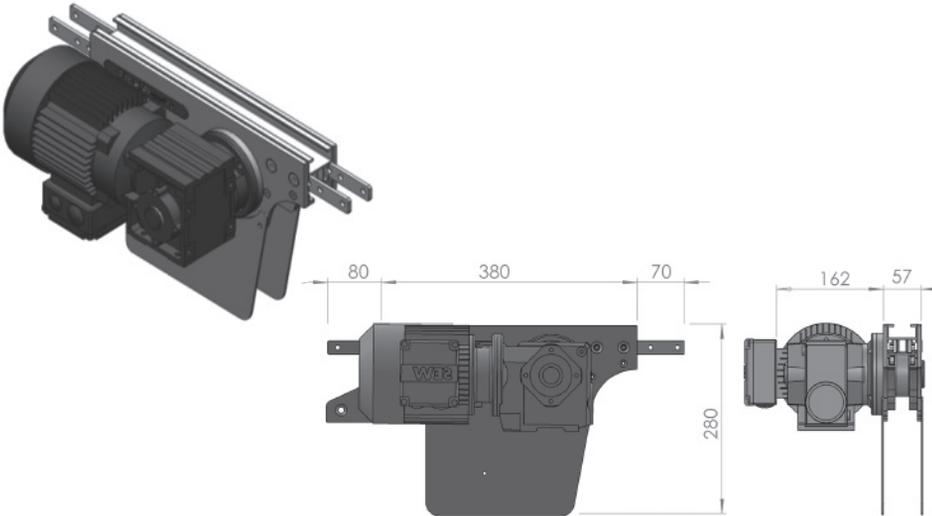
SEW gear motors are products of SEW Eurodrive

FK Direct Intermediate Drive with Motor (RIGHT)

FK Direct Intermediate Drive without Motor (RIGHT)

FKID-DD-0.25R1, 0.37R1, 0.55R1

FKID-DD-0R1



Max Traction Force : 200N

The Direct Intermediate Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FKID-DD-0R1 represents direct drive without gear motor. Maximum traction force for FKID-DD is lower than FKDD and FKSD.

UOM: pc

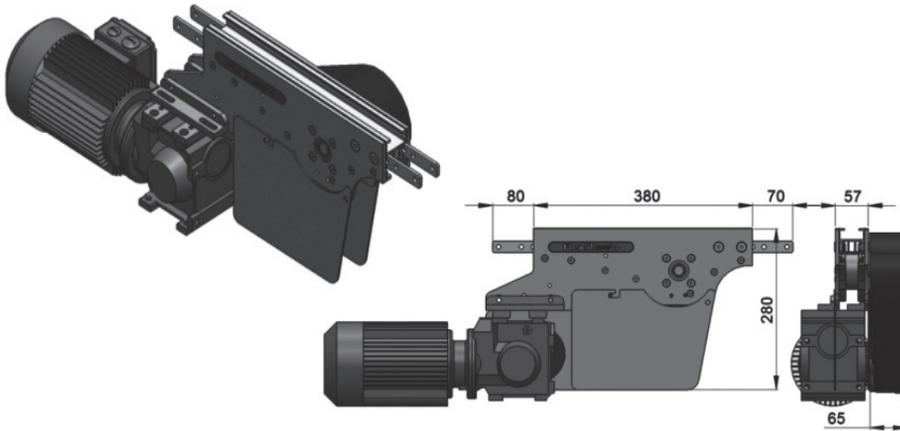
Chain required 2-way: 1.2 meter
Slide rail required 2-way: 1.1 meter

FK Suspended Intermediate Drive with Motor (LEFT)

FK Suspended Intermediate Drive without Motor (LEFT)

FKID-SD-0.25L1, 0.37L1, 0.55L1

FKID-SD-0L1



Max Traction Force : 200N

The Suspended Intermediate Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FKID-SD-0L1 represents suspended drive without gear motor. Maximum traction force for FKID-SD is lower than FKDD and FKSD.

UOM: pc

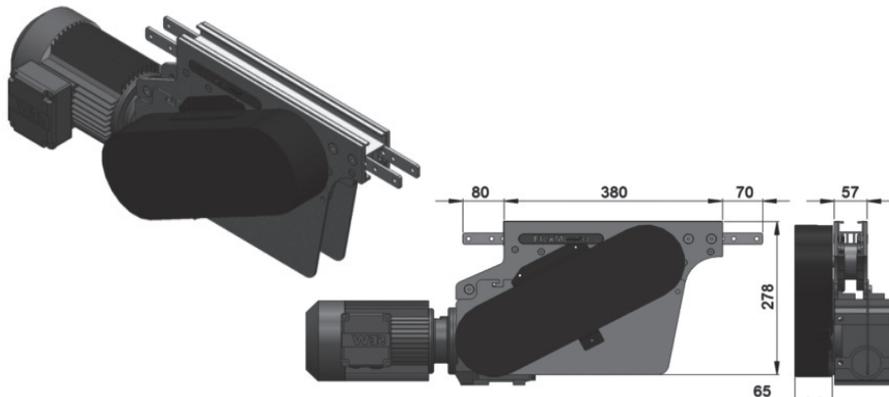
Chain required 2-way: 1.2 meter
Slide rail required 2-way: 1.1 meter

FK Suspended Intermediate Drive with Motor (RIGHT)

FK Suspended Intermediate Drive without Motor (RIGHT)

FKID-SD-0.25R1, 0.37R1, 0.55R1

FKID-SD-0R1



Max Traction Force : 200N

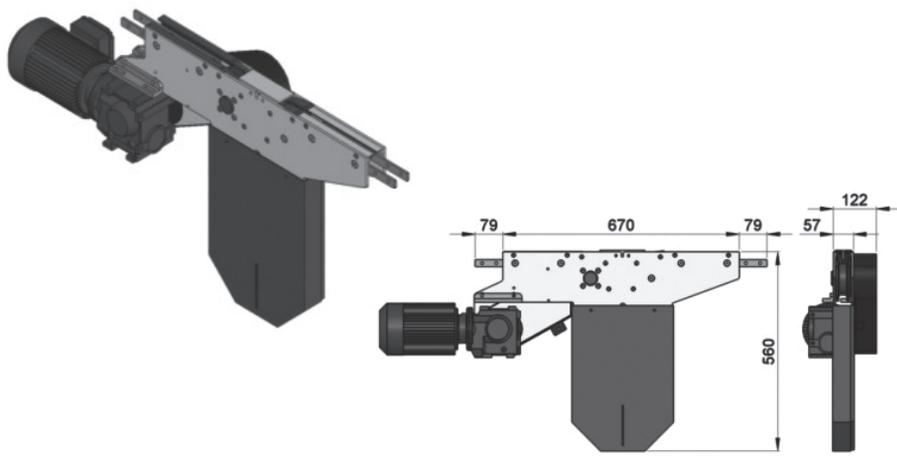
The Suspended Intermediate Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FKID-SD-0R1 represents suspended drive without gear motor. Maximum traction force for FKID-SD is lower than FKDD and FKSD.

UOM: pc

Chain required 2-way: 1.2 meter
Slide rail required 2-way: 1.1 meter

SEW gear motors are products of SEW Eurodrive

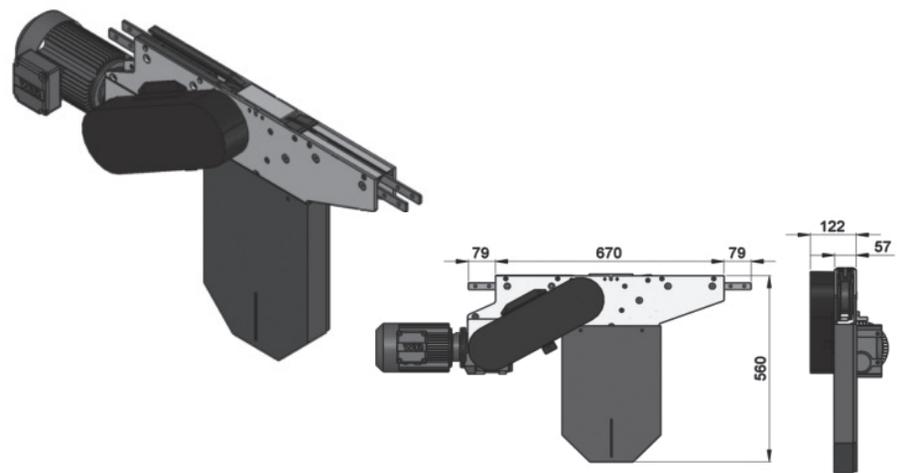
FK Suspended Catenary Drive with Motor (LEFT)	FK Suspended Catenary Drive without Motor (LEFT)
FKCD-SD-0.25L, 0.37L, 0.55L	FKCD-SD-0L



Max Traction Force : 500N
 The Suspended Catenary Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FKCD-SD-0L represents direct drive without gear motor.

UOM: pc
 Chain required 1-way: 1.4 meter
 Slide rail required 1-way: 1.0 meter

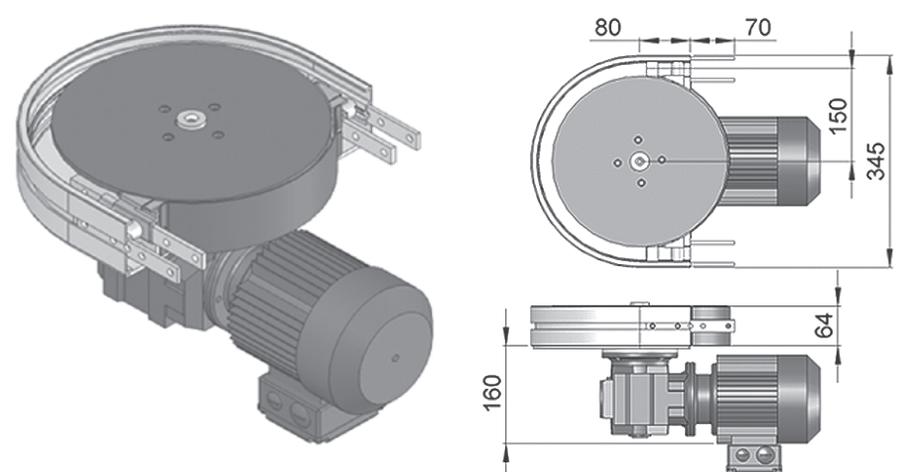
FK Suspended Catenary Drive with Motor (RIGHT)	FK Suspended Catenary Drive without Motor (RIGHT)
FKCD-SD-0.25R, 0.37R, 0.55R	FKCD-SD-0R



Max Traction Force : 500N
 The Suspended Catenary Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FKCD-SD-0R represents direct drive without gear motor.

UOM: pc
 Chain required 2-way: 1.4 meter
 Slide rail required 2-way: 1.0 meter

FK Direct Wheel Drive with Motor	FK Direct Wheel Drive without Motor
FKWD-DD-0.25, 0.37, 0.55	FKWD-DD-0M



Max Traction Force : 200N
 The Drive Wheel Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FKWD-DD-0M represents direct drive without gear motor. Maximum traction force for FKWD-DD is lower than FKDD and FKSD.

UOM: pc
 Chain required 1-way: 0.7 meter
 Slide rail required 1-way: 0.7 meter

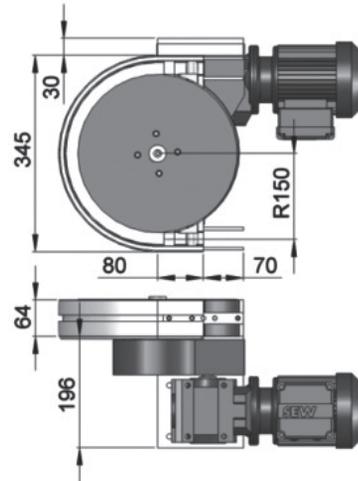
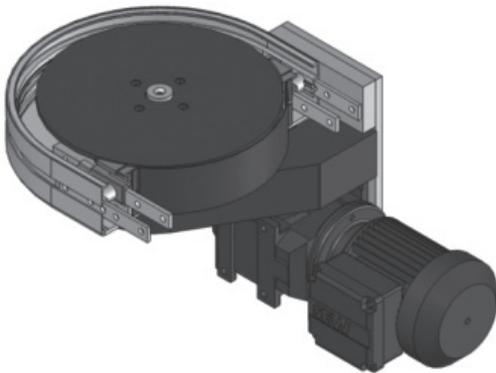
SEW gear motors are products of SEW Eurodrive

FK Suspended Wheel Drive with Motor

FKWD-SD-0.25, 0.37, 0.55

FK Suspended Wheel Drive without Motor

FKWD-SD-0M



Max Traction Force : 200N

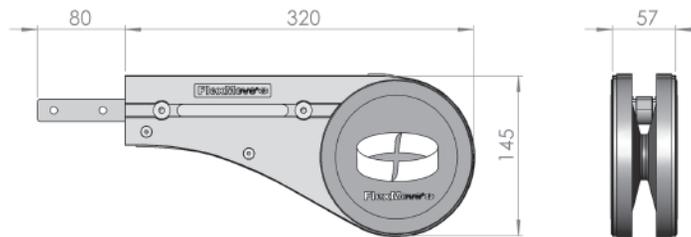
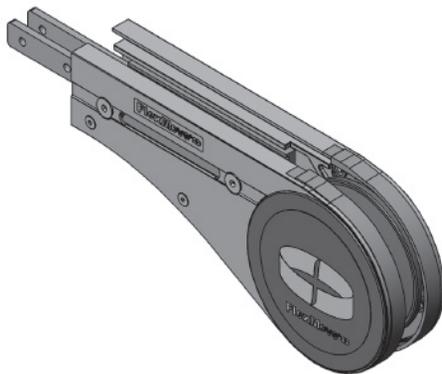
The Suspended Wheel Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FKWD-SD-0M represents direct drive without gear motor. Maximum traction force for FKWD-SD is lower than FKDD and FKSD.

UOM: pc

Chain required 1-way: 0.7 meter
Slide rail required 1-way: 0.7 meter

FK Idler End-45

FKIE-A45

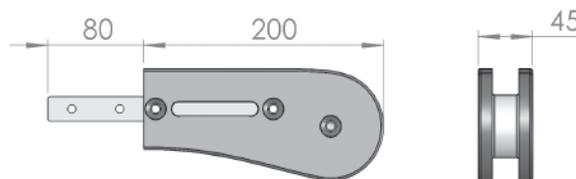
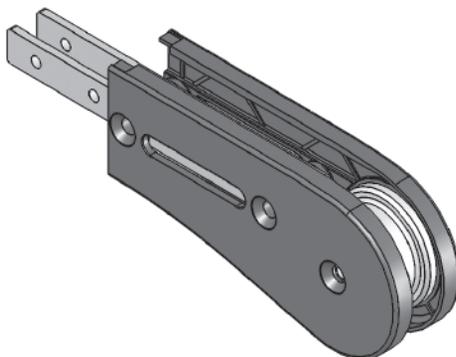


UOM: pc

Chain required 2-way: 0.8 meter
Slide rail required 2-way: 0.5meter

FK Idler End-200

FKIE-200



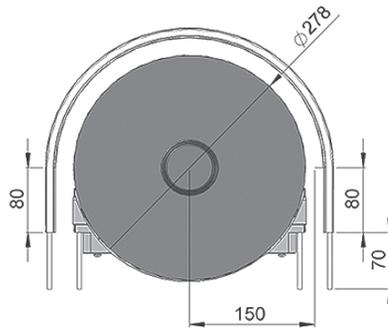
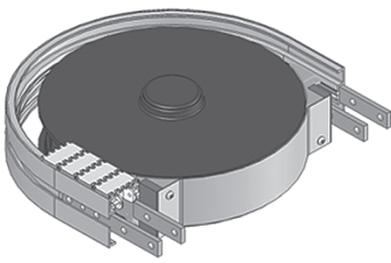
UOM: pc

Chain required 2-way: 0.8 meter
Slide rail required 2-way: 0

SEW gear motors are products of SEW Eurodrive

FK Wheel Bend 180°

FKWB-180R150A

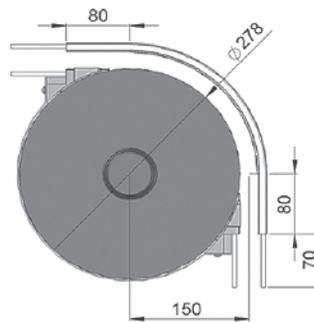


UOM: pc

Chain required 2-way: 1.3 meter
Slide rail required 2-way: 1.3 meter

FK Wheel Bend 90°

FKWB-90R150A

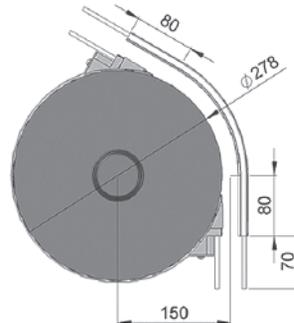


UOM: pc

Chain required 2-way: 0.8 meter
Slide rail required 2-way: 0.8 meter

FK Wheel Bend 60°

FKWB-60R150A

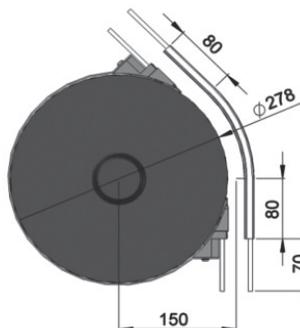
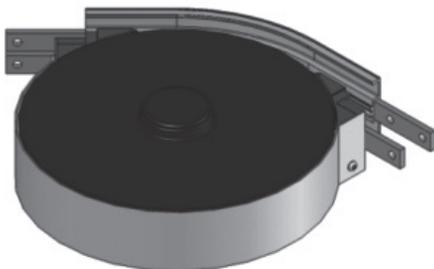


UOM: pc

Chain required 2-way: 0.6 meter
Slide rail required 2-way: 0.6 meter

FK Wheel Bend 45°

FKWB-45R150A

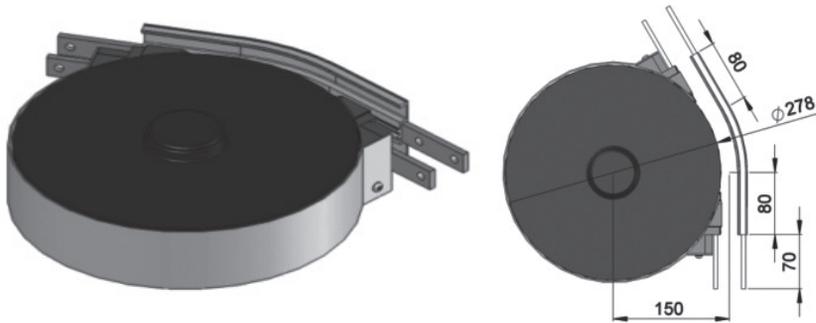


UOM: pc

Chain required 2-way: 0.6 meter
Slide rail required 2-way: 0.6 meter

FK Wheel Bend 30°

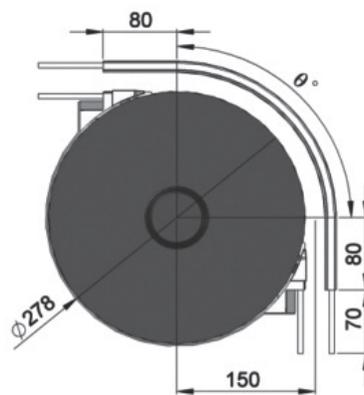
FKWB-30R150A



UOM: pc

Chain required 2-way: 0.5 meter
Slide rail required 2-way: 0.5 meter

FK Wheel Bend 5° - 180°



Example for FK Wheel Bend Ordering

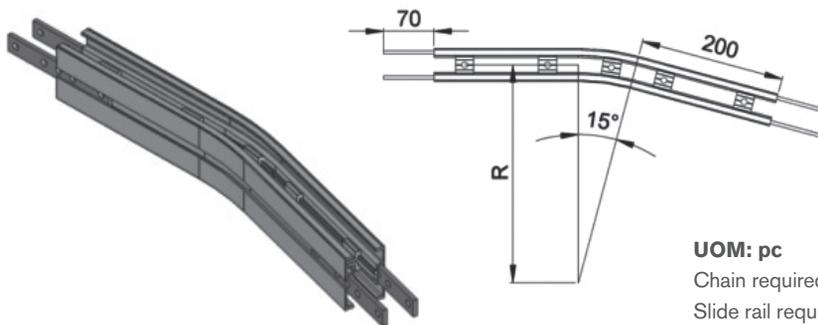
- Wheel bend, $\text{Ø}^\circ \pm 1^\circ$
- FKWB- $\text{Ø}^\circ\text{R150A}$

If an angle of 65° is needed for wheel bend, so the ordering part number is

FKWB-65R150A

The outer bend is assembled using connecting strip (FACS-20x140). Angle of Ø° must be indicated when ordering.

FK Horizontal Plain Bend 15°



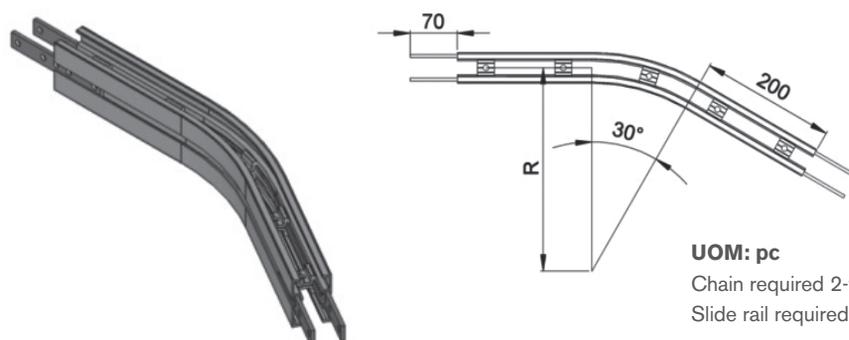
Horizontal plain bend, 15° ± 1°

R = 300 ± 10mm	FKHB-15R300
R = 500 ± 10mm	FKHB-15R500
R = 700 ± 10mm	FKHB-15R700
R = 1000 ± 10mm	FKHB-15R1000

UOM: pc

Chain required 2-way (300, 500, 700, 1000): 1, 1.1, 1.2, 1.3 meter
Slide rail required 2-way (300, 500, 700, 1000): 1.9, 2.1, 2.3, 2.6 meter

FK Horizontal Plain Bend 30°



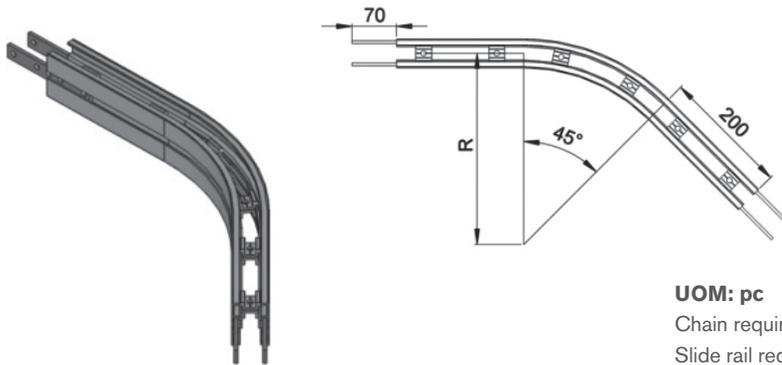
Horizontal plain bend, 30° ± 1°

R = 300 ± 10mm	FKHB-30R300
R = 500 ± 10mm	FKHB-30R500
R = 700 ± 10mm	FKHB-30R700
R = 1000 ± 10mm	FKHB-30R1000

UOM: pc

Chain required 2-way (300, 500, 700, 1000): 1.1, 1.3, 1.5, 1.8 meter
Slide rail required 2-way (300, 500, 700, 1000): 2.2, 2.6, 3.1, 3.7 meter

FK Horizontal Plain Bend 45°



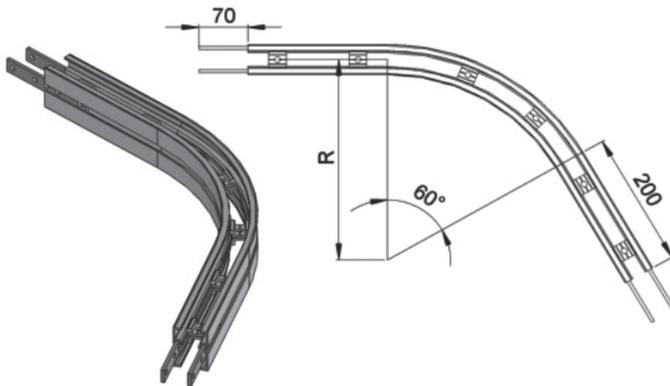
Horizontal plain bend, 45° ± 1°

- R = 300 ± 10mm **FKHB-45R300**
- R = 500 ± 10mm **FKHB-45R500**
- R = 700 ± 10mm **FKHB-45R700**
- R = 1000 ± 10mm **FKHB-45R1000**

UOM: pc

Chain required 2-way (300, 500, 700, 1000): 1.3, 1.6, 1.9, 2.4 meter
 Slide rail required 2-way (300, 500, 700, 1000): 2.5, 3.2, 3.8, 4.7 meter

FK Horizontal Plain Bend 60°



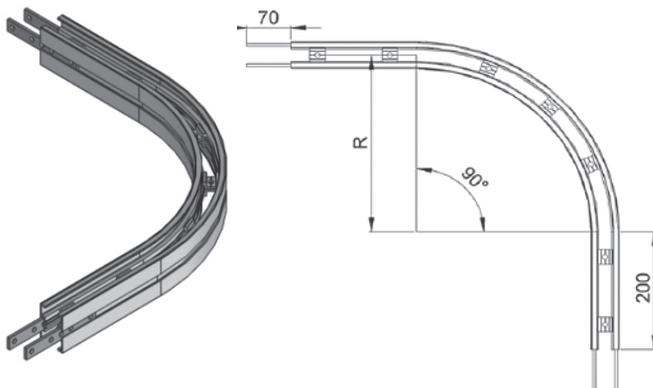
Horizontal plain bend, 60° ± 1°

- R = 300 ± 10mm **FKHB-60R300**
- R = 500 ± 10mm **FKHB-60R500**
- R = 700 ± 10mm **FKHB-60R700**
- R = 1000 ± 10mm **FKHB-60R1000**

UOM: pc

Chain required 2-way (300, 500, 700, 1000): 1.4, 1.8, 2.3, 2.9 meter
 Slide rail required 2-way (300, 500, 700, 1000): 2.9, 3.7, 4.5, 5.8 meter

FK Horizontal Plain Bend 90°



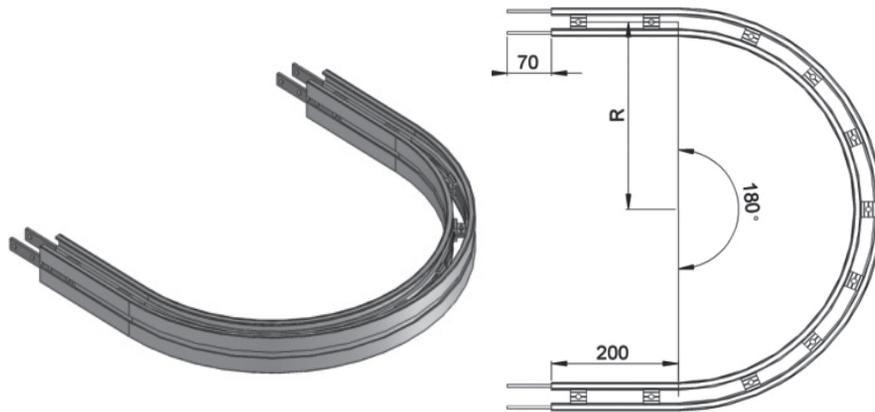
Horizontal plain bend, 90° ± 1°

- R = 300 ± 10mm **FKHB-90R300**
- R = 500 ± 10mm **FKHB-90R500**
- R = 700 ± 10mm **FKHB-90R700**
- R = 1000 ± 10mm **FKHB-90R1000**

UOM: pc

Chain required 2-way (300, 500, 700, 1000): 1, 1.1, 1.2, 1.3 meter
 Slide rail required 2-way (300, 500, 700, 1000): 1.9, 2.1, 2.3, 2.6 meter

FK Horizontal Plain Bend 180°



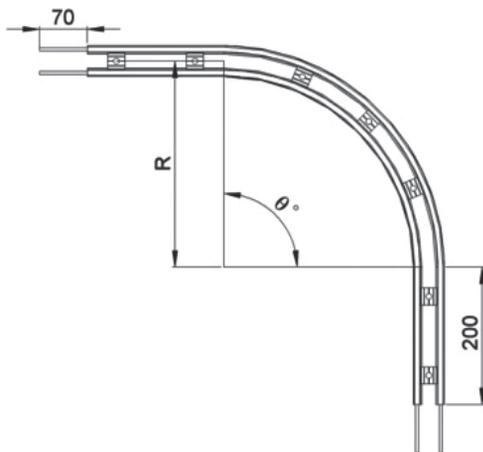
Horizontal plain bend, 180° ± 1°

R = 300 ± 10mm	FKHB-180R300
R = 500 ± 10mm	FKHB-180R500
R = 700 ± 10mm	FKHB-180R700
R = 1000 ± 10mm	FKHB-180R1000

UOM: pc

Chain required 2-way (300, 500, 700, 1000): 2.7, 3.9, 5.2, 7.1 meter
 Slide rail required 2-way (300, 500, 700, 1000): 5.4, 7.9, 10.4, 14.2 meter

FK Horizontal Plain Bend 5-180°



Example for FK Horizontal Plain Bend Ordering

Horizontal plain bend, Ø° ± 1°

R = 300 ± 10mm	FKHB- Ø°R300
R = 500 ± 10mm	FKHB- Ø°R500
R = 700 ± 10mm	FKHB- Ø°R700
R = 1000 ± 10mm	FKHB- Ø°R1000

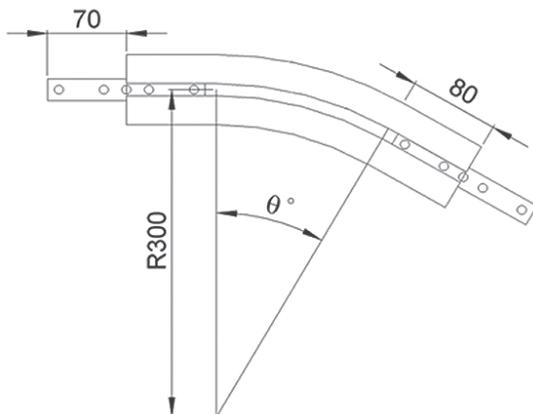
If an angle of 120° is needed for radius R500 horizontal plain bend, so the ordering part number is

FKHB-120R500

UOM: pc

Chain required 2-way (300, 500, 700, 1000): meter (Variable to angle)
 Slide rail required 2-way (300, 500, 700, 1000): meter (Variable to angle)

FK Vertical Bend 5° - 90°



Example for FK Vertical Bend Ordering

- Vertical bend, Ø° ± 1°
- FKVB-Ø°R300

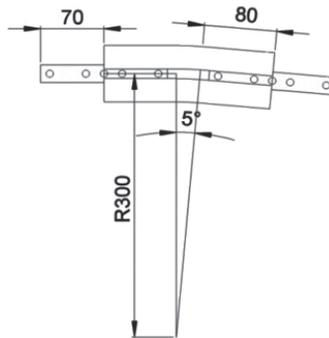
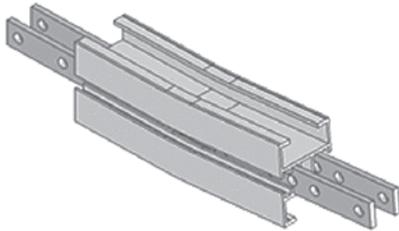
If an angle of 65° is needed for vertical bend, so the ordering part number is

FKVB-65R300

The outer bend is assembled using connecting strip (FACS-20x140). Angle of Ø° must be indicated when ordering.

FK Vertical Bend 5°

FKVB-5R300

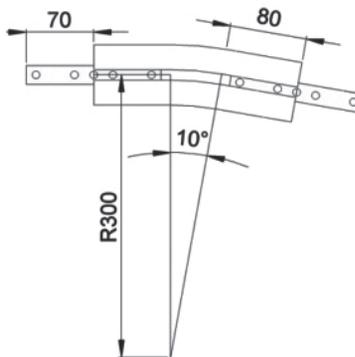
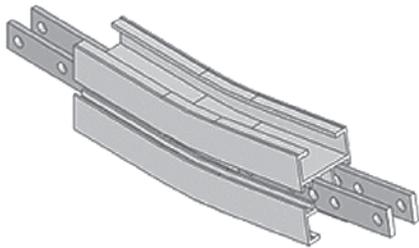


UOM: pc

Chain required 2-way: 0.4 meter
Slide rail required 2-way: 0.7 meter

FK Vertical Bend 10°

FKVB-10R300

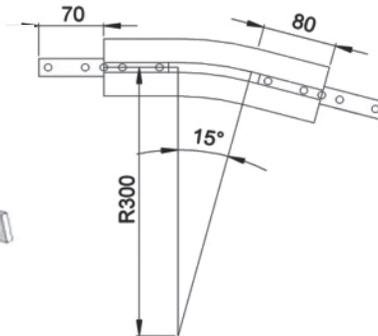
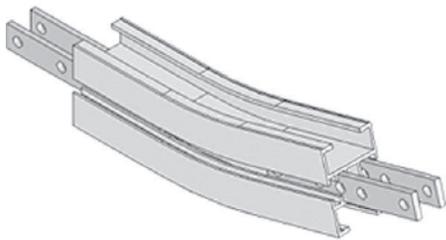


UOM: pc

Chain required 2-way: 0.4 meter
Slide rail required 2-way: 0.8 meter

FK Vertical Bend 15°

FKVB-15R300

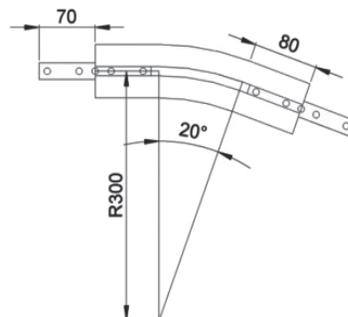
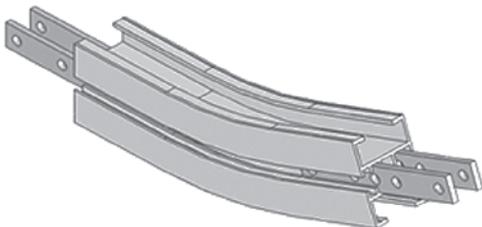


UOM: pc

Chain required 2-way: 0.5 meter
Slide rail required 2-way: 1.0 meter

FK Vertical Bend 20°

FKVB-20R300

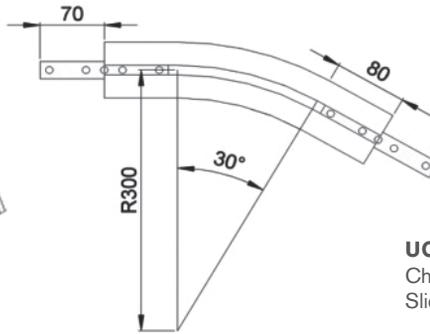
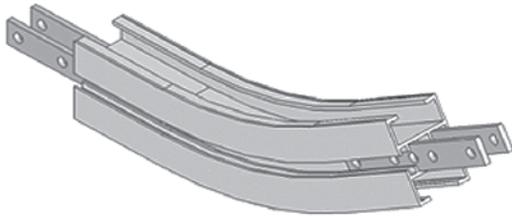


UOM: pc

Chain required 2-way: 0.5 meter
Slide rail required 2-way: 1.1 meter

FK Vertical Bend 30°

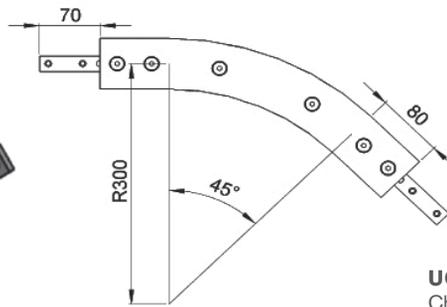
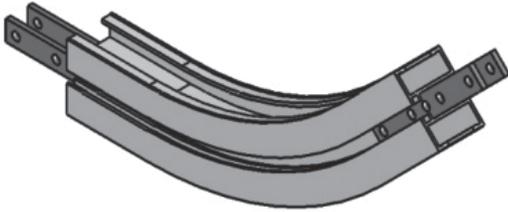
FKVB-30R300



UOM: pc
 Chain required 2-way: 0.6 meter
 Slide rail required 2-way: 1.3 meter

FK Vertical Bend 45°

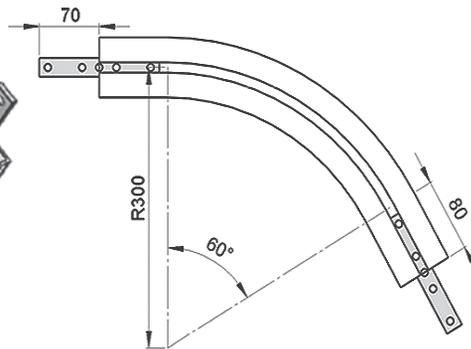
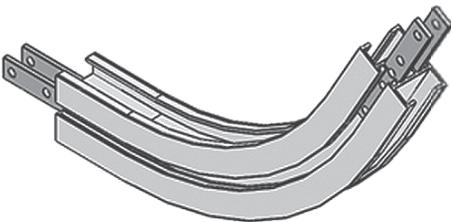
FKVB-45R300



UOM: pc
 Chain required 2-way: 0.8 meter
 Slide rail required 2-way: 1.6 meter

FK Vertical Bend 60°

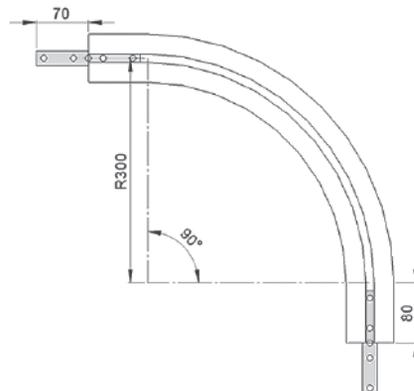
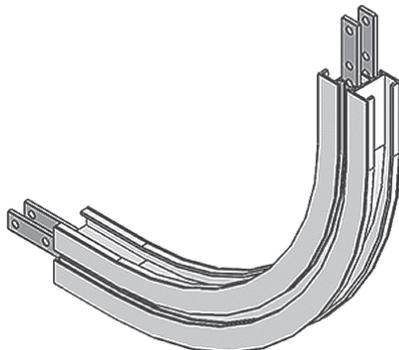
FKVB-60R300



UOM: pc
 Chain required 2-way: 0.9 meter
 Slide rail required 2-way: 1.9 meter

FK Vertical Bend 90°

FKVB-90R300



UOM: pc
 Chain required 2-way: 1.3 meter
 Slide rail required 2-way: 2.5 meter

Variety of chain types suitable for wide range of applications either horizontal or vertically product transportation. The maximum product width to be conveyed can be referred to guide rail assembly pages.

FS Series Characteristic

Beam Width: 65mm

Product Width: Refer to Guide Rail Assembly

Accessories Needed

Slide Rail Required: FASR-25 OR FASR-25U

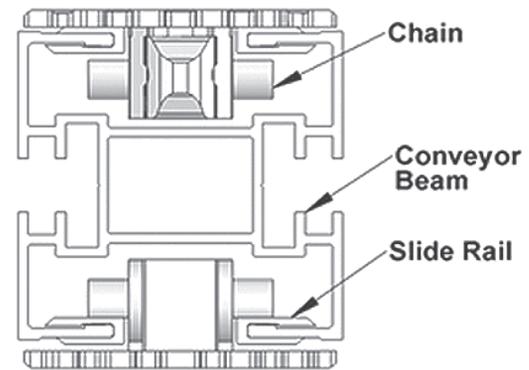
Slide Rail Colour: White Or Natural Colour

Slide Rail Material: HDPE OR UHMW-PE

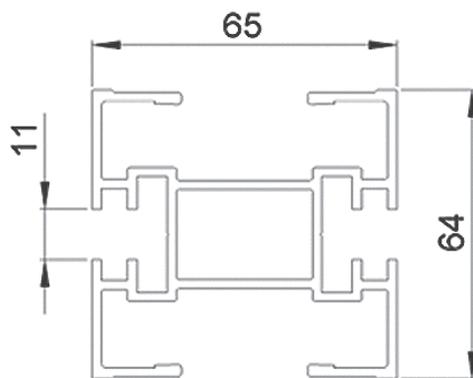
Slide Rail Rivet & Screw: FASLR-4X6 or FASLS-M5

Connecting strip is used to connect 2 beams.

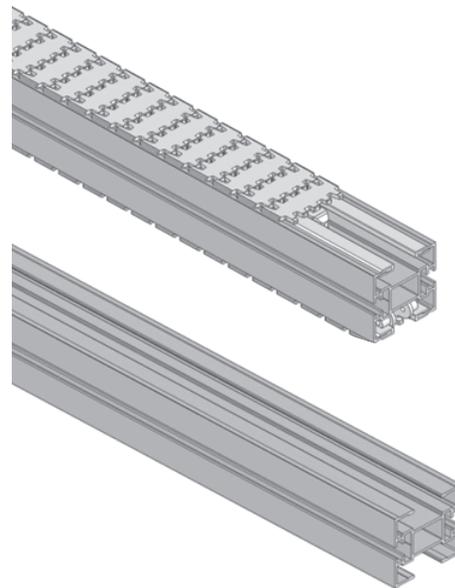
Connecting Strip: FACS-25x140A



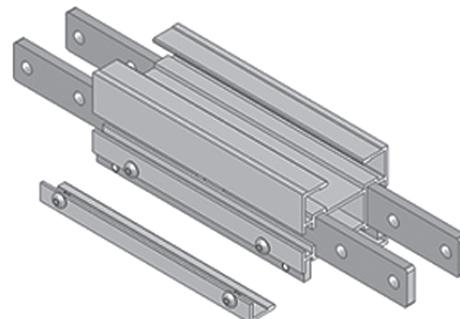
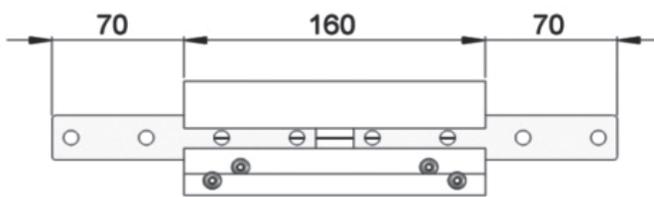
Conveyor Beam FSCB-3



UOM: 3 Meter / Length



Chain Connecting Module FSCC-160



UOM: pc

Chain Common Data

Packaging: 5m per box

Pitch: 25.4mm

Width: 63mm

Tensile Strength at 20°C: 4000N

Colour: White & Black (Conductive)

Material :-

Chain: White Acetal / POM

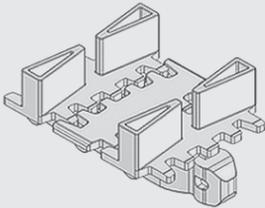
Pivot: Polyamide

Pivot Pin: Stainless Steel

Insert (Wedge & Friction): TPE Grey

Example for FSCT-5A17-L#

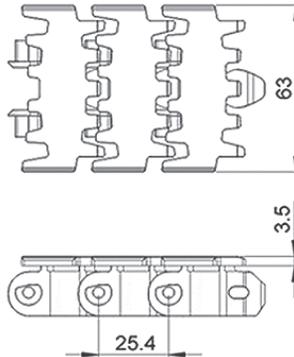
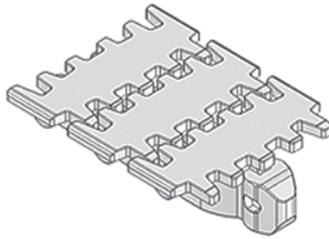
= 1 cleated top chain with alternate of # link of plain chain



The above chain is FSCT-5A17-L1, 1 link cleated top chain with alternate of 1 link of plain chain.

Note: # = 1, 2, 3, 4, 5.....20

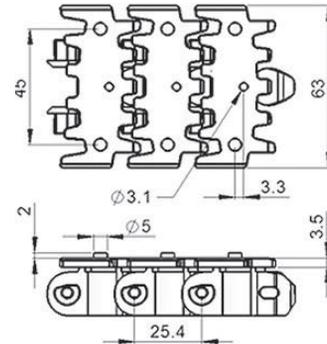
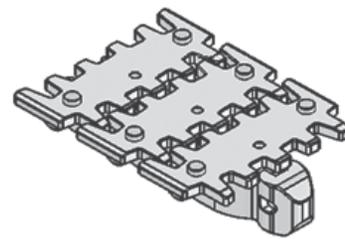
Standard Plain Chain **FSPC-5**



UOM: 5 Meter / box

Application: Suitable for horizontal and slope < 5° transport of products with accumulation.

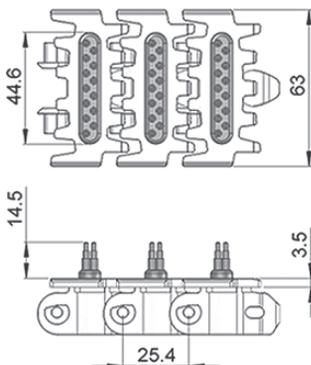
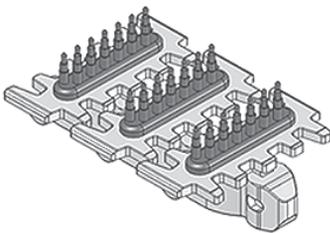
Universal Chain **FSUC-5**



UOM: 5 Meter / box

Application: Universal Link With M3 Nut, Suitable for attached customer cleat or fixture

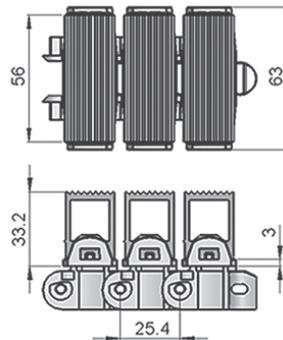
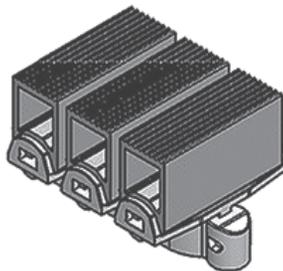
Wedge Top Chain **FSWT-5A**



UOM: 5 Meter / box

Application: Vertical Wedge transportation of products.

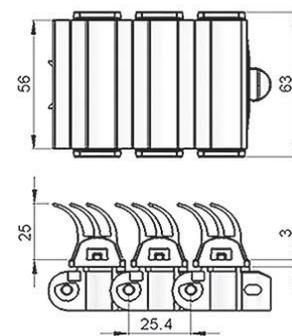
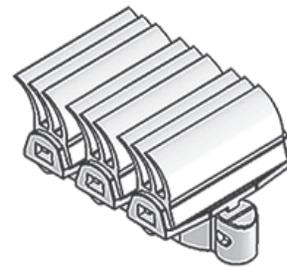
Wedge Top Chain **FSWT-5C**



UOM: 5 Meter / box

Application: Vertical Wedge transportation of products. (Heavy Duty).

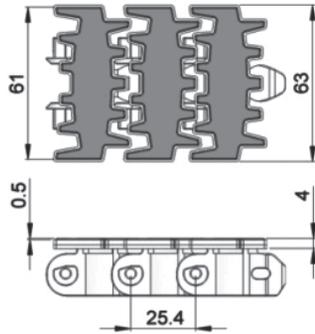
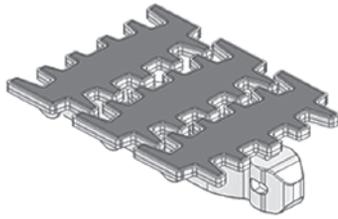
Wedge Top Chain **FSWT-5D**



UOM: 5 Meter / box

Application: Vertical Wedge transportation of products.

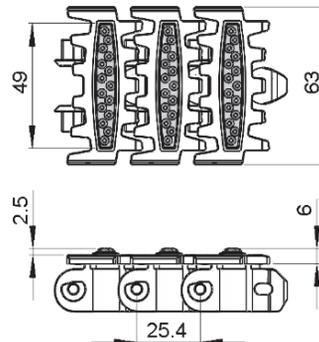
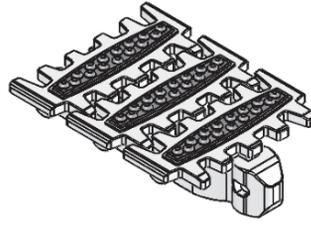
Friction Top Chain **FSFT-5**



UOM: 5 Meter / box

Application: Suitable for transport product in slope $> 5^\circ$ but $\leq 30^\circ$ without accumulation.

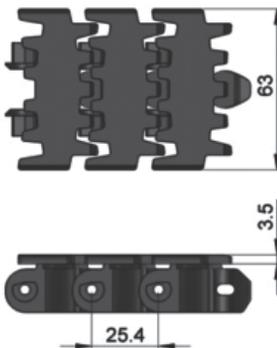
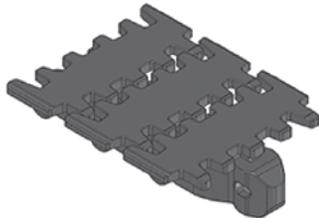
Friction Top Chain **FSFT-5C**



UOM: 5 Meter / box

Application: Suitable for transport product in slope $> 5^\circ$ but $\leq 35^\circ$ without accumulation. Subject to product weight and packing

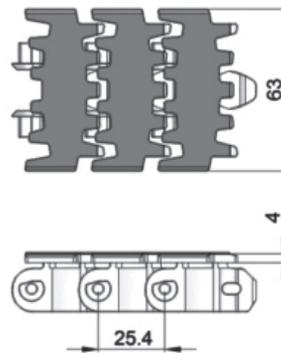
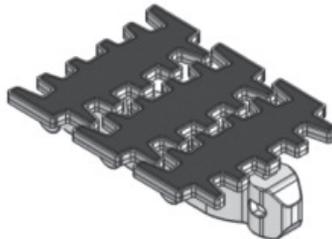
Conductive Chain **FSPC-5CD**



UOM: 5 Meter / box

Application: Suitable for transport of static sensitive product.

Flocked Chain **FSFK-5**

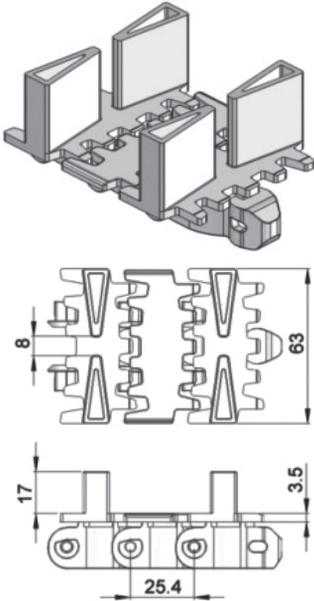


UOM: 5 Meter / box

Application: Suitable to transport light weight, fragile and scratch sensitive product.

Cleat Top Chain-A **FSCT-5A17-L#**

= 1, 2, 3, 4, 5.....20

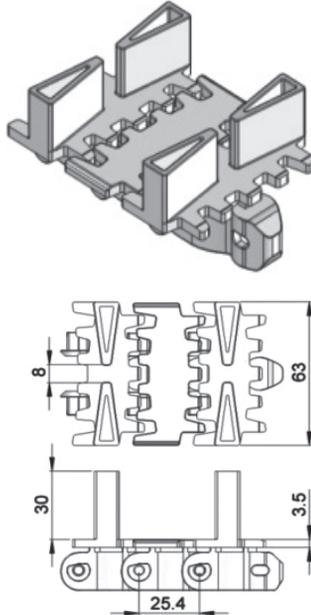


UOM: 5 Meter / box

Application: Suitable for vertical transport of product with no accumulation.

Cleat Top Chain-A **FSCT-5A30-L#**

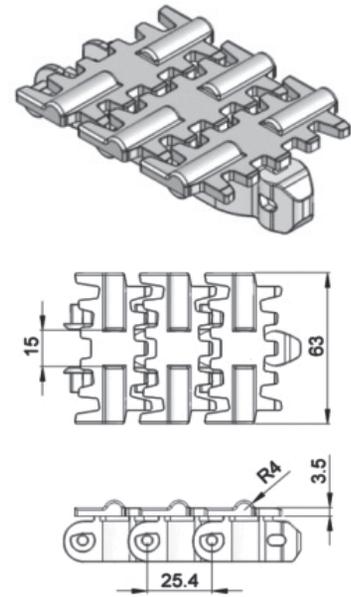
= 1, 2, 3, 4, 5.....20



UOM: 5 Meter / box

Application: Suitable for vertical transport of product with no accumulation.

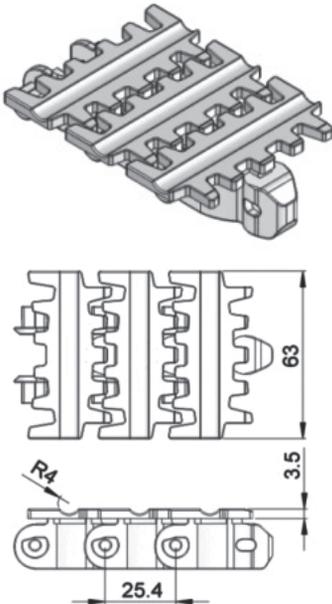
Cleat Top Chain-B **FSCT-5B**



UOM: 5 Meter / box

Application: Suitable Cigarette transport.

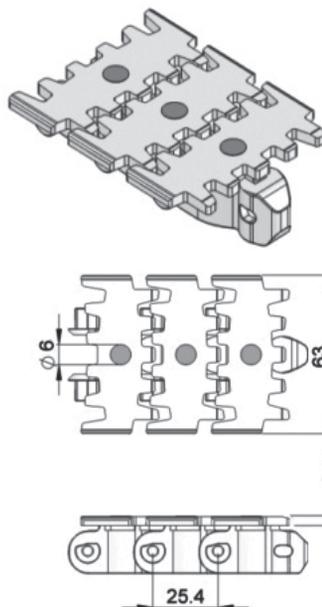
Cleat Top Chain-C **FSCT-5C**



UOM: 5 Meter / box

Application: Suitable for Cigarette transport.

Magnet Top Chain **FSMT-5**

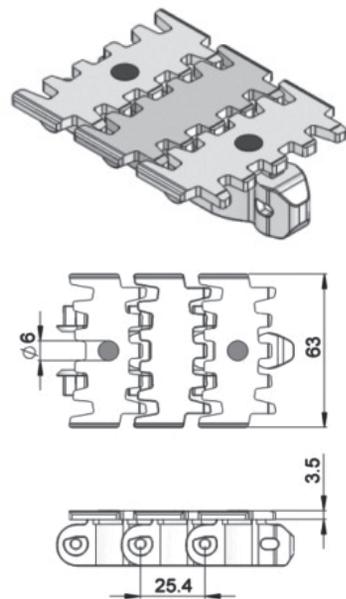


UOM: 5 Meter / box

Application: Suitable for conveying ferromagnetic products in slope.

Magnet Top Chain **FSMT-5-L#**

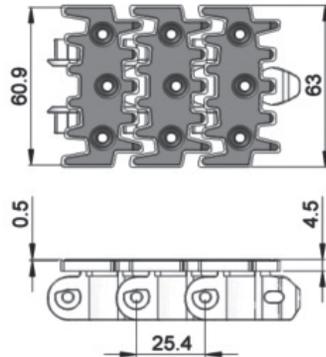
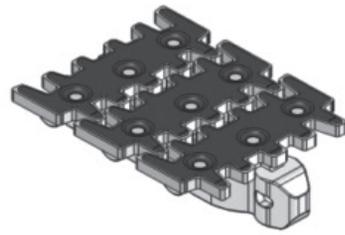
= 1, 2, 3, 4, 5.....20



UOM: 5 Meter / box

Application: Suitable for conveying ferromagnetic products in slope.

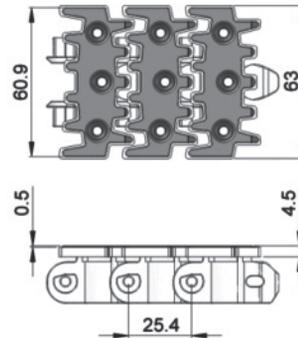
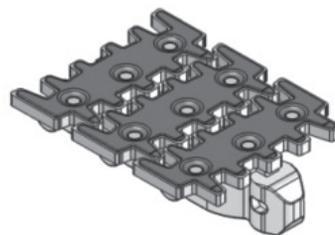
Hardened Steel Top Chain **FSST-5**



UOM: 5 Meter / box

Application: Suitable to transport metal products in accumulation.

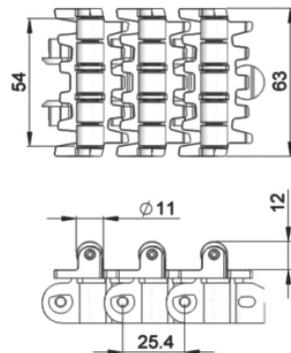
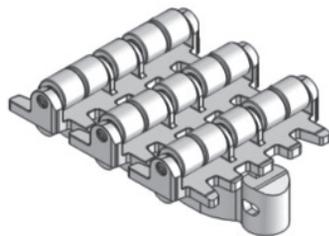
S/steel Top Chain **FSST-5S**



UOM: 5 Meter / box

Application: Suitable to transport metal products in accumulation.

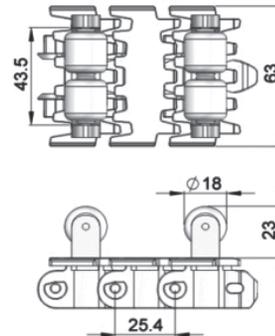
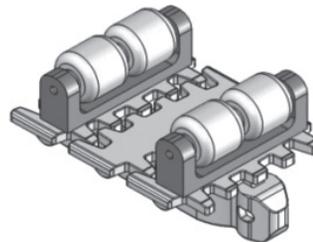
Roller Top Chain **FSRT-5**



UOM: 5 Meter / box

Application: Suitable for accumulation of product with low friction and pressure.

Roller Cleat Chain **FSRC-5A-L#**

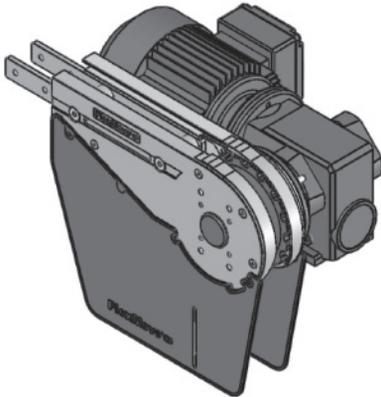


UOM: 5 Meter / box

Application: Suitable for vertical transportation, of product in slope with no accumulation.

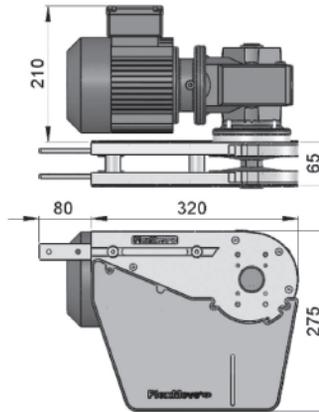
FS Direct End Drive with Motor (LEFT)

FSDD-A65-0.25L, 0.37L, 0.55L



FS Direct End Drive without Motor (LEFT)

FSDD-A65-0L



Max Traction Force : 500N

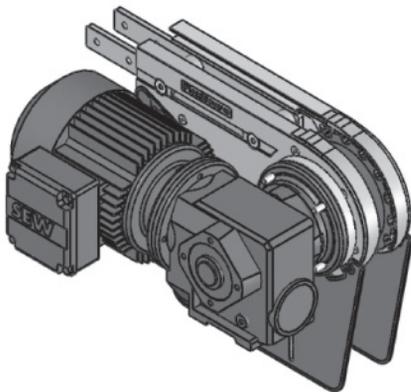
The Drive End Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FSDD-A65-0L represents direct drive without gear motor. Multi channel drives are available upon request.

UOM: pc

Chain required 2-way: 0.8 meter
Slide rail required 2-way: 0.5 meter

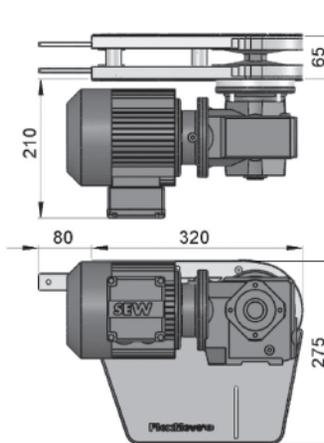
FS Direct End Drive with Motor (RIGHT)

FSDD-A65-0.25R, 0.37R, 0.55R



FS Direct End Drive without Motor (RIGHT)

FSDD-A65-0R



Max Traction Force : 500N

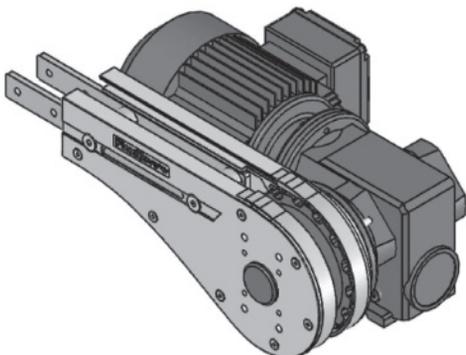
The Direct End Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FSDD-A65-0R represents direct drive without gear motor. Multi channel drives are available upon request.

UOM: pc

Chain required 2-way: 0.8 meter
Slide rail required 2-way: 0.5 meter

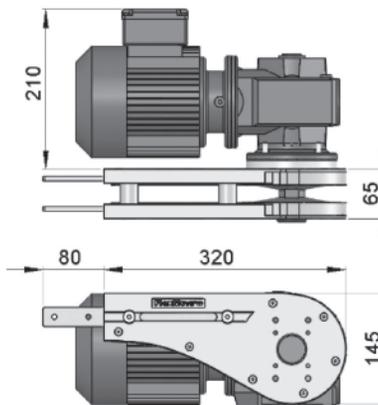
FS Direct End Drive with Motor GP (LEFT)

FSDD-A65GP-0.25L, 0.37L, 0.55L



FS Direct End Drive without Motor GP (LEFT)

FSDD-A65GP-0L



Max Traction Force : 500N

The Direct End Drive Unit GP is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FSDD-A65GP-0L represents direct drive without gear motor.

UOM: pc

Chain required 2-way: 0.8 meter
Slide rail required 2-way: 0.5 meter

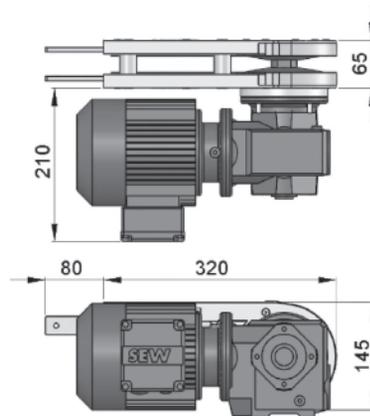
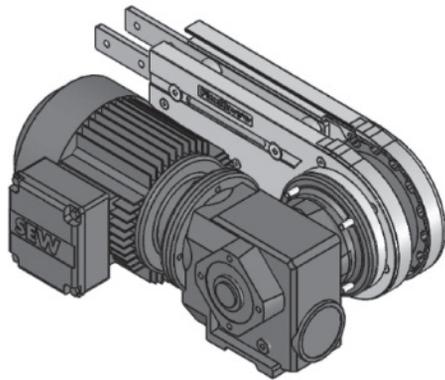
SEW gear motors are products of SEW Eurodrive

FS Direct End Drive with Motor GP (RIGHT)

FSSD-A65GP-0.25R, 0.37R, 0.55R

FS Direct End Drive without Motor GP (RIGHT)

FSSD-A65GP-0R



Max Traction Force : 500N

The Direct End Drive Unit GP is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FSSD-A65GP-0R represents direct drive without gear motor.

UOM: pc

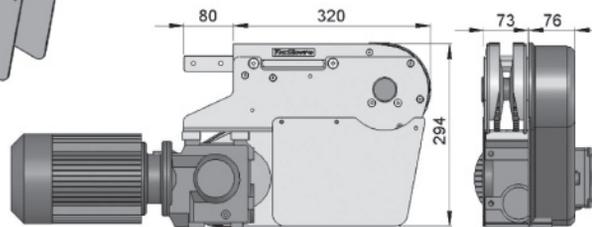
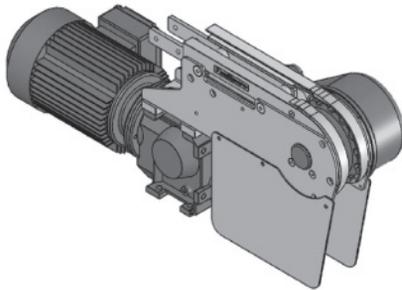
Chain required 2-way: 0.8 meter
Slide rail required 2-way: 0.5 meter

FS Suspended End Drive with Motor (LEFT)

FSSD-A65-0.25L, 0.37L, 0.55L

FS Suspended End Drive without Motor (LEFT)

FSSD-A65-0L



Max Traction Force : 500N

The Suspended End Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FSSD-A65-0L represents direct drive without gear motor.

UOM: pc

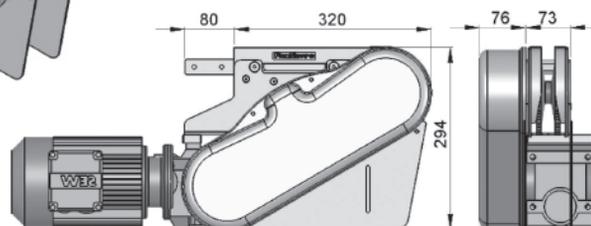
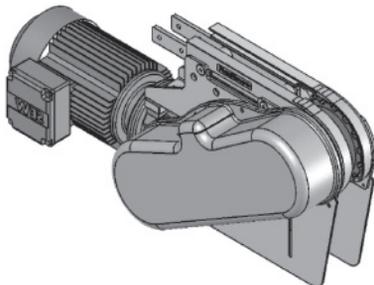
Chain required 2-way: 0.8 meter
Slide rail required 2-way: 0.5 meter

FS Suspended End Drive with Motor (RIGHT)

FSSD-A65-0.25R, 0.37R, 0.55R

FS Suspended End Drive without Motor (RIGHT)

FSSD-A65-0R



Max Traction Force : 500N

The Suspended End Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FSSD-A65-0R represents direct drive without gear motor.

UOM: pc

Chain required 2-way: 0.8 meter
Slide rail required 2-way: 0.5 meter

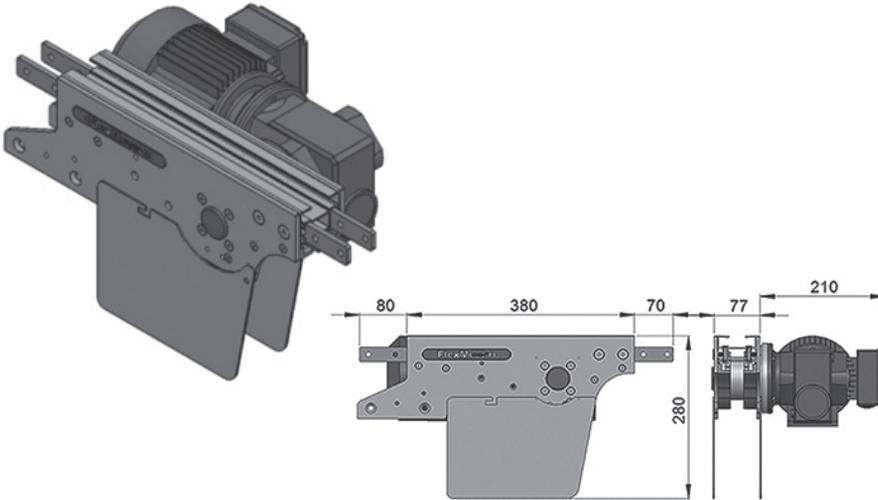
SEW gear motors are products of SEW Eurodrive

FS Direct Intermediate Drive with Maotor (LEFT)

FSID-DD-0.25L1, 0.37L1, 0.55L1

FS Direct Intermediate Drive without Motor (LEFT)

FSID-DD-0L1



Max Traction Force : 200N

The Direct Intermediate Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FSID-DD-0L1 represents direct drive without gear motor. Maximum traction force for FSID-DD is lower than FSDD and FSSD.

UOM: pc

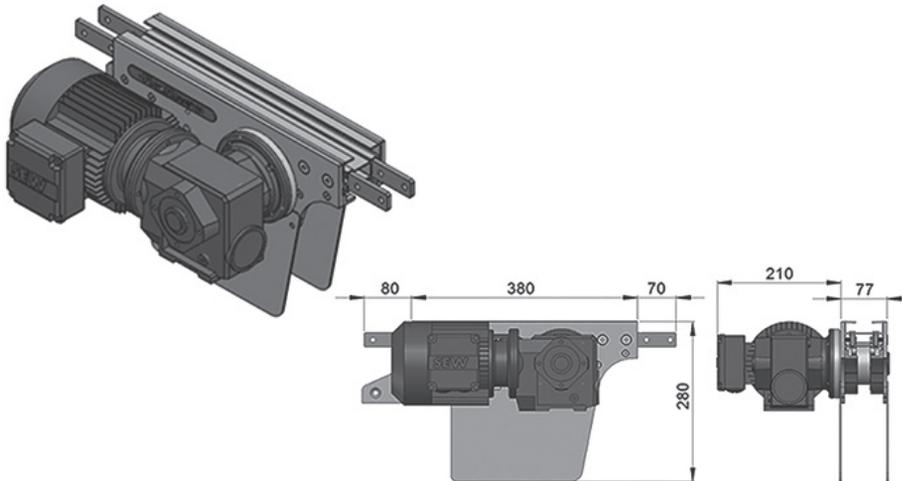
Chain required 2-way: 1.2 meter
Slide rail required 2-way: 1.1 meter

FS Direct Intermediate Drive with Motor (RIGHT)

FSID-DD-0.25R1, 0.37R1, 0.55R1

FS Direct Intermediate Drive without Motor (RIGHT)

FSID-DD-0R1



Max Traction Force : 200N

The Direct Intermediate Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FSID-DD-0R1 represents direct drive without gear motor. Maximum traction force for FSID-DD is lower than FSDD and FSSD.

UOM: pc

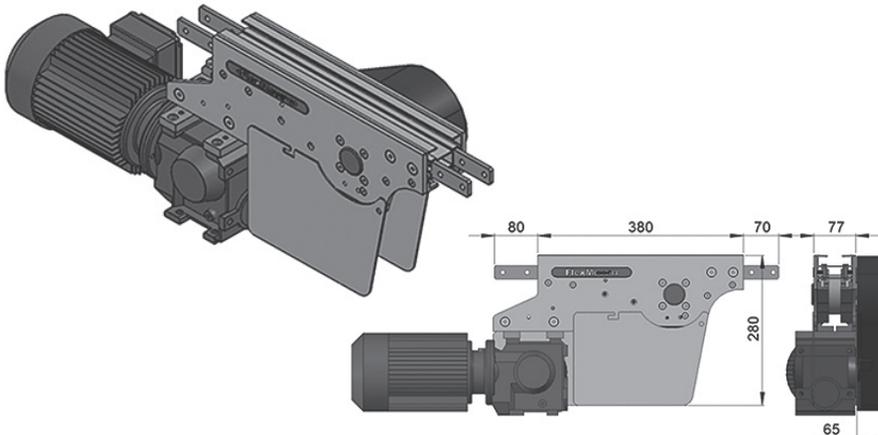
Chain required 2-way: 1.2 meter
Slide rail required 2-way: 1.1 meter

FS Suspended Intermediate Drive with Motor (LEFT)

FSID-SD-0.25L1, 0.37L1, 0.55L1

FS Suspended Intermediate Drive without Motor (LEFT)

FSID-SD-0L1



Max Traction Force : 200N

The Suspended Intermediate Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FSID-SD-0L1 represents suspended drive without gear motor. Maximum traction force for FSID-SD is lower than FSDD and FSSD.

UOM: pc

Chain required 2-way: 1.2 meter
Slide rail required 2-way: 1.1 meter

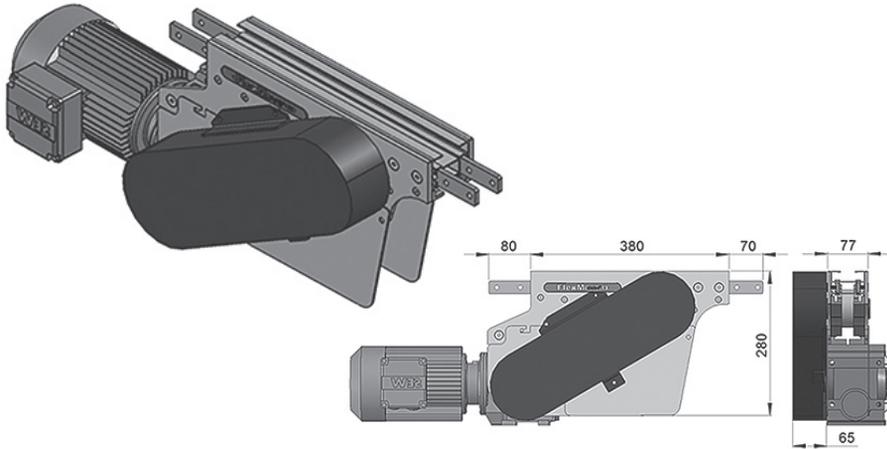
SEW gear motors are products of SEW Eurodrive

FS Suspended Intermediate Drive with Motor (RIGHT)

FSID-SD-0.25R1, 0.37R1, 0.55R1

FS Suspended Intermediate Drive without Motor (RIGHT)

FSID-SD-0R1



Max Traction Force : 200N

The Suspended Intermediate Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FSID-SD-0R1 represents suspended drive without gear motor. Maximum traction force for FSID-SD is lower than FSDD and FSSD.

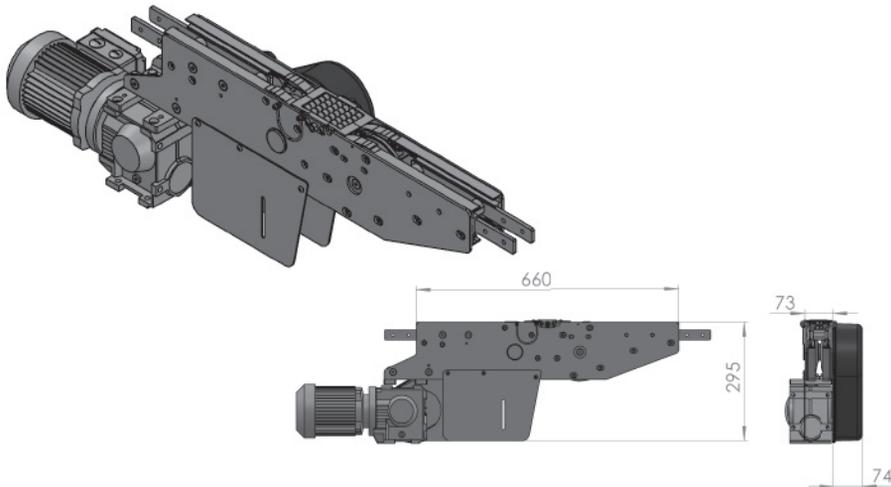
UOM: pc

Chain required 2-way: 1.2 meter
Slide rail required 2-way: 1.1 meter

FS Combined Direct Drive & Idler (LEFT)

FSCDI-DD-A65-0.25L, 0.37L, 0.55L

FSCDI-DD-A65-0L



Max Traction Force : 500N

The Combine Direct End Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FSCDI-DD-A65-0L represents direct drive without gear motor.

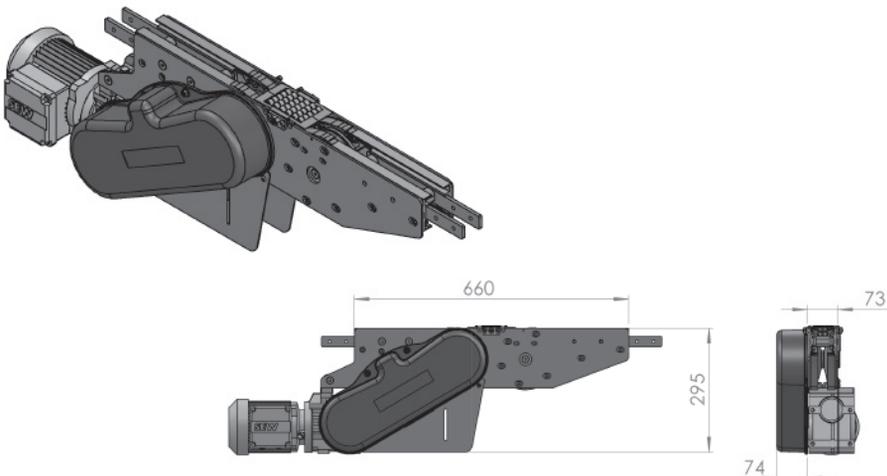
UOM: pc

Chain required 2-way: 1.6 meter
Slide rail required 2-way: 1.0 meter

FS Combined Direct Drive & Idler (RIGHT)

FSCDI-DD-A65-0.25R, 0.37R, 0.55R

FSCDI-DD-A65-0R



Max Traction Force : 500N

The Combine Direct End Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FSCDI-DD-A65-0R represents direct drive without gear motor.

UOM: pc

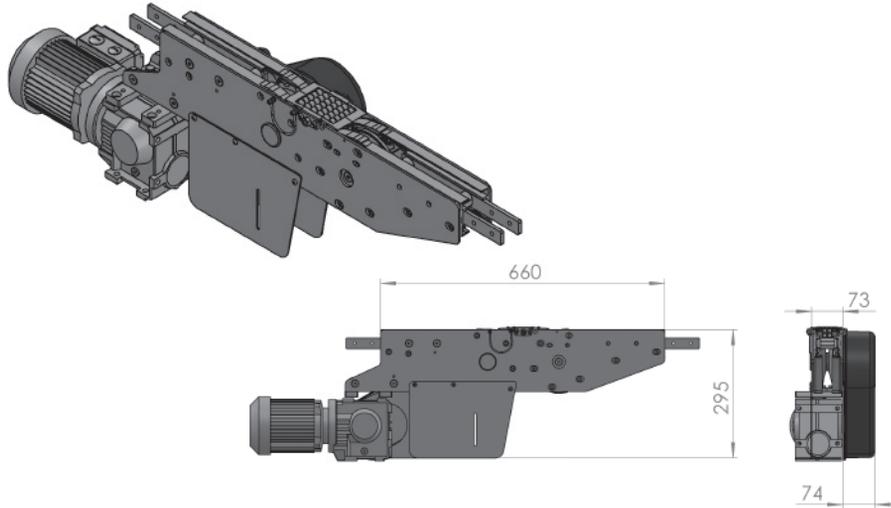
Chain required 2-way: 1.6 meter
Slide rail required 2-way: 1.0 meter

SEW gear motors are products of SEW Eurodrive

FS Combined Suspended Drive & Idler (LEFT)

FSCDI-SD-A65-0.25L, 0.37L, 0.55L

FSCDI-SD-A65-0L



Max Traction Force : 500N

The Combine Suspended End Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FSCDI-SD-A65-0L represents suspended drive without gear motor.

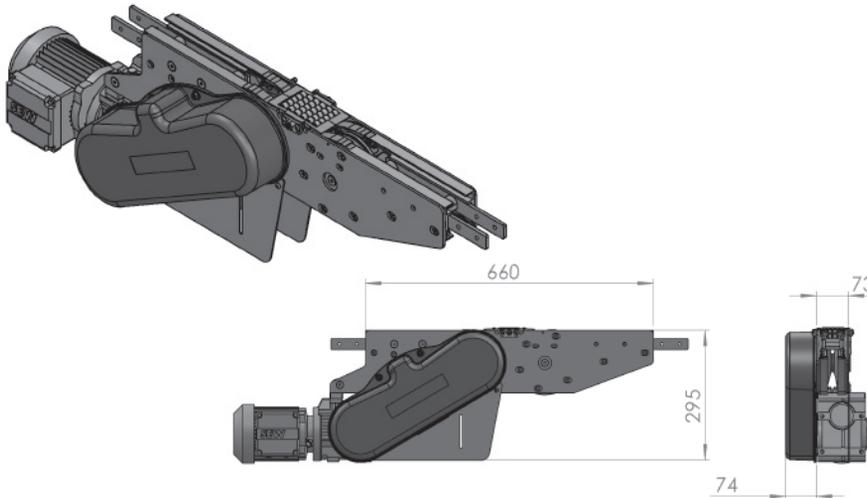
UOM: pc

Chain required 2-way: 1.6 meter
Slide rail required 2-way: 1.0 meter

FS Combined Suspended Drive & Idler (RIGHT)

FSCDI-SD-A65-0.25R, 0.37R, 0.55R

FSCDI-SD-A65-0R



Max Traction Force : 500N

The Combine Suspended End Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FSCDI-SD-A65-0R represents direct drive without gear motor.

UOM: pc

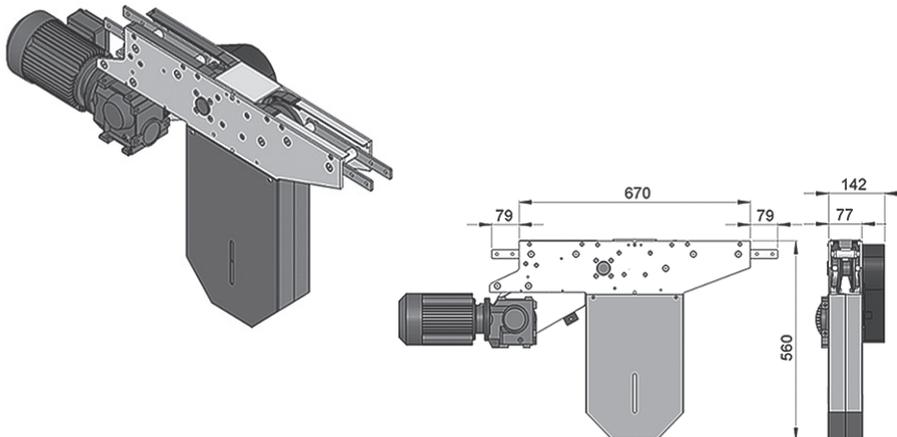
Chain required 2-way: 1.6 meter
Slide rail required 2-way: 1.0 meter

FS Suspended Catenary Drive with Motor (LEFT)

FSCD-SD-0.25L, 0.37L, 0.55L

FS Suspended Catenary Drive without Motor (LEFT)

FSCD-SD-0L



Max Traction Force : 500N

The Suspended Catenary Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FSCD-SD-0L represents direct drive without gear motor.

UOM: pc

Chain required 1-way: 1.4 meter
Slide rail required 1-way: 1.0 meter

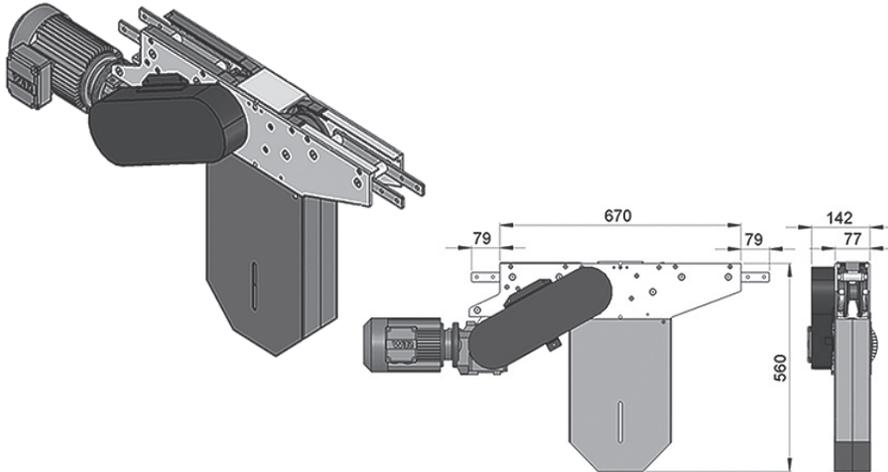
SEW gear motors are products of SEW Eurodrive

FS Suspended Catenary Drive with Motor (RIGHT)

FSCD-SD-0.25R, 0.37R, 0.55R

FS Suspended Catenary Drive without Motor (RIGHT)

FSCD-SD-0R



Max Traction Force : 500N

The Suspended Catenary Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FSCD-SD-0R represents direct drive without gear motor.

UOM: pc

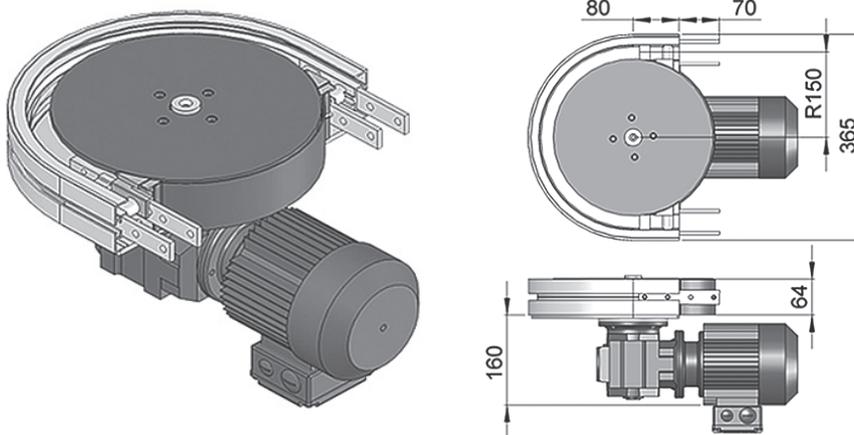
Chain required 1-way: 1.4 meter
Slide rail required 1-way: 1.0 meter

FS Direct Wheel Drive with Motor

FSWD-DD-0.25, 0.37, 0.55

FS Direct Wheel Drive without Motor

FSWD-DD-0M



Max Traction Force : 200N

The Direct Wheel Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FSWD-DD-0M represents direct drive without gear motor. Maximum traction force for FSWD-DD is lower than FSDD and FSSD.

UOM: pc

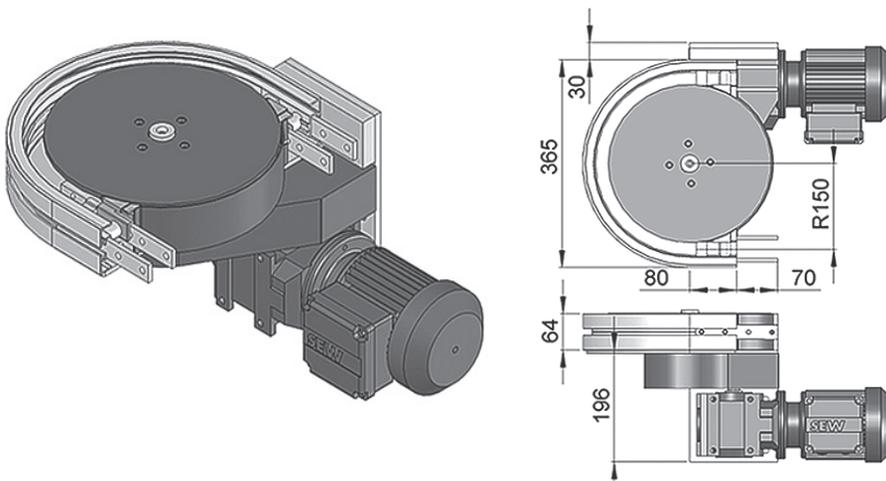
Chain required 1-way: 0.7 meter
Slide rail required 1-way: 0.7 meter

FS Suspended Wheel Drive with Motor

FSWD-SD-0.25, 0.37, 0.55

FS Suspended Wheel Drive without Motor

FSWD-SD-0M



Max Traction Force : 200N

The Suspended Wheel Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FSWD-SD-0M represents direct drive without gear motor. Maximum traction force for FSWD-SD is lower than FSDD and FSSD.

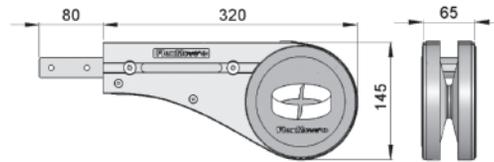
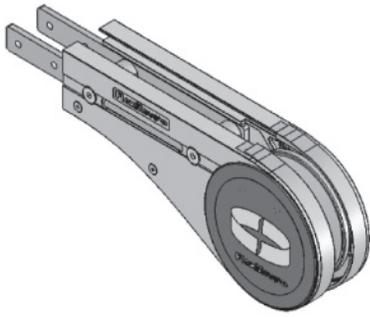
UOM: pc

Chain required 1-way: 0.7 meter
Slide rail required 1-way: 0.7 meter

SEW gear motors are products of SEW Eurodrive

FS Idler End-65

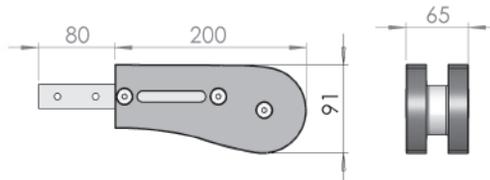
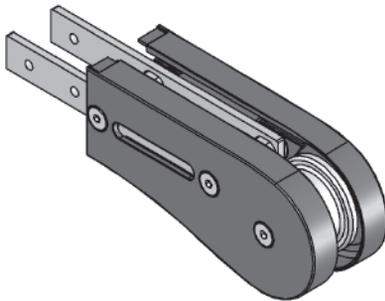
FSIE-A65



UOM: pc
 Chain required 2-way: 0.8 meter
 Slide rail required 2-way: 0.5 meter

FS Idler End-200

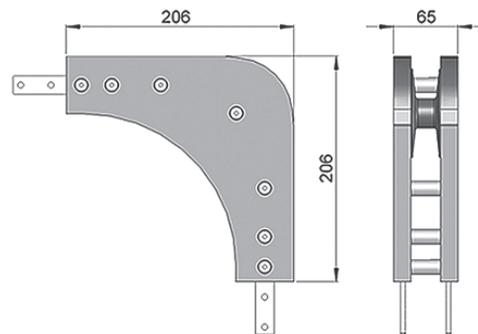
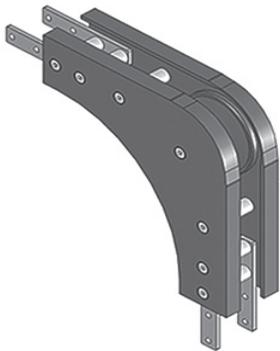
FSIE-200



UOM: pc
 Chain required 2-way: 0.7 meter
 Slide rail required 2-way: 0

FS Idler Bend

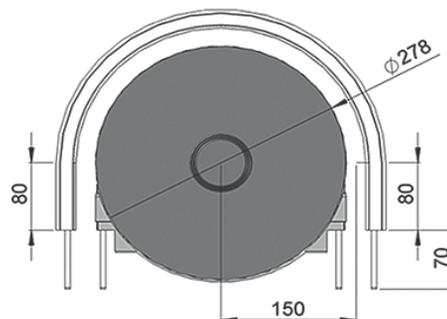
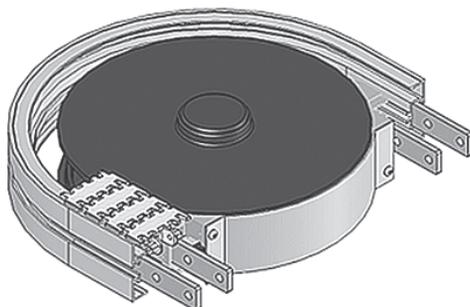
FSIB-206



UOM: pc
 Chain required 1-way: 0.6 meter
 Slide rail: 0 meter
Note: Cannot be used with return chain

FS Wheel Bend 180°

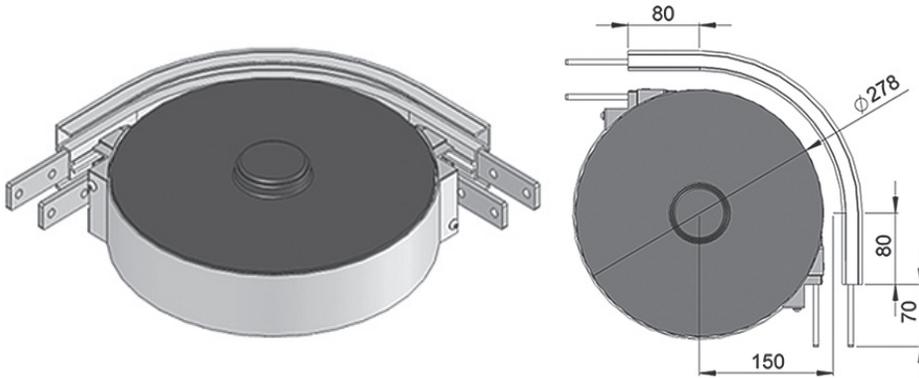
FSWB-180R150A



UOM: pc
 Chain required 2-way: 1.3 meter
 Slide rail required 2-way: 1.3 meter

FS Wheel Bend 90°

FSWB-90R150A

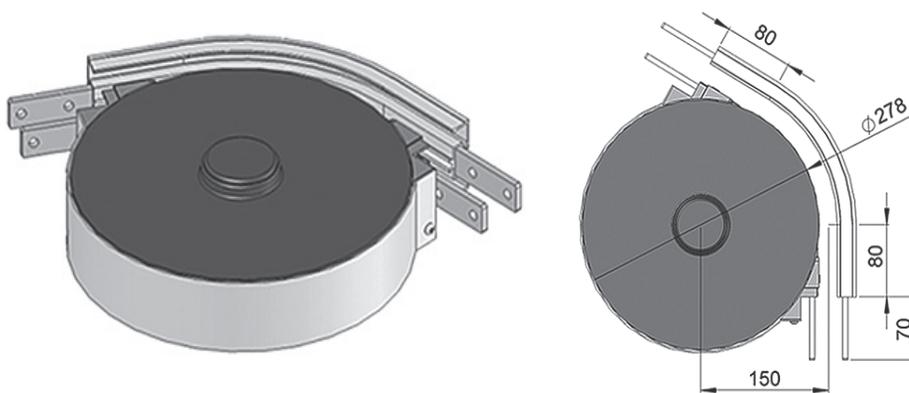


UOM: pc

Chain required 2-way: 0.8 meter
Slide rail required 2-way: 0.8 meter

FS Wheel Bend 60°

FSWB-60R150A

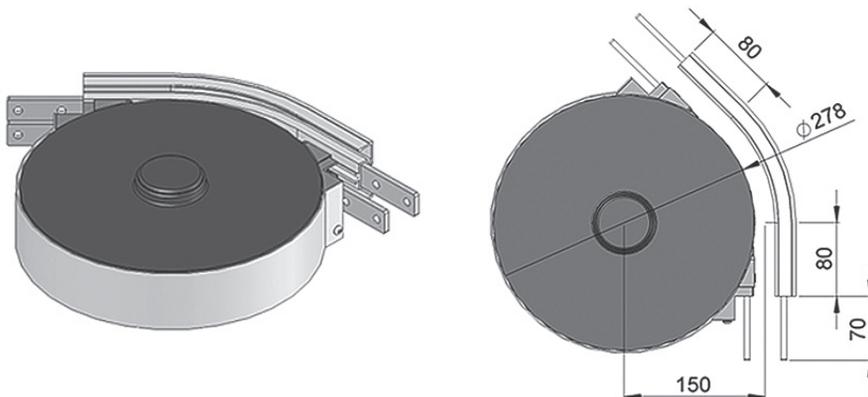


UOM: pc

Chain required 2-way: 0.6 meter
Slide rail required 2-way: 0.6 meter

FS Wheel Bend 45°

FSWB-45R150A

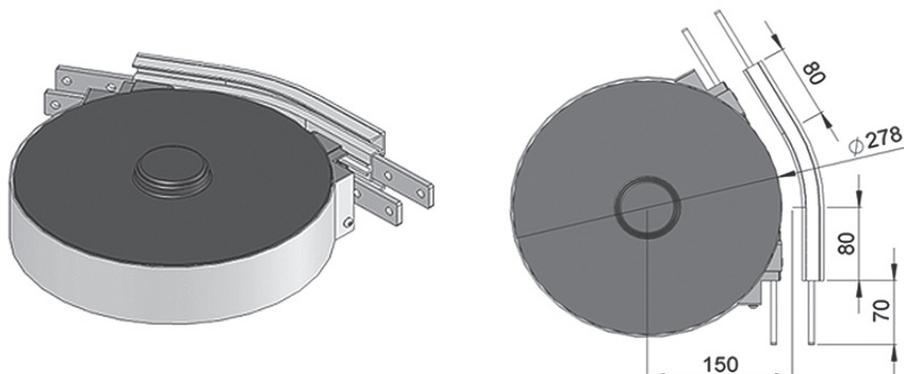


UOM: pc

Chain required 2-way: 0.6 meter
Slide rail required 2-way: 0.6 meter

FS Wheel Bend 30°

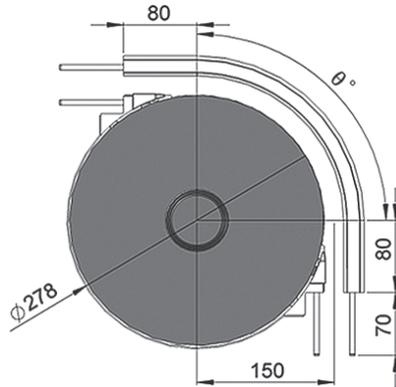
FSWB-30R150A



UOM: pc

Chain required 2-way: 0.5 meter
Slide rail required 2-way: 0.5 meter

FS Wheel Bend 5° - 180°



Example for FS Wheel Bend Ordering

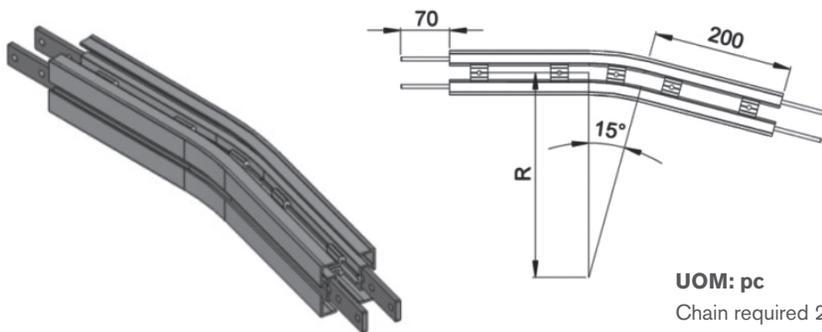
- Wheel bend, $\theta^\circ \pm 1^\circ$
- FSWB- θ° R150A

If an angle of 65° is needed for wheel bend, so the ordering part number is

FSWB-65R150A

The outer bend is assembled using connecting strip (FACS-25x140A). Angle of θ° must be indicated when ordering.

FS Horizontal Plain Bend 15°



Horizontal plain bend, 15° ± 1°

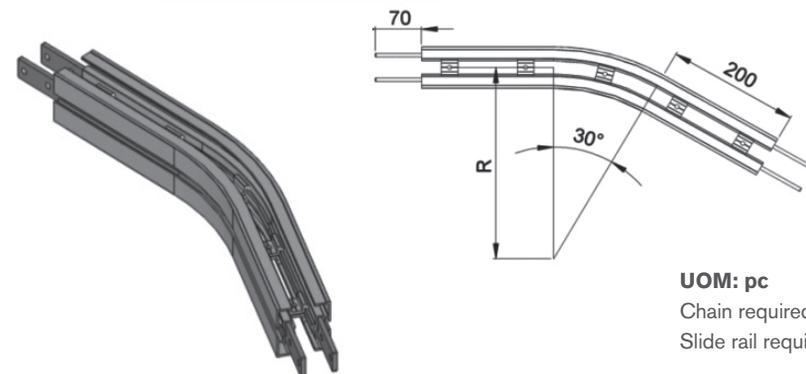
- | | |
|-----------------|---------------------|
| R = 300 ± 10mm | FSHB-15R300 |
| R = 500 ± 10mm | FSHB-15R500 |
| R = 700 ± 10mm | FSHB-15R700 |
| R = 1000 ± 10mm | FSHB-15R1000 |

UOM: pc

Chain required 2-way (300, 500, 700, 1000): 1, 1.1, 1.2, 1.3 meter

Slide rail required 2-way (300, 500, 700, 1000): 1.9, 2.1, 2.3, 2.6 meter

FS Horizontal Plain Bend 30°



Horizontal plain bend, 30° ± 1°

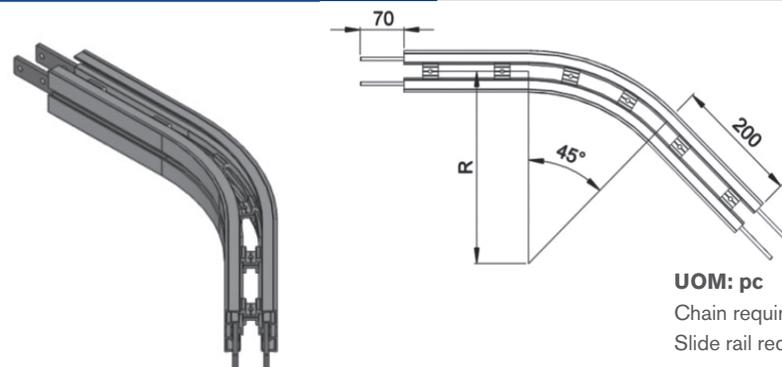
- | | |
|-----------------|---------------------|
| R = 300 ± 10mm | FSHB-30R300 |
| R = 500 ± 10mm | FSHB-30R500 |
| R = 700 ± 10mm | FSHB-30R700 |
| R = 1000 ± 10mm | FSHB-30R1000 |

UOM: pc

Chain required 2-way (300, 500, 700, 1000): 1.1, 1.3, 1.5, 1.8 meter

Slide rail required 2-way (300, 500, 700, 1000): 2.2, 2.6, 3.1, 3.7 meter

FS Horizontal Plain Bend 45°



Horizontal plain bend, 45° ± 1°

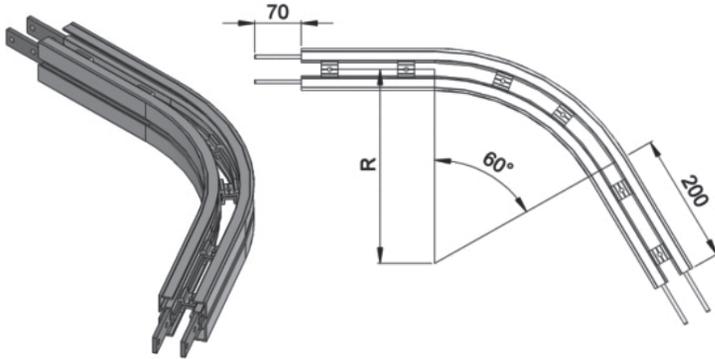
- | | |
|-----------------|---------------------|
| R = 300 ± 10mm | FSHB-45R300 |
| R = 500 ± 10mm | FSHB-45R500 |
| R = 700 ± 10mm | FSHB-45R700 |
| R = 1000 ± 10mm | FSHB-45R1000 |

UOM: pc

Chain required 2-way (300, 500, 700, 1000): 1.3, 1.6, 1.9, 2.4 meter

Slide rail required 2-way (300, 500, 700, 1000): 2.5, 3.2, 3.8, 4.7 meter

FS Horizontal Plain Bend 60°



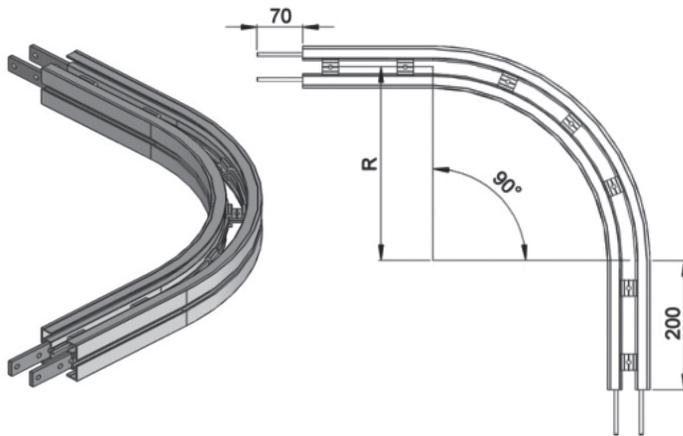
Horizontal plain bend, 60° ± 1°

R = 300 ± 10mm	FSHB-60R300
R = 500 ± 10mm	FSHB-60R500
R = 700 ± 10mm	FSHB-60R700
R = 1000 ± 10mm	FSHB-60R1000

UOM: pc

Chain required 2-way (300, 500, 700, 1000): 1.4, 1.8, 2.3, 2.9 meter
 Slide rail required 2-way (300, 500, 700, 1000): 2.9, 3.7, 4.5, 5.8 meter

FS Horizontal Plain Bend 90°

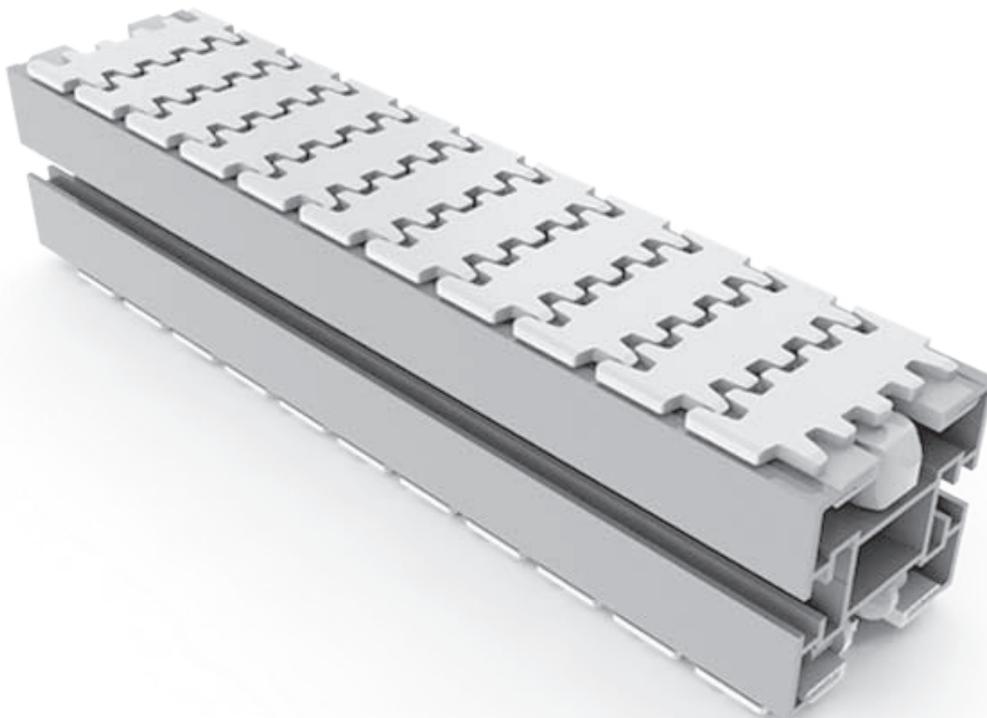


Horizontal plain bend, 90° ± 1°

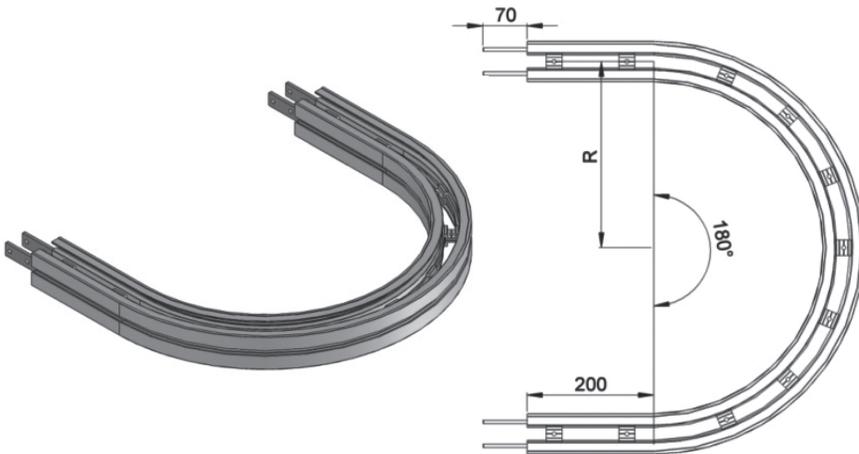
R = 300 ± 10mm	FSHB-90R300
R = 500 ± 10mm	FSHB-90R500
R = 700 ± 10mm	FSHB-90R700
R = 1000 ± 10mm	FSHB-90R1000

UOM: pc

Chain required 2-way (300, 500, 700, 1000): 1.7, 2.4, 3.0, 3.9 meter
 Slide rail required 2-way (300, 500, 700, 1000): 3.5, 4.7, 6.0, 7.9 meter



FS Horizontal Plain Bend 180°



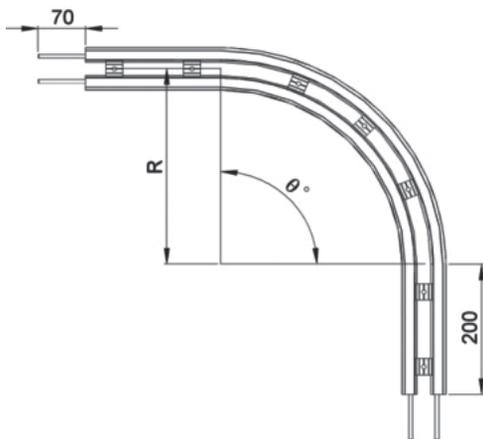
Horizontal plain bend, 180° ± 1°

- R = 300 ± 10mm **FSHB-180R300**
- R = 500 ± 10mm **FSHB-180R500**
- R = 700 ± 10mm **FSHB-180R700**
- R = 1000 ± 10mm **FSHB-180R1000**

UOM: pc

Chain required 2-way (300, 500, 700, 1000): 2.7, 3.9, 5.2, 7.1 meter
 Slide rail required 2-way (300, 500, 700, 1000): 5.4, 7.9, 10.4, 14.2 meter

FS Horizontal Plain Bend 5° - 180°



Example for FS Horizontal Plain Bend Ordering

Horizontal plain bend, θ° ± 1°

- R = 300 ± 10mm **FSHB- θ°300**
- R = 500 ± 10mm **FSHB- θ°500**
- R = 700 ± 10mm **FSHB- θ°700**
- R = 1000 ± 10mm **FSHB- θ°1000**

If an angle of 120° is needed for radius R500 horizontal plain bend, so the ordering part number is

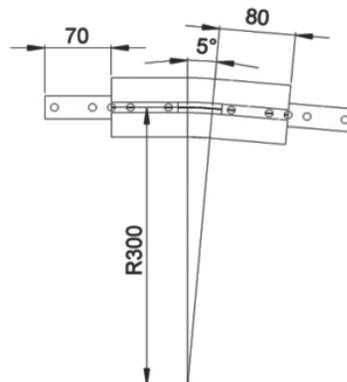
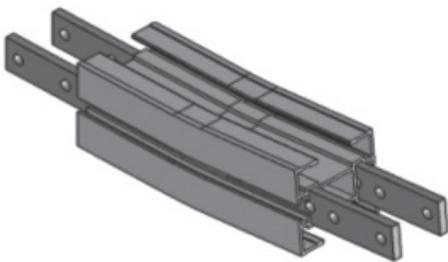
FSHB-120R500

UOM: pc

Chain required 2-way (300, 500, 700, 1000): meter (Variable to angle)
 Slide rail required 2-way (300, 500, 700, 1000): meter (Variable to angle)

FS Vertical Bend 5°

FSVB-5R300

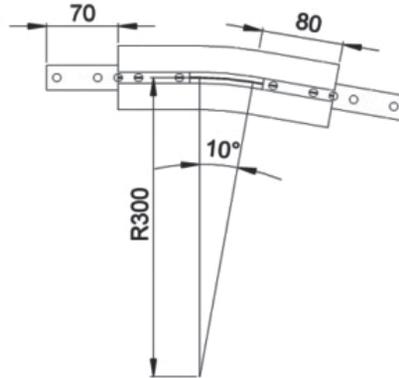
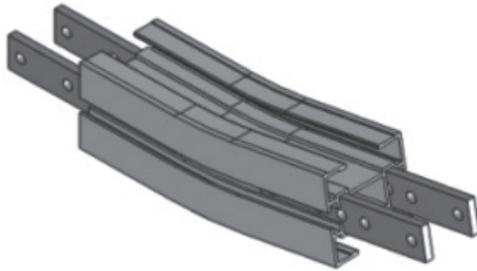


UOM: pc

Chain required 2-way: 0.4 meter
 Slide rail required 2-way: 0.7 meter

FS Vertical Bend 10°

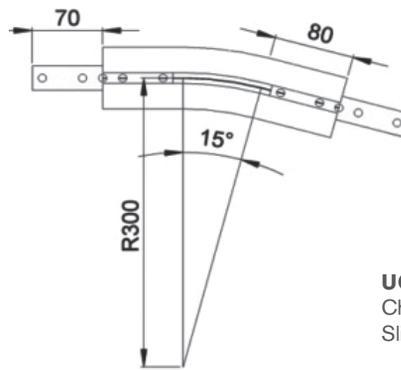
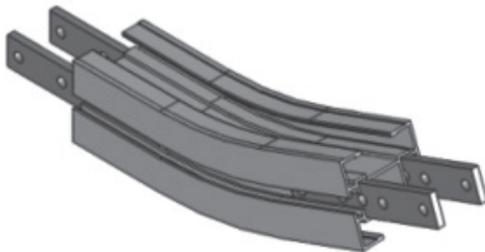
FSVB-10R300



UOM: pc
 Chain required 2-way: 0.4 meter
 Slide rail required 2-way: 0.8 meter

FS Vertical Bend 15°

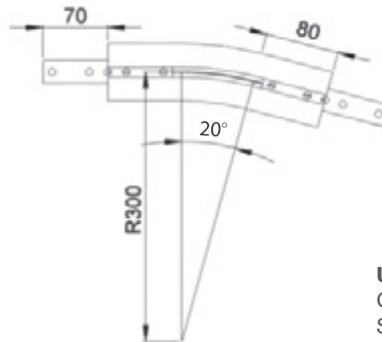
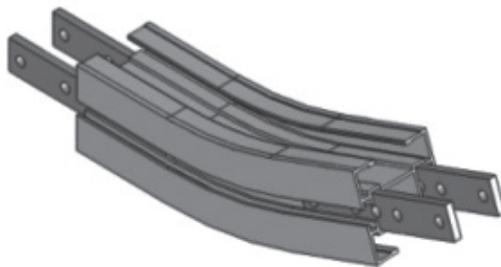
FSVB-15R300



UOM: pc
 Chain required 2-way: 0.5 meter
 Slide rail required 2-way: 1.0 meter

FS Vertical Bend 20°

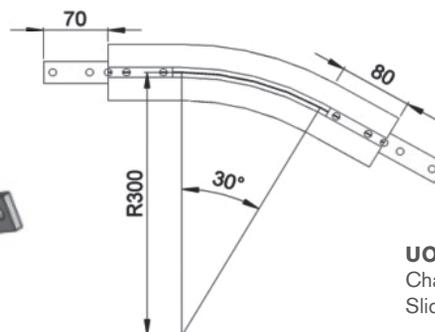
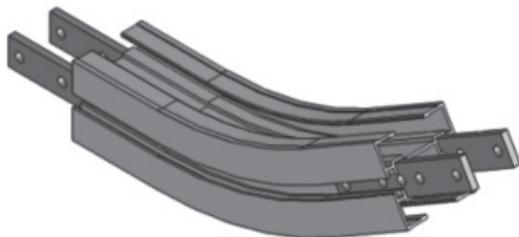
FSVB-20R300



UOM: pc
 Chain required 2-way: 0.5 meter
 Slide rail required 2-way: 1.1 meter

FS Vertical Bend 30°

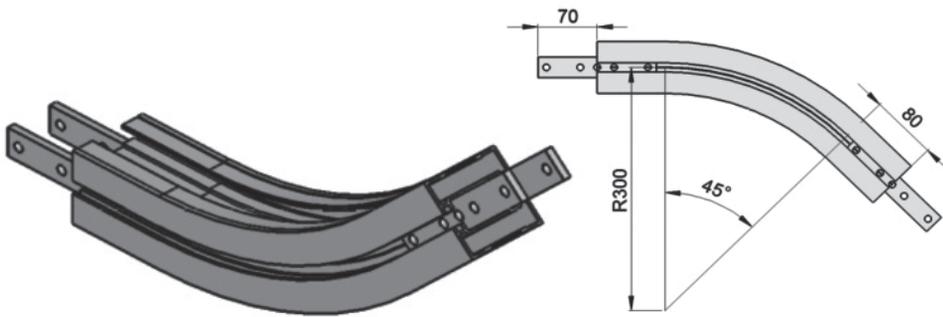
FSVB-30R300



UOM: pc
 Chain required 2-way: 0.6 meter
 Slide rail required 2-way: 1.3 meter

FS Vertical Bend 45°

FSVB-45R300

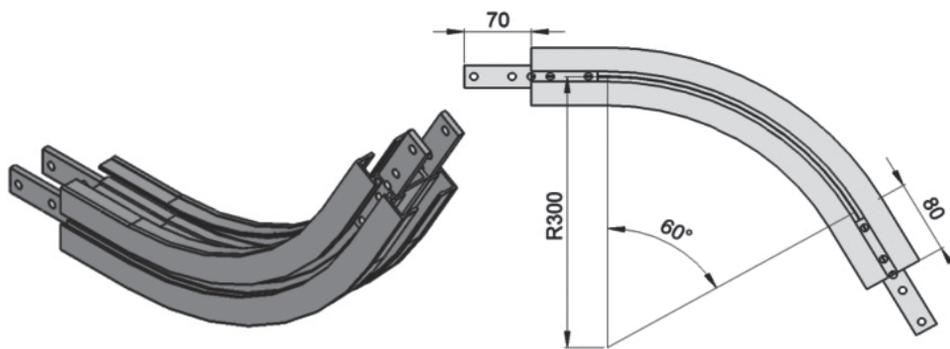


UOM: pc

Chain required 2-way: 0.8 meter
Slide rail required 2-way: 1.6 meter

FS Vertical Bend 60°

FSVB-60R300

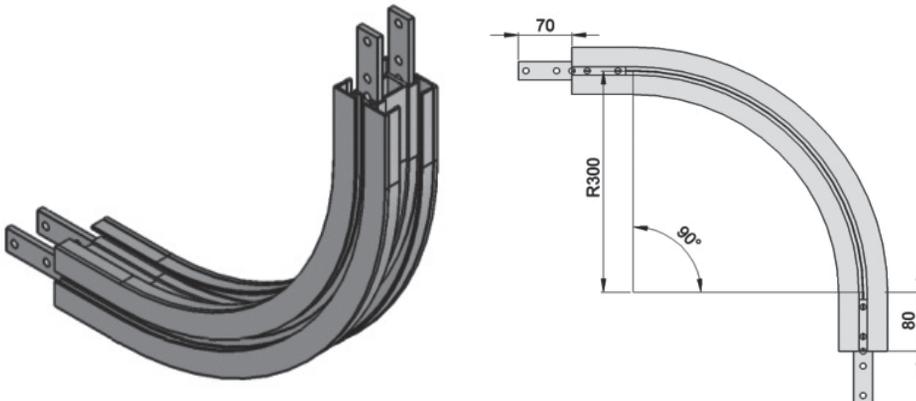


UOM: pc

Chain required 2-way: 0.9 meter
Slide rail required 2-way: 1.9 meter

FS Vertical Bend 90°

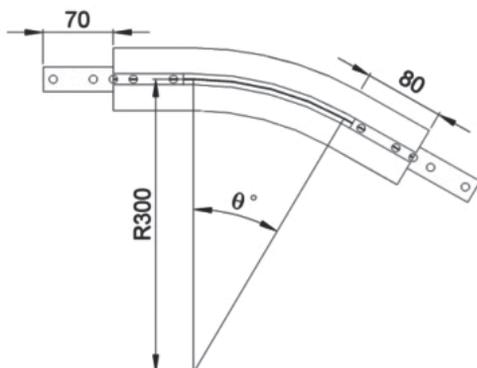
FSVB-90R300



UOM: pc

Chain required 2-way: 1.3 meter
Slide rail required 2-way: 2.5 meter

FS Vertical Bend 5° - 90°



Example for FS Vertical Bend Ordering

- Vertical bend, $\varnothing \pm 1^\circ$
- FSVB- \varnothing R300

If an angle of 65° is needed for vertical bend,
so the ordering part number is

FSVB-65R300

The outer bend is assembled using connecting strip (FACS-25x140A). Angle of \varnothing must be indicated when ordering.

Variety of chain type suitable for wide range of applications either horizontal or vertically product transportation. Capacity higher than FK and FS. The maximum product width to be conveyed can be referred to guide rail assembly pages.

FM Series Characteristic

Beam Width: 85mm

Product Width: Refer to Guide Rail Assembly

Accessories Needed

Slide Rail Required: FASR-25 OR FASR-25U

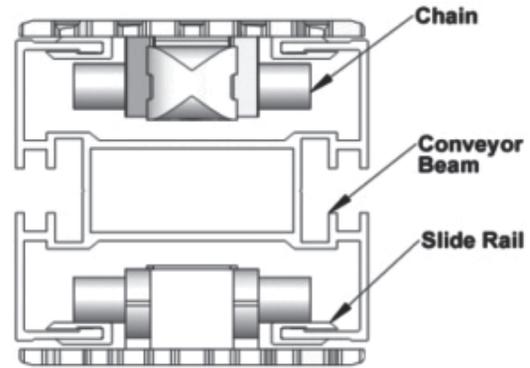
Slide Rail Colour: White Or Natural Colour

Slide Rail Material: HDPE OR UHMW-PE

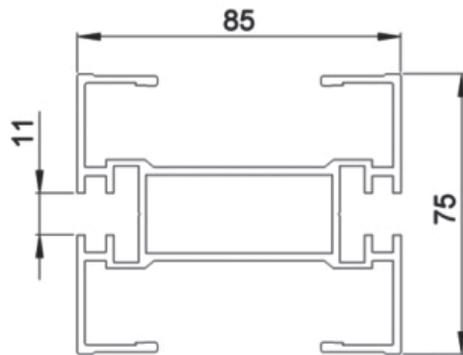
Slide Rail Rivet & Screw: FASLR-4X6 or FASLS-M5

Connecting strip is used to connect 2 beams.

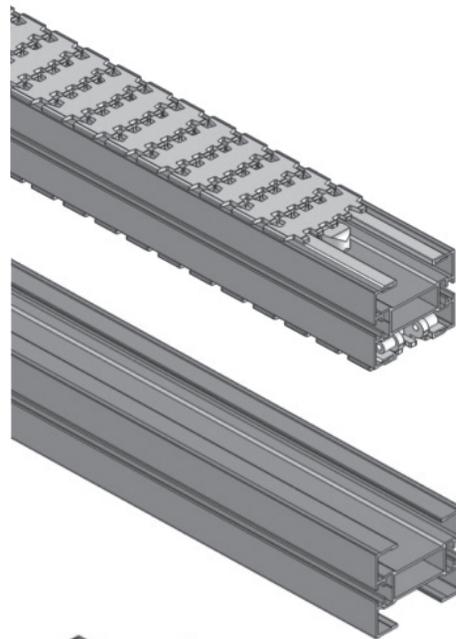
Connecting Strip: FACS-25x140A



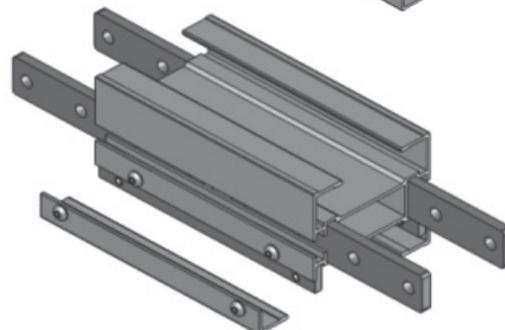
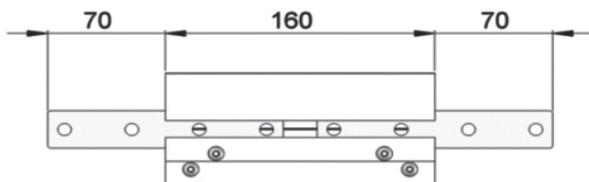
Conveyor Beam FMCB-3



UOM: 3 Meter / Length



Chain Connecting Module FMCC-160



UOM: pc

Chain Common Data

Packaging: 5m per box

Pitch: 33.5mm

Width: 83mm

Tensile Strength at 20°C: 6000N

Colour: White & Black (Conductive)

Material :-

Chain: White Acetal / POM

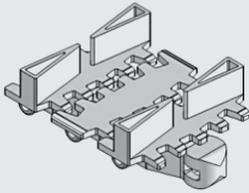
Pivot: Polyamide

Pivot Pin: Stainless Steel

Insert (Wedge & Friction): TPE Grey

Example for FMCT-5A17-L#

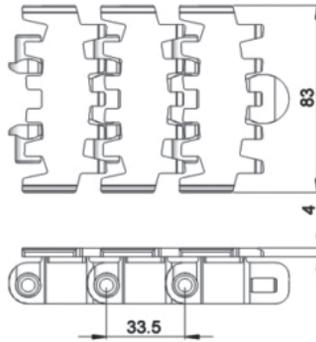
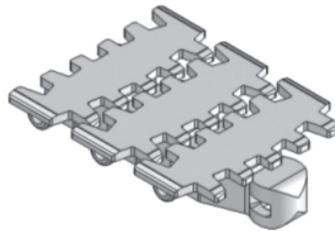
= 1 cleated top chain with alternate of # link of plain chain



The above chain is FMCT-5A17-L1, 1 link cleated top chain with alternate of 1 link of plain chain.

Note: # = 1, 2, 3, 4, 5.....20

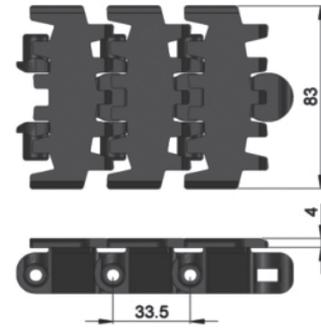
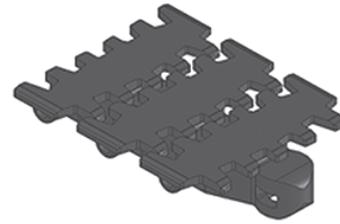
Standard Plain Chain FMPC-5



UOM: 5 Meter / box

Application: Suitable for horizontal and slope < 5° transport of products with accumulation.

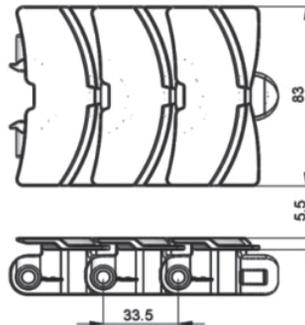
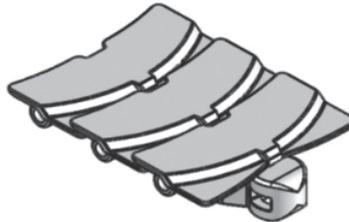
Conductive Chain FMPC-5CD



UOM: 5 Meter / box

Application: Suitable for transport of static sensitive product.

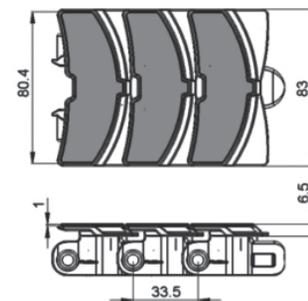
Safety Chain FMPC-5V



UOM: 5 Meter / box

Application: (Safety Chain) Suitable for horizontal and slope < 5° transport of products with accumulation

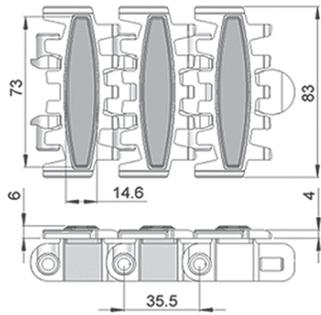
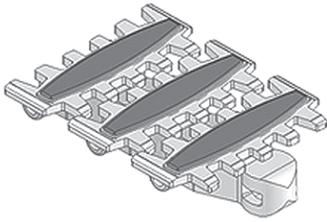
Safety Chain Friction Top FMFT-5V-A



UOM: 5 Meter / box

Application: (Safety Chain) Suitable for transport product in slope > 5° but ≤ 30° without accumulation.

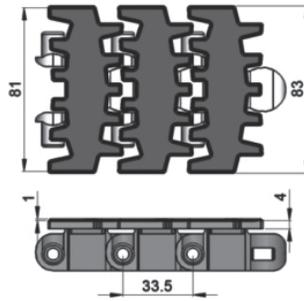
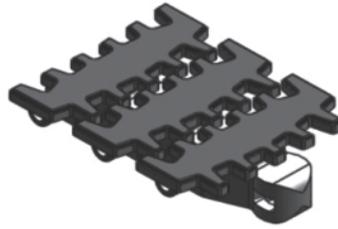
Friction Top Chain **FMFT-5**



UOM: 5 Meter / box

Application: Suitable for transport product in slope > 5° but ≤ 30° without accumulation.

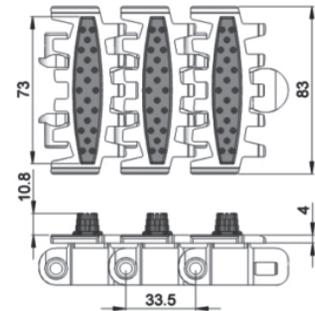
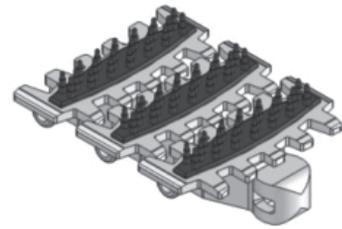
Friction Top Chain **FMFT-5A**



UOM: 5 Meter / box

Application: Suitable for transport product in slope > 5° but ≤ 30° without accumulation.

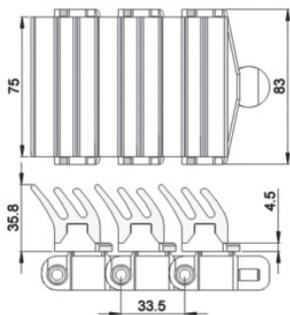
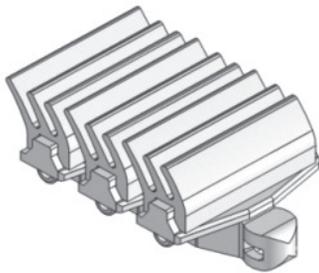
Wedge Top Chain **FMWT-5A**



UOM: 5 Meter / box

Application: Vertical Wedge transportation of products.

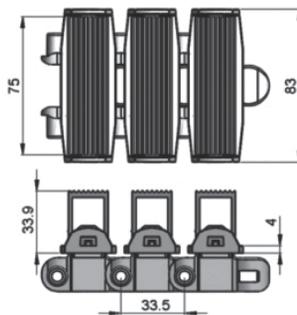
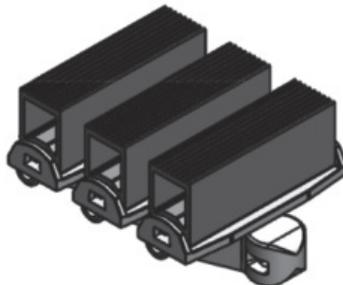
Wedge Top Chain **FMWT-5B**



UOM: 5 Meter / box

Application: Vertical Wedge transportation of products (Heavy Duty)

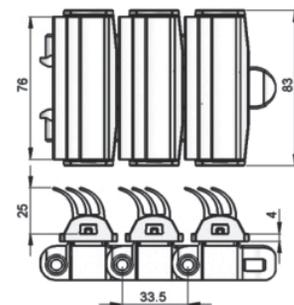
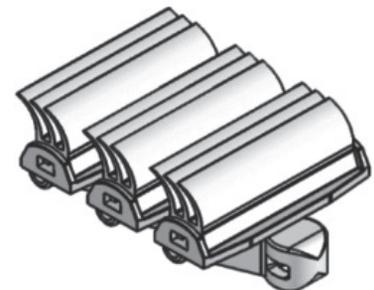
Wedge Top Chain **FMWT-5C**



UOM: 5 Meter / box

Application: Vertical Wedge transportation of products (Heavy Duty)

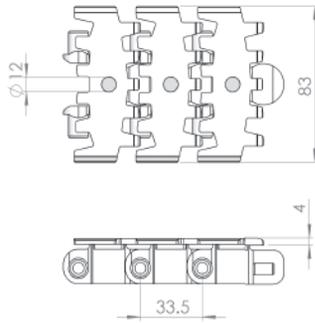
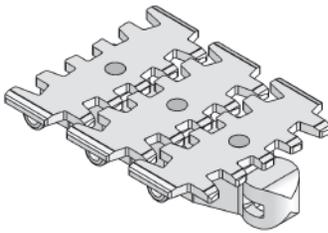
Wedge Top Chain **FMWT-5D**



UOM: 5 Meter / box

Application: Vertical Wedge transportation of products.

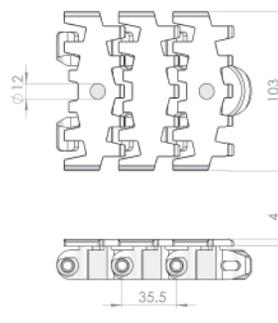
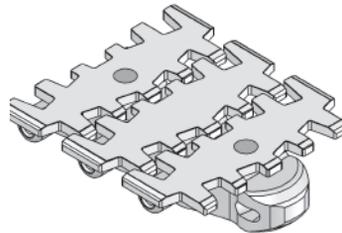
Magnet Top Chain **FMMT-5**



UOM: 5 Meter / box

Application: Suitable for conveying of ferromagnetic products in slope.

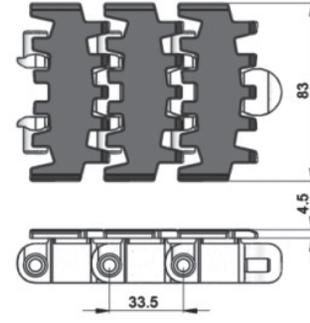
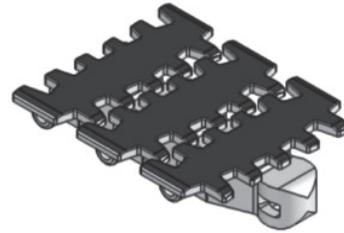
Magnet Top Chain **FMMT-5-L#**



UOM: 5 Meter / box

Application: Suitable for conveying of ferromagnetic products in slope.

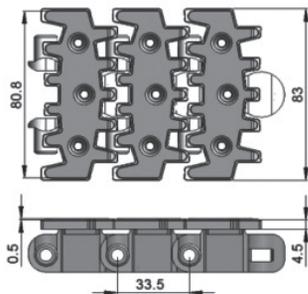
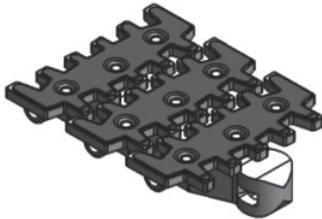
Flocked Chain **FMFK-5**



UOM: 5 Meter / box

Application: Suitable to transport light weight, fragile and scratch sensitive product.

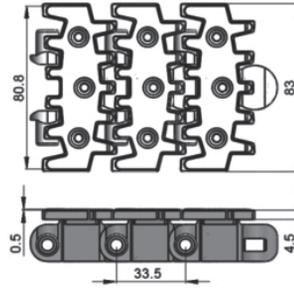
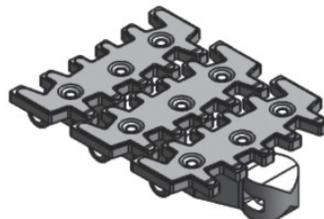
Hardened Steel Top Chain **FMST-5**



UOM: 5 Meter / box

Application: Suitable to transport metal products in accumulation.

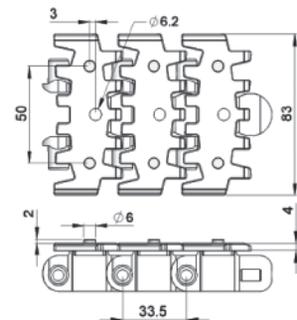
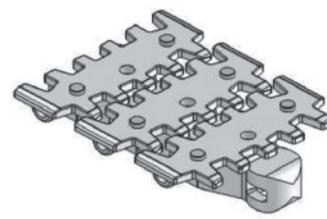
Stainless Steel Top Chain **FMST-5S**



UOM: 5 Meter / box

Application: Suitable to transport metal products in accumulation.

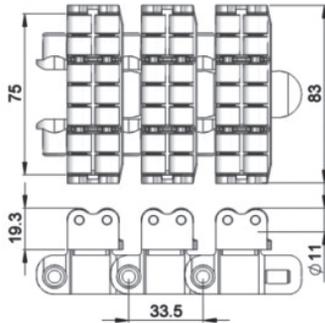
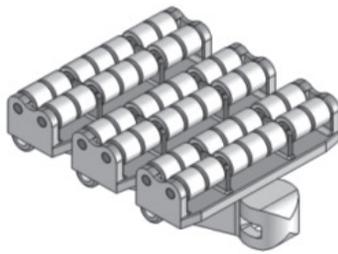
Universal Chain **FMUC-5**



UOM: 5 Meter / box

Application: Universal Link With M6 Nut, Suitable for attached customer cleat or fixture.

Roller Top Chain **FMRT-5**

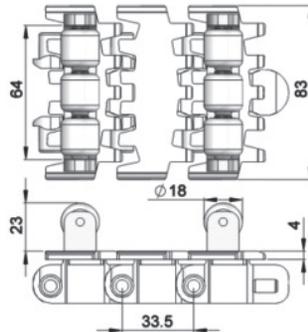
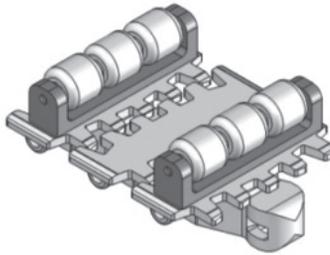


UOM: 5 Meter / box

Application: Suitable for accumulation of product with low friction and pressure.

Roller Cleat Chain **FMRC-5A-L#**

= 1, 2, 3, 4, 5.....20

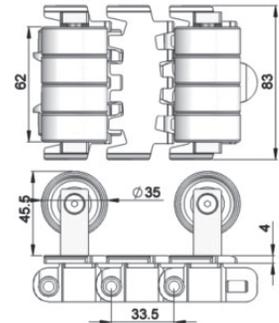
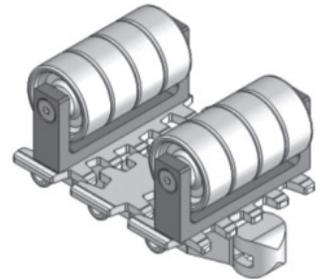


UOM: 5 Meter / box

Application: Suitable for vertical transportation of product in slope with no accumulation.

Roller Cleat Chain **FMRC-5B-L#**

= 1, 2, 3, 4, 5.....20

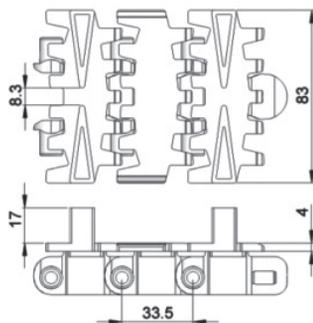
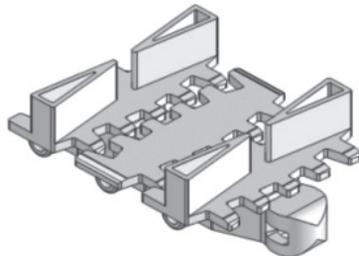


UOM: 5 Meter / box

Application: Suitable for vertical transportation of product in slope with no accumulation.

Cleat Top Chain **FMCT-5A17-L#**

= 1, 2, 3, 4, 5.....20

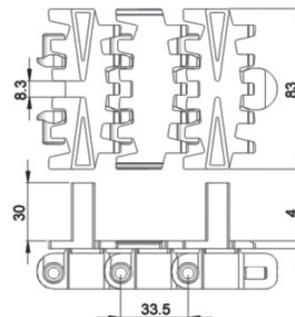
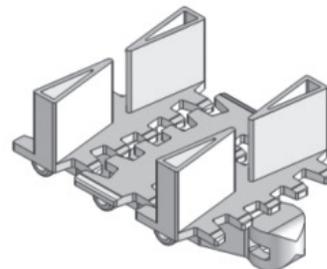


UOM: 5 Meter / box

Application: Suitable for vertical transport of product with no accumulation.

Cleat Top Chain **FMCT-5A30-L#**

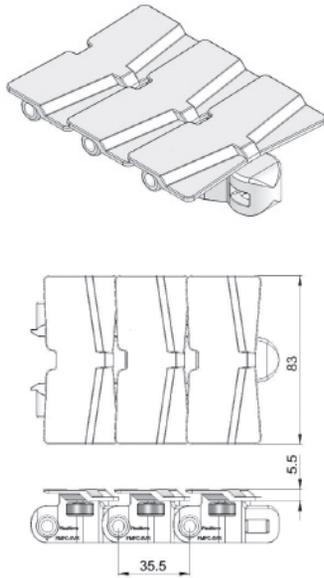
= 1, 2, 3, 4, 5.....20



UOM: 5 Meter / box

Application: Suitable for vertical transport of product with no accumulation.

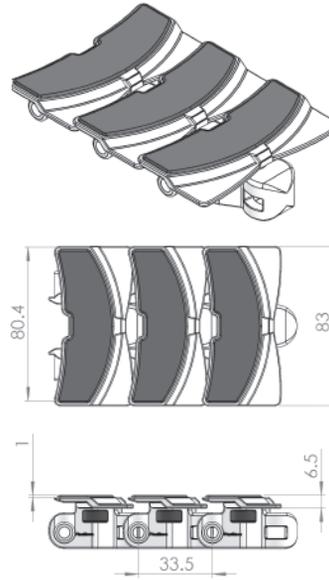
Safety Chain with rollers **FMPC-5VR**



UOM: 5 Meter / box

Application: Suitable for transport product in slope $> 5^\circ$ but $\leq 30^\circ$ without accumulation. (Subject to product weight and Packing)

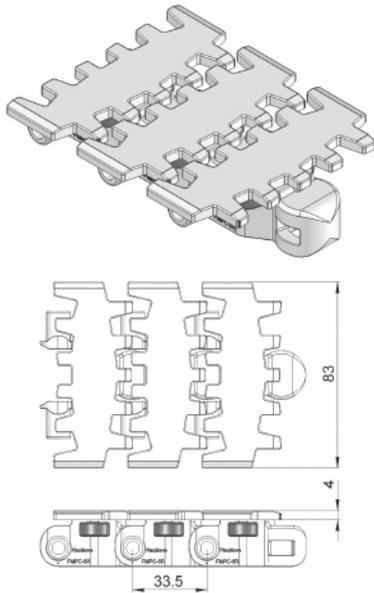
Safety Chain Friction Top with rollers **FMFT-5VR-A**



UOM: 5 Meter / box

Application: Suitable for transport product in slope $> 5^\circ$ but $\leq 30^\circ$ without accumulation. (Subject to product weight and Packing)

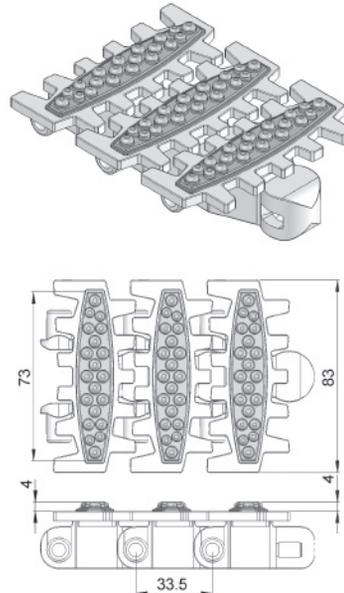
Plain Chain with rollers **FMPC-5R**



UOM: 5 Meter / box

Application: Suitable for horizontal and slope $< 5^\circ$ transport of products with accumulation.

Friction Top Chain **FMFT-5C**

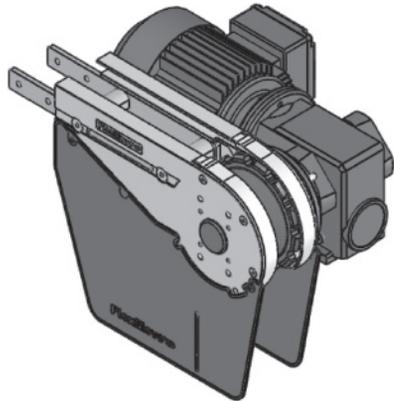


UOM: 5 Meter / box

Application: Suitable for transport product in slope $> 5^\circ$ but $\leq 35^\circ$ without accumulation. (Subject to product weight and Packing)

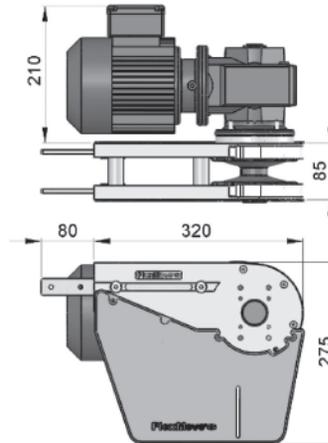
FM Direct End Drive with Motor (LEFT)

FMDD-A85-0.25L, 0.37L, 0.55L



FM Direct End Drive without Motor (LEFT)

FMDD-A85-0L



Max Traction Force : 1250N

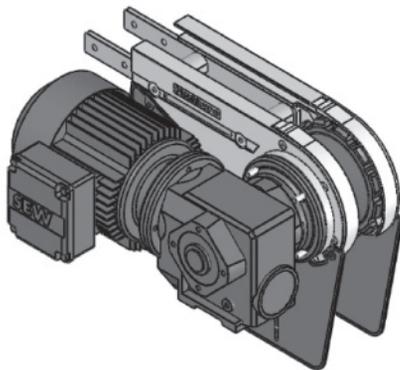
The Direct End Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FMDD-A85-0L represents direct drive without gear motor. Multi channel drives are available upon request.

UOM: pc

Chain required 2-way: 0.8 meter
Slide rail required 2-way: 0.5 meter

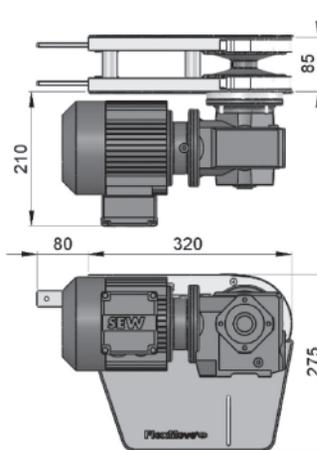
FM Direct End Drive with Motor (RIGHT)

FMDD-A85-0.25R, 0.37R, 0.55R



FM Direct End Drive without Motor (RIGHT)

FMDD-A85-0R



Max Traction Force : 1250N

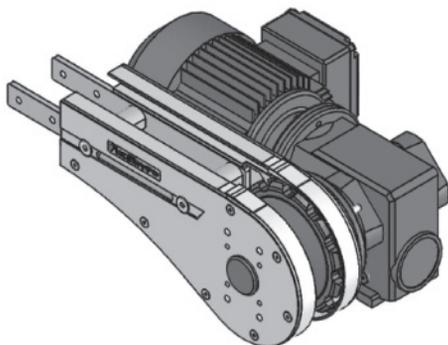
The Direct End Drive Unit without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FMDD-A85-0R represents direct drive without gear motor. Multi channel drives are available upon request.

UOM: pc

Chain required 2-way: 0.8 meter
Slide rail required 2-way: 0.5 meter

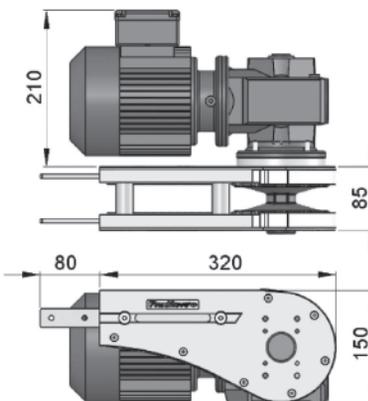
FM Direct End Drive with Motor GP (LEFT)

FMDD-A85GP-0.25L, 0.37L, 0.55L



FM Direct End Drive without Motor GP (LEFT)

FMDD-A85GP-0L



Max Traction Force : 1250N

The Direct End Drive Unit GP is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FMDD-A85GP-0L represents direct drive without gear motor.

UOM: pc

Chain required 2-way: 0.8 meter
Slide rail required 2-way: 0.5 meter

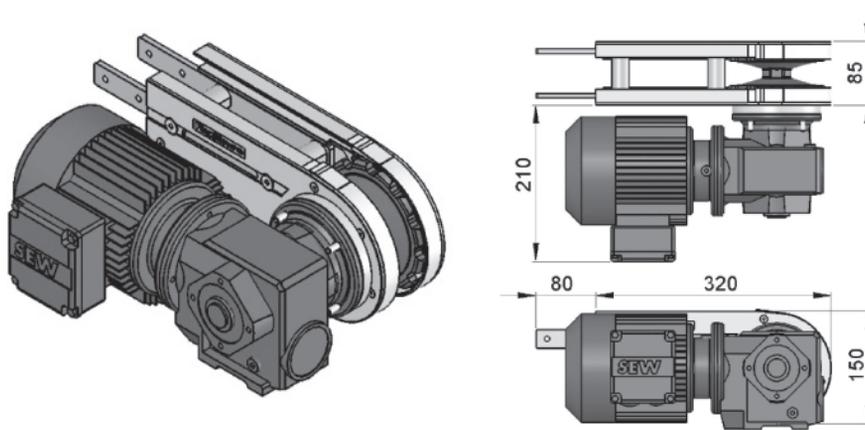
SEW gear motors are products of SEW Eurodrive

FM Direct End Drive with Motor GP (RIGHT)

FMDD-A85GP-0.25R, 0.37R, 0.55R

FM Direct End Drive without Motor GP (RIGHT)

FMDD-A85GP-0R



Max Traction Force : 1250N

The Direct End Drive Unit GP is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FMDD-A85GP-0R represents direct drive without gear motor.

UOM: pc

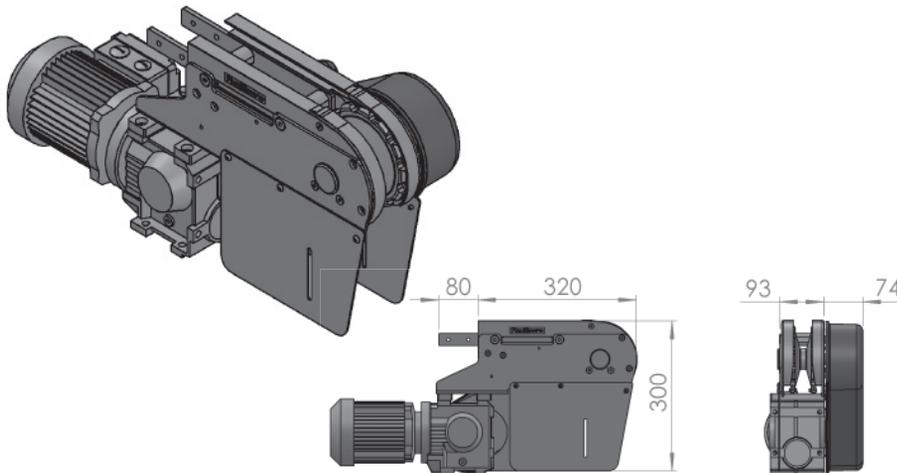
Chain required 2-way: 0.8 meter
Slide rail required 2-way: 0.5 meter

FM Suspended End Drive with Motor (LEFT)

FMSD-A85-0.25L, 0.37L, 0.55L

FM Suspended End Drive without Motor (LEFT)

FMSD-A85-0L



Max Traction Force : 1250N

The Suspended End Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FMSD-A85-0L represents direct drive without gear motor.

UOM: pc

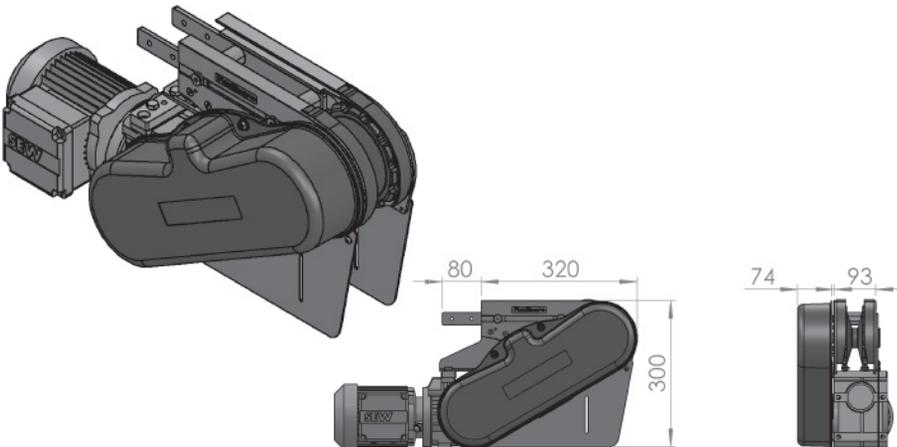
Chain required 2-way: 0.8 meter
Slide rail required 2-way: 0.5 meter

FM Suspended End Drive with Motor (RIGHT)

FMSD-A85-0.25R, 0.37R, 0.55R

FM Suspended End Drive without Motor (RIGHT)

FMSD-A85-0R



Max Traction Force : 1250N

The Suspended End Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FMSD-A85-0R represents direct drive without gear motor.

UOM: pc

Chain required 2-way: 0.8 meter
Slide rail required 2-way: 0.5 meter

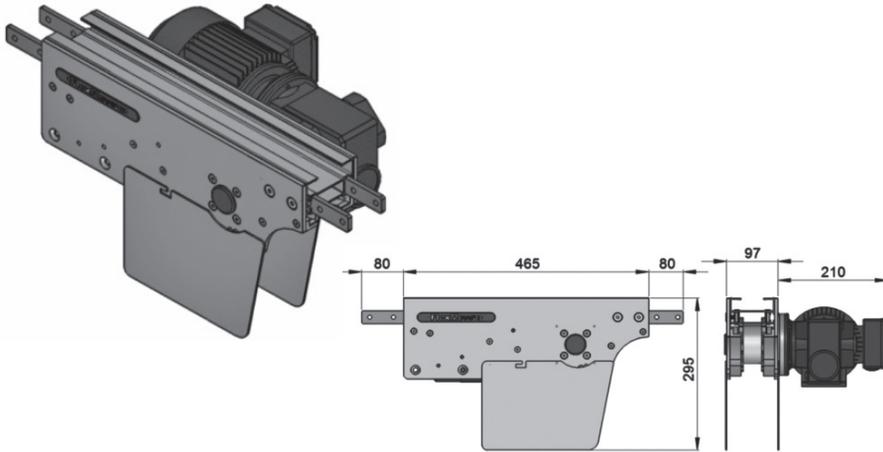
SEW gear motors are products of SEW Eurodrive

FM Direct Intermediate Drive with Motor (LEFT)

FMID-DD-0.25L1, 0.37L1, 0.55L1

FM Direct Intermediate Drive without Motor (LEFT)

FMID-DD-0L1



Max Traction Force : 200N

The Direct Intermediate Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FMID-DD-0L1 represents direct drive without gear motor. Maximum traction force for FMID-DD is lower than FMDD and FMSD.

UOM: pc

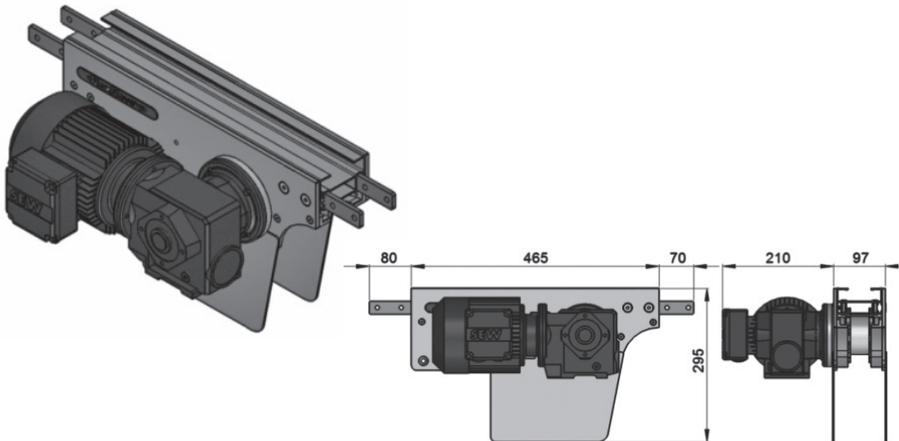
Chain required 2-way: 1.2 meter
Slide rail required 2-way: 1.1 meter

FM Direct Intermediate Drive with Motor (RIGHT)

FMID-DD-0.25R1, 0.37R1, 0.55R1

FM Direct Intermediate Drive without Motor (RIGHT)

FMID-DD-0R1



Max Traction Force : 200N

The Direct Intermediate Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FMID-DD-0R1 represents direct drive without gear motor. Maximum traction force for FMID-DD is lower than FMDD and FMSD.

UOM: pc

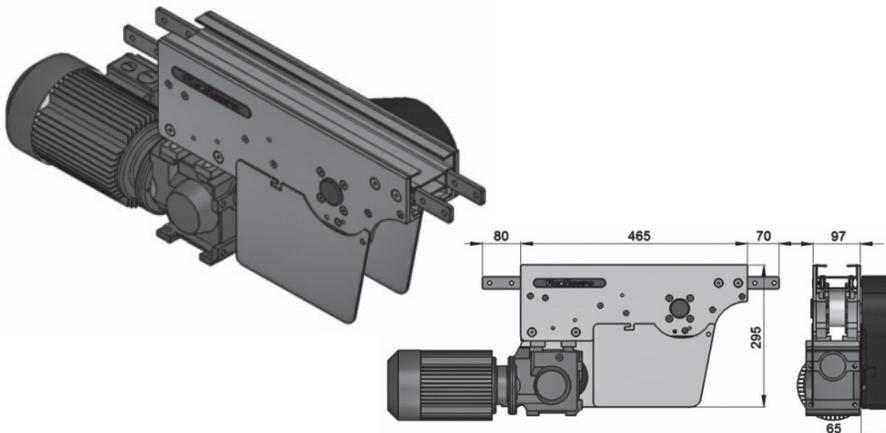
Chain required 2-way: 1.2 meter
Slide rail required 2-way: 1.1 meter

FM Suspended Intermediate Drive with Motor (LEFT)

FMID-SD-0.25L1, 0.37L1, 0.55L1

FM Suspended Intermediate Drive without Motor (LEFT)

FMID-SD-0L1



Max Traction Force : 200N

The Suspended Intermediate Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FMID-SD-0L1 represents suspended drive without gear motor. Maximum traction force for FMID-SD is lower than FMDD and FMSD.

UOM: pc

Chain required 2-way: 1.2 meter
Slide rail required 2-way: 1.1 meter

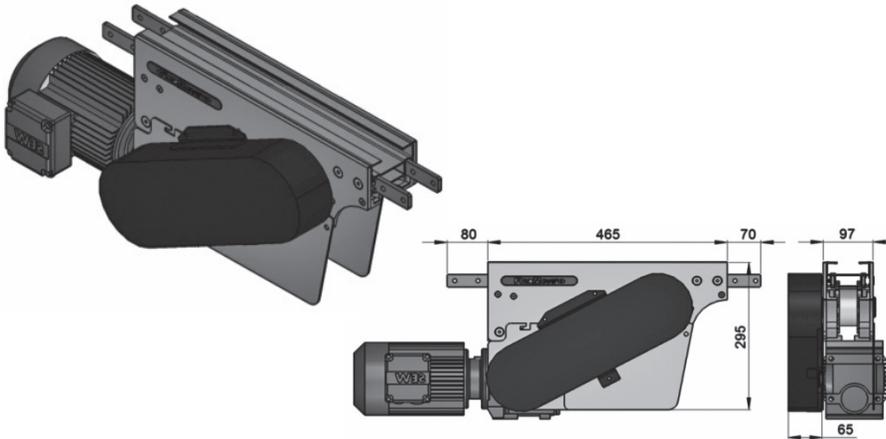
SEW gear motors are products of SEW Eurodrive

FM Suspended Intermediate Drive with Motor (RIGHT)

FMID-SD-0.25R1, 0.37R1, 0.55R1

FM Suspended Intermediate Drive without Motor (RIGHT)

FMID-SD-0R1



Max Traction Force : 200N

The Suspended Intermediate Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FMID-SD-0R1 represents suspended drive without motor. Maximum traction force for FMID-SD is lower than FMDD and FMSD.

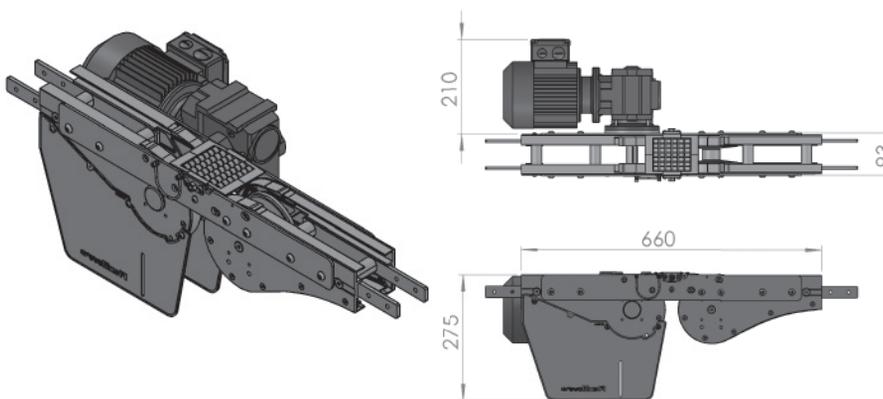
UOM: pc

Chain required 2-way: 1.2 meter
Slide rail required 2-way: 1.1 meter

FM Combined Direct Drive & Idler (LEFT)

FMCDI-DD-A85-0.25L, 0.37L, 0.55L

FMCDI-DD-A85-0L



Max Traction Force : 1250N

The Combine Direct End Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FMCDI-DD-A85-0L represents direct drive without gear motor.

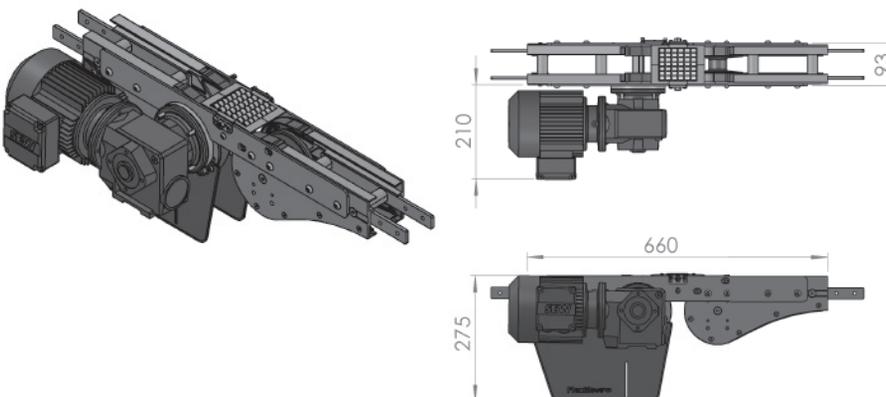
UOM: pc

Chain required 2-way: 1.6 meter
Slide rail required 2-way: 1.0 meter

FM Combined Direct Drive & Idler (RIGHT)

FMCDI-DD-A85-0.25R, 0.37R, 0.55R

FMCDI-DD-A85-0R



Max Traction Force : 1250N

The Combine Direct End Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FMCDI-DD-A85-0R represents direct drive without gear motor.

UOM: pc

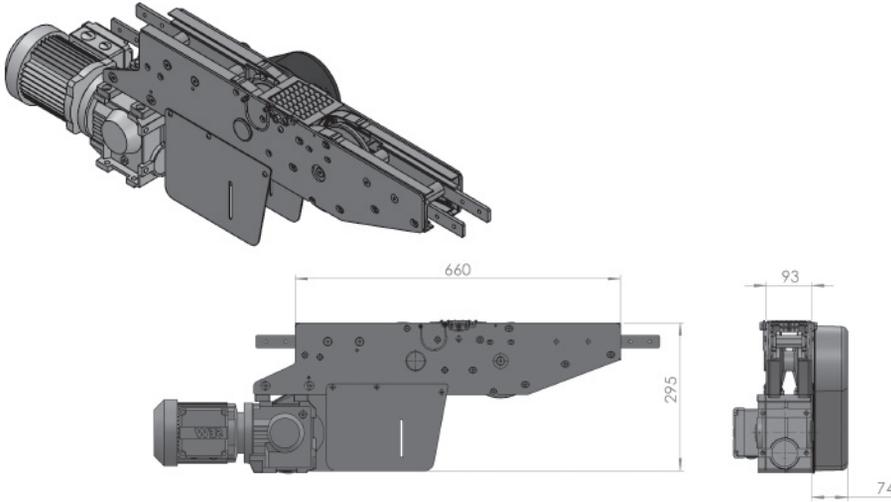
Chain required 2-way: 1.6 meter
Slide rail required 2-way: 1.0 meter

SEW gear motors are products of SEW Eurodrive

FM Combined Suspended Drive & Idler (LEFT)

FMCDI-SD-A85-0.25L, 0.37L, 0.55L

FMCDI-SD-A85-0L



Max Traction Force : 1250N

The Combine Suspended End Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FMCDI-SD-A85-0L represents suspended drive without gear motor.

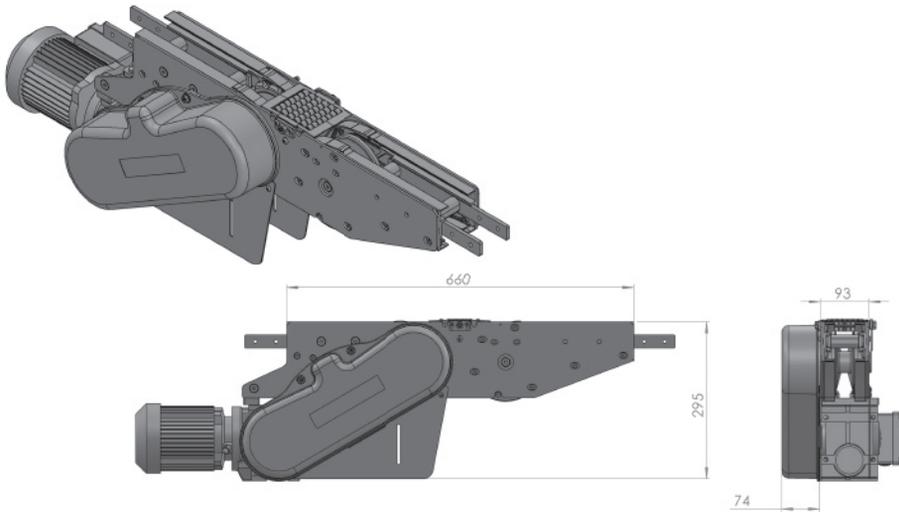
UOM: pc

Chain required 2-way: 1.6 meter
Slide rail required 2-way: 1.0 meter

FM Combined Suspended Drive & Idler (RIGHT)

FMCDI-SD-A85-0.25R, 0.37R, 0.55R

FMCDI-SD-A85-0R



Max Traction Force : 1250N

The Combine Suspended End Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FMCDI-SD-A85-0R represents direct drive without gear motor.

UOM: pc

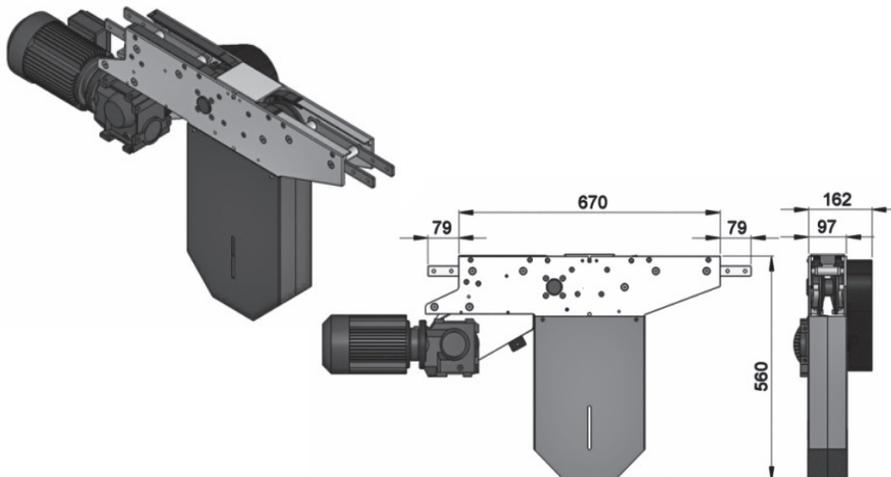
Chain required 2-way: 1.6 meter
Slide rail required 2-way: 1.0 meter

FM Suspended Catenary Drive with Motor (LEFT)

FMCD-SD-0.25L, 0.37L, 0.55L

FM Suspended Catenary Drive without Motor (LEFT)

FMCD-SD-0L



Max Traction Force : 1250N

The Suspended Catenary Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FMCD-SD-0L represents suspended drive without gear motor.

UOM: pc

Chain required 1-way: 1.4 meter
Slide rail required 1-way: 1.0 meter

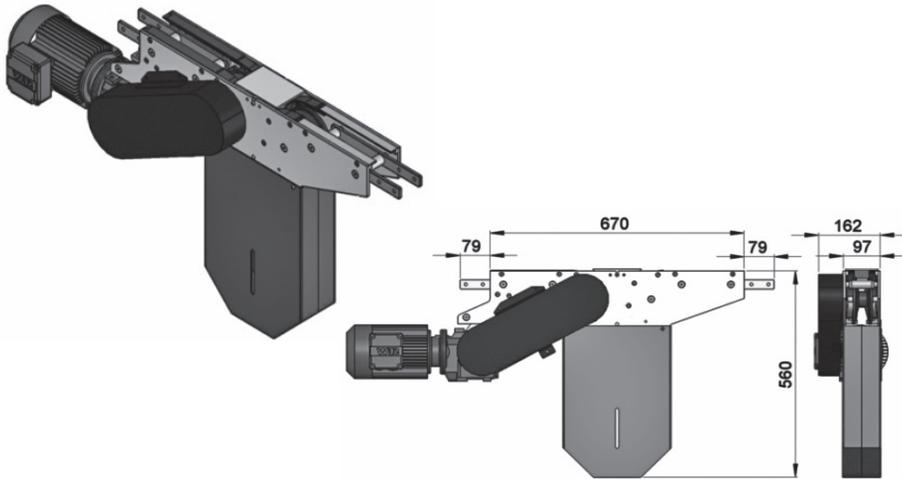
SEW gear motors are products of SEW Eurodrive

FM Suspended Catenary Drive with Motor (RIGHT)

FM Suspended Catenary Drive without Motor (RIGHT)

FMCD-SD-0.25R, 0.37R, 0.55R

FMCD-SD-0R



Max Traction Force : 1250N

The Suspended Catenary Drive Unit is with torque limiter. Standard attached drive are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FMCD-SD-0R represents suspended drive without motor.

UOM: pc

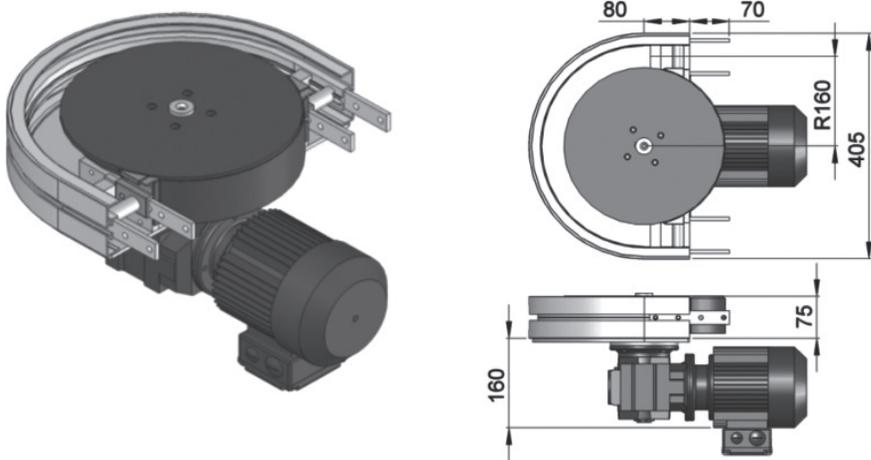
Chain required 1-way: 1.4 meter
Slide rail required 1-way: 1.0 meter

FM Direct Wheel Drive with Motor

FM Direct Wheel Drive without Motor

FMWD-DD-0.25, 0.37, 0.55

FMWD-DD-0M



Max Traction Force : 200N

The Direct Wheel Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FMWD-DD-0M represents wheel drive without gear motor. Maximum traction force for FMWD-DD is lower than FMDD and FMCD.

UOM: pc

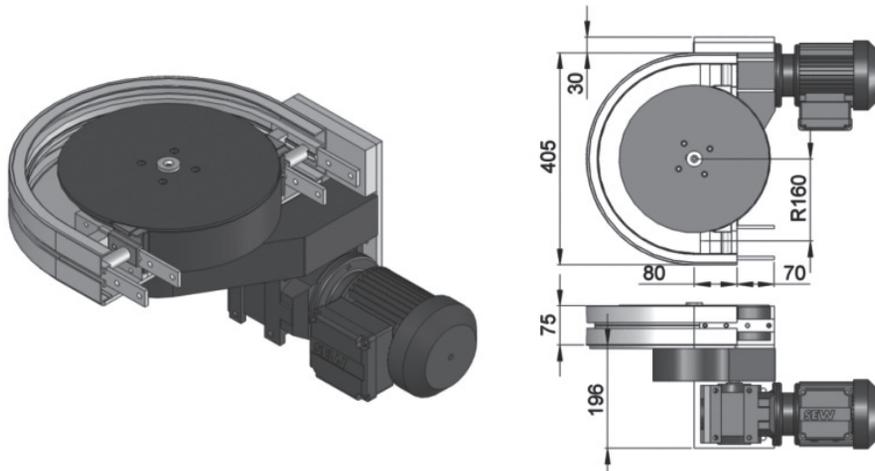
Chain required 1-way: 0.7 meter
Slide rail required 1-way: 0.7 meter

FM Suspended Wheel Drive with Motor

FM Suspended Wheel Drive without Motor

FMWD-SD-0.25, 0.37, 0.55

FMWD-SD-0M



Max Traction Force : 200N

The Suspended Wheel Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FMWD-SD-0M represents wheel drive without gear motor. Maximum traction force for FMWD-SD is lower than FMDD and FMCD.

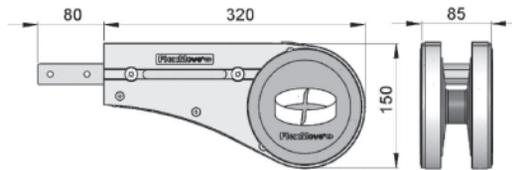
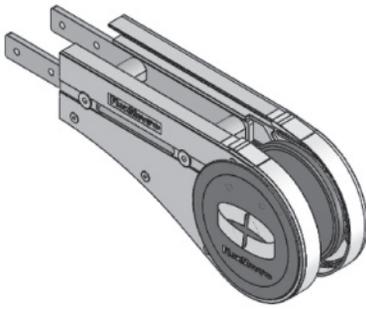
UOM: pc

Chain required 1-way: 0.7 meter
Slide rail required 1-way: 0.7 meter

SEW gear motors are products of SEW Eurodrive

FM Idler End 85

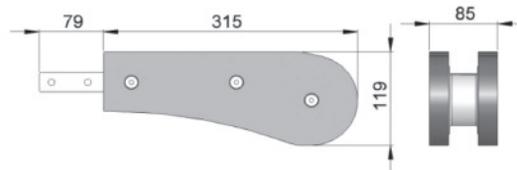
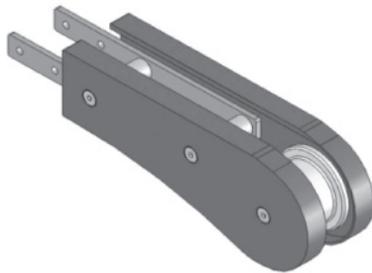
FMIE-A85



UOM: pc
 Chain required 2-way: 0.8 meter
 Slide rail required 2-way: 0.5 meter

FM Idler End-3a15

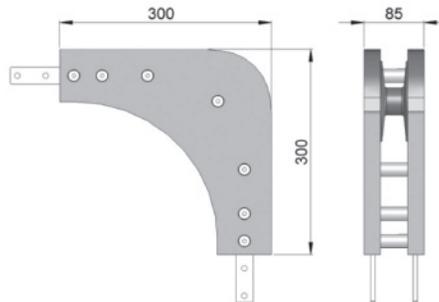
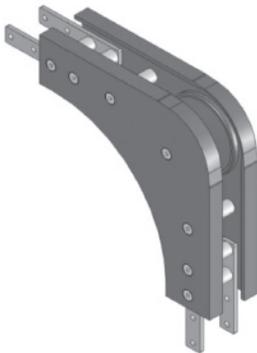
FMIE-315



UOM: pc
 Chain required 2-way: 0.7 meter
 Slide rail required 2-way: 0

FM Idler Bend

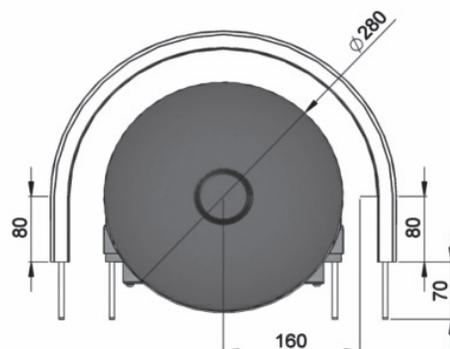
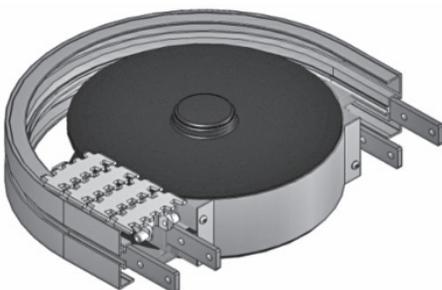
FMIB-300



UOM: pc
 Chain required 1-way: 0.6 meter
 Slide rail: 0 meter
Note: Cannot be used with return chain

FM Wheel Bend 180°

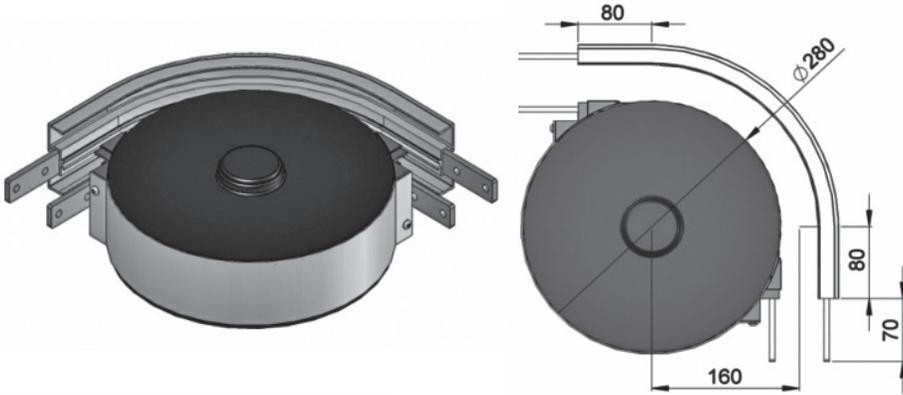
FMWB-180R160A



UOM: pc
 Chain required 2-way: 1.3 meter
 Slide rail required 2-way: 1.3 meter

FM Wheel Bend 90°

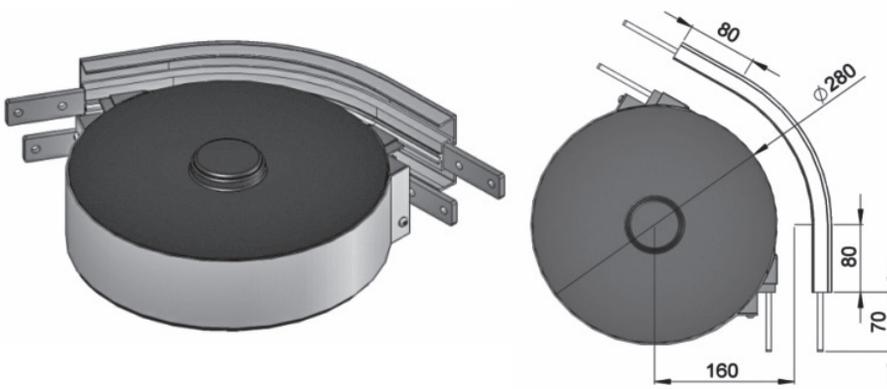
FMWB-90R160A



UOM: pc
 Chain required 2-way: 0.8 meter
 Slide rail required 2-way: 0.8 meter

FM Wheel Bend 60°

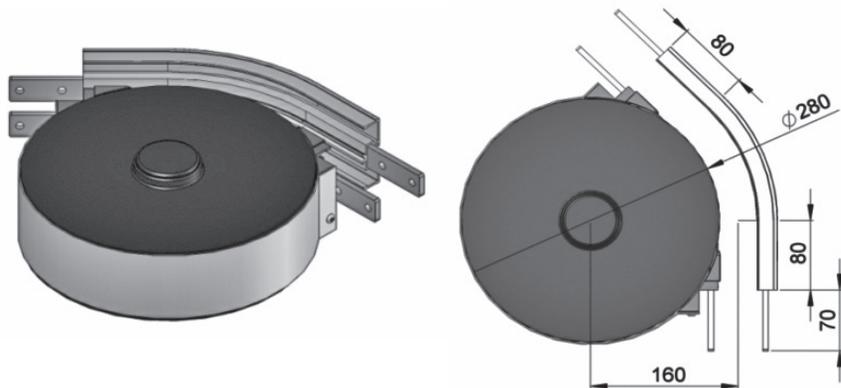
FMWB-60R160A



UOM: pc
 Chain required 2-way: 0.7 meter
 Slide rail required 2-way: 0.7 meter

FM Wheel Bend 45°

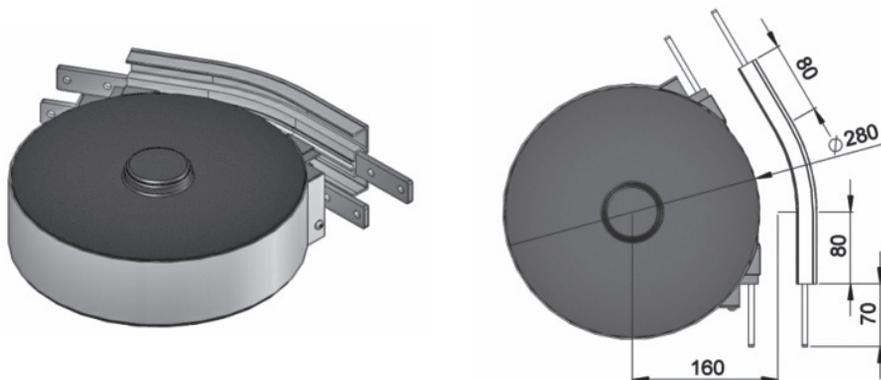
FMWB-45R160A



UOM: pc
 Chain required 2-way: 0.6 meter
 Slide rail required 2-way: 0.6 meter

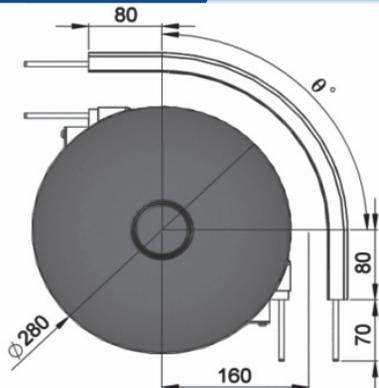
FM Wheel Bend 30°

FMWB-30R160A



UOM: pc
 Chain required 2-way: 0.5 meter
 Slide rail required 2-way: 0.5 meter

FM Wheel Bend 5° - 180°



Example for FM Wheel Bend Ordering

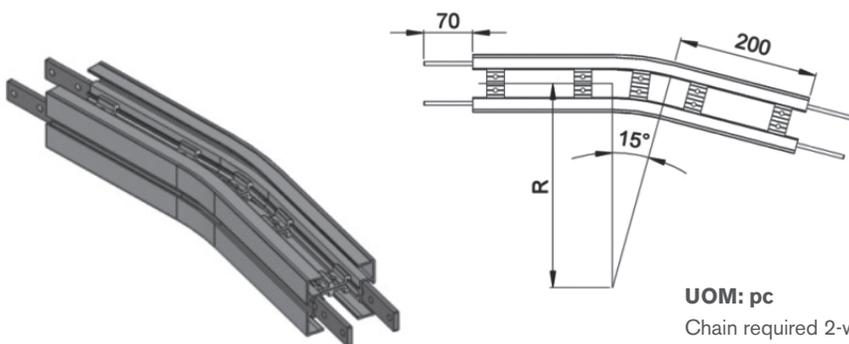
- Wheel bend, $\theta^\circ \pm 1^\circ$
- FMWB- θ° R160A

If an angle of 65° is needed for wheel bend, so the ordering part number is

FMWB-65R160A

The outer bend is assembled using connecting strip (FACS-25x140A). Angle of θ° must be indicated when ordering.

FM Horizontal Plain Bend 15°



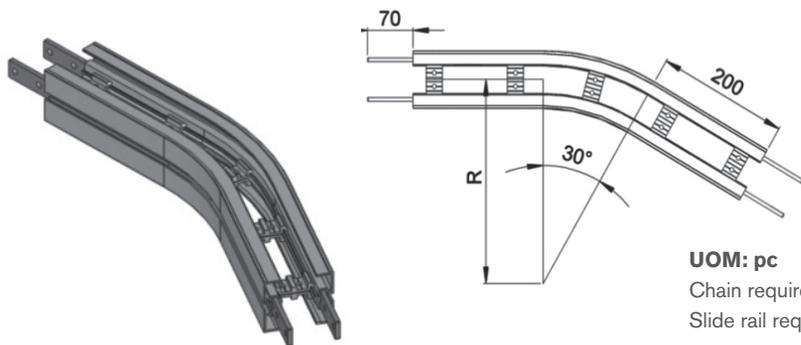
Horizontal plain bend, 15° ± 1°

- | | |
|-----------------|---------------------|
| R = 300 ± 10mm | FMHB-15R300 |
| R = 500 ± 10mm | FMHB-15R500 |
| R = 700 ± 10mm | FMHB-15R700 |
| R = 1000 ± 10mm | FMHB-15R1000 |

UOM: pc

Chain required 2-way (300, 500, 700, 1000): 1, 1.1, 1.2, 1.4 meter
Slide rail required 2-way (300, 500, 700, 1000): 2, 2.2, 2.4, 2.8 meter

FM Horizontal Plain Bend 30°



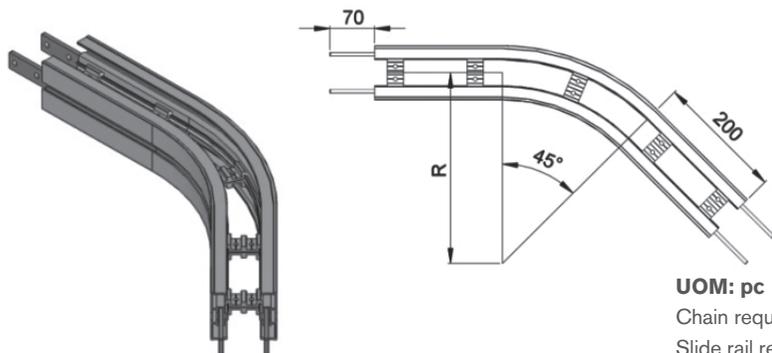
Horizontal plain bend, 30° ± 1°

- | | |
|-----------------|---------------------|
| R = 300 ± 10mm | FMHB-30R300 |
| R = 500 ± 10mm | FMHB-30R500 |
| R = 700 ± 10mm | FMHB-30R700 |
| R = 1000 ± 10mm | FMHB-30R1000 |

UOM: pc

Chain required 2-way (300, 500, 700, 1000): 1.2, 1.4, 1.6, 1.9 meter
Slide rail required 2-way (300, 500, 700, 1000): 2.4, 2.8, 3.2, 3.8 meter

FM Horizontal Plain Bend 45°



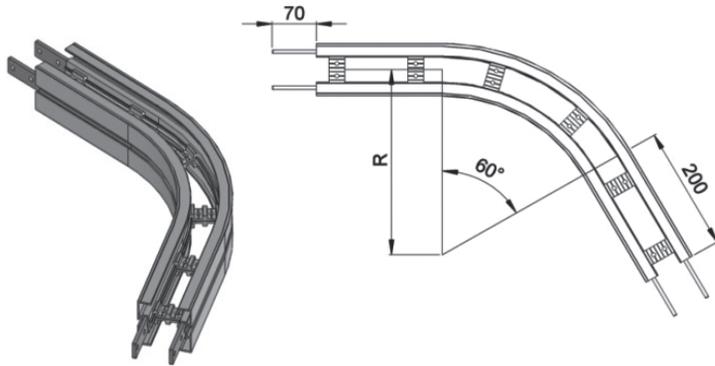
Horizontal plain bend, 45° ± 1°

- | | |
|-----------------|---------------------|
| R = 300 ± 10mm | FMHB-45R300 |
| R = 500 ± 10mm | FMHB-45R500 |
| R = 700 ± 10mm | FMHB-45R700 |
| R = 1000 ± 10mm | FMHB-45R1000 |

UOM: pc

Chain required 2-way (300, 500, 700, 1000): 1.3, 1.6, 1.9, 2.4 meter
Slide rail required 2-way (300, 500, 700, 1000): 2.5, 2.9, 3.3, 3.9 meter

FM Horizontal Plain Bend 60°



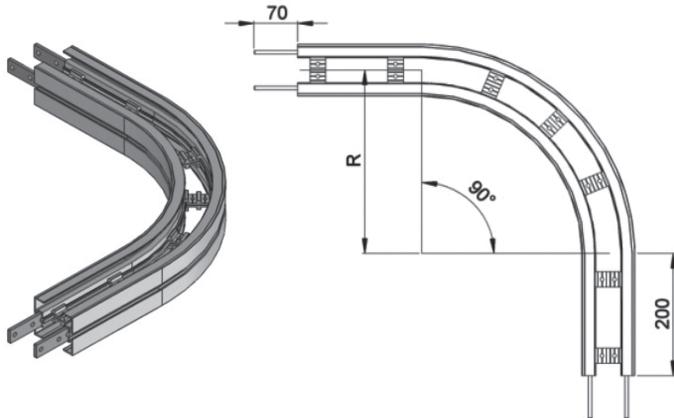
Horizontal plain bend, 60° ± 1°

R = 300 ± 10mm	FMHB-60R300
R = 500 ± 10mm	FMHB-60R500
R = 700 ± 10mm	FMHB-60R700
R = 1000 ± 10mm	FMHB-60R1000

UOM: pc

Chain required 2-way (300, 500, 700, 1000): 1.5, 1.9, 2.3, 2.9 meter
Slide rail required 2-way (300, 500, 700, 1000): 2.9, 3.7, 4.6, 5.8 meter

FM Horizontal Plain Bend 90°



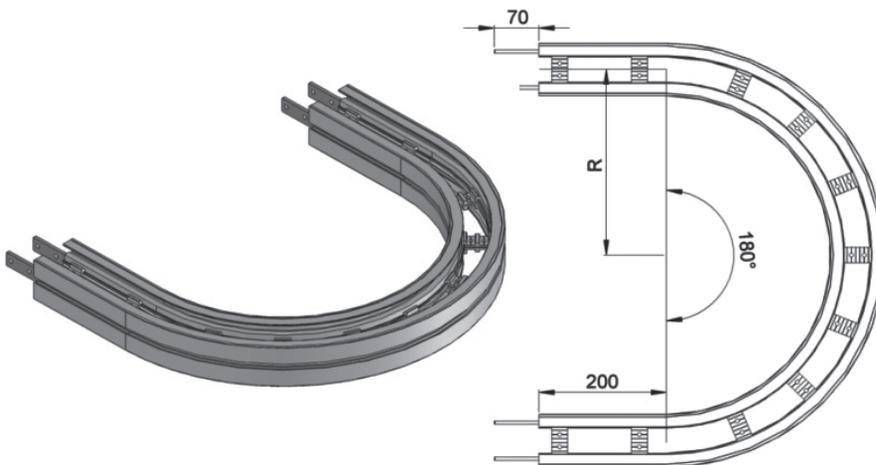
Horizontal plain bend, 90° ± 1°

R = 300 ± 10mm	FMHB-90R300
R = 500 ± 10mm	FMHB-90R500
R = 700 ± 10mm	FMHB-90R700
R = 1000 ± 10mm	FMHB-90R1000

UOM: pc

Chain required 2-way (300, 500, 700, 1000): 1.8, 2.4, 3.0, 4.0 meter
Slide rail required 2-way (300, 500, 700, 1000): 3.5, 4.8, 6.0, 8.0 meter

FM Horizontal Plain Bend 180°



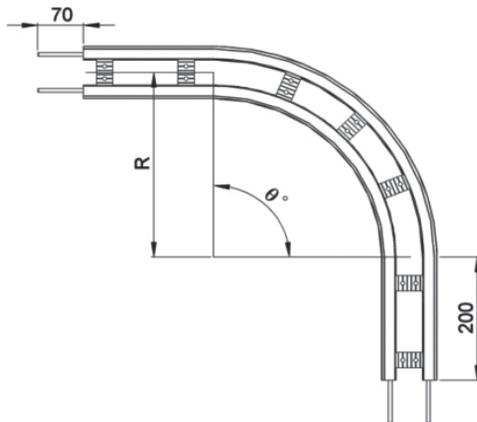
Horizontal plain bend, 180° ± 1°

R = 300 ± 10mm	FMHB-180R300
R = 500 ± 10mm	FMHB-180R500
R = 700 ± 10mm	FMHB-180R700
R = 1000 ± 10mm	FMHB-180R1000

UOM: pc

Chain required 2-way (300, 500, 700, 1000): 2.7, 4.0, 5.2, 7.1 meter
Slide rail required 2-way (300, 500, 700, 1000): 5.4, 7.9, 1.1, 14.2 meter

FM Horizontal Plain Bend 5° - 180°



Example for FM Horizontal Plain Bend Ordering

Horizontal plain bend, $\theta \pm 1^\circ$

- R = 300 ± 10mm **FMHB- θ° R300**
- R = 500 ± 10mm **FMHB- θ° R500**
- R = 700 ± 10mm **FMHB- θ° R700**
- R = 1000 ± 10mm **FMHB- θ° R1000**

If an angle of 120° is needed for radius R500 horizontal plain bend, so the ordering part number is

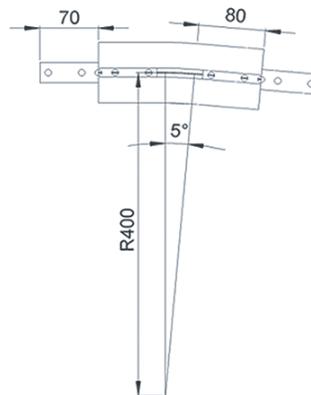
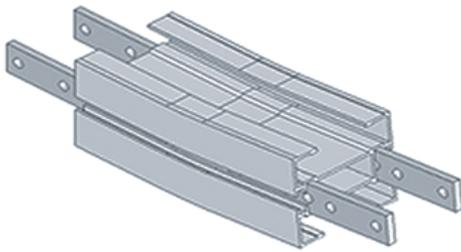
FMHB-120R500

UOM: pc

Chain required 2-way (300, 500, 700, 1000): meter (Variable to angle)
 Slide rail required 2-way (300, 500, 700, 1000): meter (Variable to angle)

FM Vertical Bend 5°

FMVB-5R400

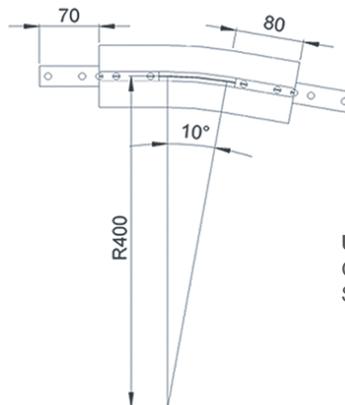
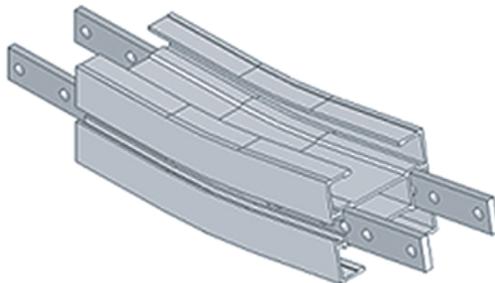


UOM : pc

Chain required 2-way: 0.4 meter
 Slide rail required 2-way: 0.8 meter

FM Vertical Bend 10°

FMVB-10R400

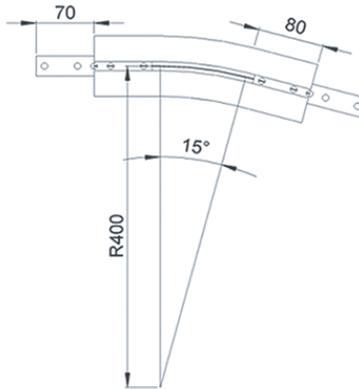
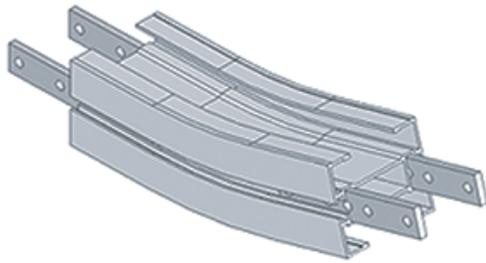


UOM: pc

Chain required 2-way: 0.5 meter
 Slide rail required 2-way: 1.1 meter

FM Vertical Bend 15°

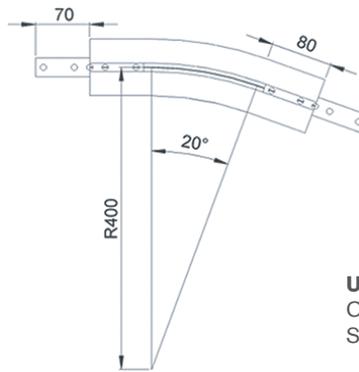
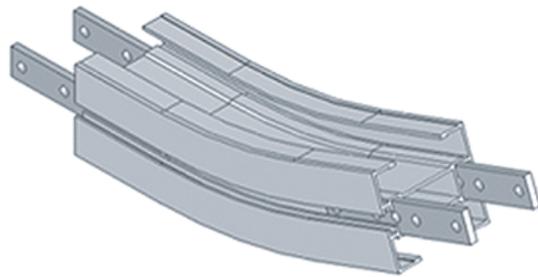
FMVB-15R400



UOM: pc
 Chain required 2-way: 0.5 meter
 Slide rail required 2-way: 1.1 meter

FM Vertical Bend 20°

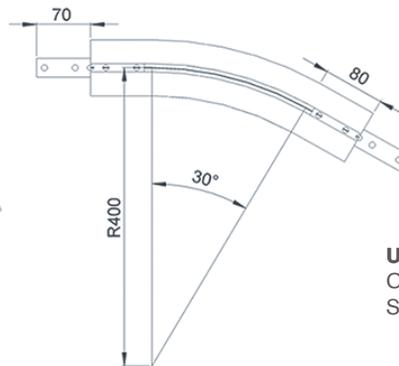
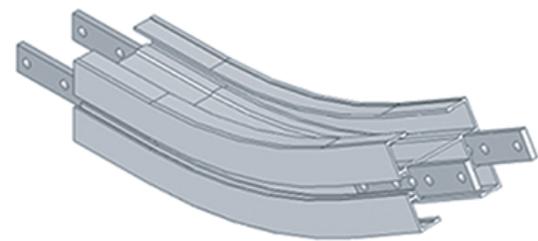
FMVB-20R400



UOM: pc
 Chain required 2-way: 0.6 meter
 Slide rail required 2-way: 1.2 meter

FM Vertical Bend 30°

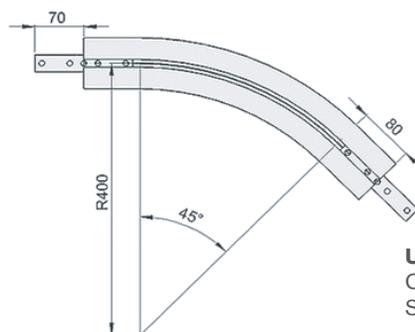
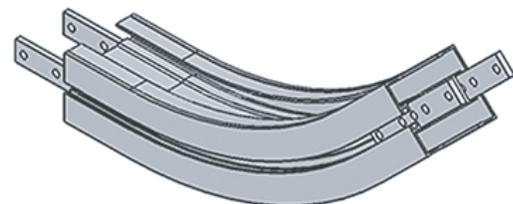
FMVB-30R400



UOM: pc
 Chain required 2-way: 0.7 meter
 Slide rail required 2-way: 1.5 meter

FM Vertical Bend 45°

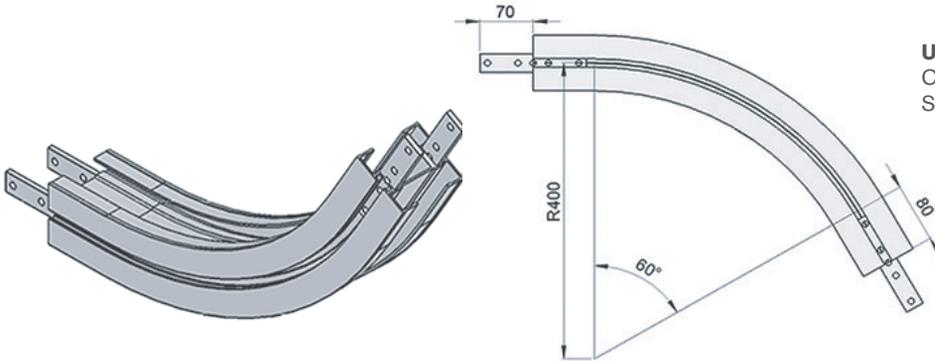
FMVB-45R400



UOM: pc
 Chain required 2-way: 0.9 meter
 Slide rail required 2-way: 1.9 meter

FM Vertical Bend 60°

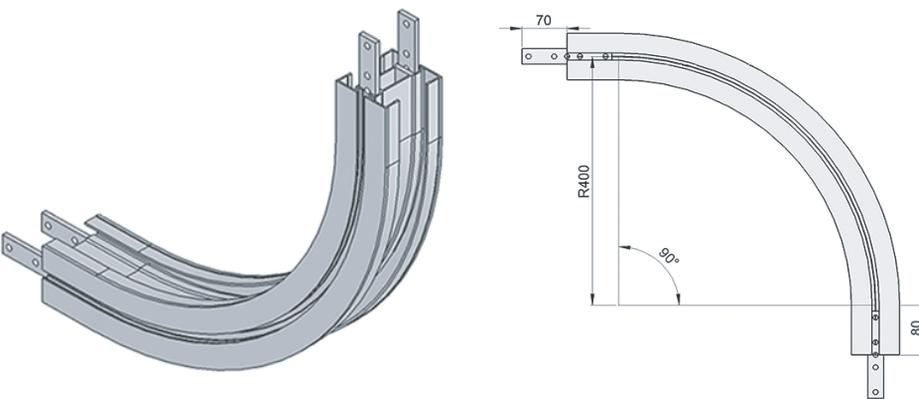
FMVB-60R400



UOM: pc
 Chain required 2-way: 1.2 meter
 Slide rail required 2-way: 2.3 meter

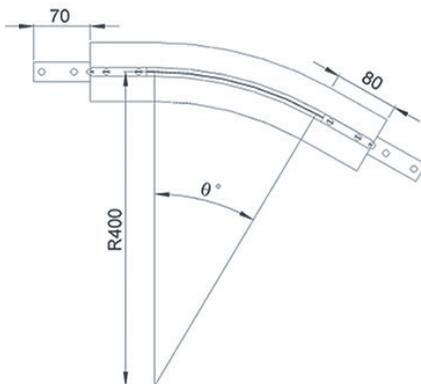
FM Vertical Bend 90°

FMVB-90R400



UOM: pc
 Chain required 2-way: 1.6 meter
 Slide rail required 2-way: 3.2 meter

FM Vertical Bend 5° - 90°



Example for FM Vertical Bend Ordering

- Vertical bend, $\theta^\circ \pm 1^\circ$
- FMVB- θ° R400

If an angle of 65° is needed for vertical bend, so the ordering part number is

FMVB-65R400

The outer bend is assembled using connecting strip (FACS-25x140A). Angle of "θ" must be indicated when ordering.

Variety of chain type suitable for wide range of applications either horizontal or vertically product transportation. Capacity higher than FK, FS, FM. The maximum product width to be conveyed can be referred to guide rail assembly pages.

FC Series Characteristic

Beam Width: 105mm

Product Width: Refer to Guide Rail Assembly

Accessories Needed

Slide Rail Required: FASR-25 OR FASR-25U

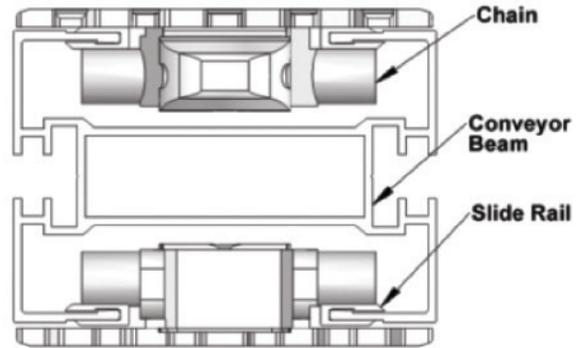
Slide Rail Colour: White Or Natural Colour

Slide Rail Material: HDPE OR UHMW-PE

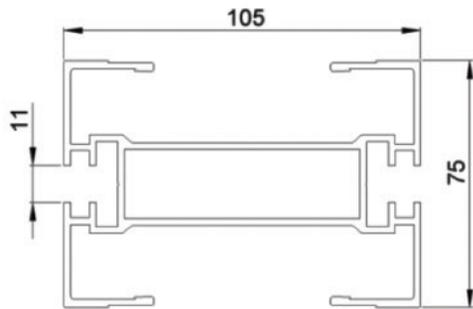
Slide Rail Rivet & Screw: FASLR-4X6 or FASLS-M5

Connecting strip is used to connect 2 beams.

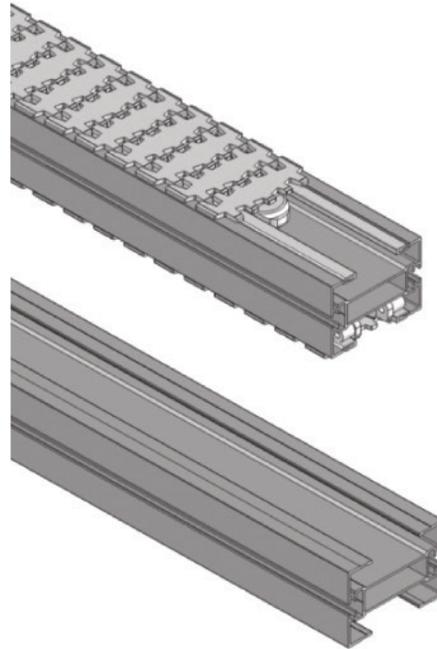
Connecting Strip: FACS-25x140A



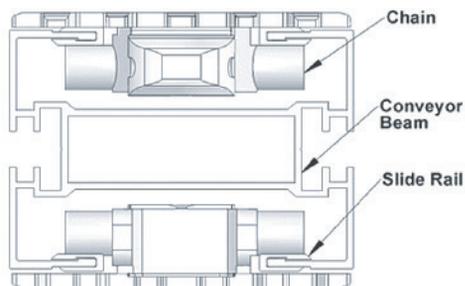
Conveyor Beam FCCB-3



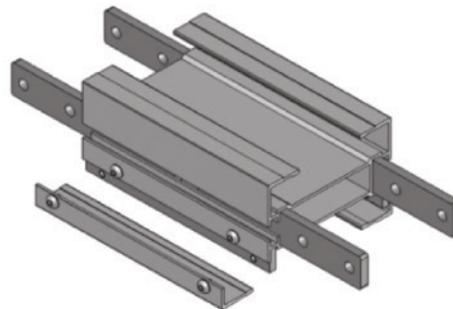
UOM : 3 Meter / Length



Chain Connecting Module FCCC-160



UOM: pc



Chain Common Data

Packaging: 5m per box

Pitch: 35.5mm

Width: 103mm

Tensile Strength at 20°C: 6000N

Colour: White & Black (Conductive)

Material :-

Chain: White Acetal / POM

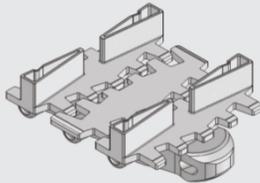
Pivot: Polyamide

Pivot Pin: Stainless Steel

Insert (Wedge & Friction): TPE Grey

Example for FCCT-5A17-L#

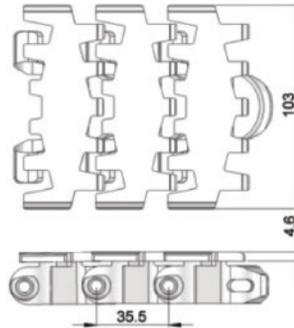
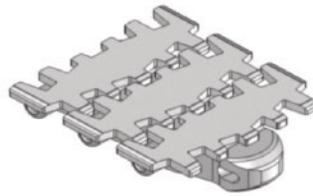
= 1 cleated top chain with alternate of # link of plain chain



The above chain is FCCT-5A17-L1, 1 link cleated top chain with alternate of 1 link of plain chain.

Note: # = 1, 2, 3, 4, 5.....20

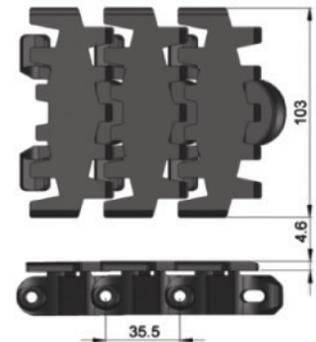
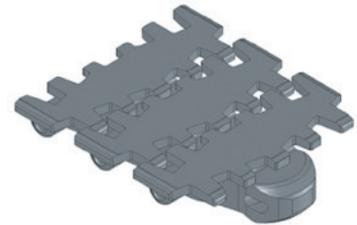
Standard Plain Chain FCPC-5



UOM: 5 Meter / box

Application: Suitable for horizontal and slope < 5° transport of products with accumulation.

Conductive Chain FCPC-5CD

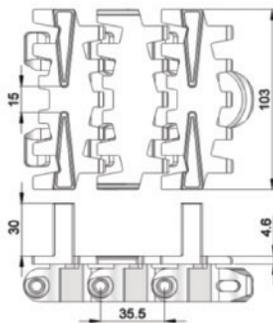
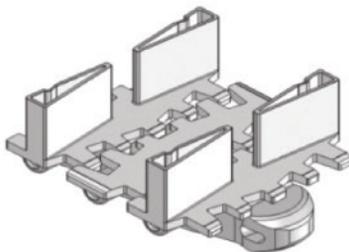


UOM: 5 Meter / box

Application: Suitable for transport of static sensitive product.

Cleat Top Chain FCCT-5A30-L#

= 1, 2, 3, 4, 5.....20

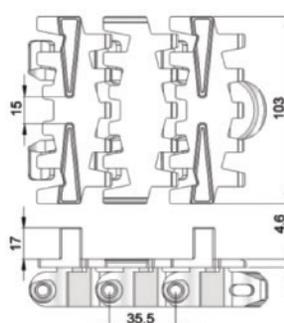
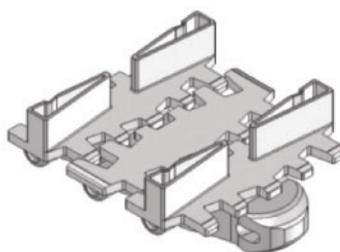


UOM: 5 Meter / box

Application: Suitable for vertical transport of product with no accumulation.

Cleat Top Chain FCCT-5A17-L#

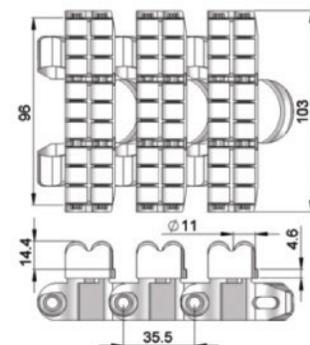
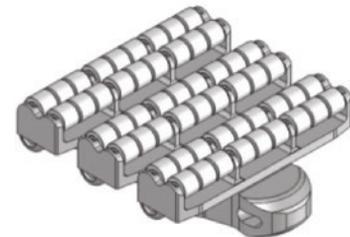
= 1, 2, 3, 4, 5.....20



UOM: 5 Meter / box

Application: Suitable for vertical transport of product with no accumulation.

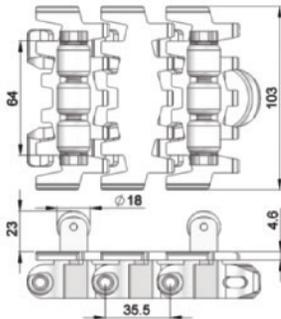
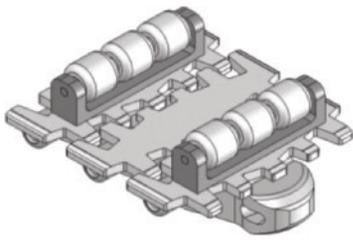
Roller Top Chain FCRT-5



UOM: 5 Meter / box

Application: Suitable for accumulation of product with low friction and pressure.

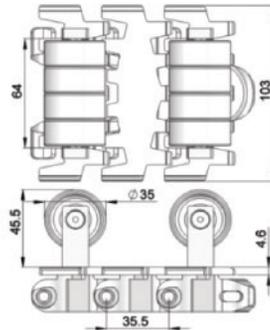
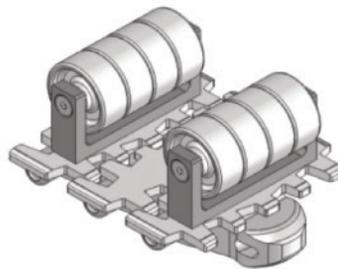
Roller Cleat Chain **FCRC-5A-L#**



UOM: 5 Meter / box

Application: Suitable for vertical transportation of product in slope with no accumulation.

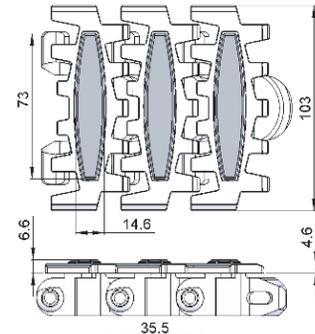
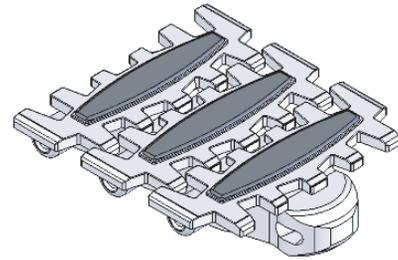
Roller Cleat Chain **FCRC-5B-L#**



UOM: 5 Meter / box

Application: Suitable for vertical transportation of product in slope with no accumulation.

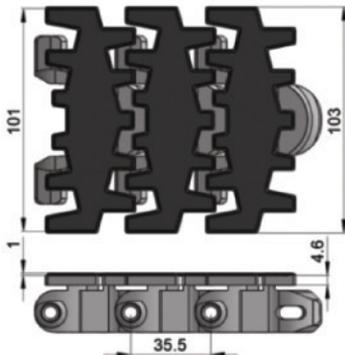
Friction Top Chain **FCFT-5**



UOM: 5 Meter / box

Application: Suitable for transport product in slope $> 5^\circ$ but $\leq 30^\circ$ without accumulation.

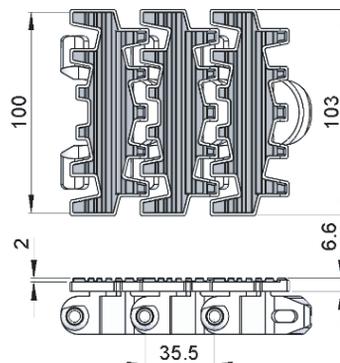
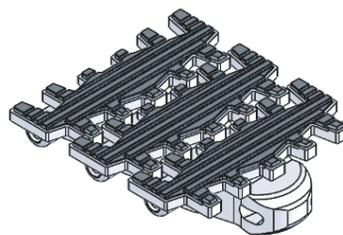
Friction Top Chain **FCFT-5A**



UOM: 5 Meter / box

Application: Suitable for transport product in of slope $> 5^\circ$ but $\leq 30^\circ$ without accumulation.

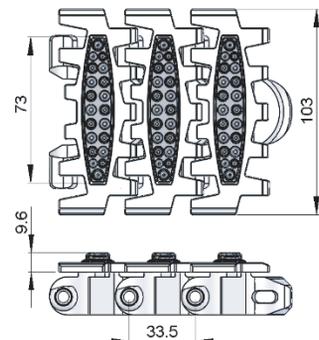
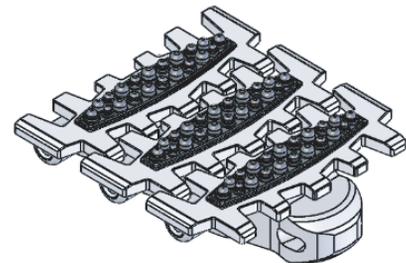
Friction Top Chain **FCFT-5B**



UOM: 5 Meter / box

Application: Suitable for transport product in slope $> 5^\circ$ but $\leq 40^\circ$ without accumulation.

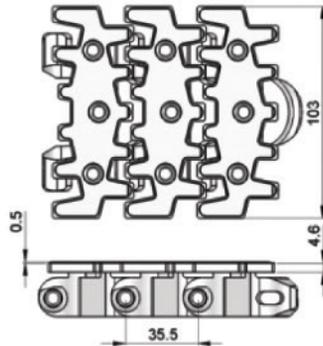
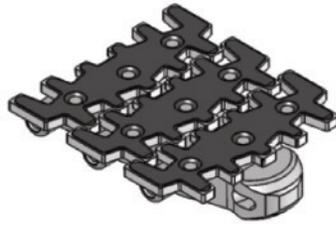
Friction Top Chain **FCFT-5C**



UOM: 5 Meter / box

Application: Suitable for transport product in of slope $> 5^\circ$ but $\leq 35^\circ$ without accumulation.

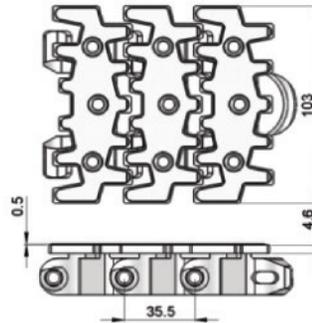
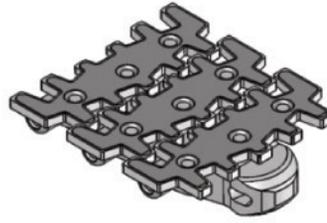
Hardened Steel Top Chain **FCST-5**



UOM: 5 Meter / box

Application: Suitable to transport metal products in accumulation.

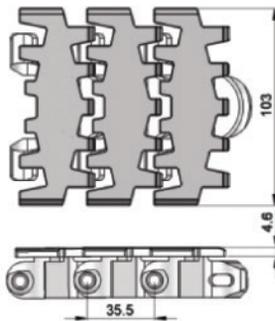
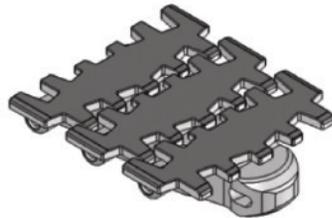
S/steel Top Chain **FCST-5S**



UOM: 5 Meter / box

Application: Suitable to transport metal products in accumulation.

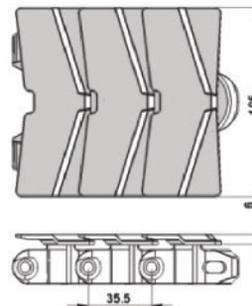
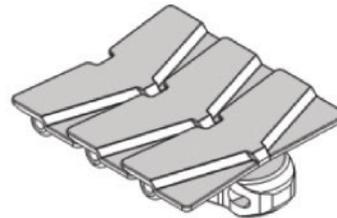
Flocked Chain **FCFK-5**



UOM: 5 Meter / box

Application: Suitable to transport light weight, fragile and scratch sensitive product.

Safety Chain **FCPC-5V**

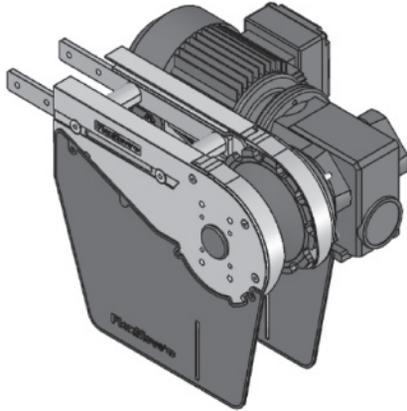


UOM: 5 Meter / box

Application: (Safety Chain) Suitable for horizontal and slope < 5° transport of products with accumulation.

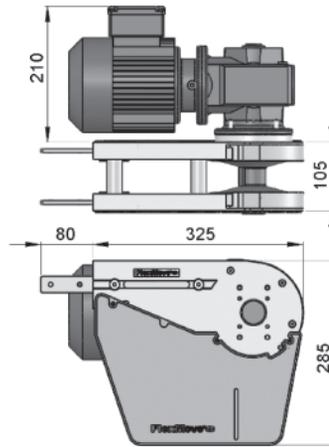
FC Direct End Drive with Motor (LEFT)

FCDD-A105-0.25L, 0.37L, 0.55L



FC Direct End Drive without Motor (LEFT)

FCDD-A105-0L



Max Traction Force : 1250N

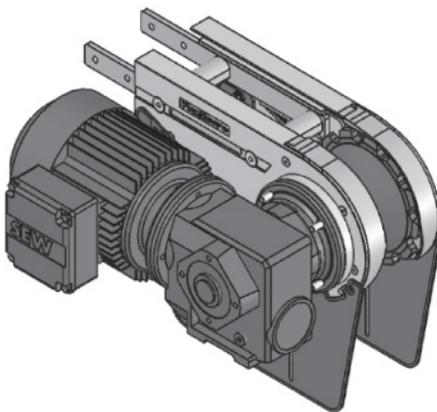
The Direct End Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FCDD-A105-0L represents direct drive without gear motor. Multi channel drives are available upon request.

UOM: pc

Chain required 2-way : 0.8 meter
Slide rail required 2-way: 0.5 meter

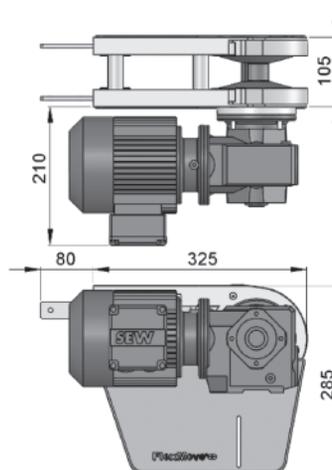
FC Direct End Drive with Motor (RIGHT)

FCDD-A105-0.25R, 0.37R, 0.55R



FC Direct End Drive without Motor (RIGHT)

FCDD-A105-0R



Max Traction Force : 1250N

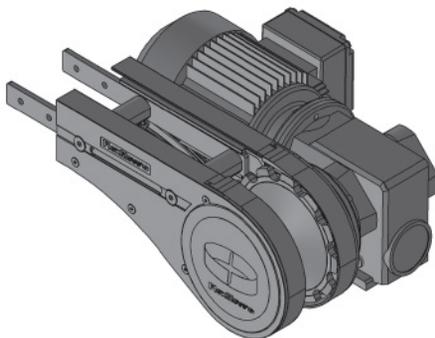
The Direct End Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FCDD-A105-0R represents direct drive without gear motor. Multi channel drives are available upon request.

UOM: pc

Chain required 2-way : 0.8 meter
Slide rail required 2-way: 0.5 meter

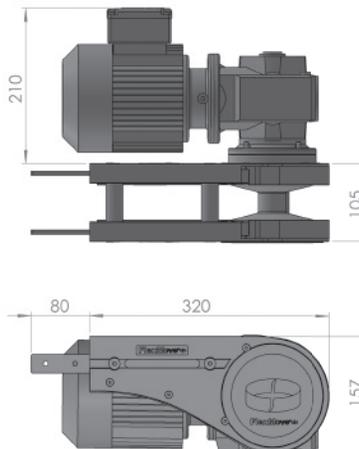
FC Direct End Drive unit with Motor GP (LEFT)

FCDD-A105GP-0.25L, 0.37L, 0.55L



FC Direct End Drive unit without Motor GP (LEFT)

FCDD-A105GP-0L



Max Traction Force : 1250N

The Direct End Drive Unit GP is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FCDD-A105GP-0L represents direct drive without gear motor.

UOM: pc

Chain required 2-way : 0.8 meter
Slide rail required 2-way: 0.5 meter

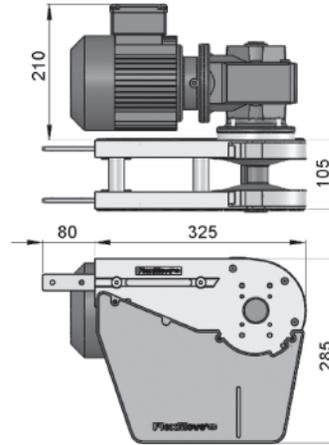
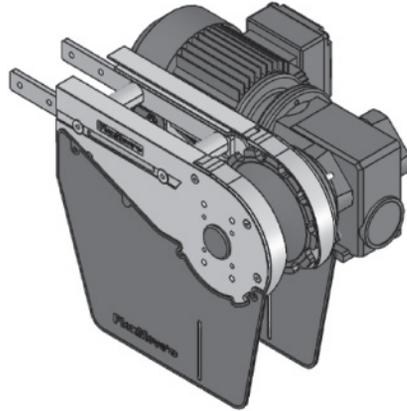
SEW gear motors are products of SEW Eurodrive

FC Direct End Drive unit with Motor GP (RIGHT)

FCDD-A105GP-0.25R, 0.37R, 0.55R

FC Direct End Drive without Motor (RIGHT)

FCDD-A105GP-0R



Max Traction Force : 1250N

The Direct End Drive Unit GP is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FCDD-A105GP-0R represents direct drive without gear motor.

UOM: pc

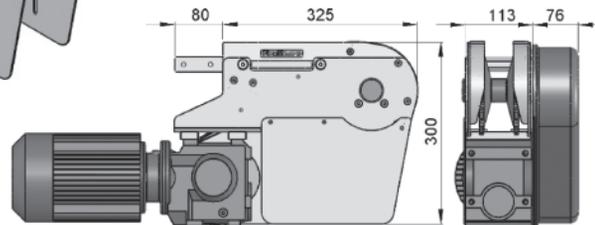
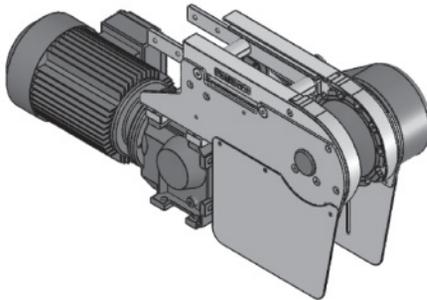
Chain required 2-way : 0.8 meter
Slide rail required 2-way: 0.5 meter

FC Suspended End Drive with Motor (LEFT)

FCSD-A105-0.25L, 0.37L, 0.55L

FC Suspended End Drive without Motor (LEFT)

FCSD-A105-0L



Max Traction Force : 1250N

The Suspended End Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FCSD-A105-0L represents suspended drive without gear motor.

UOM: pc

Chain required 2-way : 0.8 meter
Slide rail required 2-way: 0.5 meter

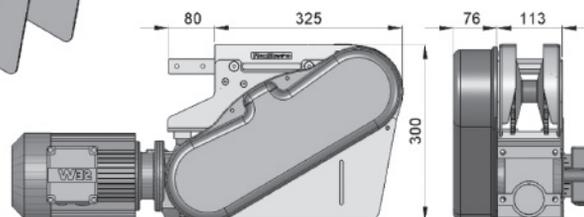
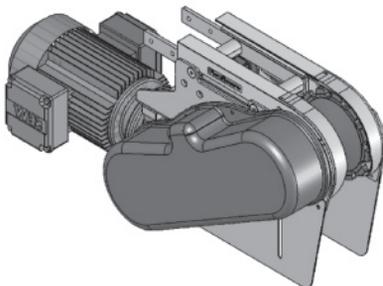
SEW gear motors are products of SEW Eurodrive

FC Suspended End Drive with Motor (RIGHT)

FCSD-A105-0.25R, 0.37R, 0.55R

FC Suspended End Drive without Motor (RIGHT)

FCSD-A105-0R



Max Traction Force : 1250N

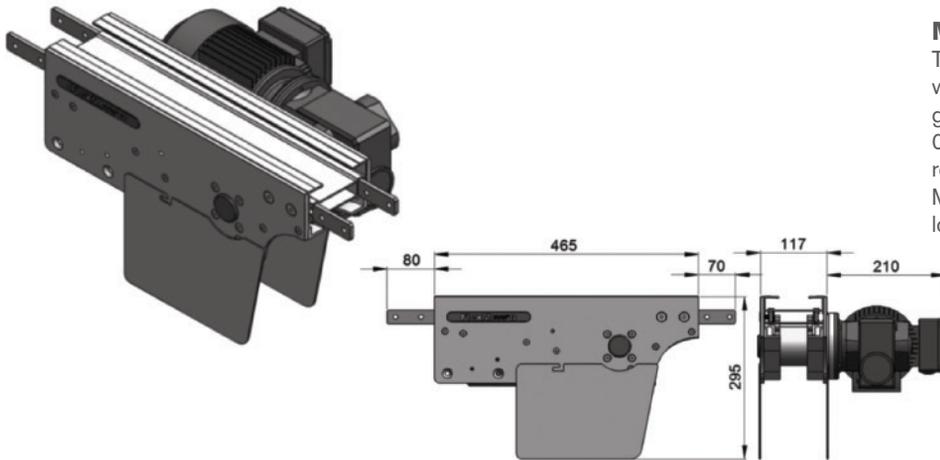
The Suspended End Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FCSD-A105-0R represents direct drive without gear motor.

UOM: pc

Chain required 2-way : 0.8 meter
Slide rail required 2-way: 0.5 meter

SEW gear motors are products of SEW Eurodrive

FC Direct Intermediate Drive with Motor (LEFT)	FC Direct Intermediate Drive without Motor (LEFT)
FCID-DD-0.25R1, 0.37R1, 0.55L1	FCID-DD-0L1



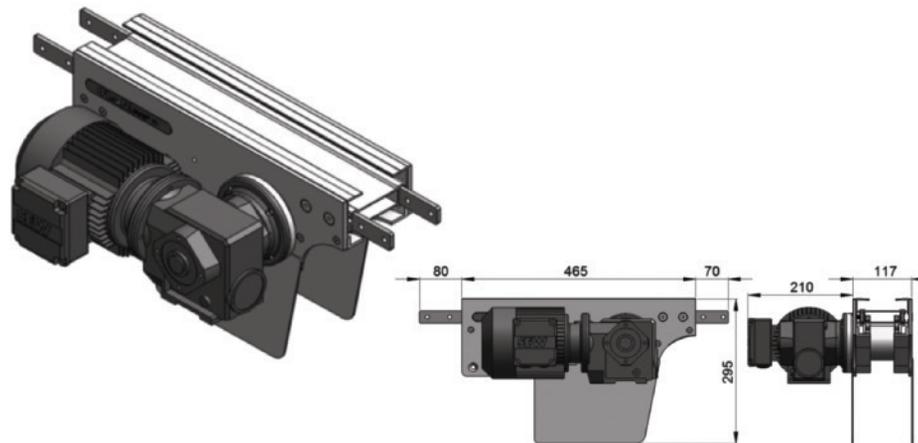
Max Traction Force : 200N

The Direct Intermediate Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FCID-DD-0L1 represents direct drive without gear motor. Maximum traction force for FCID-DD is lower than FCDD and FCSD.

UOM: pc

Chain required 2-way : 0.8 meter
Slide rail required 2-way: 0.5 meter

FC Direct Intermediate Drive with Motor (RIGHT)	FC Direct Intermediate Drive without Motor (RIGHT)
FCID-DD-0.25R1, 0.37R1, 0.55R1	FCID-DD-0R1



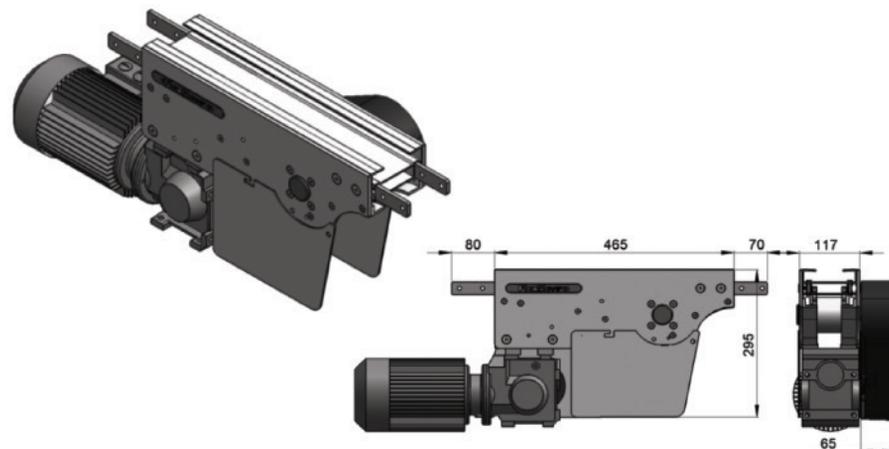
Max Traction Force : 200N

The Direct Intermediate Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FCID-DD-0R1 represents direct drive without gear motor. Maximum traction force for FCID-DD is lower than FCDD and FCSD.

UOM: pc

Chain required 2-way : 0.8 meter
Slide rail required 2-way: 0.5 meter

FC Suspended Intermediate Drive with Motor (LEFT)	FC Suspended Intermediate Drive without Motor (LEFT)
FCID-SD-0.25L1, 0.37L1, 0.55L1	FCID-SD-0L1



Max Traction Force : 200N

The Suspended Intermediate Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FCID-SD-0L1 represents suspended drive without gear motor. Maximum traction force for FCID-SD is lower than FCDD and FCSD.

UOM: pc

Chain required 2-way : 0.8 meter
Slide rail required 2-way: 0.5 meter

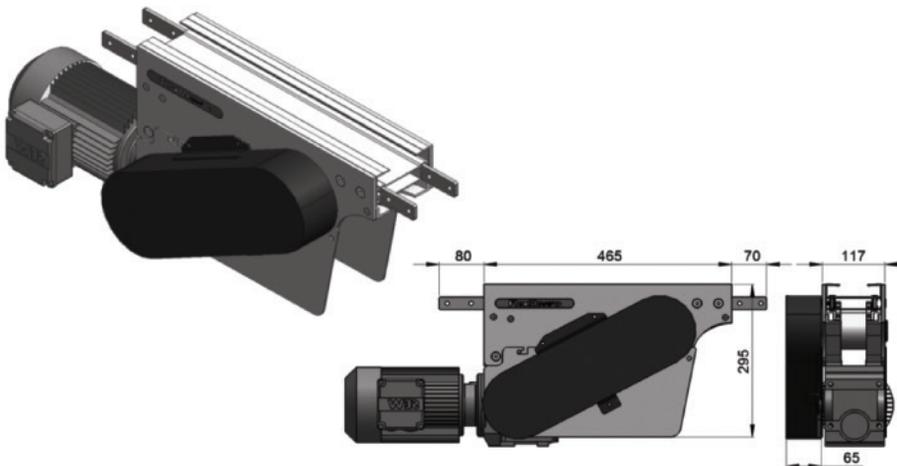
SEW gear motors are products of SEW Eurodrive

FC Suspended Intermediate Drive with Motor (RIGHT)

FCID-SD-0.25R1, 0.37R1, 0.55R1

FC Suspended Intermediate Drive without Motor (RIGHT)

FCID-SD-0R1



Max Traction Force : 200N

The Suspended Intermediate Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FCID-SD-0R1 represents suspended drive without gear motor. Maximum traction force for FCID-SD is lower than FCDD and FCSD.

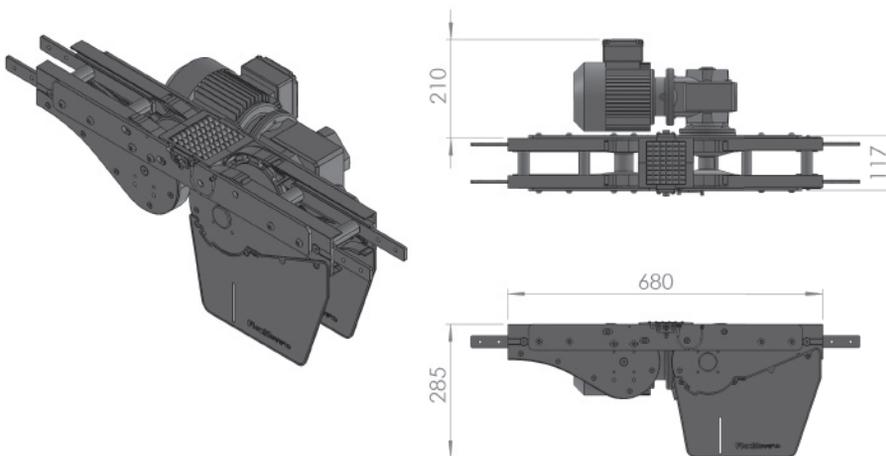
UOM: pc

Chain required 2-way : 0.8 meter
Slide rail required 2-way: 0.5 meter

FC Combined Direct Drive & Idler (LEFT)

FCCDI-DD-A105-0.25L, 0.37L, 0.55L

FCCDI-DD-A105-0L



Max Traction Force : 1250N

The Combine Direct End Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FCCDI-DD-A105-0L represents direct drive without gear motor.

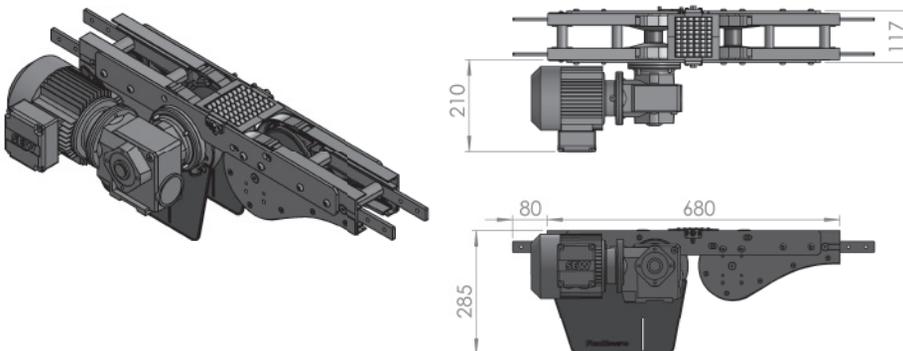
UOM: pc

Chain required 2-way : 1.6 meter
Slide rail required 2-way: 1.0 meter

FC Combined Direct Drive & Idler (RIGHT)

FCCDI-DD-A105-0.25R, 0.37R, 0.55R

FCCDI-DD-A105-0R



Max Traction Force : 1250N

The Combine Direct End Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FCCDI-DD-A105-0R represents direct drive without gear motor.

UOM: pc

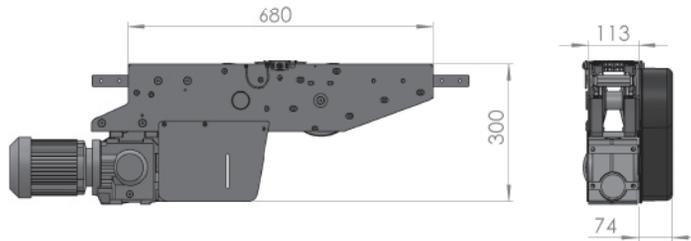
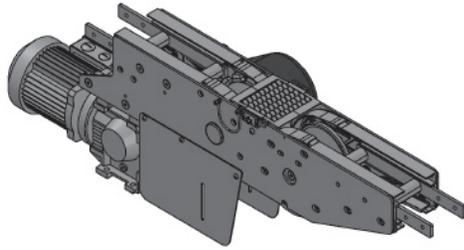
Chain required 2-way : 1.6 meter
Slide rail required 2-way: 1.0 meter

SEW gear motors are products of SEW Eurodrive

FC Combined Suspended Drive & Idler (LEFT)

FCCDI-SD-A105-0.25L, 0.37L, 0.55L

FCCDI-SD-A105-0L



Max Traction Force : 1250N

The Combine Suspended End Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FCCDI-DD-A105-0L represents suspended drive without gear motor.

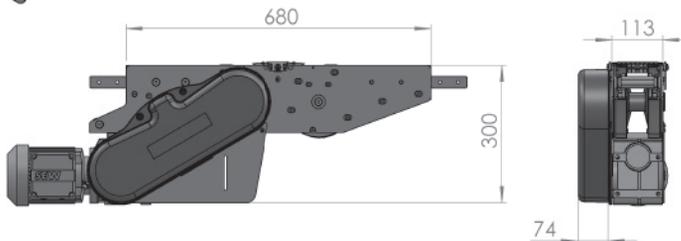
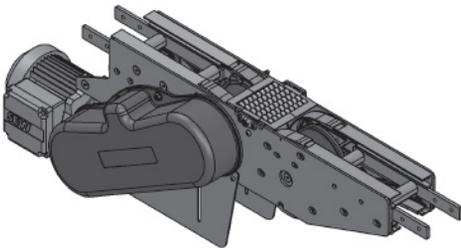
UOM: pc

Chain required 2-way : 1.6 meter
Slide rail required 2-way: 1.0 meter

FC Combined Suspended Drive & Idler (RIGHT)

FCCDI-SD-A105-0.25R, 0.37R, 0.55R

FCCDI-SD-A105-0R



Max Traction Force : 1250N

The Combine Suspended End Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FCCDI-DD-A105-0R represents direct drive without gear motor.

UOM: pc

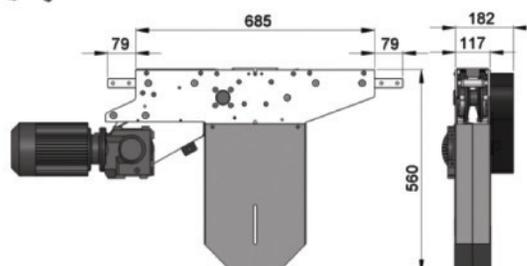
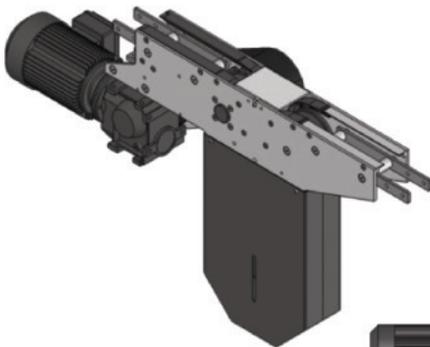
Chain required 2-way : 1.6 meter
Slide rail required 2-way: 1.0 meter

FC Suspended Catenary Drive with Motor (LEFT)

FCCD-SD-0.25L, 0.37L, 0.55L

FC Suspended Catenary Drive without Motor (LEFT)

FCCD-SD-0L



Max Traction Force : 1250N

The Suspended Catenary Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FCCD-SD-0L represents suspended drive without gear motor.

UOM: pc

Chain required 1-way : 1.4 meter
Slide rail required 1-way: 1.0 meter

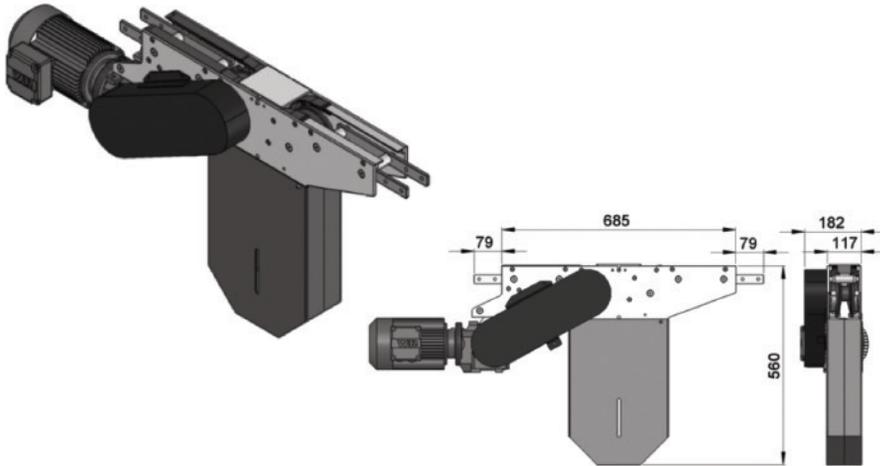
SEW gear motors are products of SEW Eurodrive

FC Suspended Catenary Drive with Motor (RIGHT)

FCCD-SD-0.25R, 0.37R, 0.55R

FC Suspended Catenary Drive without Motor (RIGHT)

FCCD-SD-0R



Max Traction Force : 1250N

The Suspended Catenary Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FCCD-SD-0R represents suspended drive without gear motor.

UOM: pc

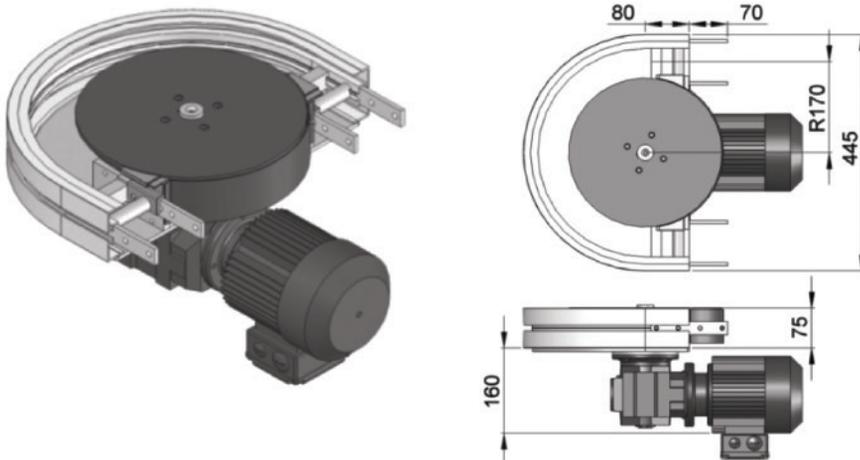
Chain required 1-way : 1.4 meter
Slide rail required 1-way: 1.0 meter

FC Direct Wheel Drive with Motor

FCWD-0.25, 0.37, 0.55

FC Direct Wheel Drive without Motor

FCWD-DD-0M



Max Traction Force : 200N

The Direct Wheel Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FCWD-DD-0M represents wheel drive without gear motor. Maximum traction force for FCWD-DD is lower than FCDD and FCSD.

UOM: pc

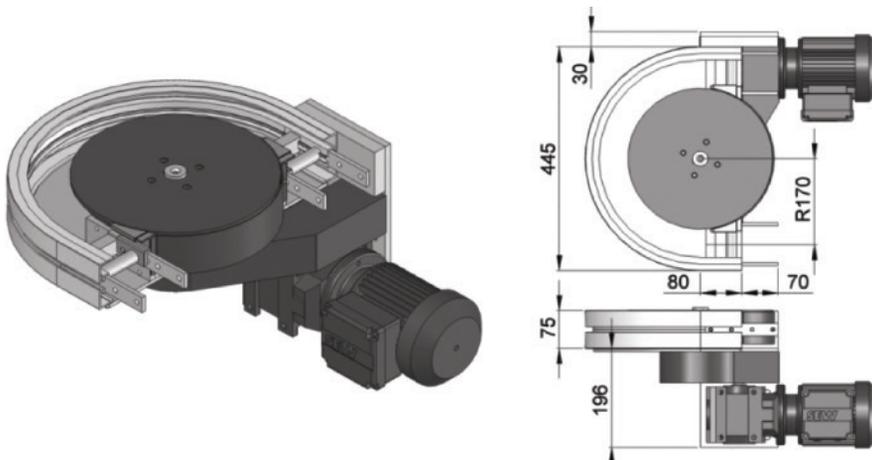
Chain required 1-way : 0.7 meter
Slide rail required 1-way: 0.7 meter

FC Suspended Wheel Drive with Motor

FCWD-SD-0.25, 0.37, 0.55

FC Suspended Wheel Drive without Motor

FCWD-SD-0M



Max Traction Force : 200N

The Suspended Wheel Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FCWD-SD-0M represents wheel drive without motor. Maximum traction force for FCWD-SD is lower than FCDD and FCSD.

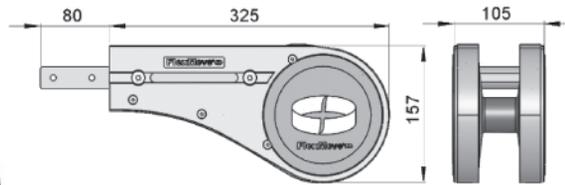
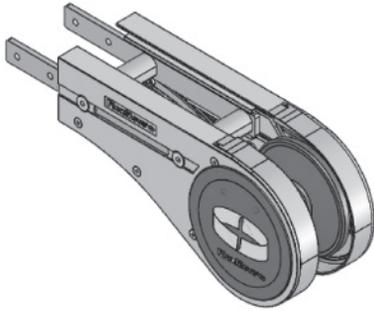
UOM: pc

Chain required 1-way : 0.7 meter
Slide rail required 1-way: 0.7 meter

SEW gear motors are products of SEW Eurodrive

FC Idler End-105

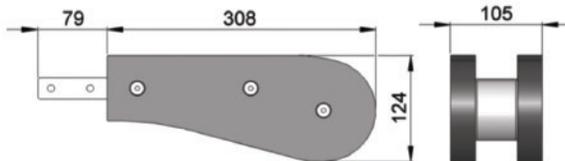
FCIE-A105



UOM: pc
 Chain required 2-way : 0.8 meter
 Slide rail required 2-way: 0.5 meter

FC Idler End-308

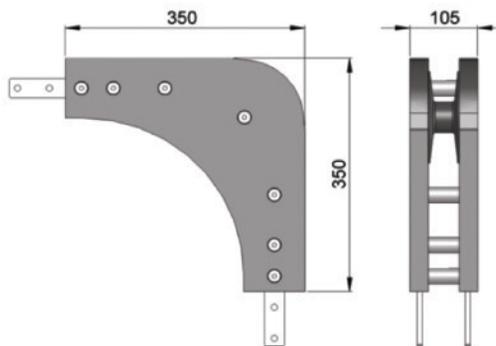
FCIE-308



UOM: pc
 Chain required 2-way : 0.7 meter
 Slide rail required 2-way: 0

FC Idler Bend

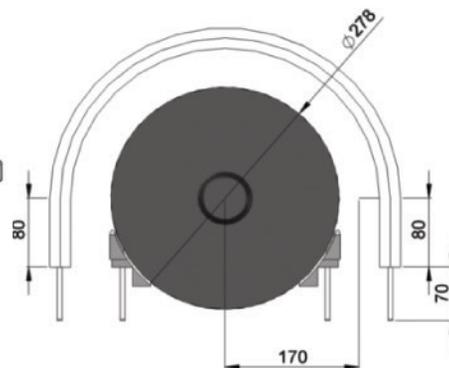
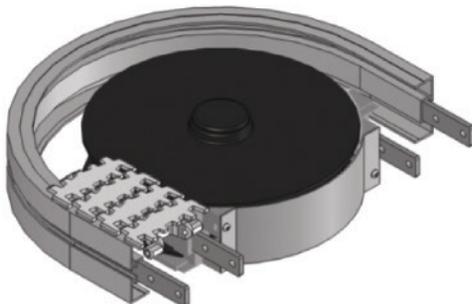
FCIB-350



UOM: pc
 Chain required 1-way : 0.6 meter
 Slide rail: 0 meter
Note: Cannot be used with return chain

FC Wheel Bend 180°

FCWB-180R170A

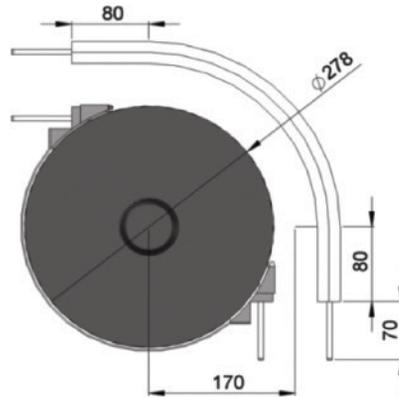


UOM: pc
 Chain required 2-way : 1.4 meter
 Slide rail required 2-way: 1.4 meter

SEW gear motors are products of SEW Eurodrive

FC Wheel Bend 90°

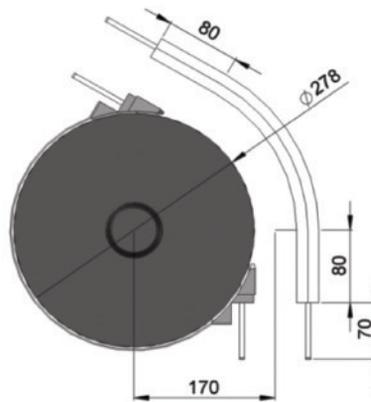
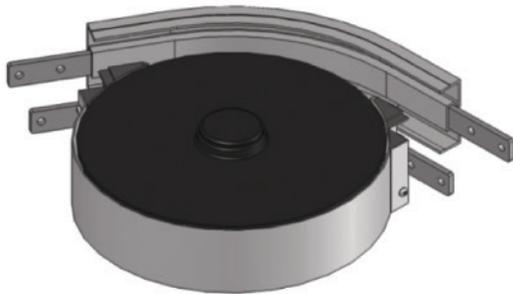
FCWB-90R170A



UOM: pc
 Chain required 2-way : 0.9 meter
 Slide rail required 2-way: 0.9 meter

FC Wheel Bend 60°

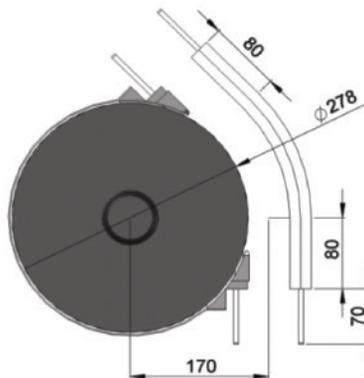
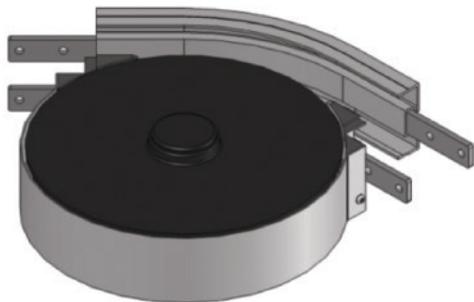
FCWB-60R170A



UOM: pc
 Chain required 2-way : 0.7 meter
 Slide rail required 2-way: 0.7 meter

FC Wheel Bend 45°

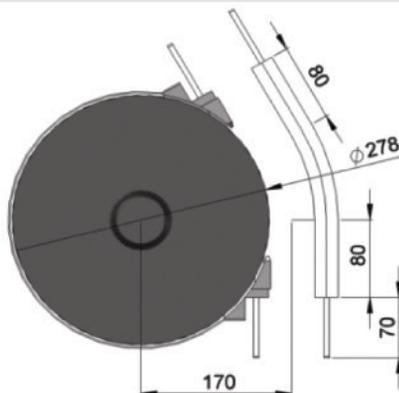
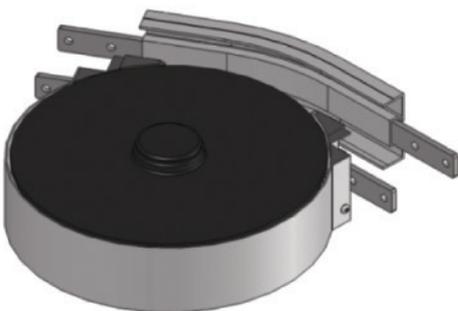
FCWB-45R170A



UOM: pc
 Chain required 2-way : 0.6 meter
 Slide rail required 2-way: 0.6 meter

FC Wheel Bend 30°

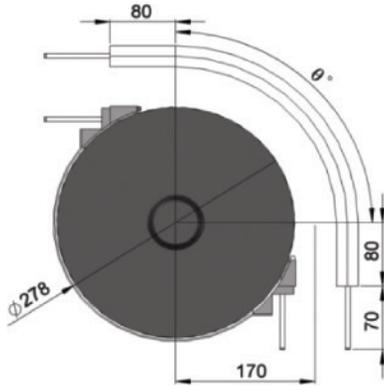
FCWB-30R170A



UOM: pc
 Chain required 2-way : 0.5 meter
 Slide rail required 2-way: 0.5 meter

SEW gear motors are products of SEW Eurodrive

FC Wheel Bend 5° - 180°



Example for FC Wheel Bend Ordering

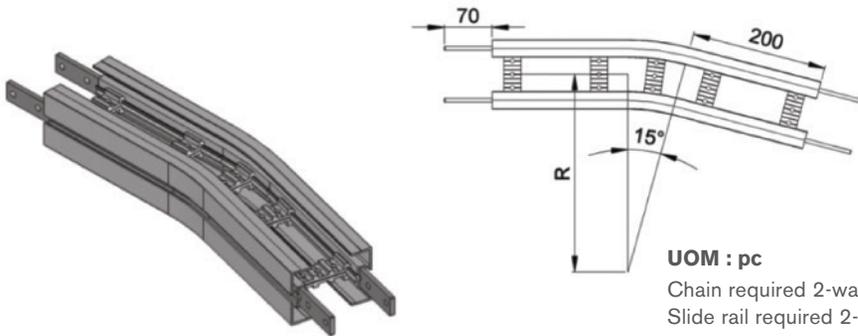
- Wheel bend, $\varnothing \pm 1^\circ$
- FCWB- \varnothing° R170A

If an angle of 65° is needed for wheel bend, so the ordering part number is

FCWB-65R170A

The outer bend is assembled using connecting strip (FACS-25x140A). Angle of \varnothing° must be indicated when ordering.

FC Horizontal Plain Bend 15°



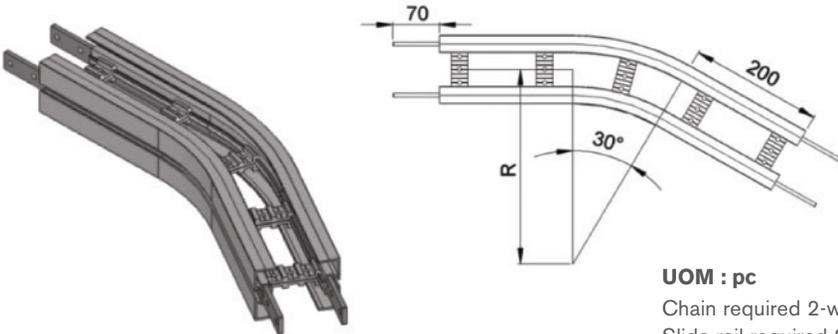
Horizontal plain bend, 15° ± 1°

- | | |
|-----------------|---------------------|
| R = 300 ± 10mm | FCHB-15R300 |
| R = 500 ± 10mm | FCHB-15R500 |
| R = 700 ± 10mm | FCHB-15R700 |
| R = 1000 ± 10mm | FCHB-15R1000 |

UOM : pc

Chain required 2-way (300, 500, 700, 1000): 1, 1.1, 1.2, 1.3 meter
Slide rail required 2-way (300, 500, 700, 1000): 1.9, 2.1, 2.3, 2.6 meter

FC Horizontal Plain Bend 30°



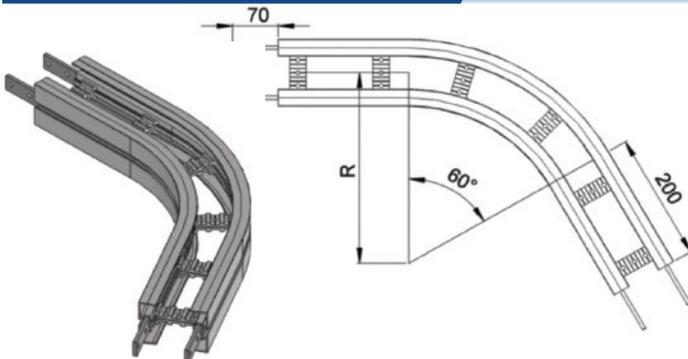
Horizontal plain bend, 30° ± 1°

- | | |
|-----------------|---------------------|
| R = 300 ± 10mm | FCHB-30R300 |
| R = 500 ± 10mm | FCHB-30R500 |
| R = 700 ± 10mm | FCHB-30R700 |
| R = 1000 ± 10mm | FCHB-30R1000 |

UOM : pc

Chain required 2-way (300, 500, 700, 1000): 1.1, 1.3, 1.5, 1.8 meter
Slide rail required 2-way (300, 500, 700, 1000): 2.2, 2.6, 3.1, 3.7 meter

FC Horizontal Plain Bend 60°



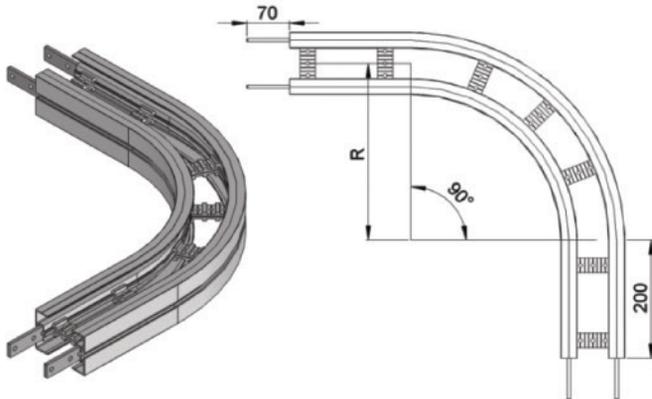
Horizontal plain bend, 60° ± 1°

- | | |
|-----------------|---------------------|
| R = 300 ± 10mm | FMHB-60R300 |
| R = 500 ± 10mm | FMHB-60R500 |
| R = 700 ± 10mm | FMHB-60R700 |
| R = 1000 ± 10mm | FMHB-60R1000 |

UOM : pc

Chain required 2-way (300, 500, 700, 1000): 1.4, 1.8, 2.3, 2.9 meter
Slide rail required 2-way (300, 500, 700, 1000): 2.9, 3.7, 4.5, 5.8 meter

FC Horizontal Plain Bend 90°



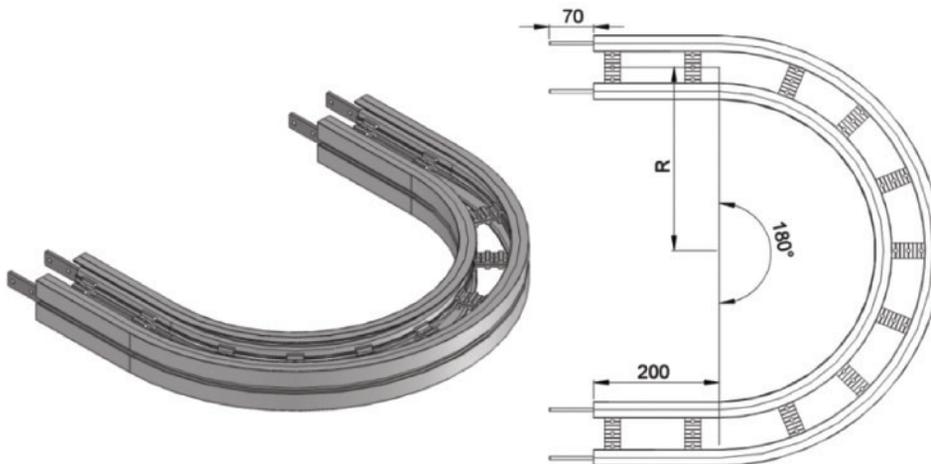
Horizontal plain bend, 90° ± 1°

- R = 300 ± 10mm **FCHB-90R300**
- R = 500 ± 10mm **FCHB-90R500**
- R = 700 ± 10mm **FCHB-90R700**
- R = 1000 ± 10mm **FCHB-90R1000**

UOM : pc

Chain required 2-way (300, 500, 700, 1000): 1.7, 2.4, 3.0, 3.9 meter
 Slide rail required 2-way (300, 500, 700, 1000): 3.5, 4.7, 6.0, 7.9 meter

FC Horizontal Plain Bend 180°



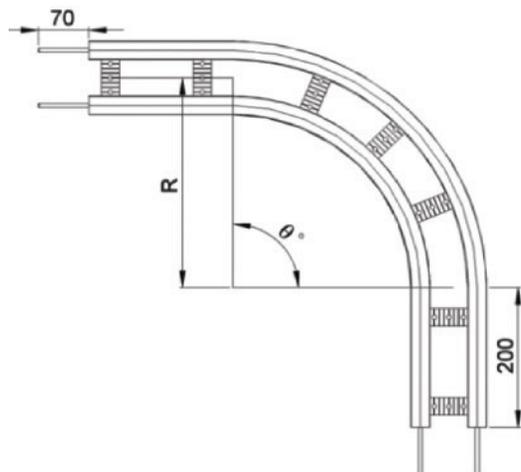
Horizontal plain bend, 180° ± 1°

- R = 300 ± 10mm **FCHB-180R300**
- R = 500 ± 10mm **FCHB-180R500**
- R = 700 ± 10mm **FCHB-180R700**
- R = 1000 ± 10mm **FCHB-180R1000**

UOM : pc

Chain required 2-way (300, 500, 700, 1000) : 2.7, 4.0, 5.2, 7.1 meter
 Slide rail required 2-way(300, 500, 700, 1000): 5.4, 7.9, 1.1, 14.2 meter

FC Horizontal Plain Bend 5° - 180°



Example for FC Horizontal Plain Bend Ordering

Horizontal plain bend, θ° ± 1°

- R = 300 ± 10mm **FCHB- θ°R300**
- R = 500 ± 10mm **FCHB- θ°R500**
- R = 700 ± 10mm **FCHB- θ°R700**
- R = 1000 ± 10mm **FCHB- θ°R1000**

If an angle of 120° is needed for radius R500 horizontal plain bend, so the ordering part number is

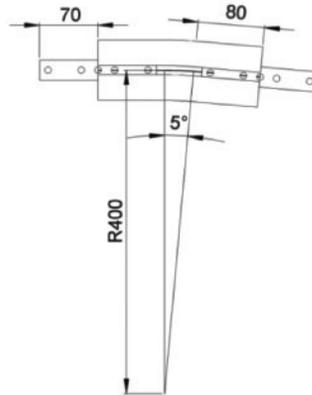
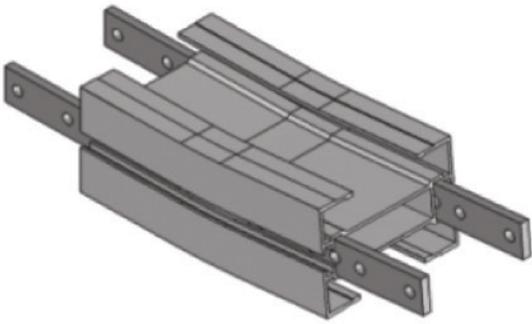
FCHB-120R500

UOM : pc

Chain required 2-way (300, 500, 700, 1000) : meter (variable to angle)
 Slide rail required 2-way(300, 500, 700, 1000): meter (variable to angle)

FC Vertical Bend 5°

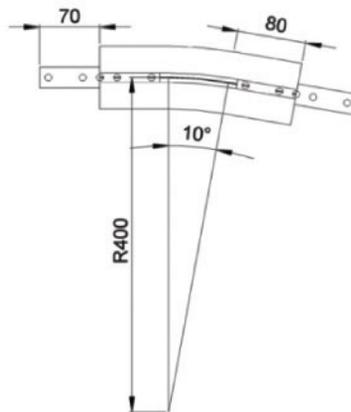
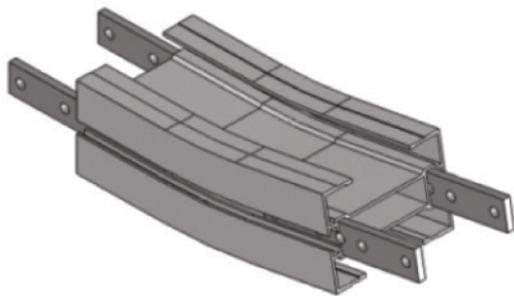
FCVB-5R400



UOM : pc
 Chain required 2-way: 0.4 meter
 Slide rail required 2-way: 0.8 meter

FC Vertical Bend 10°

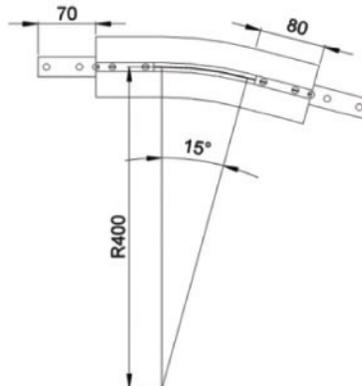
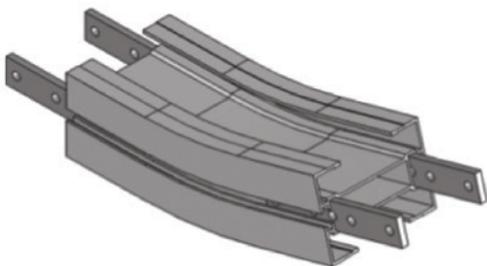
FCVB-10R400



UOM: pc
 Chain required 2-way: 0.5 meter
 Slide rail required 2-way: 0.9 meter

FC Vertical Bend 15°

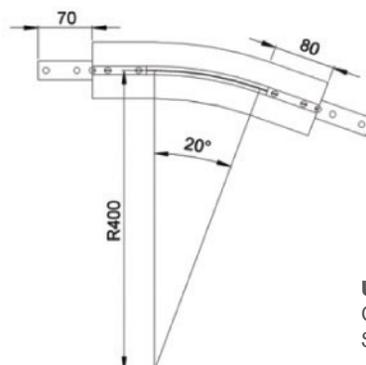
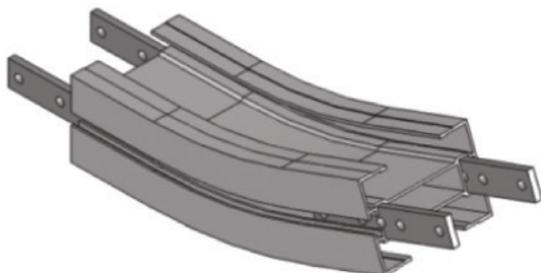
FCVB-15R400



UOM: pc
 Chain required 2-way: 0.5 meter
 Slide rail required 2-way: 1.1 meter

FC Vertical Bend 20°

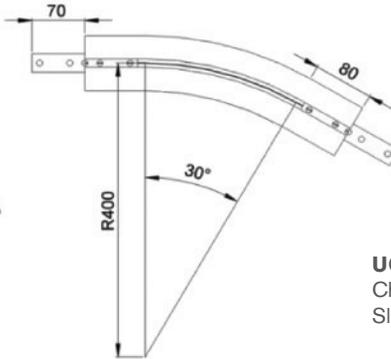
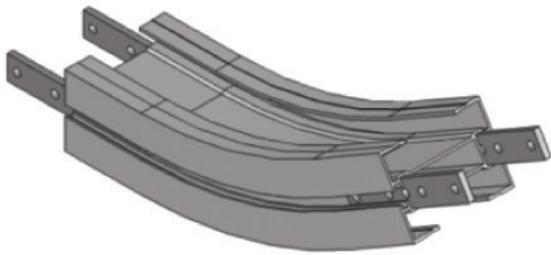
FCVB-20R400



UOM: pc
 Chain required 2-way: 0.6 meter
 Slide rail required 2-way: 1.2 meter

FC Vertical Bend 30°

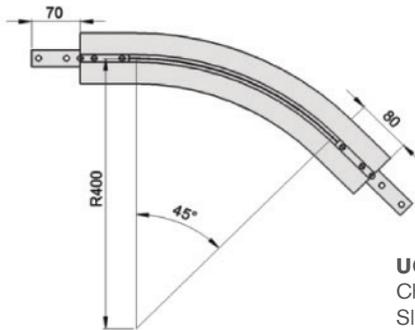
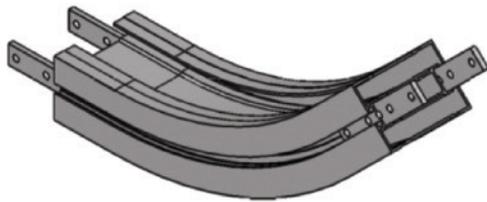
FMVB-30R400



UOM: pc
 Chain required 2-way: 0.7 meter
 Slide rail required 2-way: 1.5 meter

FC Vertical Bend 45°

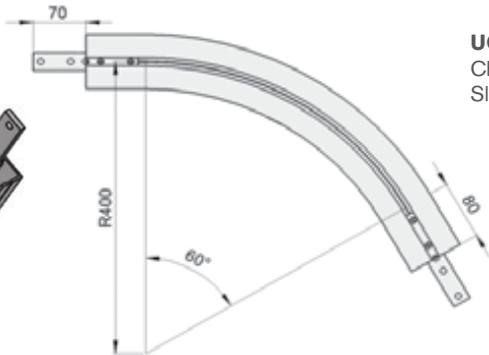
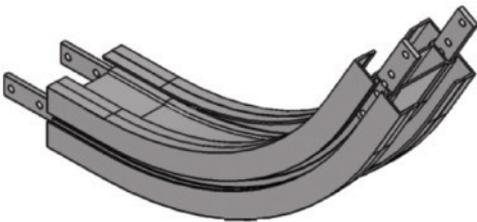
FCVB-45R400



UOM: pc
 Chain required 2-way: 0.9 meter
 Slide rail required 2-way: 1.9 meter

FC Vertical Bend 60°

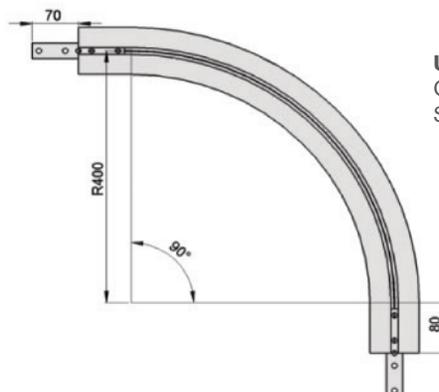
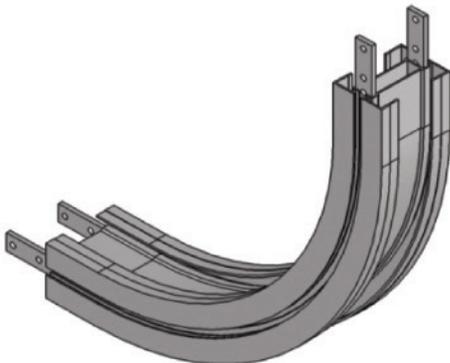
FCVB-60R400



UOM: pc
 Chain required 2-way: 1.2 meter
 Slide rail required 2-way: 2.3 meter

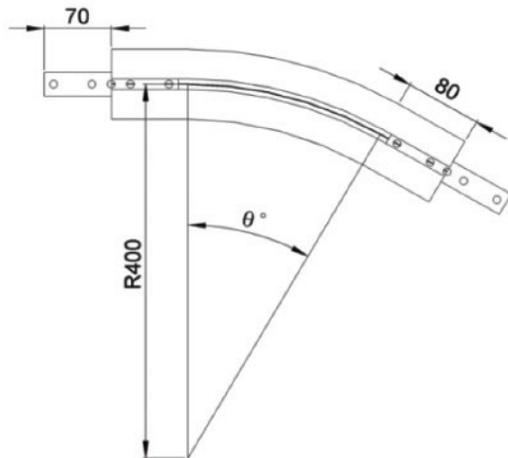
FC Vertical Bend 90°

FCVB-90R400



UOM: pc
 Chain required 2-way: 1.6 meter
 Slide rail required 2-way: 3.2 meter

FC Vertical Bend 5° - 90°



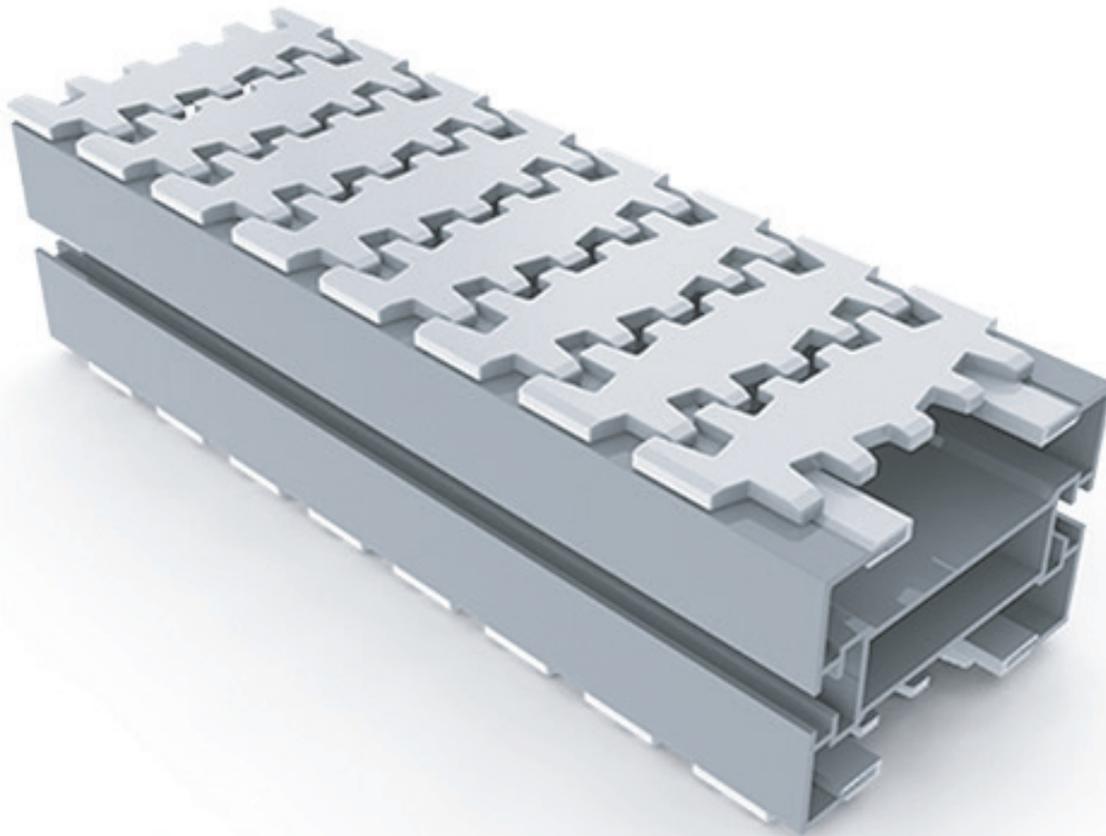
Example for FC Vertical Bend Ordering

- Vertical bend, $\theta^\circ \pm 1^\circ$
- FCVB- θ° R400

If an angle of 65° is needed for vertical bend, so the ordering part number is

FCVB-65R400

The outer bend is assembled using connecting strip (FACS-25x140A). Angle of "θ" must be indicated when ordering.



Variety of chain type suitable for wide range of applications either horizontal or vertically product transportation. Capacity higher than FK, FS, FM. The maximum product width to be conveyed can be referred to guide rail assembly pages.

FL Series Characteristic

Beam Width: 150mm

Product Width: Refer to Guide Rail Assembly

Accessories Needed

Slide Rail Required: FASR-25 OR FASR-25U

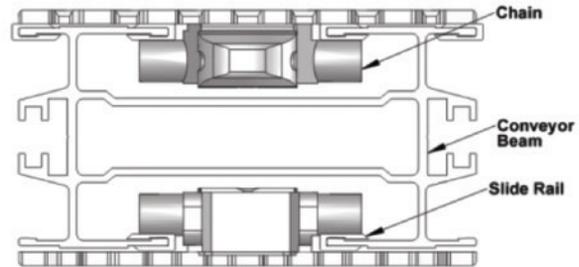
Slide Rail Colour: White Or Natural Colour

Slide Rail Material: HDPE OR UHMW

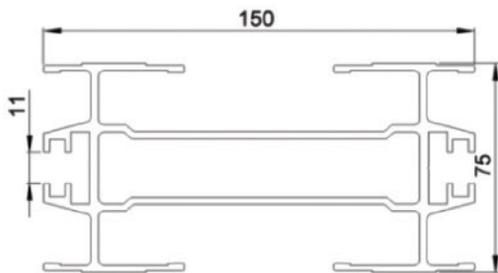
Slide Rail Rivet & Screw: FASLR-4X6 or FASLS-M5

Connecting strip is used to connect 2 beams.

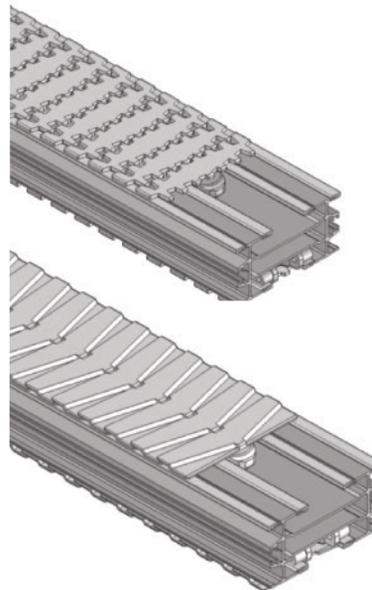
Connecting Strip: FACS-25x140A



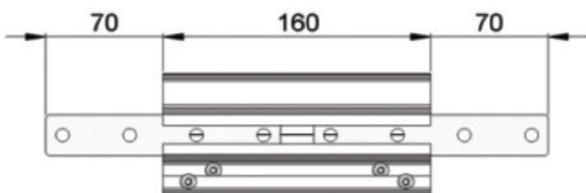
Conveyor Beam **FLCB-3**



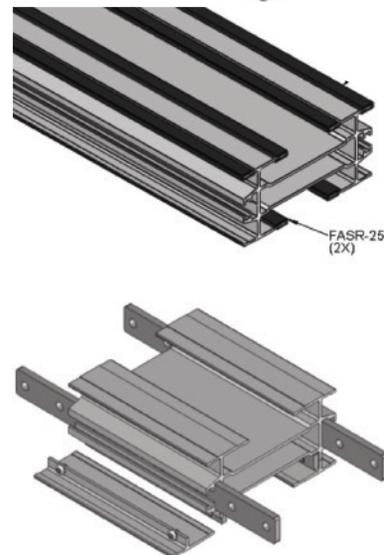
UOM : 3 Meter / Length



Chain Connecting Module **FLCC-160**



UOM: pc



Chain Common Data

Packaging: 5m per box

Pitch: 35.5mm

Width: 150mm

Tensile Strength at 20°C: 6000N

Colour: White & Black (Conductive)

Material :-

Chain: White Acetal / POM

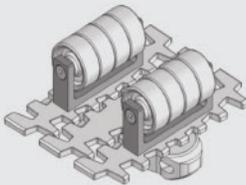
Pivot: Polyamide

Pivot Pin: Stainless Steel

Insert (Wedge & Friction): TPE Grey

Example for FLRC-5B-L#

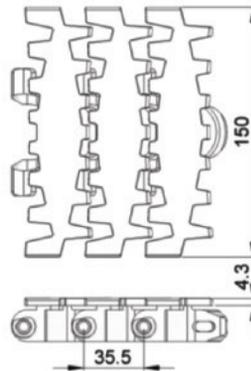
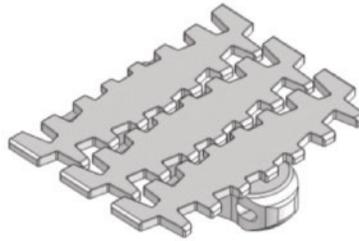
= 1 cleated top chain with alternate of # link of plain chain



The above chain is FLRC-5B-L1, 1 link cleated top chain with alternate of 1 link of plain chain.

Note: # = 1, 2, 3, 4, 5.....20

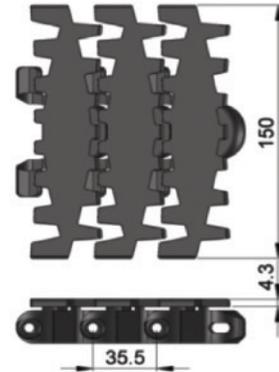
Standard Plain Chain **FLPC-5**



UOM: 5 Meter / box

Application: Suitable for horizontal and slope <math>< 5^\circ</math> transport of products with accumulation.

Conductive Chain **FLPC-5CD**

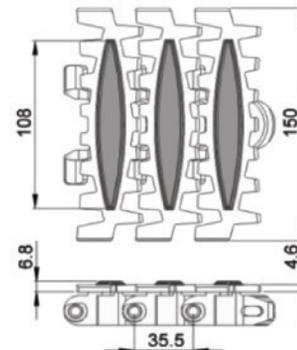
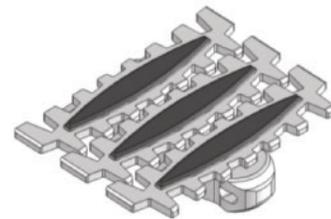


UOM: 5 Meter / box

Application: Suitable for transport of static sensitive product.



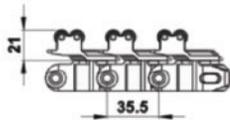
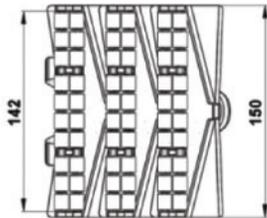
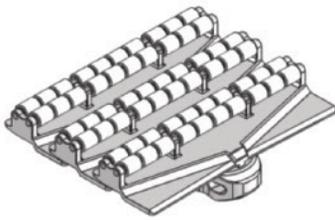
Conductive Chain **FLFT-5**



UOM: 5 Meter / box

Application: Suitable for transport product in slope > 5° but $\leq 30^\circ$ without accumulation.

Roller Top Chain **FLRT-5V**

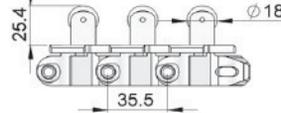
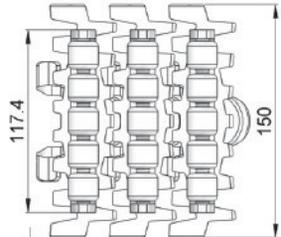
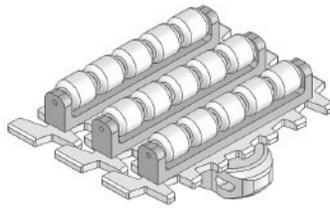


UOM: 5 Meter / box

Application: Suitable for accumulation of product with low friction and pressure.

Roller Cleat Chain **FLRC-5A-L#**

= 1, 2, 3, 4, 5.....20

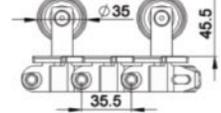
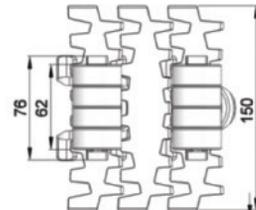
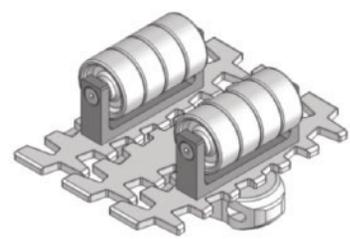


UOM: 5 Meter / box

Application: Suitable for vertical transportation of product in slope with no accumulation.

Roller Cleat Chain **FLRC-5B-L#**

= 1, 2, 3, 4, 5.....20

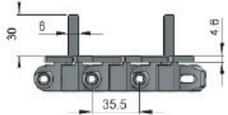
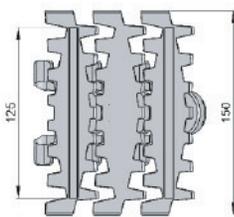
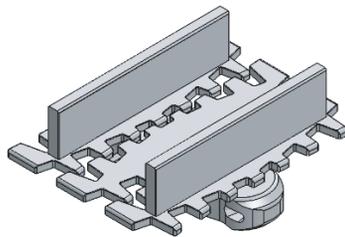


UOM: 5 Meter / box

Application: Suitable for vertical transportation of product in slope with no accumulation.

Cleat Top Chain **FLCT-5A30-L#**

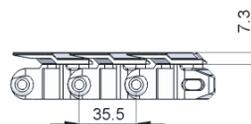
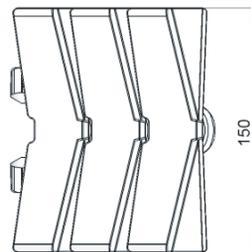
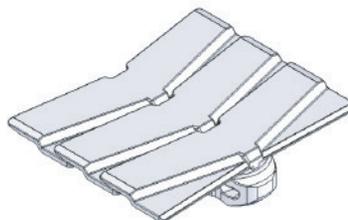
= 1, 2, 3, 4, 5.....20



UOM: 5 Meter / box

Application: Suitable for vertical transportation of product in slope with no accumulation.

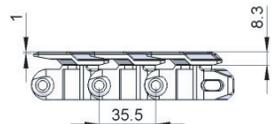
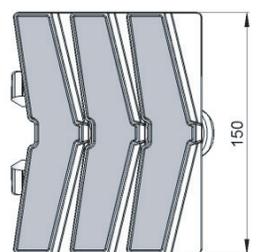
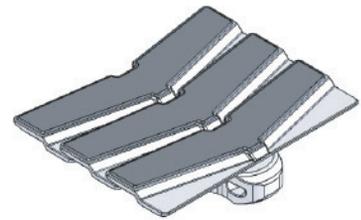
Standard Plain Chain-V **FLPC-5V**



UOM: 5 Meter / box

Application: (Safety Chain) Suitable for horizontal and slope < 5° transport of products with accumulation.

Safety Chain Friction Top **FLFT-5V**

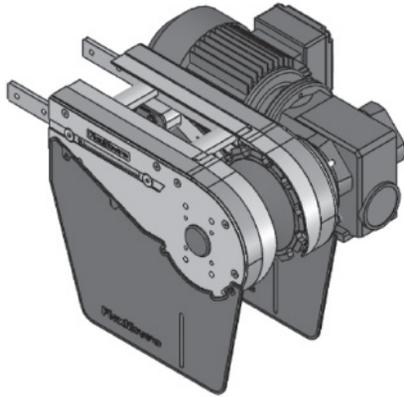


UOM: 5 Meter / box

Application: (Safety Chain) Suitable for transport product in slope > 5° but ≤ 30° without accumulation.

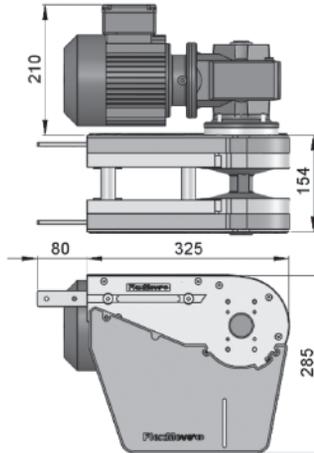
FL Direct End Drive with Motor (LEFT)

FLDD-A150-0.25L, 0.37L, 0.55L



FL Direct End Drive without Motor (LEFT)

FLDD-A150-0L



Max Traction Force : 1250N

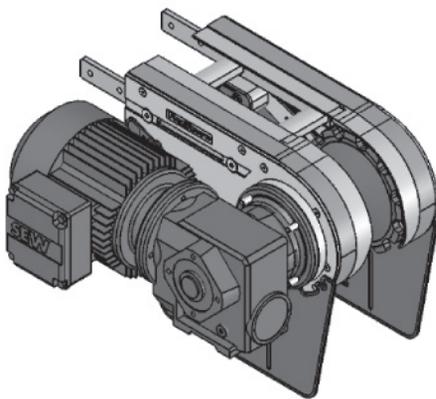
The Direct End Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FLDD-A150-0L represents direct drive without gear motor. Multi channel drives are available upon request.

UOM: pc

Chain required 2-way : 0.8 meter
Slide rail required 2-way: 0.5 meter

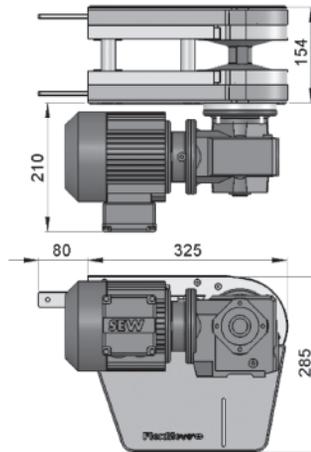
FL Direct End Drive with Motor (RIGHT)

FLDD-A150-0.25R, 0.37R, 0.55R



FL Direct End Drive without Motor (RIGHT)

FLDD-A150-0R



Max Traction Force : 1250N

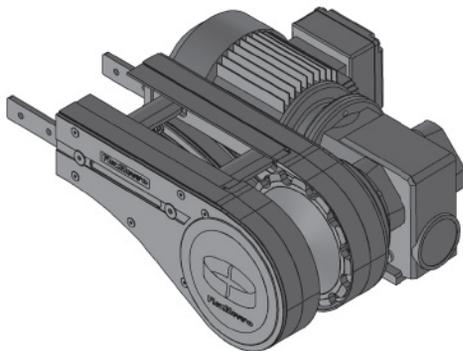
The Direct End Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FLDD-A150-0R represents direct drive without gear motor. Multi channel drives are available upon request.

UOM: pc

Chain required 2-way : 0.8 meter
Slide rail required 2-way: 0.5 meter

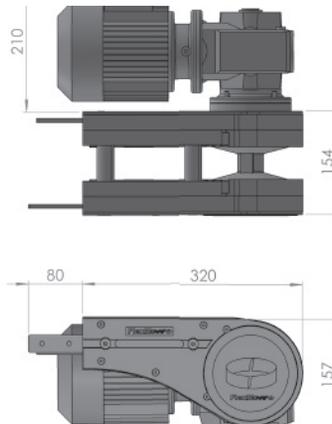
FL Direct End Drive unit with Motor GP (LEFT)

FLDD-A150GP-0.25L, 0.37L, 0.55L



FL Direct End Drive unit without Motor GP (LEFT)

FLDD-A150GP-0L



Max Traction Force : 1250N

The Direct End Drive Unit GP is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FLDD-A150GP-0L represents direct drive without gear motor.

UOM: pc

Chain required 2-way : 0.8 meter
Slide rail required 2-way: 0.5 meter

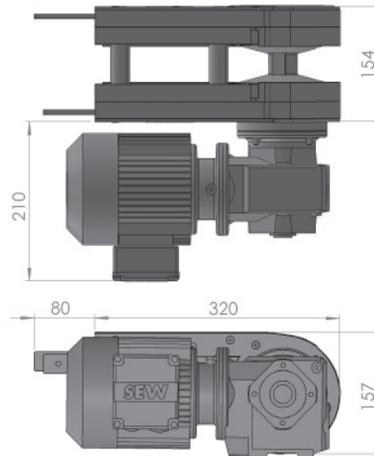
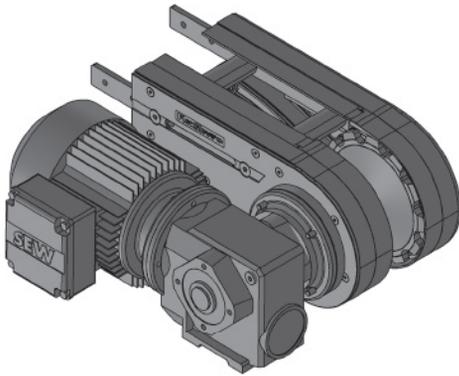
SEW gear motors are products of SEW Eurodrive

FL Direct End Drive unit with Motor GP (RIGHT)

FLDD-A150GP-0.25R, 0.37R, 0.55R

FL Direct End Drive unit without Motor GP (RIGHT)

FLDD-A150GP-0R



Max Traction Force : 1250N

The Direct End Drive Unit GP is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FLDD-A150GP-0R represents direct drive without gear motor.

UOM: pc

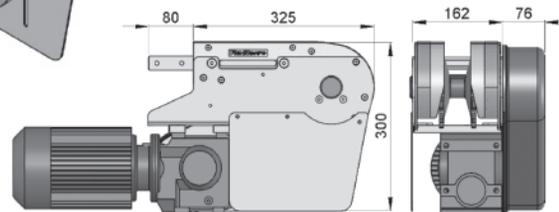
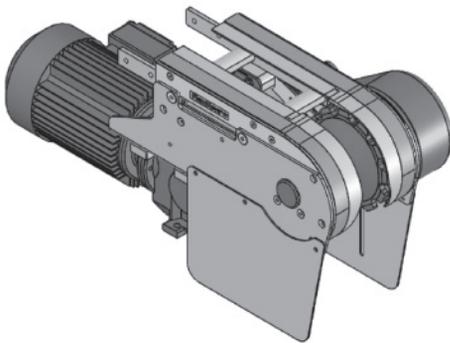
Chain required 2-way : 0.8 meter
Slide rail required 2-way: 0.5 meter

FL Suspended End Drive with Motor (LEFT)

FLSD-A150-0.25L, 0.37L, 0.55L

FL Suspended End Drive without Motor (LEFT)

FLSD-A150-0L



Max Traction Force : 1250N

The Suspended End Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FLSD-A150-0L represents suspended drive without gear motor.

UOM: pc

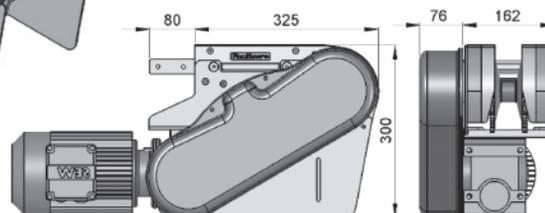
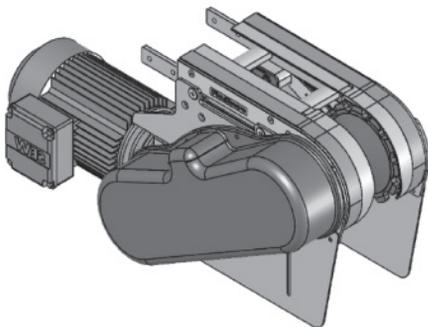
Chain required 2-way : 0.8 meter
Slide rail required 2-way: 0.5 meter

FL Suspended End Drive with Motor (RIGHT)

FLSD-A150-0.25R, 0.37R, 0.55R

FL Suspended End Drive without Motor (RIGHT)

FLSD-A150-0R



Max Traction Force : 1250N

The Suspended End Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FLSD-A150-0R represents suspended drive without gear motor.

UOM: pc

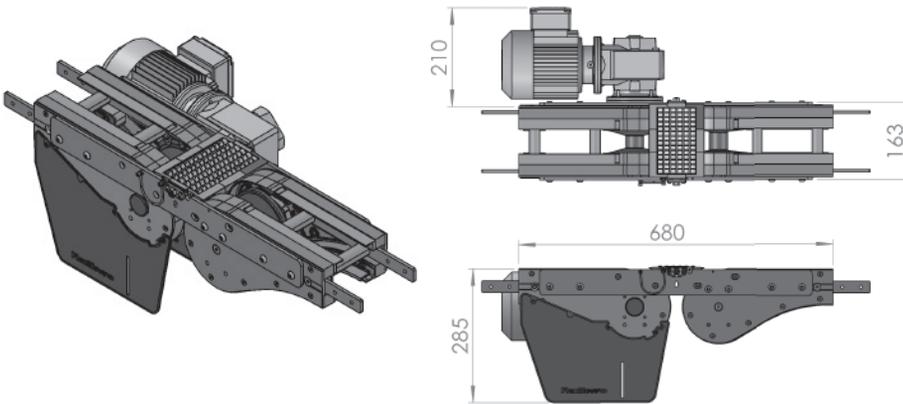
Chain required 2-way : 0.8 meter
Slide rail required 2-way: 0.5 meter

SEW gear motors are products of SEW Eurodrive

FL Combined Direct Drive & Idler (LEFT)

FLCDI-DD-A150-0.25L, 0.37L, 0.55L

FLCDI-DD-A150-0L



Max Traction Force : 1250N

The Combine Direct End Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FLCDI-DD-A150-0L represents direct drive without gear motor.

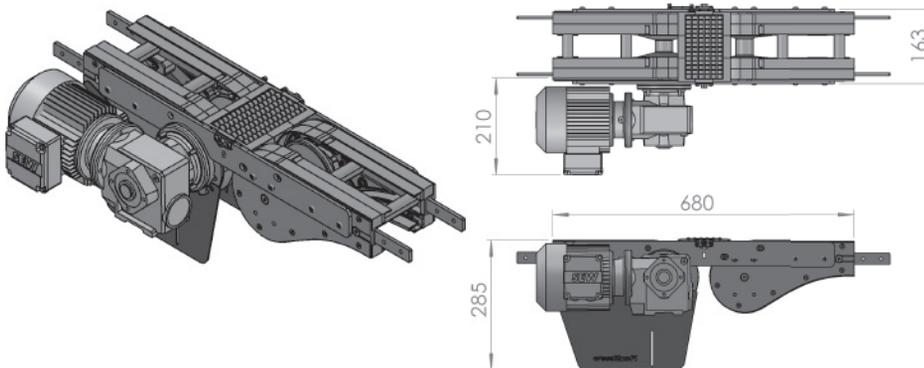
UOM: pc

Chain required 2-way : 1.6 meter
Slide rail required 2-way: 1.0 meter

FL Combined Direct Drive & Idler (RIGHT)

FLCDI-DD-A150-0.25R, 0.37R, 0.55R

FLCDI-DD-A150-0R



Max Traction Force : 1250N

The Combine Direct End Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FLCDI-SD-A150-0R represents direct drive without gear motor.

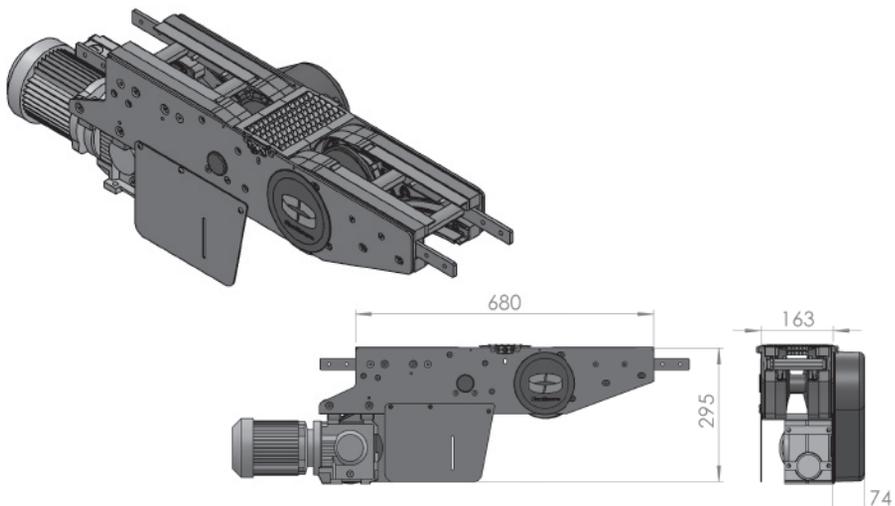
UOM: pc

Chain required 2-way : 1.6 meter
Slide rail required 2-way: 1.0 meter

FL Combined Suspended Drive & Idler (LEFT)

FLCDI-SD-A150-0.25L, 0.37L, 0.55L

FLCDI-SD-A150-0L



Max Traction Force : 1250N

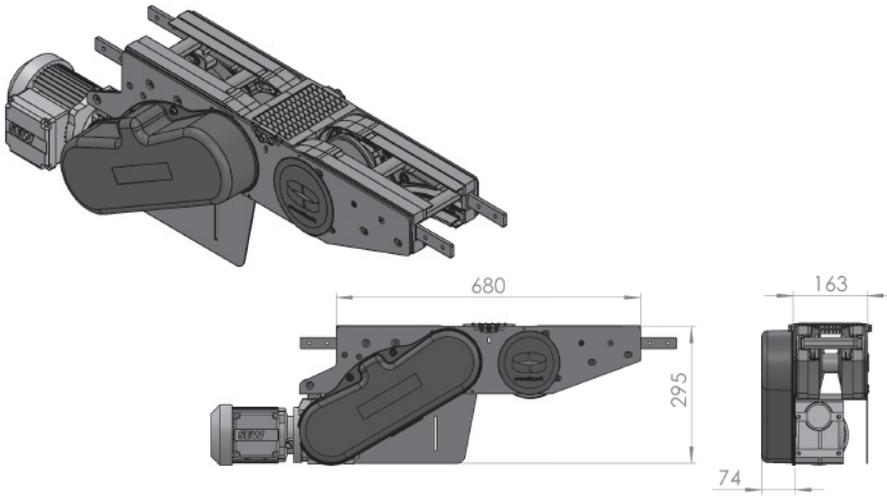
The Combine Suspended End Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FLCDI-SD-A150-0L represents suspended drive without gear motor.

UOM: pc

Chain required 2-way : 1.6 meter
Slide rail required 2-way: 1.0 meter

SEW gear motors are products of SEW Eurodrive

FL Combined Suspended Drive & Idler (RIGHT)
 FLCDI-SD-A150-0.25R, 0.37R, 0.55R FLCDI-SD-A150-0R



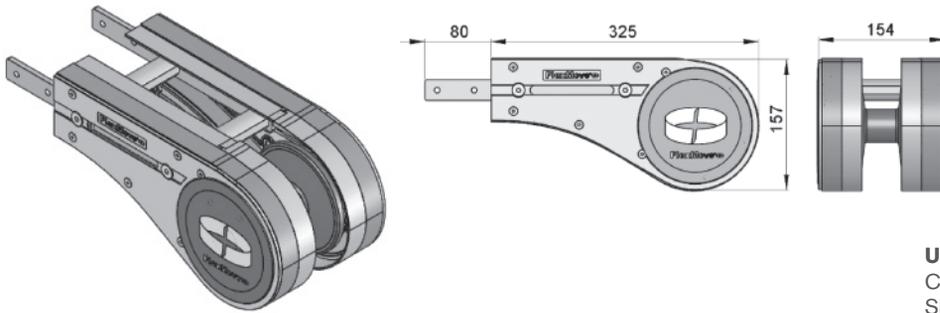
Max Traction Force : 1250N

The Combine Suspended End Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FLCDI-SD-A150-0R represents direct drive without gear motor.

UOM: pc

Chain required 2-way : 1.6 meter
 Slide rail required 2-way: 1.0 meter

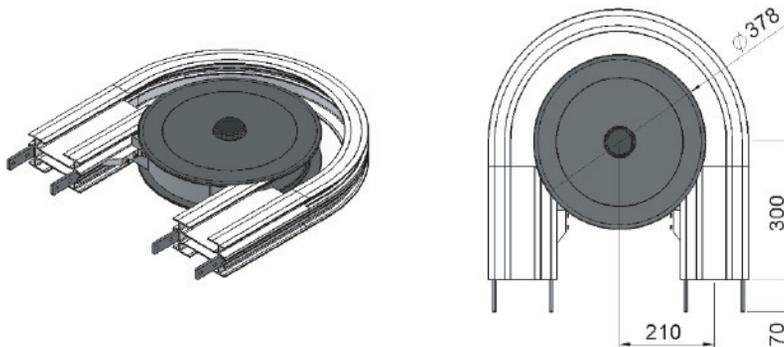
FL Idler End-150
 FLIE-A150



UOM: pc

Chain required 2-way : 0.8 meter
 Slide rail required 2-way: 0.5 meter

FL Wheel Bend 180° FLWB-180R210A



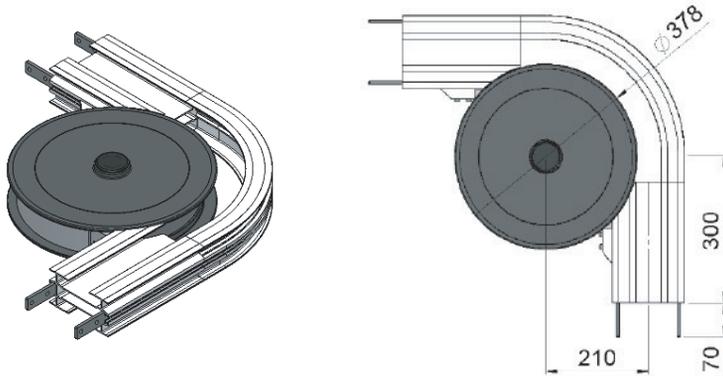
UOM: pc

Chain required 2-way : 2.5 meter
 Slide rail required 2-way: 2.8 meter

SEW gear motors are products of SEW Eurodrive

FL Wheel Bend 90°

FLWB-90R210A

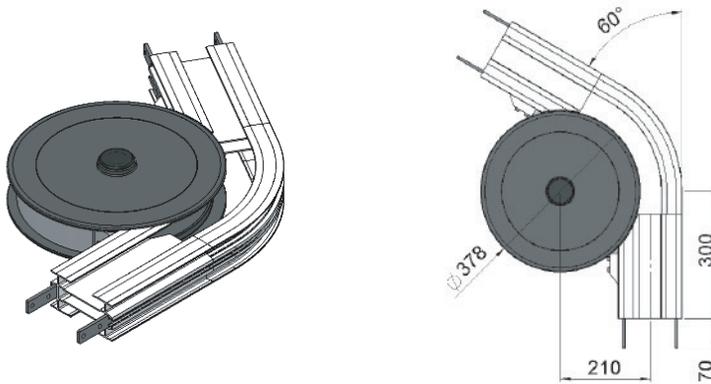


UOM: pc

Chain required 2-way : 1.9 meter
Slide rail required 2-way: 2.2 meter

FL Wheel Bend 60°

FLWB-60R210A

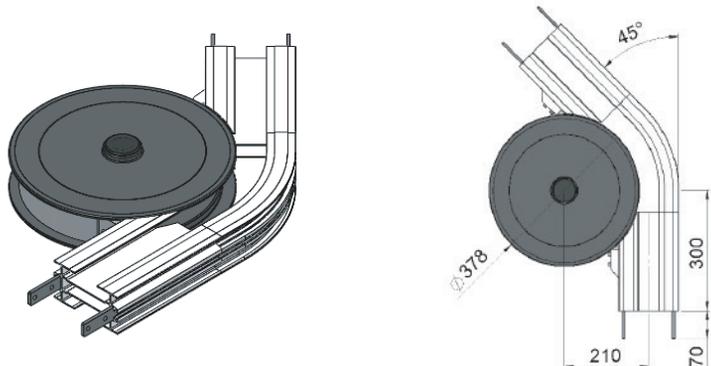


UOM: pc

Chain required 2-way : 1.6 meter
Slide rail required 2-way: 2.0 meter

FL Wheel Bend 45°

FLWB-45R210A

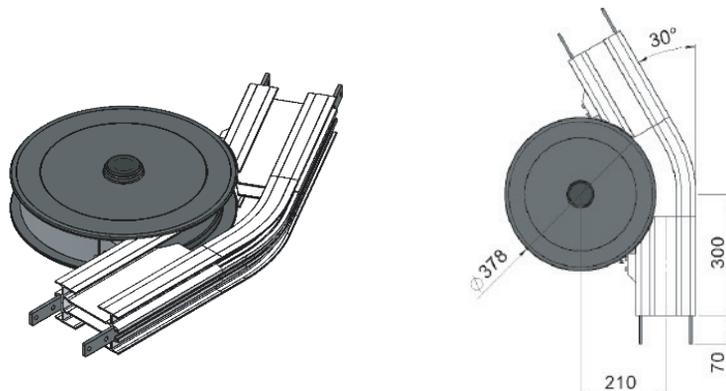


UOM: pc

Chain required 2-way : 1.5 meter
Slide rail required 2-way: 1.8 meter

FL Wheel Bend 30°

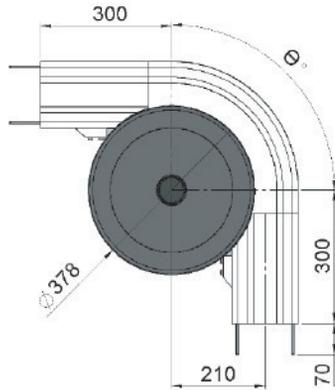
FLWB-30R210A



UOM: pc

Chain required 2-way : 1.4 meter
Slide rail required 2-way: 1.7 meter

FL Wheel Bend 5° - 180°



Example for FL Wheel Bend Ordering

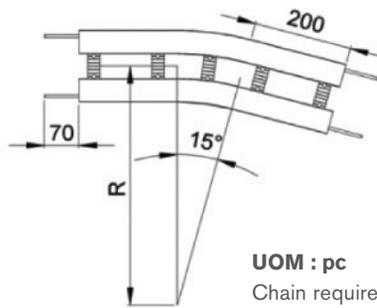
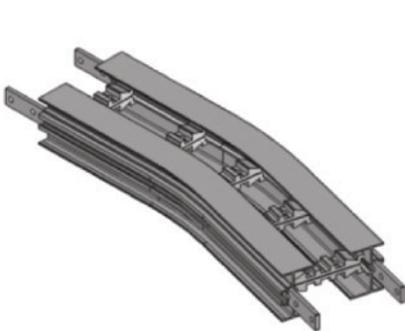
- Wheel bend, $\varnothing^\circ \pm 1^\circ$
- FLWB- \varnothing° R210A

If an angle of 65° is needed for wheel bend, so the ordering part number is

FLWB-65R210A

The outer bend is assembled using connecting strip (FACS-25x140A). Angle of \varnothing° must be indicated when ordering.

FL Horizontal Plain Bend 15°



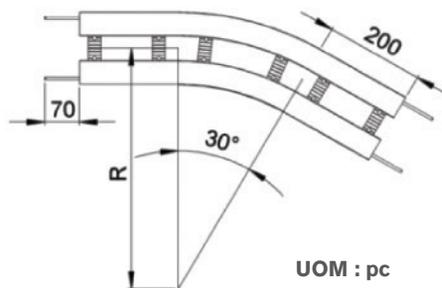
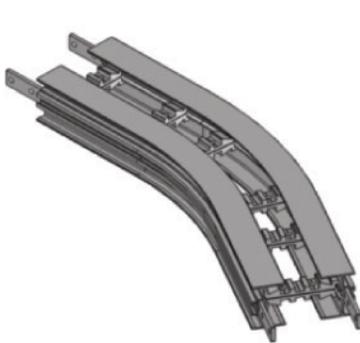
Horizontal plain bend, 15° ± 1°

- R = 500 ± 10mm **FLHB-15R500**
- R = 700 ± 10mm **FLHB-15R700**
- R = 1000 ± 10mm **FLHB-15R1000**

UOM : pc

Chain required 2-way (300, 500, 700, 1000): 1, 1.1, 1.2, 1.3 meter
Slide rail required 2-way (300, 500, 700, 1000): 1.9, 2.1, 2.3, 2.6 meter

FL Horizontal Plain Bend 30°



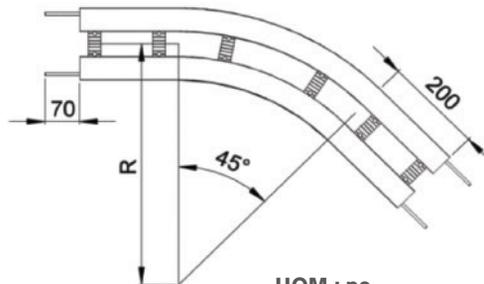
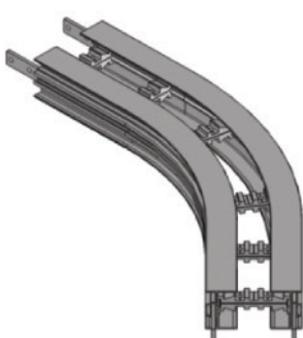
Horizontal plain bend, 30° ± 1°

- R = 500 ± 10mm **FLHB-30R500**
- R = 700 ± 10mm **FLHB-30R700**
- R = 1000 ± 10mm **FLHB-30R1000**

UOM : pc

Chain required 2-way (300, 500, 700, 1000): 1.1, 1.3, 1.5, 1.8 meter
Slide rail required 2-way (300, 500, 700, 1000): 2.2, 2.6, 3.1, 3.7 meter

FL Horizontal Plain Bend 45°



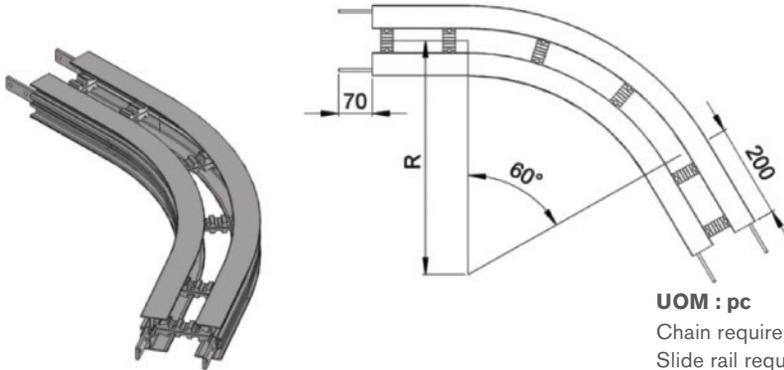
Horizontal plain bend, 45° ± 1°

- R = 500 ± 10mm **FLHB-45R500**
- R = 700 ± 10mm **FLHB-45R700**
- R = 1000 ± 10mm **FLHB-45R1000**

UOM : pc

Chain required 2-way (300, 500, 700, 1000): 1.3, 1.6, 1.9, 2.4 meter
Slide rail required 2-way (300, 500, 700, 1000): 2.5, 3.2, 3.8, 4.7 meter

FL Horizontal Plain Bend 60°



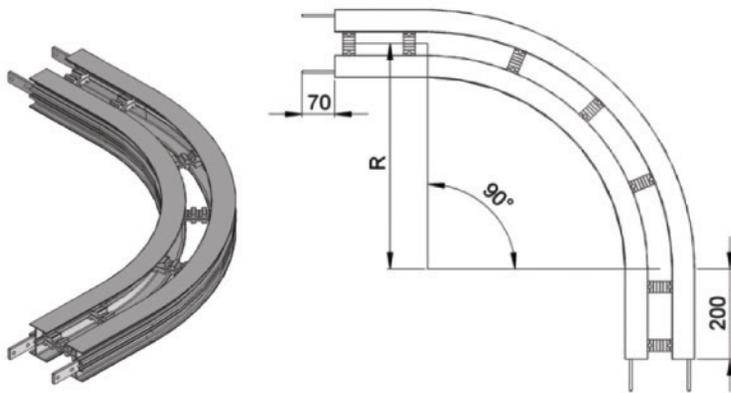
Horizontal plain bend, 60° ± 1°

- R = 500 ± 10mm **FLHB-60R500**
- R = 700 ± 10mm **FLHB-60R700**
- R = 1000 ± 10mm **FLHB-60R1000**

UOM : pc

Chain required 2-way (300, 500, 700, 1000): 1.4, 1.8, 2.3, 2.9 meter
 Slide rail required 2-way (300, 500, 700, 1000): 2.9, 3.7, 4.5, 5.8 meter

FL Horizontal Plain Bend 90°



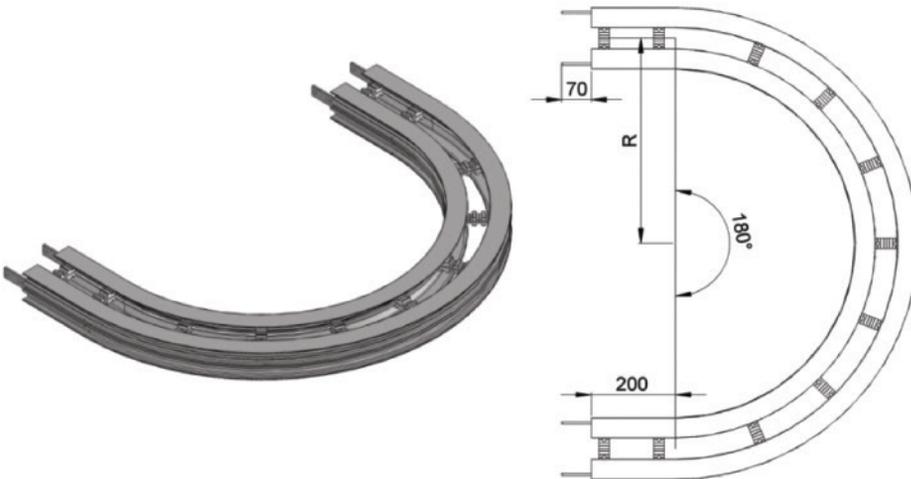
Horizontal plain bend, 90° ± 1°

- R = 500 ± 10mm **FLHB-90R500**
- R = 700 ± 10mm **FLHB-90R700**
- R = 1000 ± 10mm **FLHB-90R1000**

UOM : pc

Chain required 2-way (300, 500, 700, 1000):
 1.7, 2.4, 3.0, 3.9 meter
 Slide rail required 2-way (300, 500, 700, 1000):
 3.5, 4.7, 6.0, 7.9 meter

FL Horizontal Plain Bend 180°



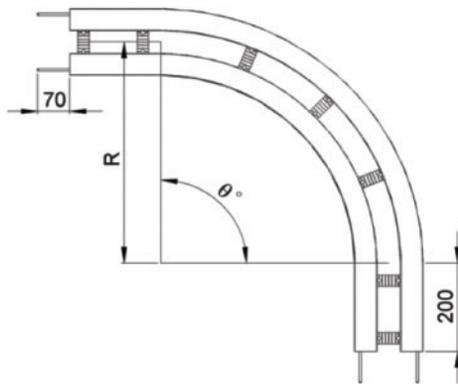
Horizontal plain bend, 180° ± 1°

- R = 500 ± 10mm **FLHB-180R500**
- R = 700 ± 10mm **FLHB-180R700**
- R = 1000 ± 10mm **FLHB-180R1000**

UOM : pc

Chain required 2-way (500, 700, 1000) : 4.0, 5.2, 7.1 meter
 Slide rail required 2-way (500, 700, 1000): 7.9, 1.1, 14.2 meter

FL Horizontal Plain Bend 5° - 180°



Example for FL Horizontal Plain Bend Ordering

Horizontal plain bend, $\theta^\circ \pm 1^\circ$

- R = 500 ± 10mm **FLHB- Ø°R500**
- R = 700 ± 10mm **FLHB- Ø°R700**
- R = 1000 ± 10mm **FLHB- Ø°R1000**

If an angle of 120° is needed for radius R500 horizontal plain bend, so the ordering part number is

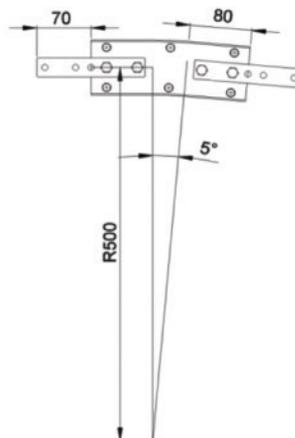
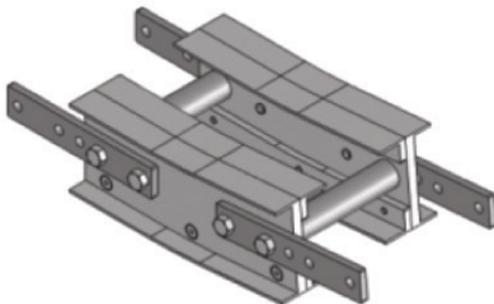
FLHB-120R500

UOM : pc

Chain required 2-way (500, 700, 1000) : meter (variable to angle)
 Slide rail required 2-way (500, 700, 1000): meter (variable to angle)

FL Vertical Bend 5°

FLVB-5R500

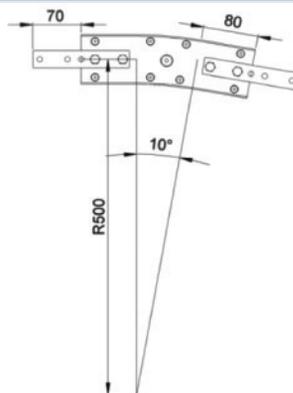
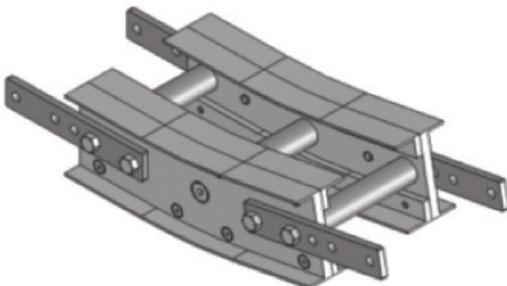


UOM: pc

Chain required 2-way: 0.4 meter
 Slide rail required 2-way: 0.8 meter

FL Vertical Bend 10°

FLVB-10R500

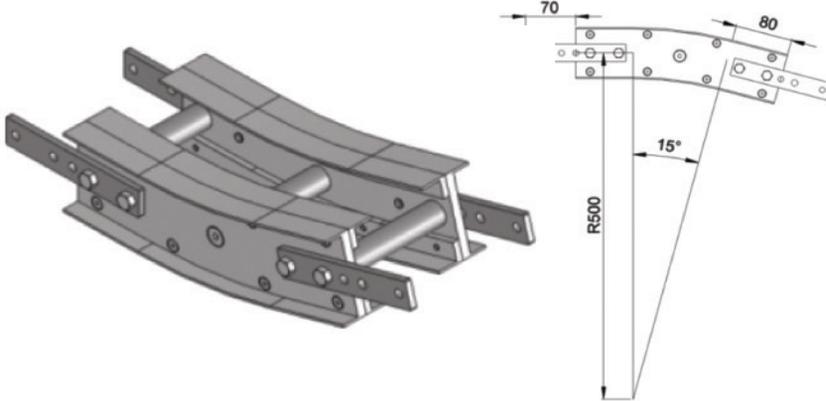


UOM: pc

Chain required 2-way: 0.5 meter
 Slide rail required 2-way: 1.0 meter

FL Vertical Bend 15°

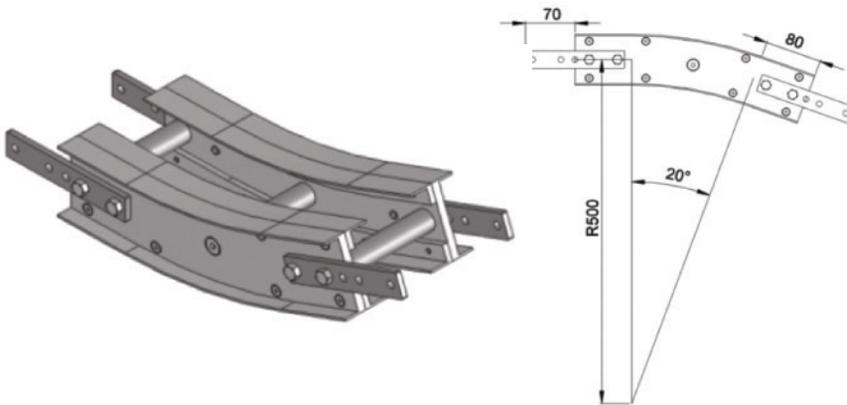
FLVB-15R500



UOM: pc
 Chain required 2-way: 0.6 meter
 Slide rail required 2-way: 1.2 meter

FL Vertical Bend 20°

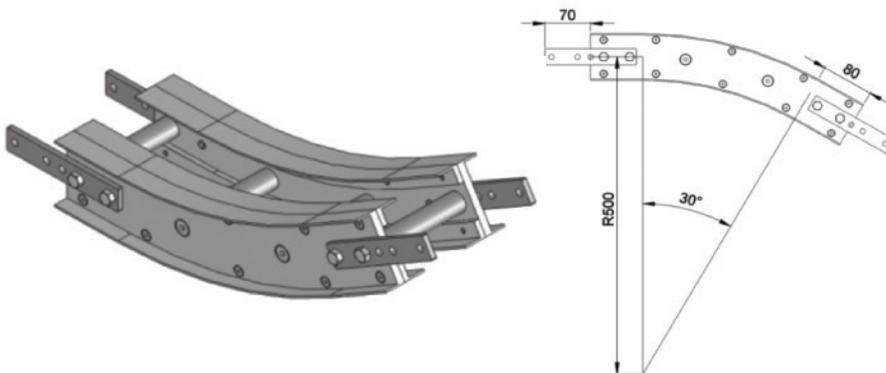
FLVB-20R500



UOM: pc
 Chain required 2-way: 0.7 meter
 Slide rail required 2-way: 1.3 meter

FL Vertical Bend 30°

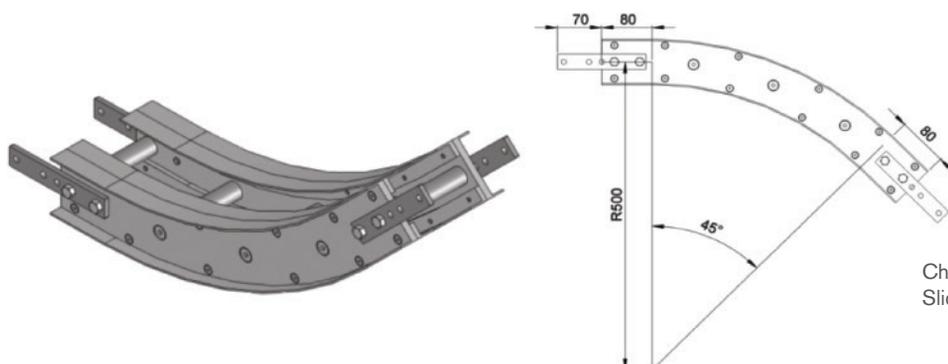
FLVB-30R500



UOM: pc
 Chain required 2-way: 0.8 meter
 Slide rail required 2-way: 1.7 meter

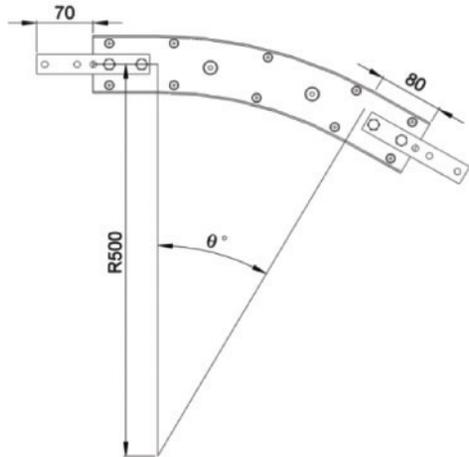
FL Vertical Bend 45°

FLVB-45R500



Chain required 2-way: 1.1 meter
 Slide rail required 2-way: 2.2 meter

FL Vertical Bend 5°-90°



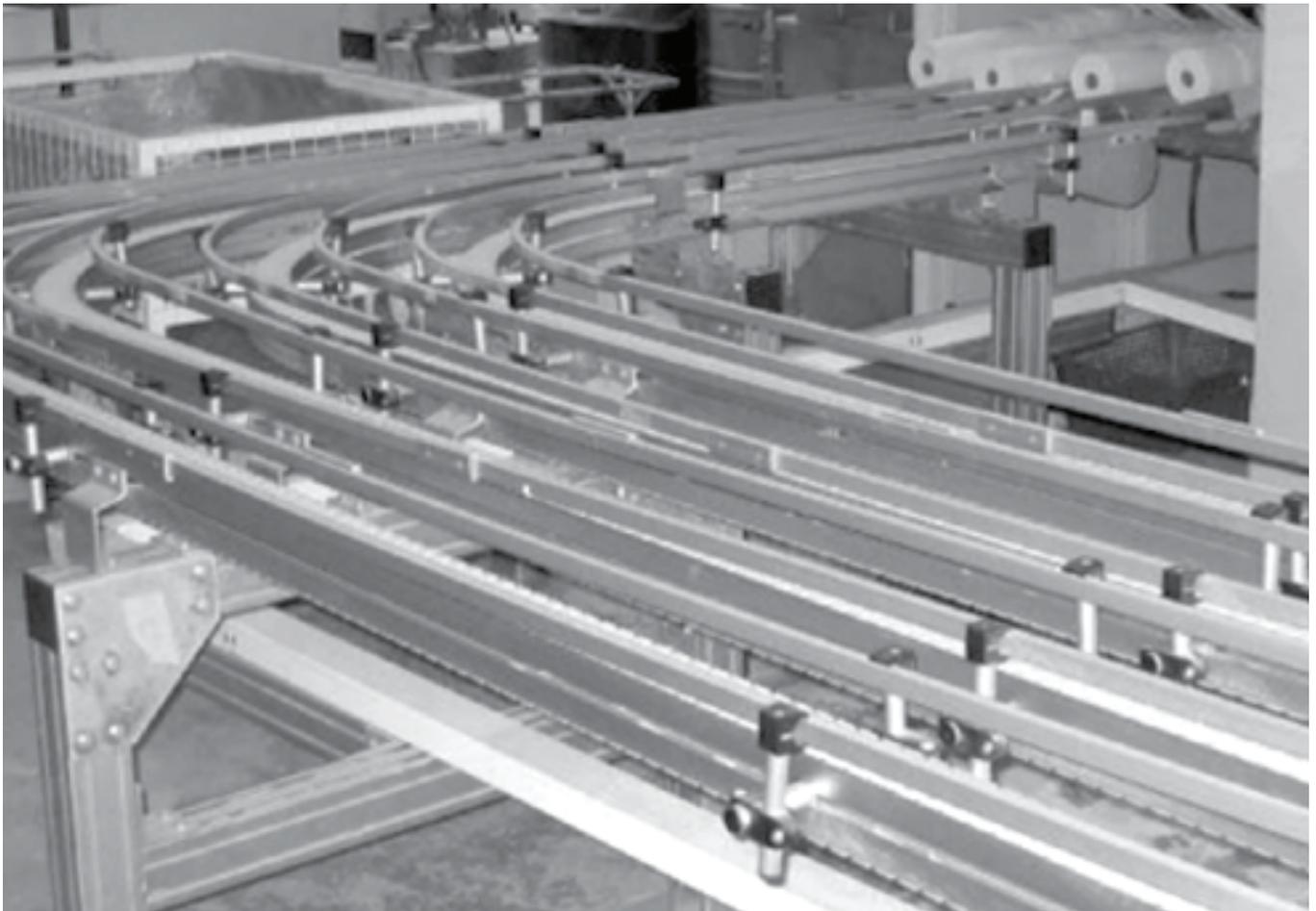
Example for FL Vertical Bend Ordering

- Vertical bend, $\varnothing^\circ \pm 1^\circ$
- FLVB- \varnothing° R500

If an angle of 65° is needed for vertical bend, so the ordering part number is

FLVB-65R500

The outer bend is assembled using connecting strip (FACS-25x140A). Angle of "∅°" must be indicated when ordering.



Variety of chain type suitable for wide range of applications either horizontal or vertically product transportation. The maximum product width to be conveyed can be referred to guide rail assembly pages.

FU180 Series Characteristic

Beam Width: 179 mm

Product Width: Refer to Guide Rail Assembly

Accessories Needed

Slide Rail Required: FASR-25 , FASR-25U , FASR-25X

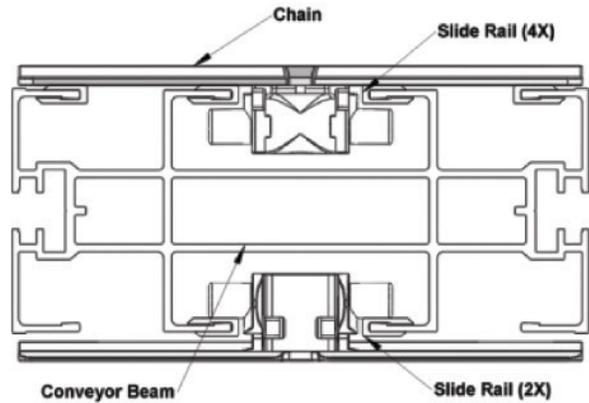
Slide Rail Colour: White Or Natural Colour

Slide Rail Material: HDPE , UHMW OR SPECIAL PE

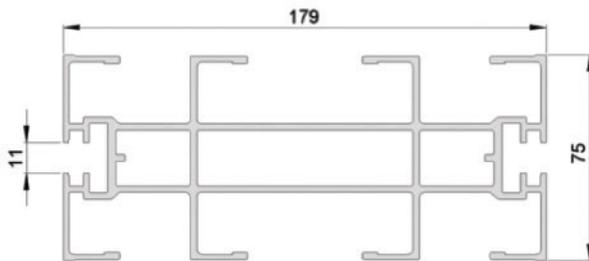
Slide Rail Rivet & Screw: FASLR-4X6 or FASLS-M5

Connecting strip is used to connect 2 beams.

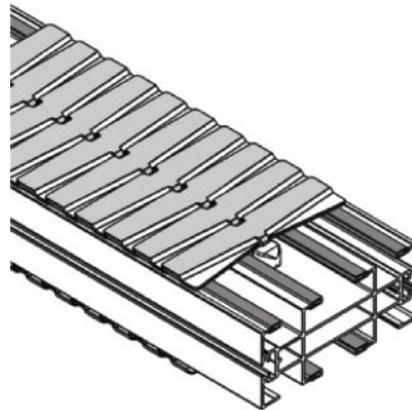
Connecting Strip: FACS-25x140A



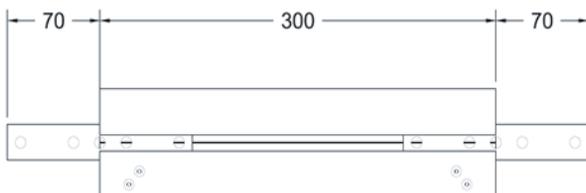
Conveyor Beam **FUCB-3**



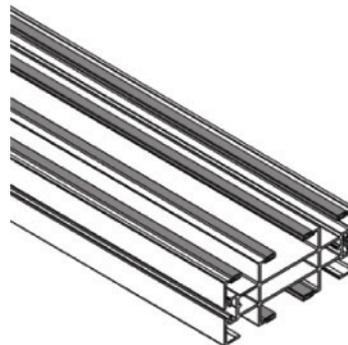
UOM : 3 Meter / Length



Chain Connecting Module **FUCC-300**



UOM : 3 Meter / Length



Chain Common Date

Packaging: 5m per box

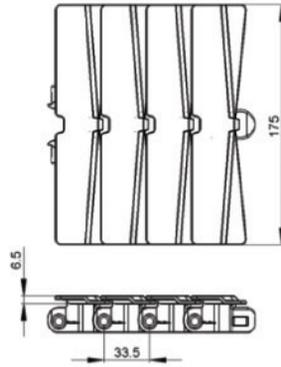
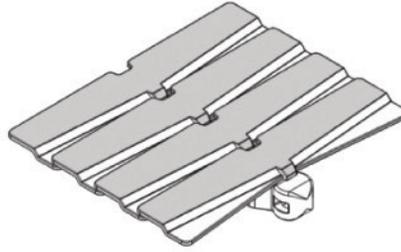
Pitch: 33.5mm

Width: 175mm

Tensile Strength at 20°C: 6000N

Colour: White

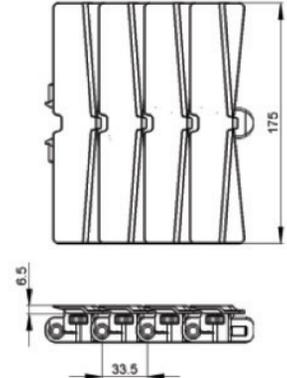
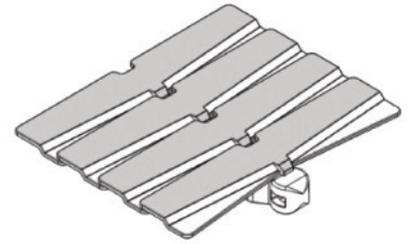
Plain Chain FUPC-5



UOM : pc

Application: Suitable for horizontal and slope < 5° transport of products with accumulation.

Roller Plain Chain FUPC-5R

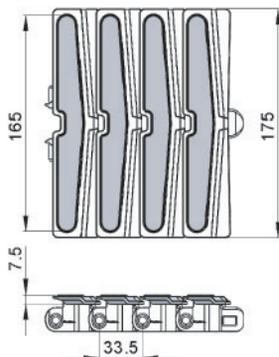
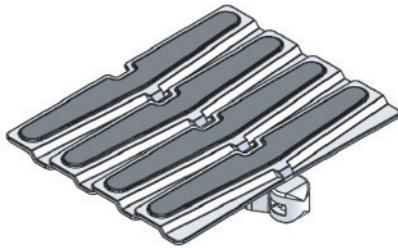


UOM : pc

Application: Suitable for horizontal and slope < 5° transport of products with accumulation.

**Friction Reducing Roller Chain
PATENT PENDING**

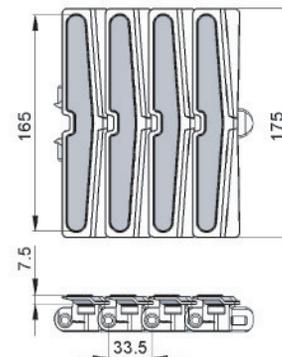
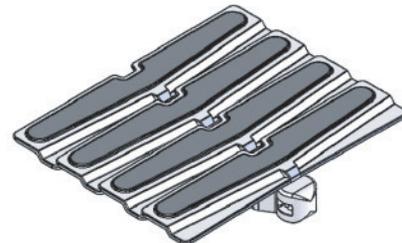
Friction Top Chain FUFT-5



UOM : 5 Meter / box

Application: Suitable for horizontal and slope < 5° transport of products with accumulation.

Roller Friction Top Chain FUFT-5R



UOM : 5 Meter / box

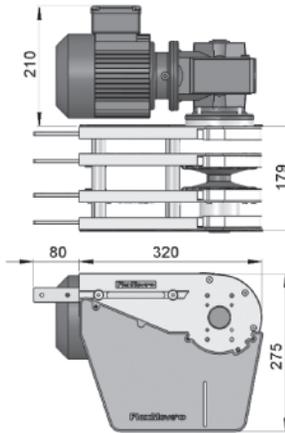
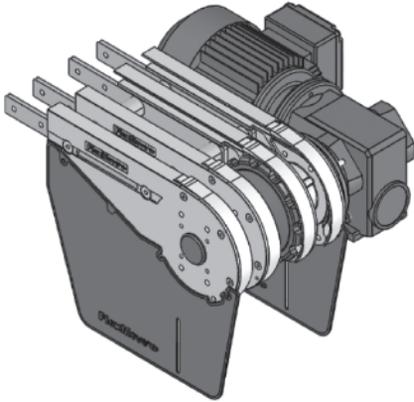
Application: Suitable for horizontal and slope < 5° transport of products with accumulation.

**Friction Reducing Roller Chain
PATENT PENDING**

FU Direct End Drive with Motor (LEFT)

FUDD-A180-0.25L, 0.37L, 0.55L

FUDD-A180-0L



Max Traction Force : 1250N

The Direct End Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FUDD-A180-0L represents direct drive without gear motor. Multi channel drives are available upon request.

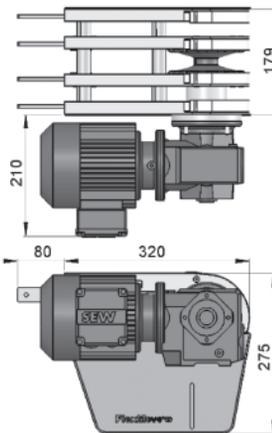
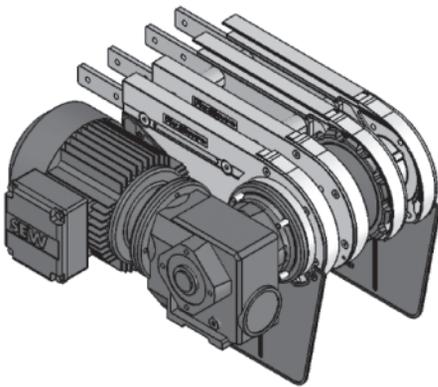
UOM: pc

Chain required 2-way: 0.8 meter
Slide rail required 2-way: 0 meter

FU Direct End Drive with Motor (RIGHT)

FUDD-A180-0.25R, 0.37R, 0.55R

FUDD-A180-0R



Max Traction Force : 1250N

The Direct End Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FUDD-A180-0R represents direct drive without gear motor. Multi channel drives are available upon request.

UOM: pc

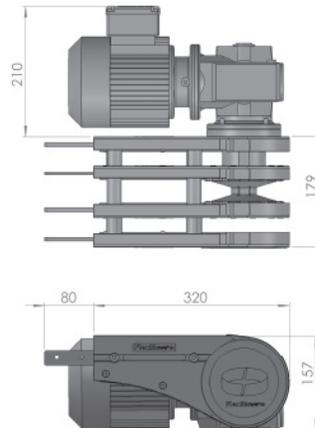
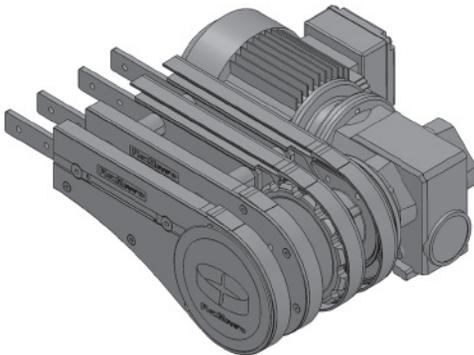
Chain required 2-way : 0.8 meter
Slide rail required 2-way: 0 meter

FU Direct End Drive unit with Motor GP (LEFT)

FUDD-A180GP-0.25L, 0.37L, 0.55L

FU Direct End Drive unit without Motor GP (LEFT)

FUDD-A180GP-0L



Max Traction Force : 1250N

The Direct End Drive Unit GP is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FUDD-A180GP-0L represents direct drive without gear motor.

UOM: pc

Chain required 2-way: 0.8 meter
Slide rail required 2-way: 0 meter

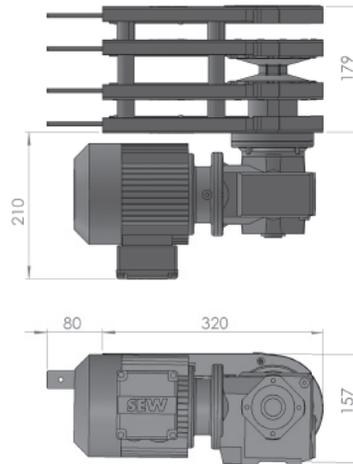
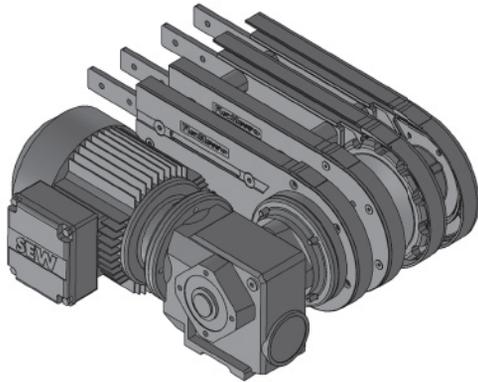
SEW gear motors are products of SEW Eurodrive

FU Direct End Drive unit with Motor GP (RIGHT)

FUDD-A180GP-0.25R, 0.37R, 0.55R

FU Direct End Drive unit without Motor GP (RIGHT)

FUDD-A180GP-0R



Max Traction Force : 1250N

The Direct End Drive Unit GP is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FUDD-A180GP-0R represents direct drive without gear motor.

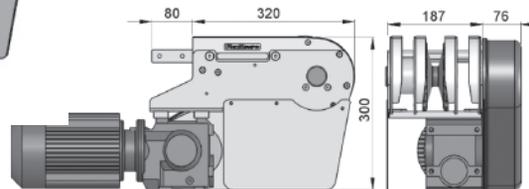
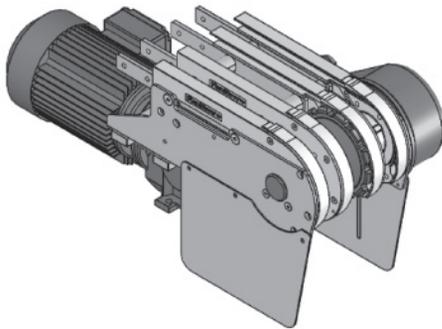
UOM: pc

Chain required 2-way : 0.8 meter
Slide rail required 2-way: 0 meter

FU Suspended Drive with Motor (LEFT)

FUSD-A180-0.25L, 0.37L, 0.55L

FUSD-A180-0L



Max Traction Force : 1250N

The Direct End Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FUSD-A180-0L represents direct drive without gear motor. Multi channel drives are available upon request.

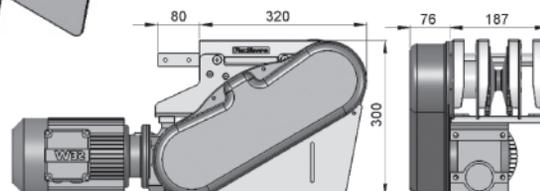
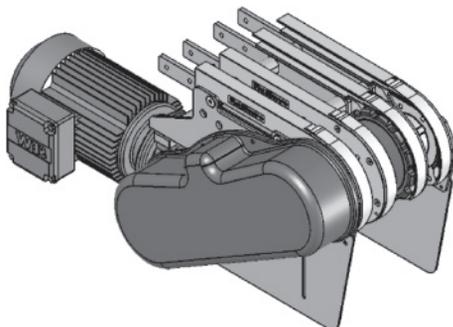
UOM: pc

Chain required 2-way: 0.8 meter
Slide rail required 2-way: 0 meter

FU Suspended Drive with Motor (RIGHT)

FUSD-A180-0.25R, 0.37R, 0.55R

FUSD-A180-0R



Max Traction Force : 1250N

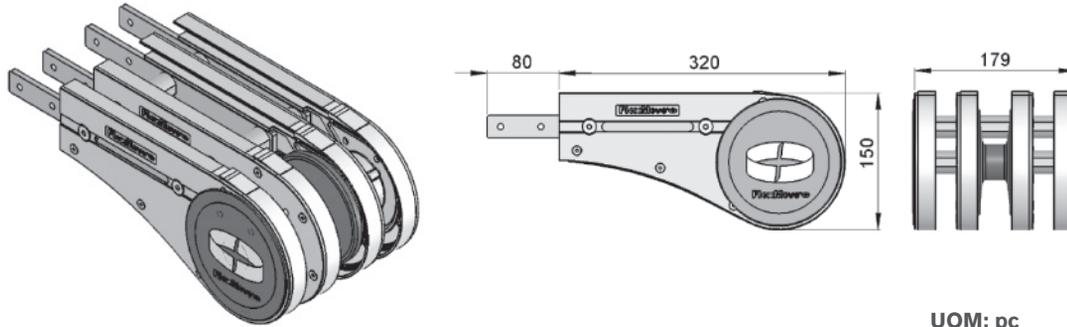
The Direct End Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FUSD-A180-0R represents direct drive without gear motor. Multi channel drives are available upon request.

UOM: pc

Chain required 2-way : 0.8 meter
Slide rail required 2-way: 0 meter

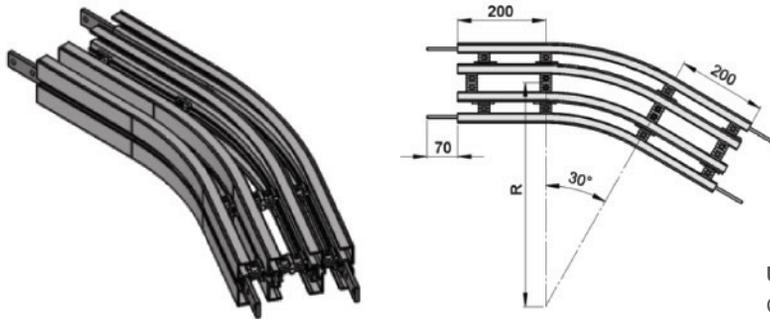
SEW gear motors are products of SEW Eurodrive

FU Idler End 180 FUIE-A180



UOM: pc
 Chain required 2-way: 0.8 meter
 Slide rail required 2-way: 0.5 meter

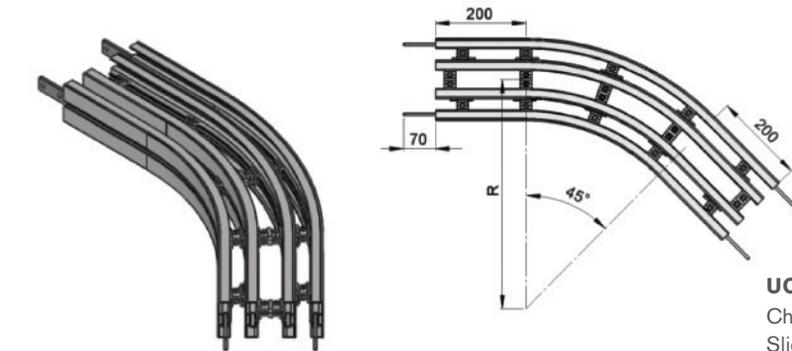
FU Horizontal Plain Bend 30°



Horizontal plain bend, 30° ± 1°
 R = 500 ± 10mm **FUHB-30R500**
 R = 700 ± 10mm **FUHB-30R700**
 R = 1000 ± 10mm **FUHB-30R1000**

UOM : pc
 Chain required 2-way (500, 700, 1000): 1.3, 1.5, 1.8 meter
 Slide rail required 2-way (500, 700, 1000): 4.0, 4.6, 5.5 meter

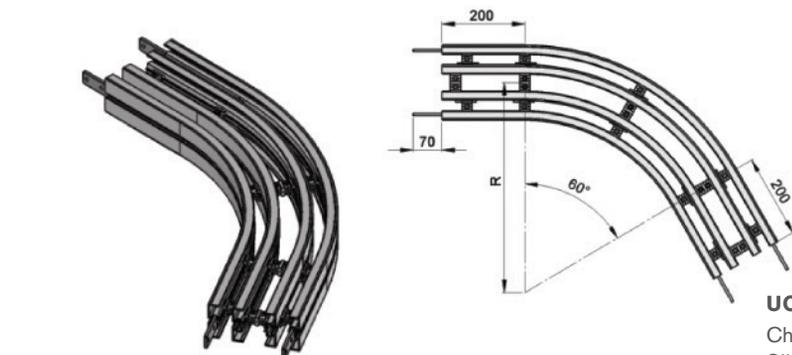
FU Horizontal Plain Bend 45°



Horizontal plain bend, 45° ± 1°
 R = 500 ± 10mm **FUHB-45R500**
 R = 700 ± 10mm **FUHB-45R700**
 R = 1000 ± 10mm **FUHB-45R1000**

UOM : pc
 Chain required 2-way (500, 700, 1000): 1.6, 1.9, 2.4 meter
 Slide rail required 2-way (500, 700, 1000): 4.8, 5.7, 7.1 meter

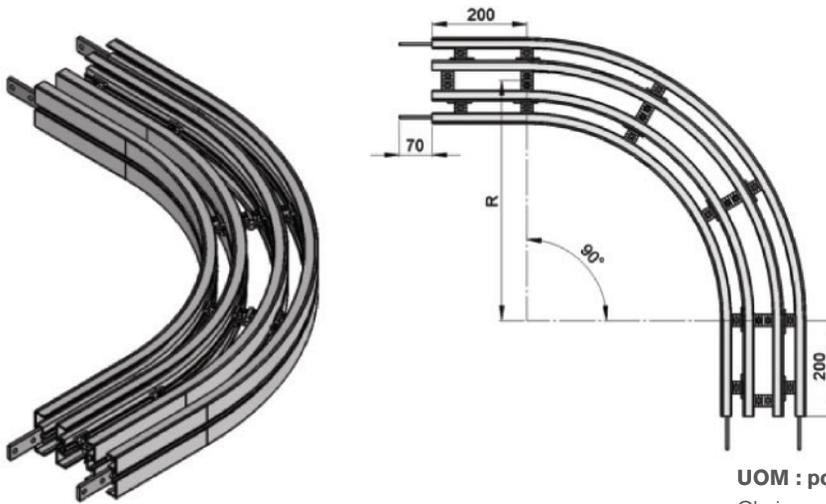
FU Horizontal Plain Bend 60°



Horizontal plain bend, 60° ± 1°
 R = 500 ± 10mm **FUHB-60R500**
 R = 700 ± 10mm **FUHB-60R700**
 R = 1000 ± 10mm **FUHB-60R1000**

UOM : pc
 Chain required 2-way (500, 700, 1000): 1.8, 2.3, 2.9 meter
 Slide rail required 2-way (500, 700, 1000): 5.5, 6.8, 8.7 meter

FU Horizontal Plain Bend 90°



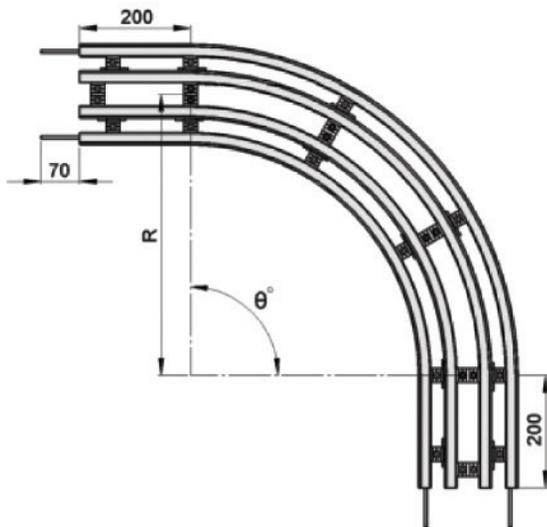
Horizontal plain bend, 90° ± 1°

- R = 500 ± 10mm **FUHB-90R500**
- R = 700 ± 10mm **FUHB-90R700**
- R = 1000 ± 10mm **FUHB-90R1000**

UOM : pc

Chain required 2-way (500, 700, 1000): 2.4, 3.0, 3.9 meter
 Slide rail required 2-way (500, 700, 1000): 7.1, 9.0, 11.8 meter

FU Horizontal Plain Bend 5° - 180°



Example for FU Horizontal Plain Bend Ordering

Horizontal plain bend, θ° ± 1°

- R = 500 ± 10mm **FUHB - θ°R500**
- R = 700 ± 10mm **FUHB - θ°R700**
- R = 1000 ± 10mm **FUHB - θ°R1000**

If an angle of 120° is needed for radius R500 horizontal plain bend, so the ordering part number is

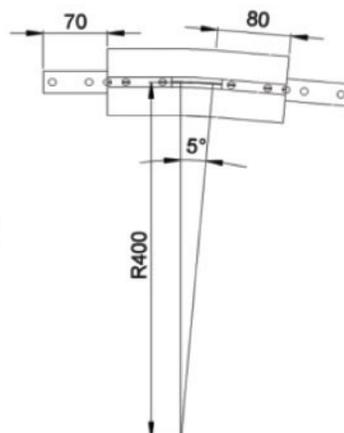
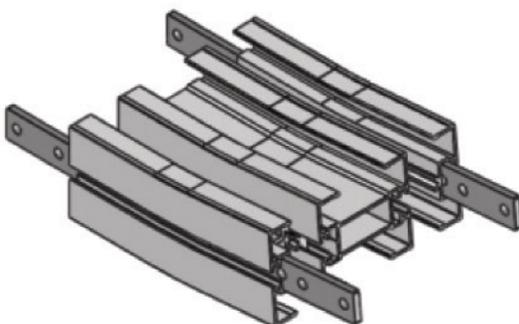
FUHB-120R500

UOM : pc

Chain required 2-way (500, 700, 1000) : meter (variable to angle)
 Slide rail required 2-way (500, 700, 1000): meter (variable to angle)

FU Vertical Bend 5°

FUVB-5R400

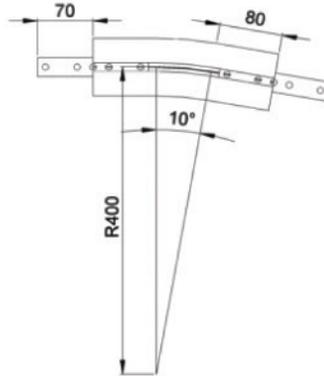
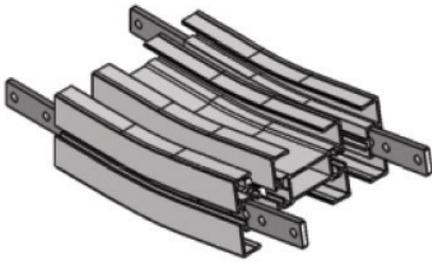


UOM: pc

Chain required 2-way: 0.4 meter
 Slide rail required 2-way: 1.2 meter

FU Vertical Bend 10°

FUVB-10R400

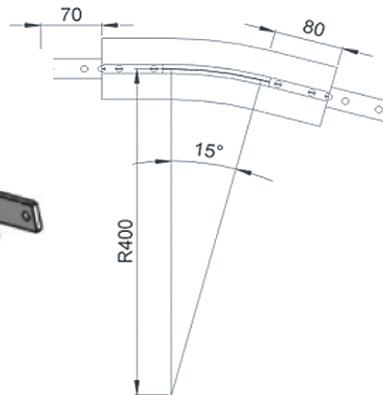
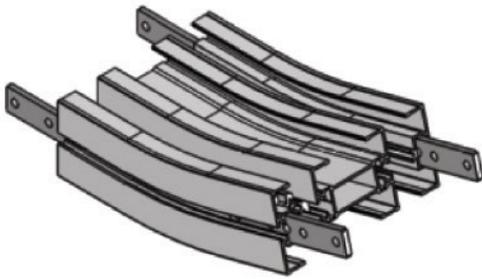


UOM: pc

Chain required 2-way: 0.5 meter
Slide rail required 2-way: 1.4 meter

FU Vertical Bend 15°

FUVB-15R400

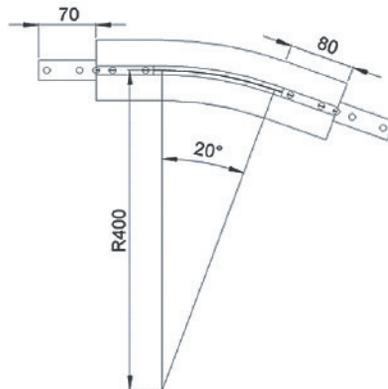
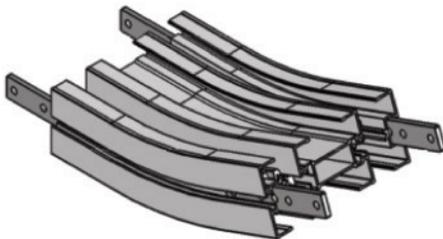


UOM: pc

Chain required 2-way: 0.5 meter
Slide rail required 2-way: 1.6 meter

FU Vertical Bend 20°

FUVB-20R400

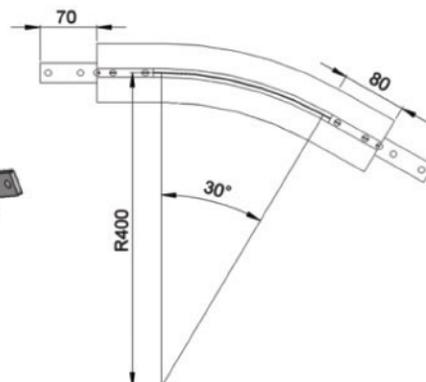
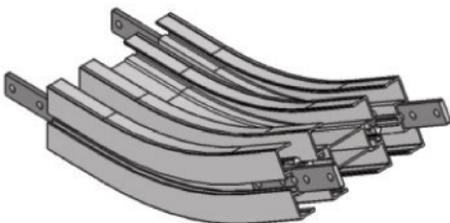


UOM: pc

Chain required 2-way: 0.6 meter
Slide rail required 2-way: 1.8 meter

FU Vertical Bend 30°

FUVB-30R400

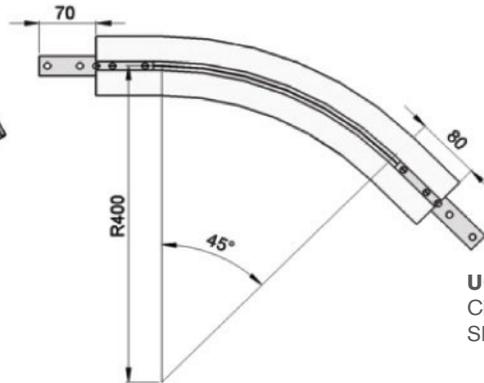
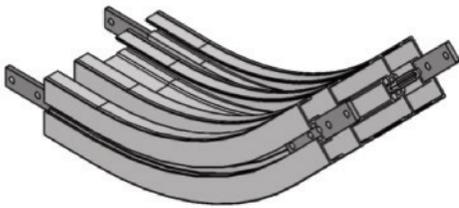


UOM: pc

Chain required 2-way: 0.7 meter
Slide rail required 2-way: 2.2 meter

FU Vertical Bend 45°

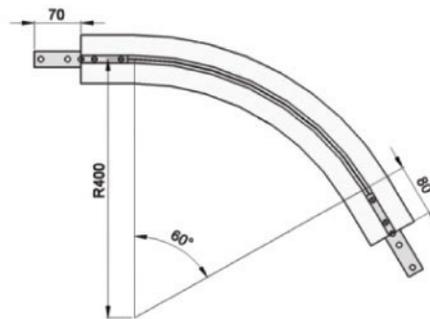
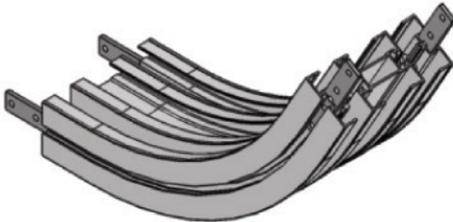
FUVB-45R400



UOM: pc
 Chain required 2-way: 0.9 meter
 Slide rail required 2-way: 2.8 meter

FU Vertical Bend 60°

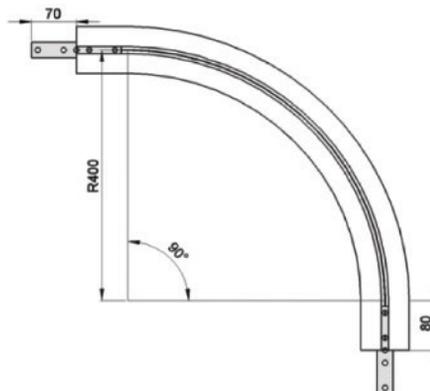
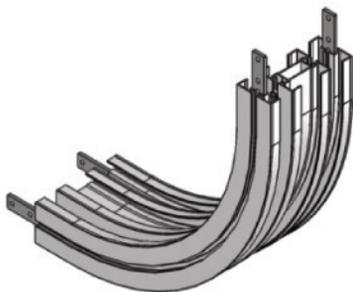
FUVB-60R400



UOM: pc
 Chain required 2-way: 1.2 meter
 Slide rail required 2-way: 3.5 meter

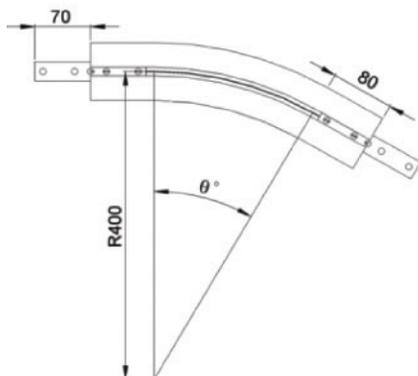
FU Vertical Bend 90°

FUVB-90R400



UOM: pc
 Chain required 2-way: 1.6 meter
 Slide rail required 2-way: 4.7 meter

FU Vertical Bend 5°-90°



Example for FU Vertical Bend Ordering

- Vertical bend, $\varnothing^\circ \pm 1^\circ$
- FUVB- \varnothing° R400

If an angle of 65° is needed for vertical bend, so the ordering part number is

FUVB-65R400

*The outer bend is assembled using connecting strip (FACS-25x140A).
 Angle of "0°" must be indicated when ordering.*

Variety of chain type suitable for wide range of applications either horizontal or vertically product transportation. The maximum product width to be conveyed can be referred to guide rail assembly pages.

FV Series Characteristic

Beam Width: 260mm

Product Width: Refer to Guide Rail Assembly

Accessories Needed

Slide Rail Required: FASR-25 , FASR-25U , FASR-25X

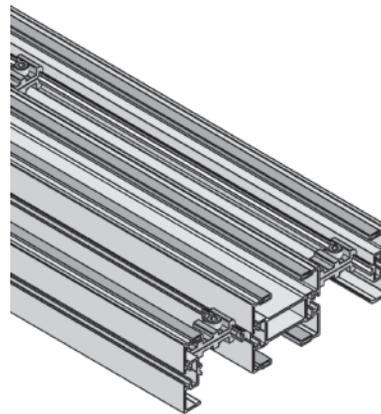
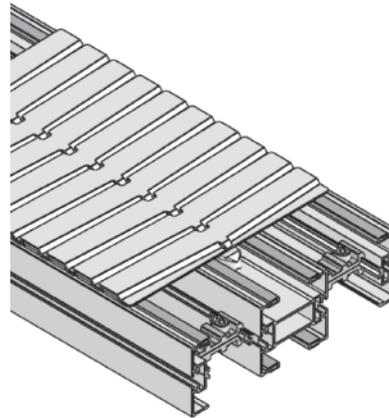
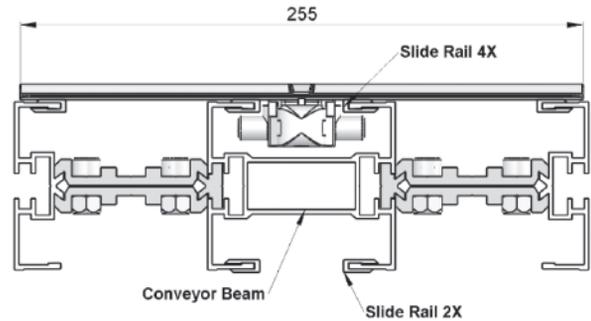
Slide Rail Colour: White Or Natural Colour

Slide Rail Material: HDPE , UHMW OR SPECIAL PE

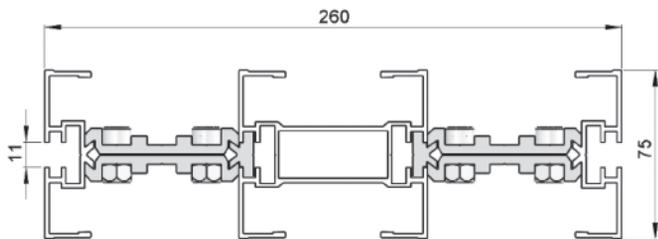
Slide Rail Rivet & Screw: FASLR-4X6 or FASLS-M5

Connecting strip is used to connect 2 beams.

Connecting Strip: FACS-25x140A

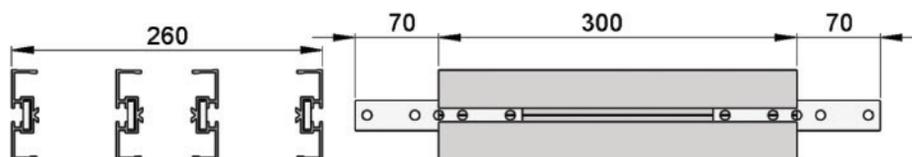


Conveyor Beam **FVCB-3**



UOM : 3 Meter / Length

Chain Connecting Module **FVCC-300**



Beam section for chain installation.

UOM : pc

Chain Common Date

Packaging: 5m per box

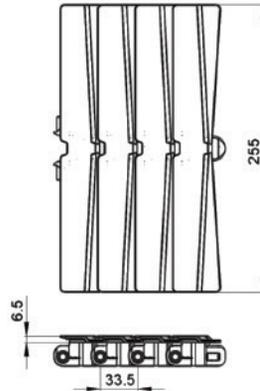
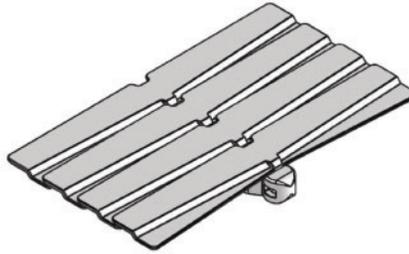
Pitch: 33.5mm

Width: 255mm

Tensile Strength at 20°C: 6000N

Colour: White

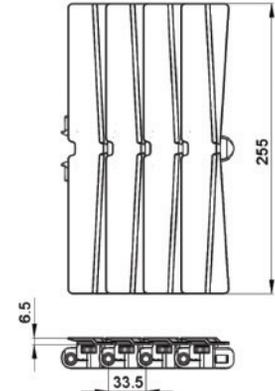
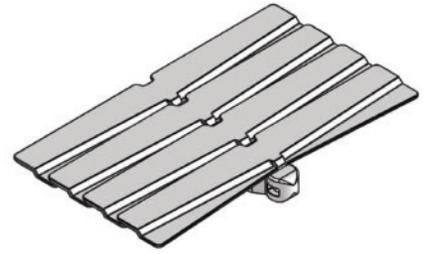
Plain Chain FVPC-5



UOM : 5 Meter / box

Application: Suitable for horizontal and slope < 5° transport of products with accumulation.

Roller Plain Chain FVPC-5R



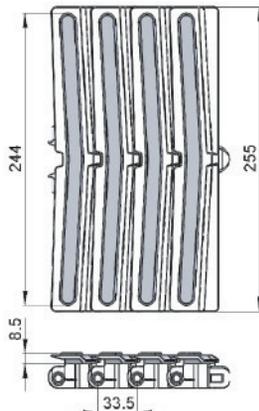
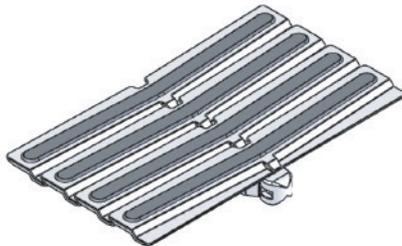
UOM : 5 Meter / box

Application: Suitable for horizontal and slope < 5° transport of products with accumulation.

**Friction Reducing Roller Chain
PATENT PENDING**

**Friction Reducing Roller Chain
PATENT PENDING**

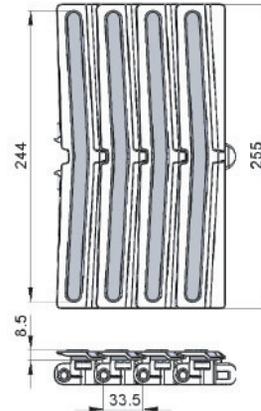
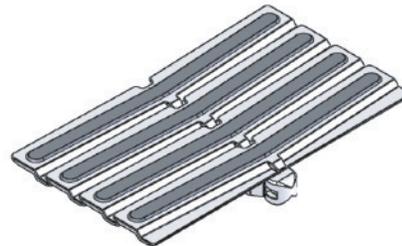
Friction Top Chain FVFT-5



UOM : 5 Meter / box

Application: Suitable for horizontal and slope < 5° transport of products with accumulation.

Roller Friction Top Chain FVFT-5R



UOM : 5 Meter / box

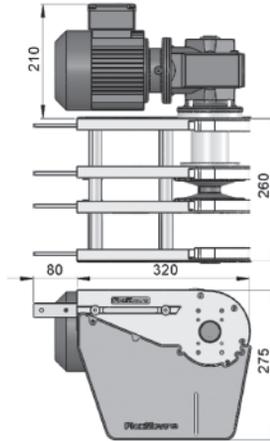
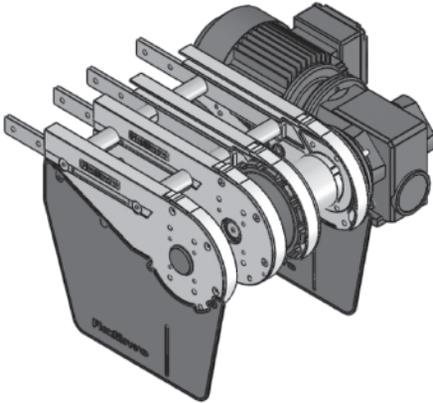
Application: Suitable for horizontal and slope < 5° transport of products with accumulation.

**Friction Reducing Roller Chain
PATENT PENDING**

FV Direct End Drive with Motor (LEFT)

FVDD-A260-0.25L, 0.37L, 0.55L

FVDD-A260-0L



The Direct End Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FVDD-A260-0L represents direct drive without gear motor. Multi channel drives are available upon request.

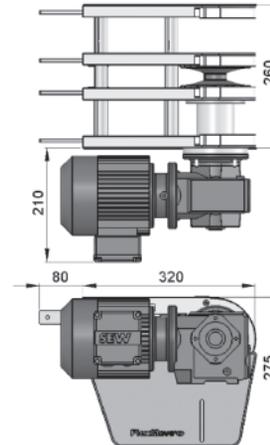
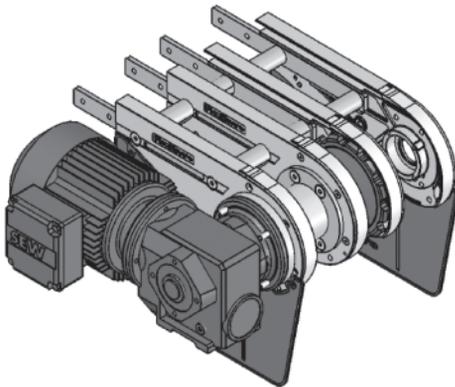
UOM: pc

Chain required 2-way : 0.8 meter
Slide rail required 2-way: 0 meter

FV Direct End Drive with Motor (RIGHT)

FVDD-A260-0.25R, 0.37R, 0.55R

FVDD-A260-0R



Max Traction Force : 1250N

The Direct End Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FVDD-A260-0R represents direct drive without gear motor. Multi channel drives are available upon request.

UOM: pc

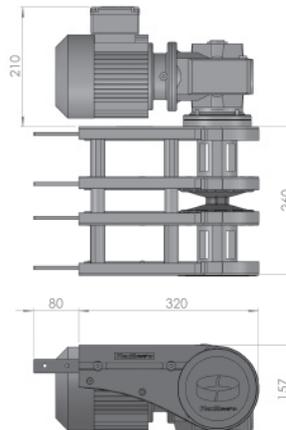
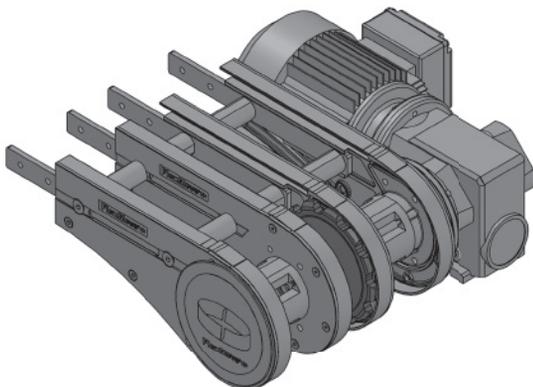
Chain required 2-way : 0.8 meter
Slide rail required 2-way: 0 meter

FV Direct End Drive unit with Motor GP (LEFT)

FVDD-A260GP-0.25L, 0.37L, 0.55L

FV Direct End Drive unit without Motor GP (LEFT)

FVDD-A260GP-0L



Max Traction Force : 1250N

The Direct End Drive Unit GP is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FVDD-A260GP-0L represents direct drive without gear motor.

UOM: pc

Chain required 2-way : 0.8 meter
Slide rail required 2-way: 0 meter

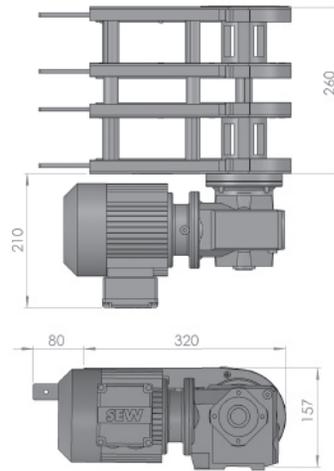
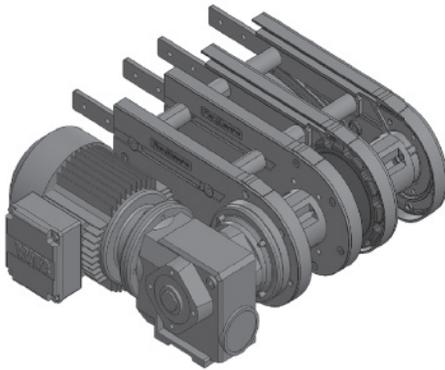
SEW gear motors are products of SEW Eurodrive

FV Direct End Drive unit with Motor GP (RIGHT)

FVDD-A260GP-0.25R, 0.37R, 0.55R

FV Direct End Drive unit without Motor GP (RIGHT)

FVDD-A260GP-0R



Max Traction Force : 1250N

The Direct End Drive Unit GP is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FVDD-A260GP-0R represents direct drive without gear motor.

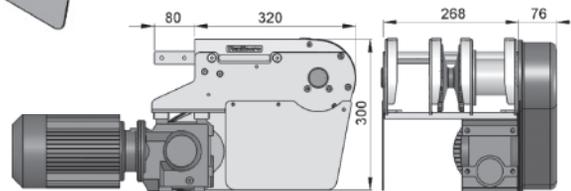
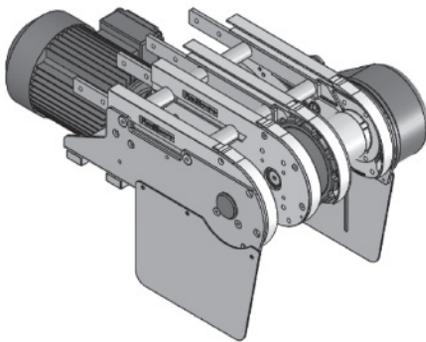
UOM: pc

Chain required 2-way : 0.8 meter
Slide rail required 2-way: 0 meter

FV Suspended End Drive with Motor (LEFT)

FVSD-A260-0.25L, 0.37L, 0.55L

FVSD-A260-0L



Max Traction Force : 1250N

The Direct End Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FVSD-A260-0L represents direct drive without gear motor. Multi channel drives are available upon request.

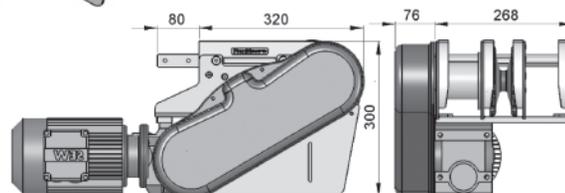
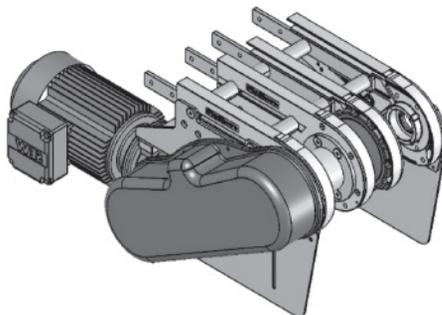
UOM: pc

Chain required 2-way : 0.8 meter
Slide rail required 2-way: 0 meter

FV Suspended End Drive with Motor (RIGHT)

FVSD-A260-0.25R, 0.37R, 0.55R

FVSD-A260-0R



Max Traction Force : 1250N

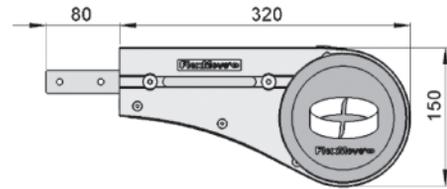
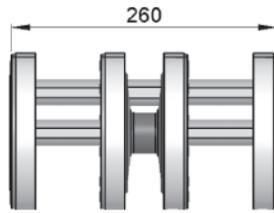
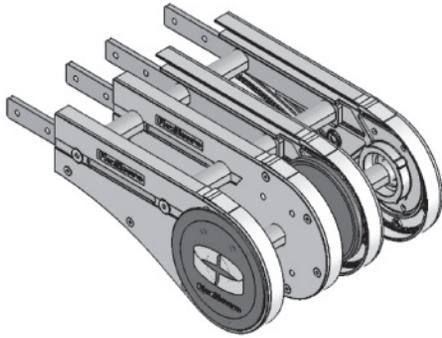
The Direct End Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FVSD-A260-0R represents direct drive without gear motor. Multi channel drives are available upon request.

UOM: pc

Chain required 2-way : 0.8 meter
Slide rail required 2-way: 0 meter

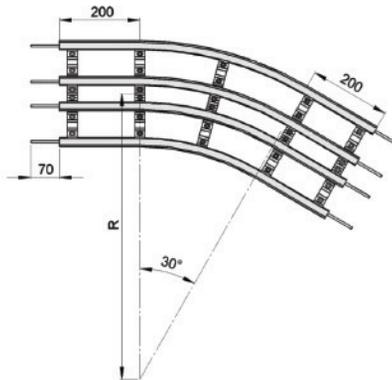
SEW gear motors are products of SEW Eurodrive

FV Idler End 260 FVIE-A260



UOM: pc
 Chain required 2-way : 0.8 meter
 Slide rail required 2-way: 0.5 meter

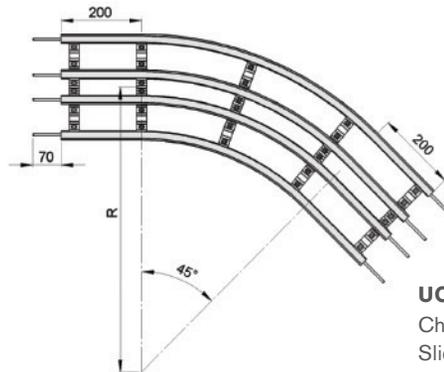
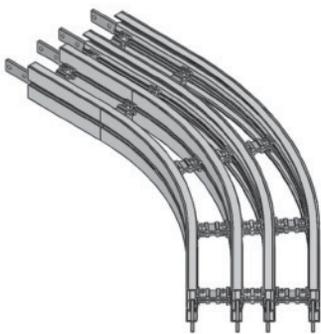
FV Horizontal Plain Bend 30°



Horizontal plain bend, 30° ± 1°
 R = 700 ± 10mm **FVHB-30R700**
 R = 1000 ± 10mm **FVHB-30R1000**

UOM : pc
 Chain required 2-way (700, 1000): 1.5, 1.8 meter
 Slide rail required 2-way (700, 1000): 4.6, 5.5 meter

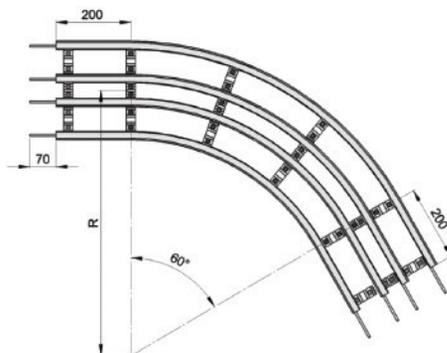
FV Horizontal Plain Bend 45°



Horizontal plain bend, 45° ± 1°
 R = 700 ± 10mm **FVHB-45R700**
 R = 1000 ± 10mm **FVHB-45R1000**

UOM : pc
 Chain required 2-way (700, 1000): 1.9, 2.4 meter
 Slide rail required 2-way (700, 1000): 5.7, 7.1 meter

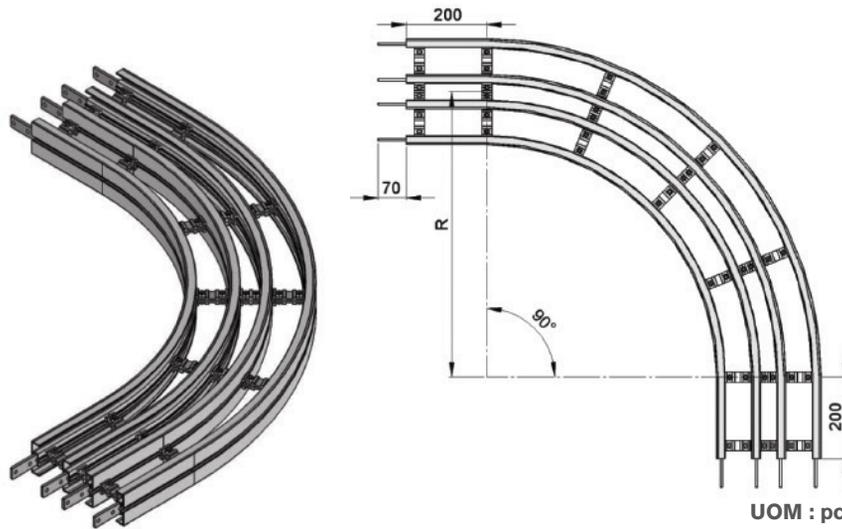
FV Horizontal Plain Bend 60°



Horizontal plain bend, 60° ± 1°
 R = 700 ± 10mm **FVHB-60R700**
 R = 1000 ± 10mm **FVHB-60R1000**

UOM : pc
 Chain required 2-way (700, 1000): 2.3, 2.9 meter
 Slide rail required 2-way (700, 1000): 6.8, 8.7 meter

FV Horizontal Plain Bend 90°



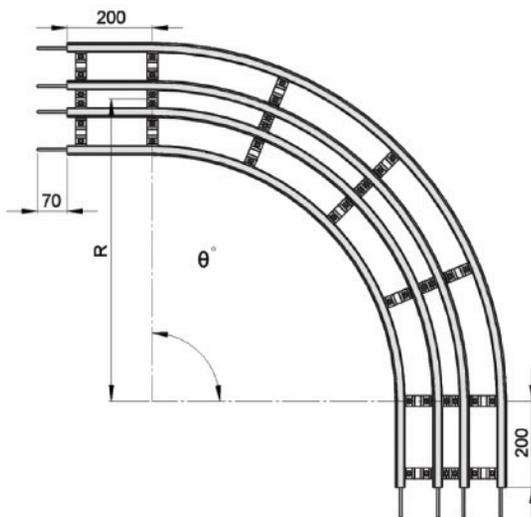
Horizontal plain bend, 90° ± 1°

- R = 700 ± 10mm **FVHB-90R700**
- R = 1000 ± 10mm **FVHB-90R1000**

UOM : pc

Chain required 2-way (700, 1000): 3.0, 3.9 meter
 Slide rail required 2-way (700, 1000): 9.0, 11.8 meter

FV Horizontal Plain Bend 5° - 180°



Example for FV Horizontal Plain Bend Ordering

Horizontal plain bend, θ° ± 1°

- R = 700 ± 10mm **FVHB - θ°R700**
- R = 1000 ± 10mm **FVHB - θ°R1000**

If an angle of 120° is needed for radius R700 horizontal plain bend, so the ordering part number is

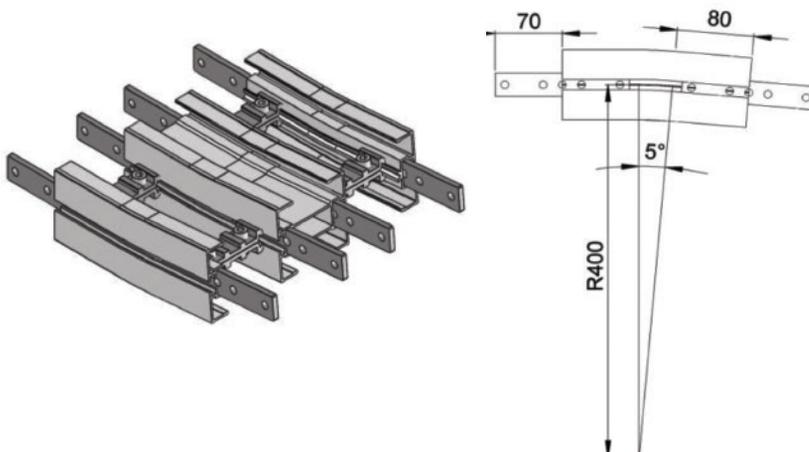
FVHB -120R700

UOM : pc

Chain required 2-way (700, 1000): meter (variable to angle)
 Slide rail required 2-way (700, 1000): meter (variable to angle)

FV Vertical Bend 5°

FVVB-5R400

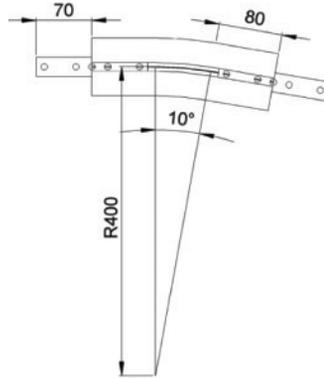
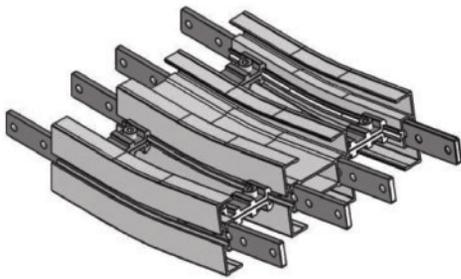


UOM: pc

Chain required 2-way: 0.4 meter
 Slide rail required 2-way: 1.2 meter

FV Vertical Bend 10°

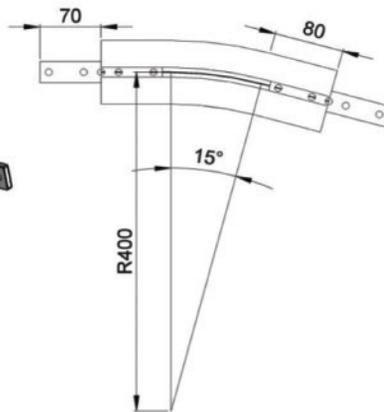
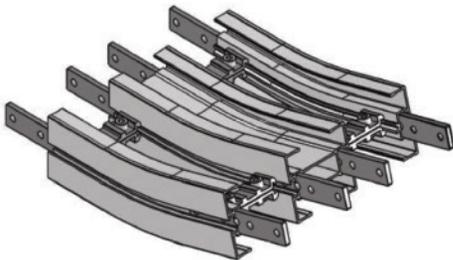
FVVB-10R400



UOM: pc
 Chain required 2-way: 0.5 meter
 Slide rail required 2-way: 1.4 meter

FV Vertical Bend 15°

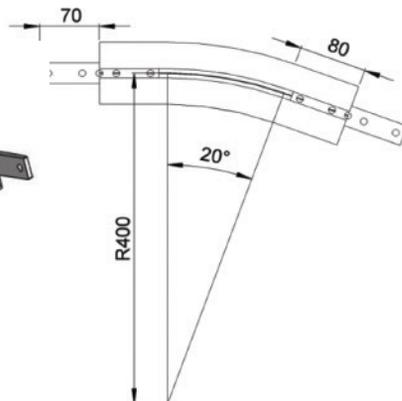
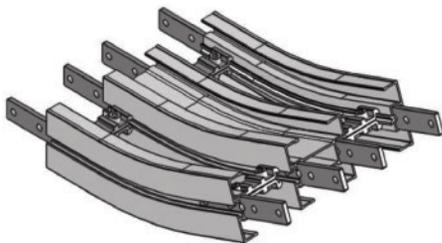
FVVB-15R400



UOM: pc
 Chain required 2-way: 0.5 meter
 Slide rail required 2-way: 1.6 meter

FV Vertical Bend 20°

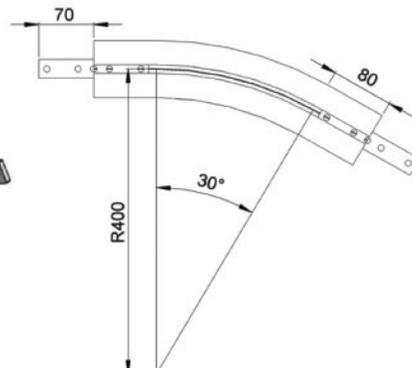
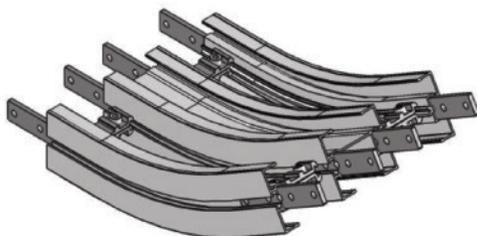
FVVB-20R400



UOM: pc
 Chain required 2-way: 0.6 meter
 Slide rail required 2-way: 1.8 meter

FV Vertical Bend 30°

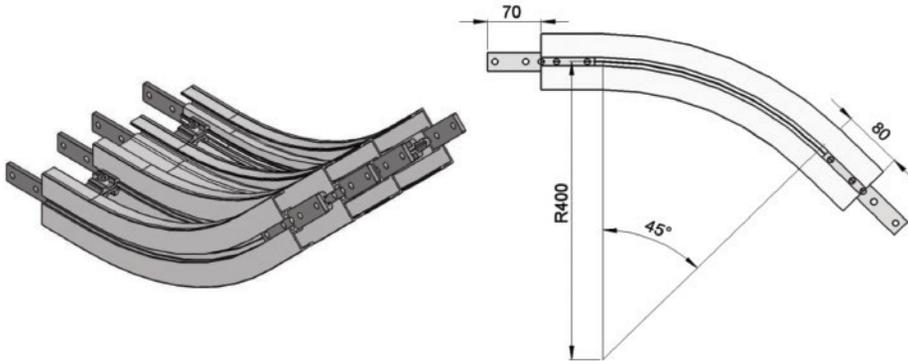
FVVB-30R400



UOM: pc
 Chain required 2-way: 0.7 meter
 Slide rail required 2-way: 2.2 meter

FV Vertical Bend 45°

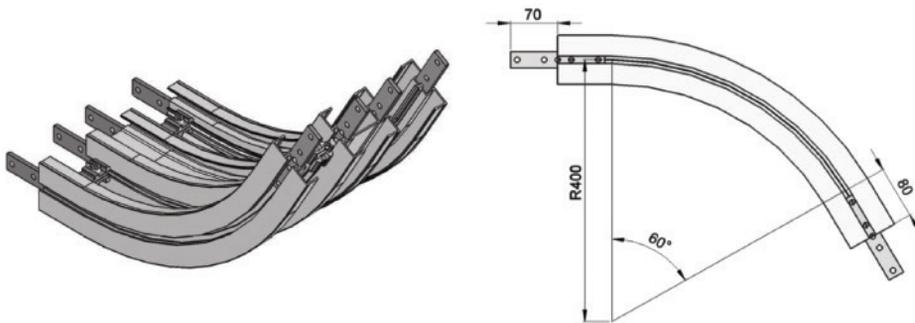
FVVB-45R400



UOM: pc
 Chain required 2-way: 0.9 meter
 Slide rail required 2-way: 2.8 meter

FV Vertical Bend 60°

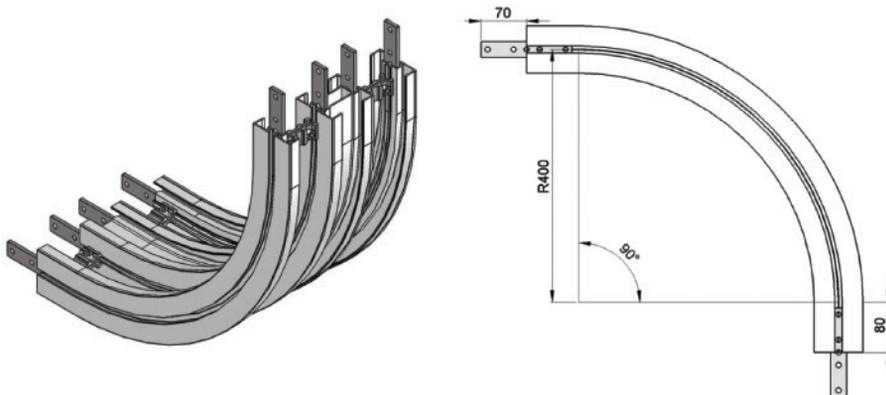
FVVB-60R400



UOM: pc
 Chain required 2-way: 1.2 meter
 Slide rail required 2-way: 3.5 meter

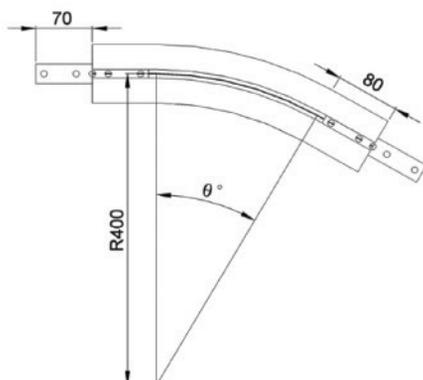
FV Vertical Bend 90°

FVVB-90R400



UOM: pc
 Chain required 2-way: 1.6 meter
 Slide rail required 2-way: 4.7 meter

FV Vertical Bend 5°-90°



Example for FV Vertical Bend Ordering

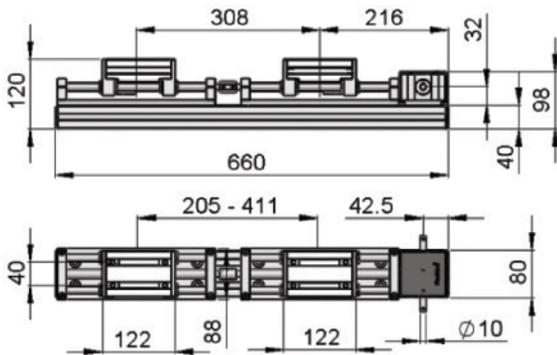
- Vertical bend, $\theta^\circ \pm 1^\circ$
- FVVB- θ° R400

If an angle of 65° is needed for vertical bend, so the ordering part number is

FVVB-65R400

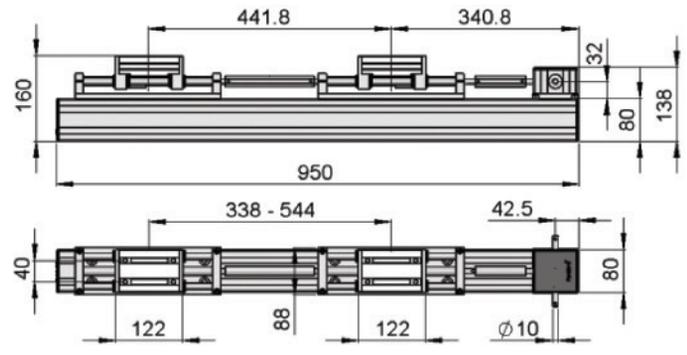
*The outer bend is assembled using connecting strip (FACS-25x140A).
 Angle of "0°" must be indicated when ordering.*

FZWA-660A Width Adjustment Actuator 660mm



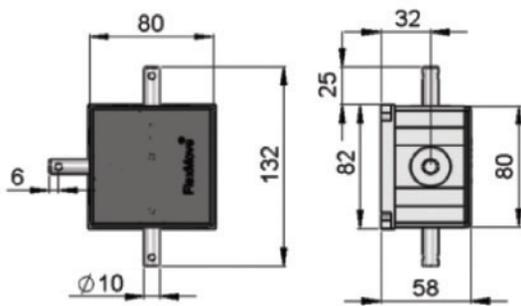
UOM : Unit

FZWA-950A Width Adjustment Actuator 950mm



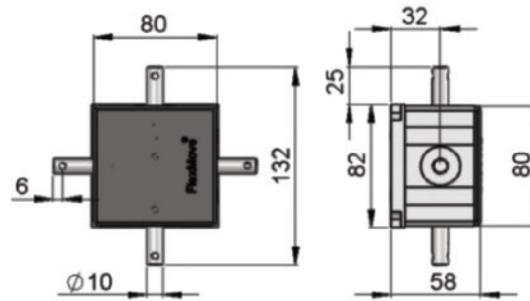
UOM : Unit

FZGB-903 Angle Gear Unit-3 direction



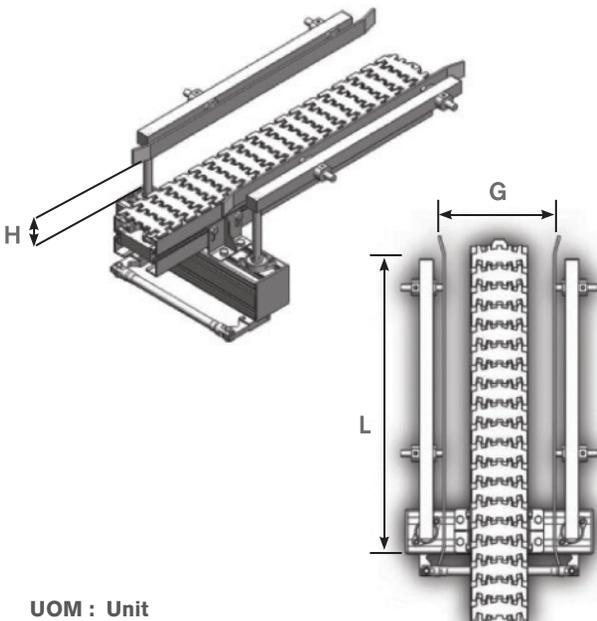
UOM : Unit

FZGB-904 Angle Gear Unit - 4 direction



UOM : Unit

Centering Device FZCD - L x H x G



UOM : Unit

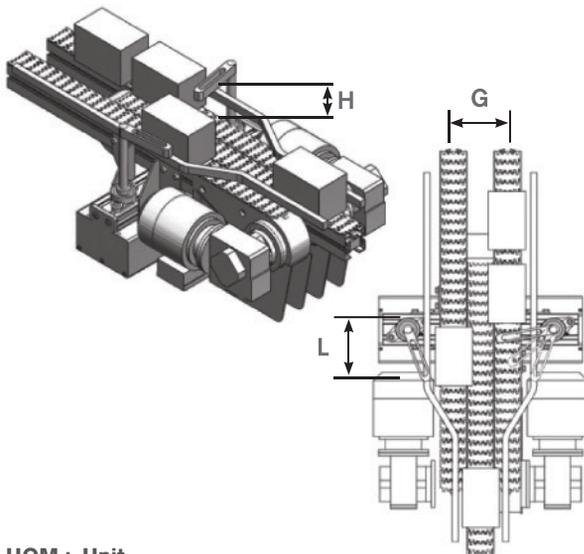
- Application:** Positioning of products at center of conveyor
- Standard Arm Length (L):** 100mm, 150mm, 200mm, 250mm
- Standard Arm Height (H):** 50mm, 100mm, 150mm
- Standard Arm Gap (G):** 140mm (FS), 160mm (FM), 180mm (FC), 225mm (FL), 255mm (FU), 374mm (FW)

Applicable to all FlexMove chain series.

Please specify :

- 1) Conveyor Series
- 2) Product Dimension (L x W x H) during order.

Parallel Traffic Cop FZPTC – L x H x G



Application: Product flow control / merging.

Standard Arm Length (L): 50 mm, 150 mm, 200 mm, 250 mm, 300 mm

Standard Arm Height (H): 50 mm, 100 mm, 150 mm

Standard Arm Gap (G): 360 mm (FS), 420 mm (FM), 480 mm (FC), 615 mm (FL), 705 mm (FU), 1065 mm (FW)

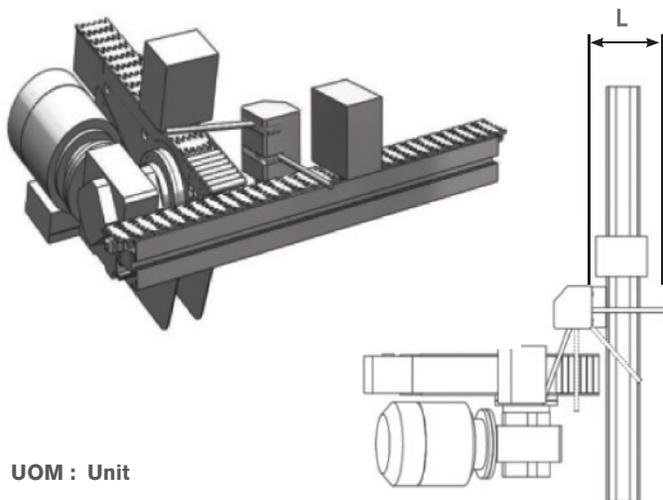
Applicable to all FlexMove chain series.

Please specify :

- 1) Conveyor Series
- 2) Product Dimension (L x W x H) during order.

UOM : Unit

Angle Traffic Cop FZATC – L x A



Application: Product flow control / merging.

Standard Arm Length (L): 100 mm, 150 mm, 200 mm, 250 mm

Standard Arm Angle (A): 45°, 90°

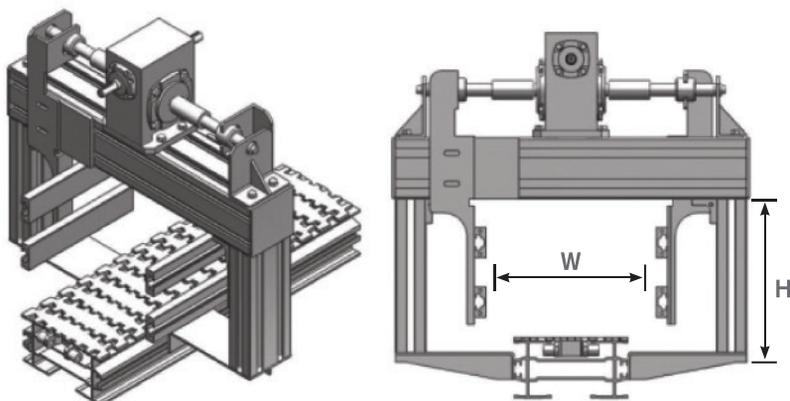
Applicable to all FlexMove chain series.

Please specify :

- 1) Conveyor Series
- 2) Product Dimension (L x W x H)
- 3) Diverting Angle during order.

UOM : Unit

Adjustment Side Guide FZASG – H x W



Application: Manual adjustable guide rail for multiple product size

Standard Arm Height (H): 100 mm, 150 mm, 200 mm, 250 mm

Adjustable Width (W): 65 mm, 85 mm, 105 mm, 150 mm, 225 mm, 300 mm

Applicable to all FlexMove chain series.

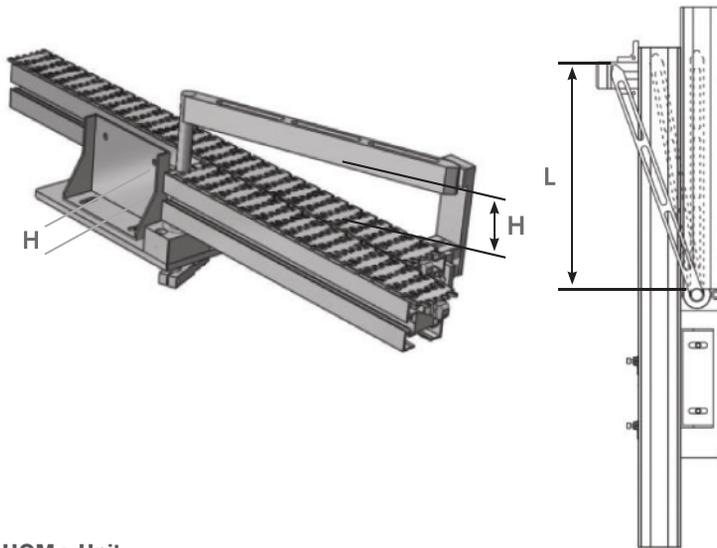
Please specify :

- 1) Conveyor Series
- 2) Product Dimension (L x W x H)

UOM : Unit

Auto Diverter

FZAD – L x H x A



Application: Pneumatic-controlled automatic diversion of products from one track to another

Standard Arm Length (L): 300 mm - 700 mm

Standard Arm Height (H): 100 mm, 150 mm, 200 mm

Standard Arm Angle (A): 5° - 60°

Applicable to all FlexMove chain series.

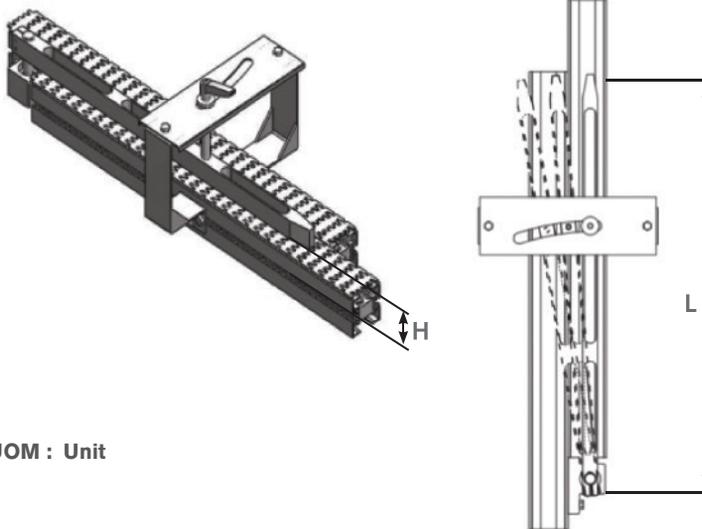
Please specify :

- 1) Conveyor Series
- 2) Product Dimension (L x W x H)
- 3) Diverting Angle during order.

UOM : Unit

Manual Diverter

FZMD – L x H x A



Application: Manually-controlled diversion of products from one track to another.

Standard Arm Length (L): 300 mm – 700 mm

Standard Arm Height (H): 100 mm, 150 mm, 200 mm, 250 mm

Standard Arm Angle (A): 5° - 60°

Applicable to all FlexMove chain series.

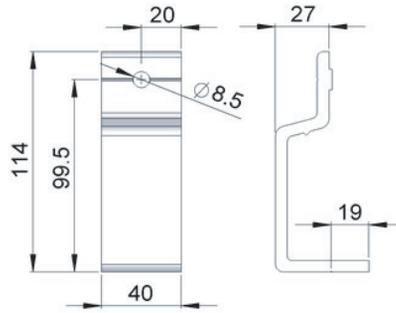
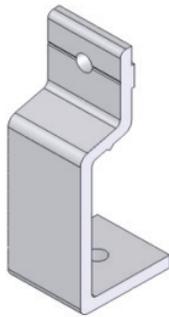
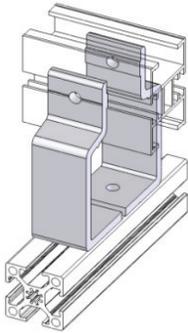
Please specify:

- 1) Conveyor Series
- 2) Product Dimension (L x W x H) during order.

UOM : Unit

FAHBS-40

Horizontal beam support bracket - Aluminum



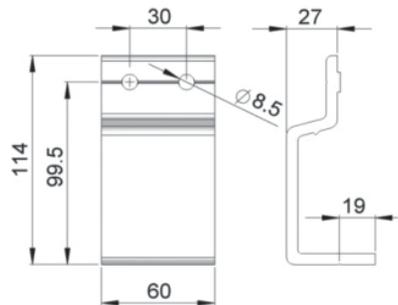
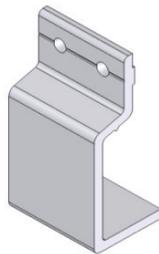
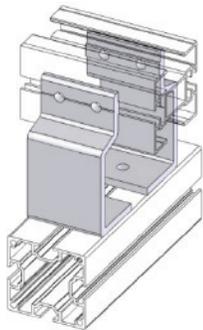
UOM : pc

For 40 mm horizontal crossing support beam

Mounting : FATB-20(1) ,
FALN-M8(1) , FAHB-M8 x16(1) ,
FASN-M8(1) , FAFW-M8 (2)

FAHBS-60

Horizontal beam support bracket - Aluminum



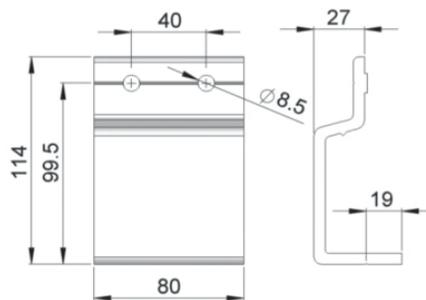
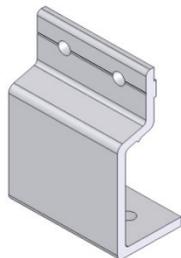
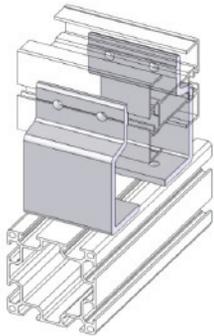
UOM : pc

For 64 mm horizontal crossing support beam

Mounting : FATB-20(2) ,
FALN-M8(2) , FAHB-M8 x16(1) ,
FASN-M8(1) , FAFW-M8 (3)

FAHBS-80

Horizontal beam support bracket - Aluminum



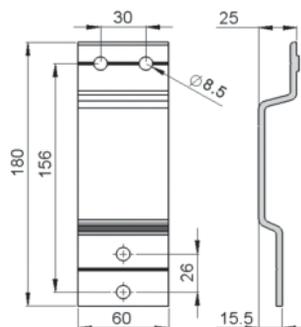
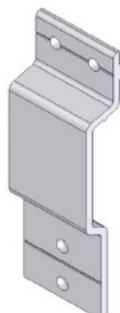
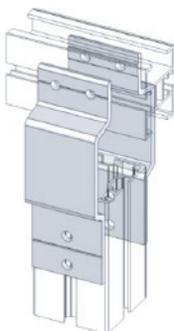
UOM : pc

For 80 mm horizontal crossing support beam

Mounting : FATB-20(2) ,
FALN-M8(2) , FAHB-M8 x16(2) ,
FASN-M8(2) , FAFW-M8 (4)

FAVBS-60K

Vertical beam support bracket - Aluminum



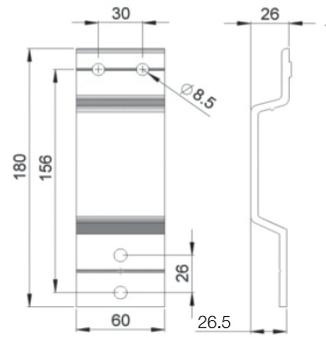
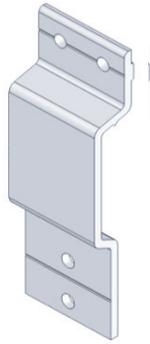
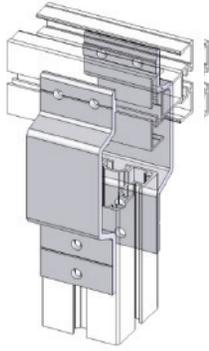
UOM : pc

For FK conveyor with 64 mm vertical support beam

Mounting : FATB-20(2) ,
FALN-M8(2) , FAHB-M8 x16(2) ,
FASN-M8(2) , FAFW-M8 (4)

FAVBS-60S

Vertical beam support bracket - Aluminum



26.5

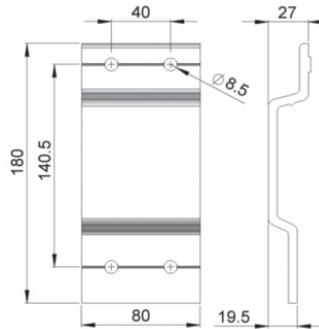
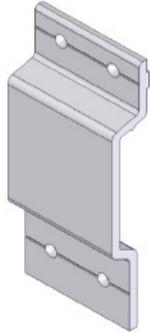
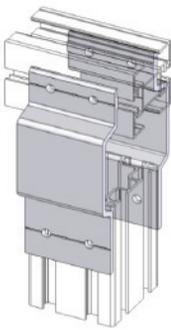
UOM : pc

For FS conveyor with 64 mm vertical beam support

Mounting : FATB-20(2) ,
FALN-M8(2) , FAHB-M8 x16(2) ,
FASN-M8(2) , FAFW-M8 (4)

FAVBS-80S

Vertical beam support bracket - Aluminum



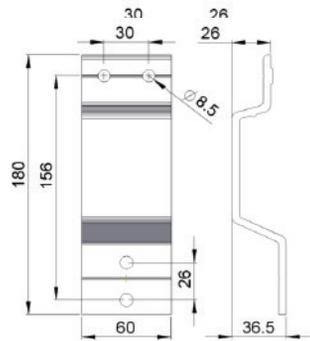
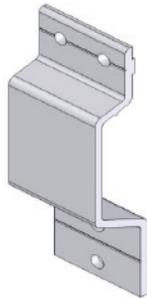
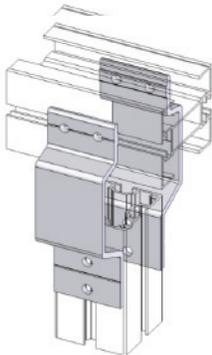
UOM : pc

For FS conveyor with 80 mm vertical beam support

Mounting : FATB-20(2) ,
FALN-M8(2) , FAHB-M8 x16(2) ,
FASN-M8(2) , FAFW-M8 (4)

FAVBS-60M

Vertical beam support bracket - Aluminum



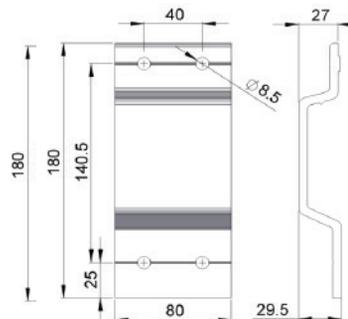
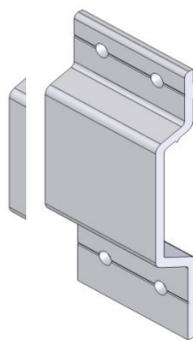
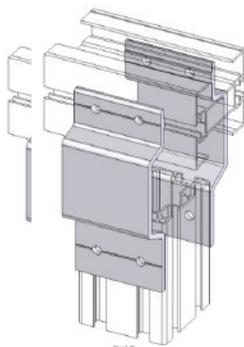
UOM : pc

For FM conveyor with 64 mm vertical support beam

Mounting : FATB-20(2) , FALN-M8(2) ,
FAHB-M8 x16(2) , FASN-M8(2) ,
FAFW-M8 (4)

FAVBS-80M

Vertical beam support bracket - Aluminum



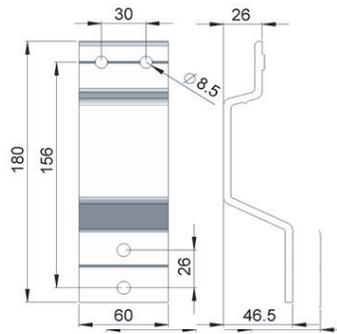
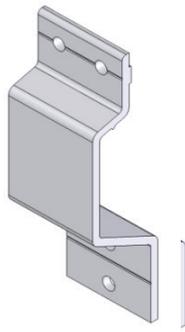
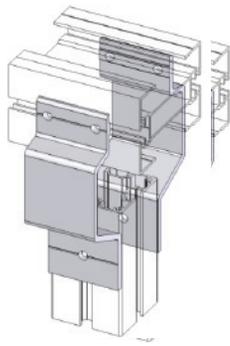
UOM : pc

For FM conveyor with 80 mm vertical beam support

Mounting : FATB-20(2) ,
FALN-M8(2) , FAHB-M8 x16(2) ,
FASN-M8(2) , FAFW-M8 (4)

FAVBS-60C

Vertical beam support bracket - Aluminum

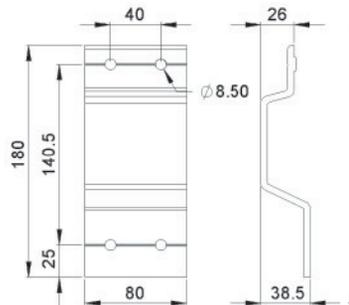
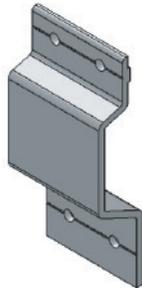
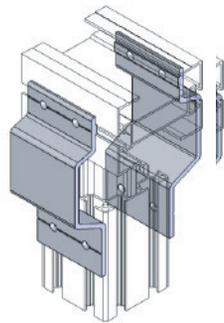


UOM : pc
For FC conveyor with 64 mm vertical beam support

Mounting : FATB-20(2) ,
FALN-M8(2) , FAHB-M8 x16(2) ,
FASN-M8(2) , FAFW-M8 (4)

FAVBS-80C

Vertical beam support bracket - Aluminum

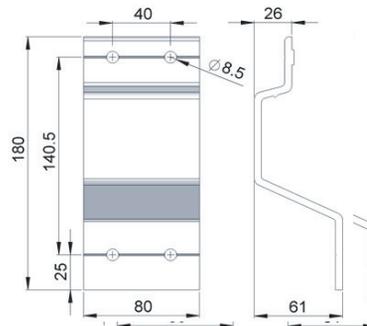
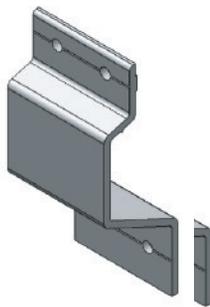
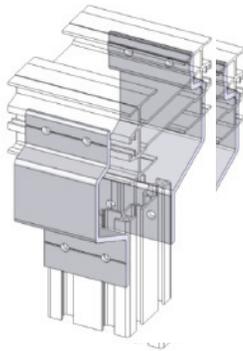


UOM : pc
For FC conveyor with 80 mm vertical beam support

Mounting : FATB-20(2) ,
FALN-M8(2) , FAHB-M8 x16(2) ,
FASN-M8(2) , FAFW-M8 (4)

FAVBS-80L

Vertical beam support bracket - Aluminum

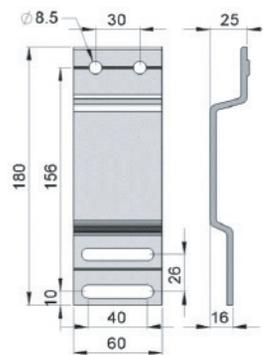
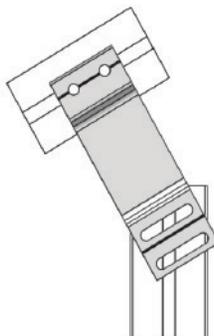


UOM : pc
For FL conveyor with 80 mm vertical beam support

Mounting : FATB-20(2) , FALN-M8(2) ,
FAHB-M8 x16(2) , FASN-M8(2) ,
FAFW-M8 (4)

FAVBS-60KV

Vertical beam support bracket with slot - Aluminum

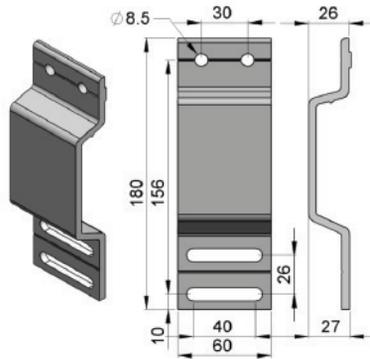
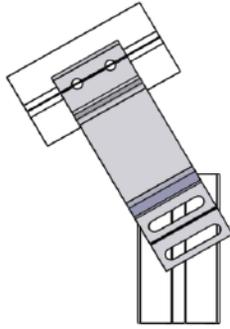


UOM : pc
For FK conveyor with 64 mm vertical support beam

Mounting : FATB-20(2) ,
FALN-M8(2) , FAHB-M8 x16(2) ,
FASN-M8(2) , FAFW-M8 (4)

FAVBS-60SV

Vertical beam support bracket with slot - Aluminum



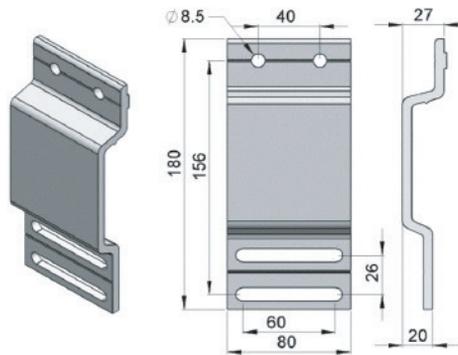
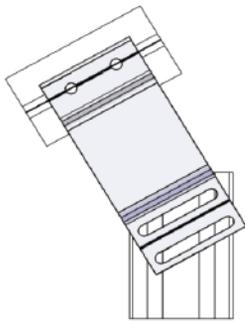
UOM : pc

For FS conveyor with 64 mm vertical beam support

Mounting : FATB-20(2),
FALN-M8(2), FAHB-M8 x16(2),
FASN-M8(2), FAFW-M8 (4)

FAVBS-80SV

Vertical beam support bracket with slot - Aluminum



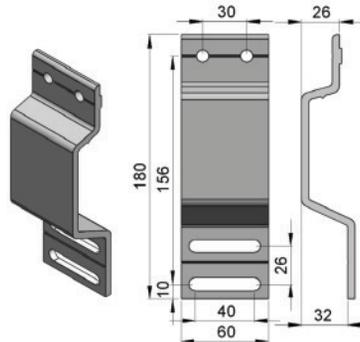
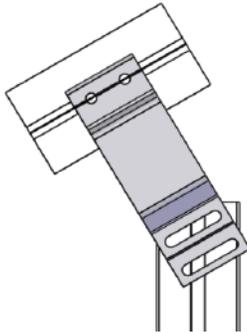
UOM : pc

For FS conveyor with 80 mm vertical beam support

Mounting : FATB-20(2),
FALN-M8(2), FAHB-M8 x16(2),
FASN-M8(2), FAFW-M8 (4)

FAVBS-60MV

Vertical beam support bracket with slot - Aluminum



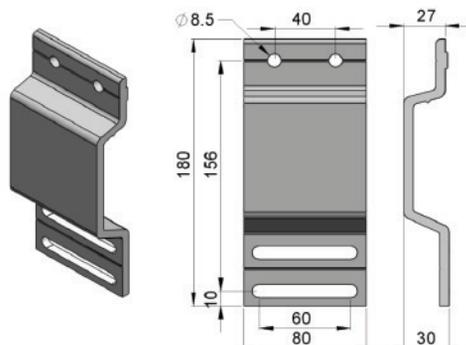
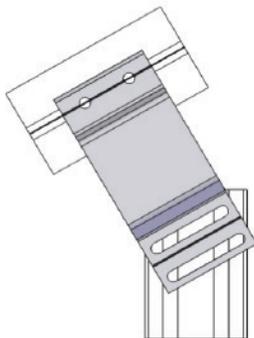
UOM : pc

For FM conveyor with 64 mm vertical support beam

Mounting : FATB-20(2), FALN-M8(2),
FAHB-M8 x16(2), FASN-M8(2),
FAFW-M8 (4)

FAVBS-80MV

Vertical beam support bracket with slot - Aluminum

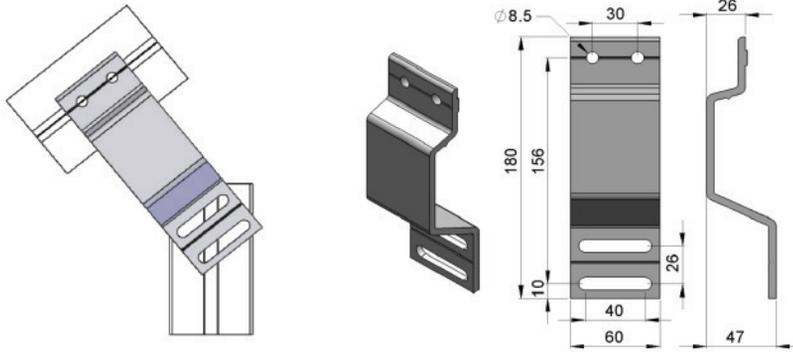


UOM : pc

For FM conveyor with 80 mm vertical beam support

Mounting : FATB-20(2),
FALN-M8(2), FAHB-M8 x16(2),
FASN-M8(2), FAFW-M8 (4)

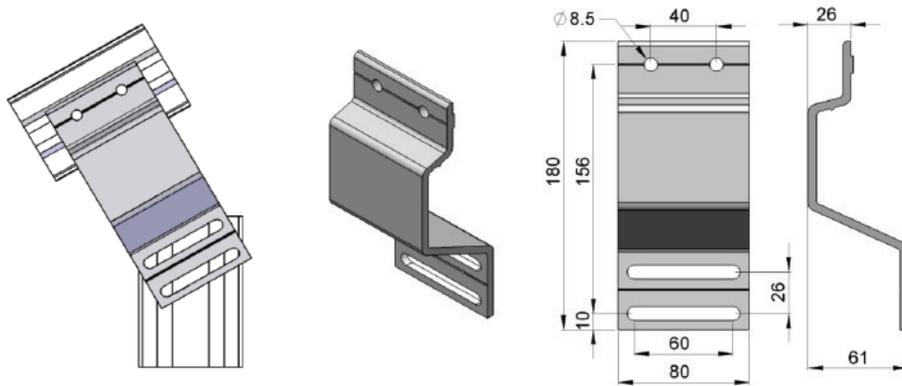
FAVBS-60CV Vertical beam support bracket with slot - Aluminum



UOM : pc
For FC conveyor with 64 mm vertical beam support

Mounting : FATB-20(2) ,
FALN-M8(2) , FAHB-M8 x16(2) ,
FASN-M8(2) , FAFW-M8 (4)

FAVBS-80LV Vertical beam support bracket - Aluminum

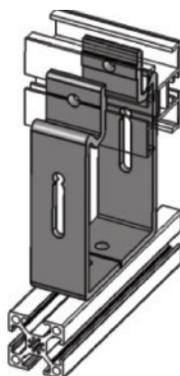
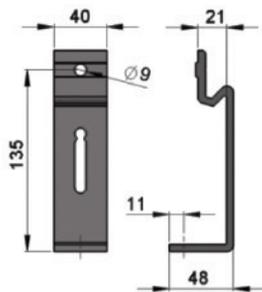


UOM : pc
For FL conveyor with 80 mm vertical beam support

Mounting : FATB-20(2) ,
FALN-M8(2) , FAHB-M8 x16(2) ,
FASN-M8(2) , FAFW-M8 (4)

FAHBS-40x135

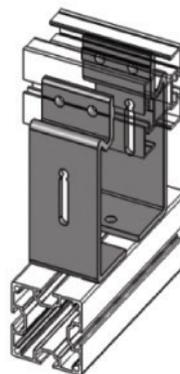
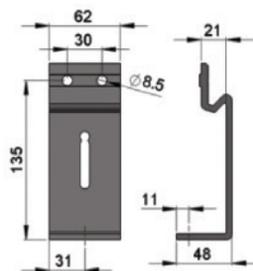
Horizontal beam support bracket - Aluminum



UOM : pc
For 40mm horizontal crossing support beam

FAHBS-62x135

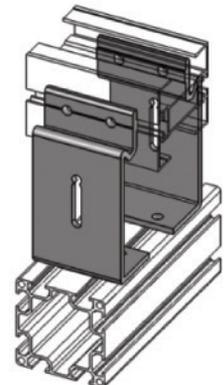
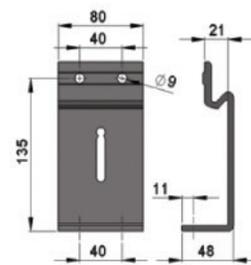
Horizontal beam support bracket - Aluminum



UOM : pc
For 64mm horizontal crossing support beam

FAHBS-80x135

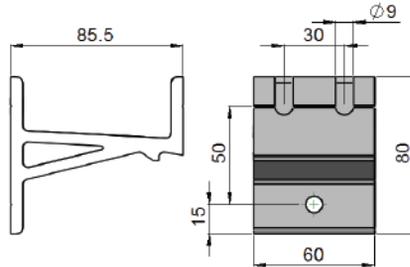
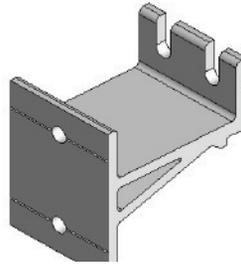
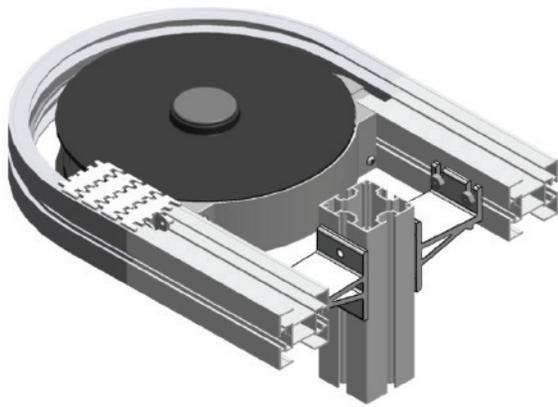
Horizontal beam support bracket - Aluminum



UOM : pc
For 80mm horizontal crossing support beam

FAAL-64

Alpine beam support bracket - Aluminum



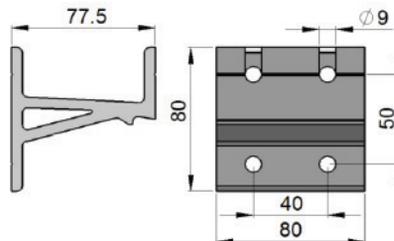
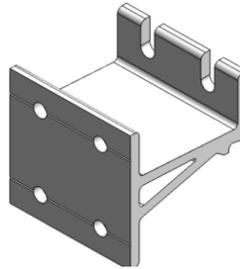
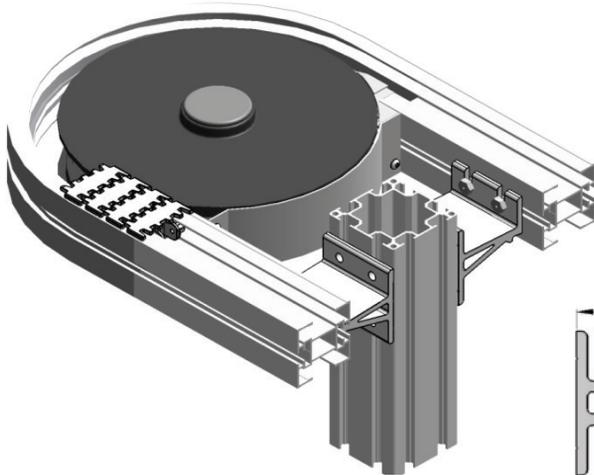
UOM : pc

For support of 180° wheel bend with 64 mm vertical beam support

Mounting : FAHB-M8 x16(4) ,
FASN-M8(4) , FAFW-M8 (4)

FAAL-80

Alpine beam support bracket - Aluminum

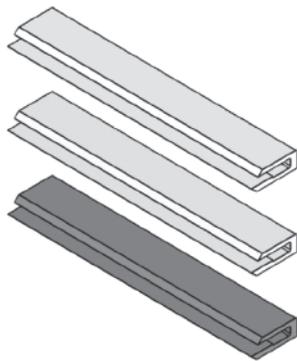
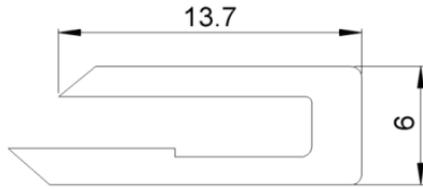


UOM : pc

For support of 180° wheel bend with 80 mm vertical beam support

Mounting : FAHB-M8 x16(6) ,
FASN-M8(6) , FAFW-M8 (6)

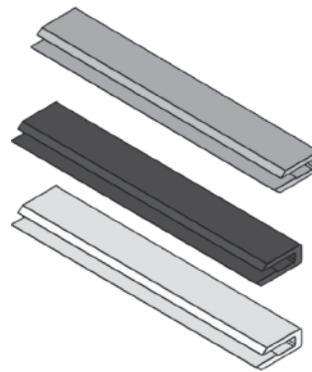
FASR-25	HDPE slide rail - White	"Normal Application"
FASR-25U	UHMW-PE slide rail - White	"Low Friction , suitable for accumulation"
FASR-25X	Special PE slide rail - Blue	"Lowest Friction , suitable for accumulation"
FASR-25T	PAPE slide rail - Grey	" High abrasive and High load "
FASR-25CD	Conductive slide rail - Black	" Static conductive "
FASR-25P	PVDF slide rail - White	"For Abrasive application"



FASR-25

FASR-25U

FASR-25X



FASR-25T

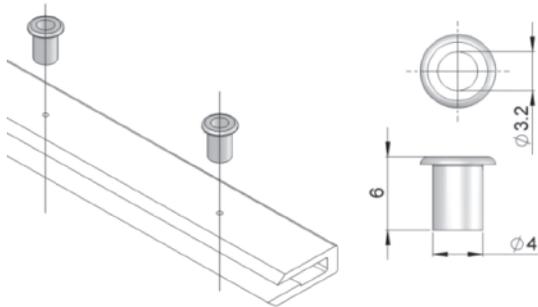
FASR-25CD

FASR-25P

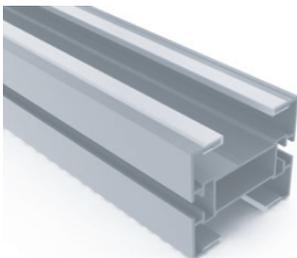
UOM : 25meter / roll

FASLR-4x6

Aluminum rivet for slide Rail

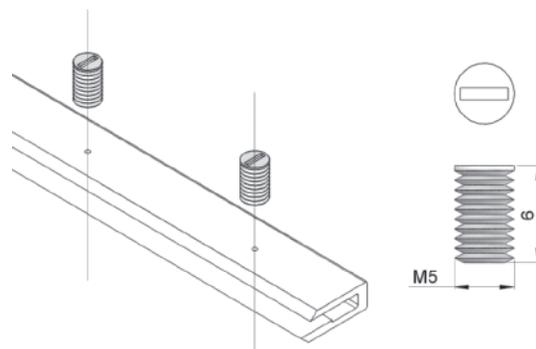


UOM : 50pcs / pk

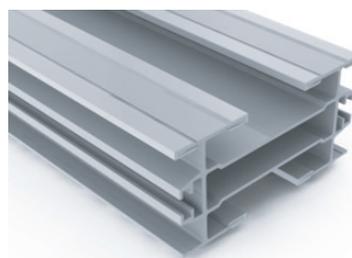


FASLS-M5

Nylon Set screw for slide rail



UOM : 50pcs / pk

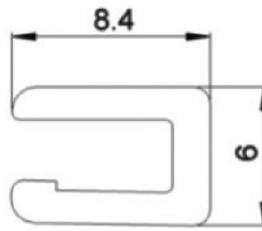
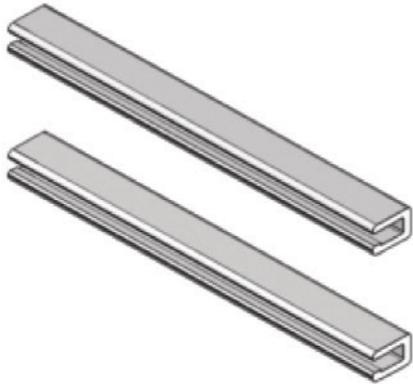


FASR-25KU

UHMW-PE slide rail

FASR-25K

HDPE slide rail



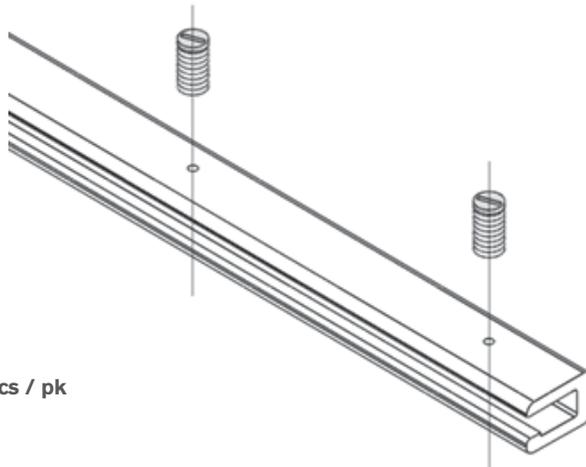
FASR-25KU

FASR-25K

UOM : 25meter / roll

FASLS-M3

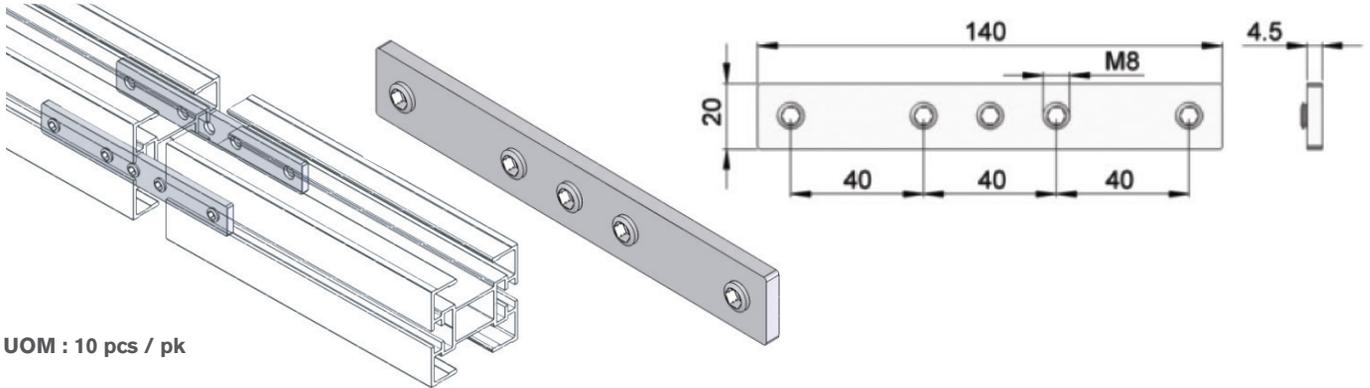
Nylon Set screw for slide rail



UOM : 50pcs / pk

FACS-20x140

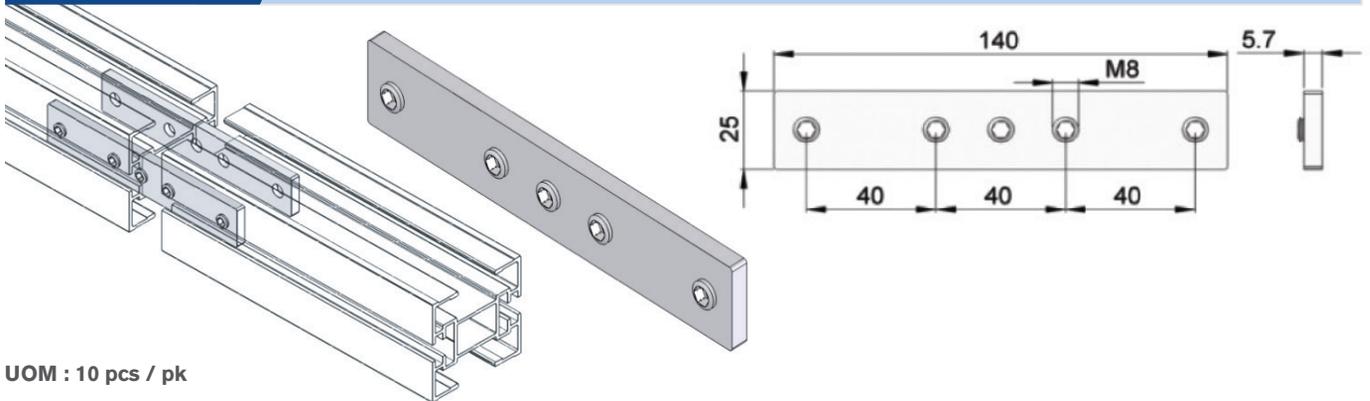
Connecting strip – Steel, electro zinc plated



UOM : 10 pcs / pk

FACS-25x140A

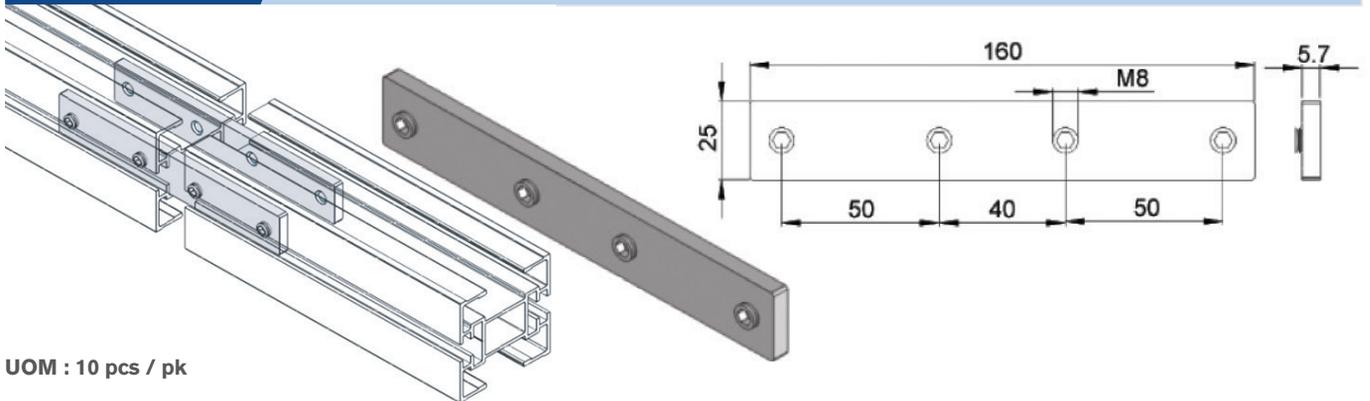
Connecting strip – Steel, electro zinc plated



UOM : 10 pcs / pk

FACS-25x160

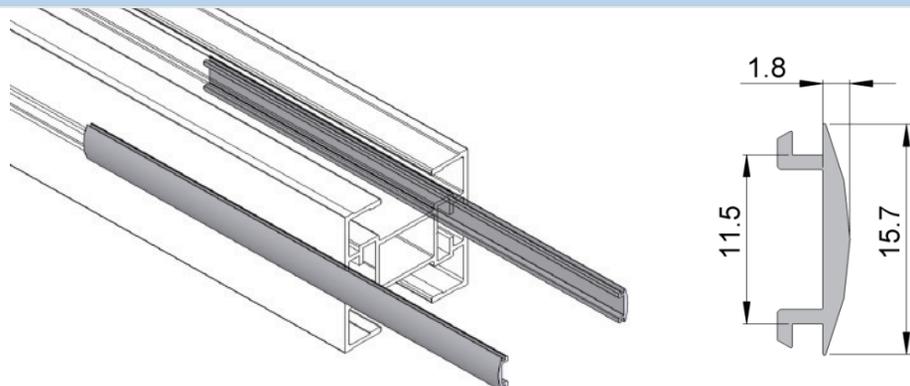
Connecting strip – Steel, electro zinc plated



UOM : 10 pcs / pk

FASC-25

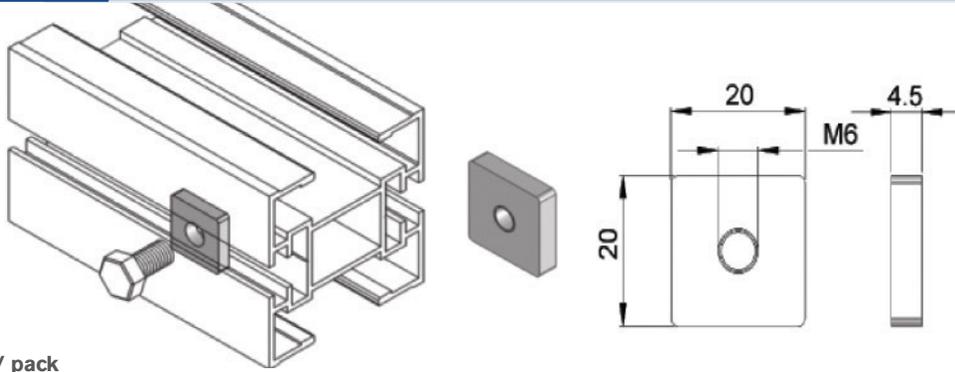
T-Slot Cover – Soft PVC (25 meter / Roll)



UOM : 25 meter / roll

FASN-M6

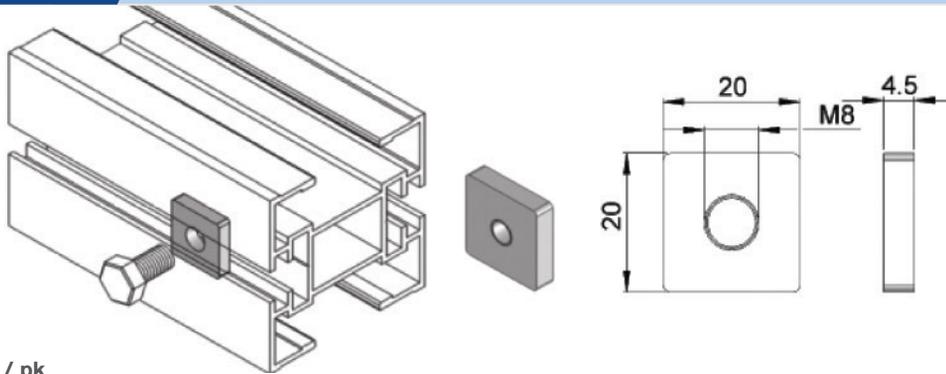
M6 Square Nut for Outer Slot – Steel, electro zinc plated



UOM : 50 pcs / pack

FASN-M8

M8 Square Nut for Inner Slot- Steel, electro zinc plated



UOM : 50 pcs / pk

FATB-20

T-bolt, L = 20 – Steel, zinc plated

FATB-35

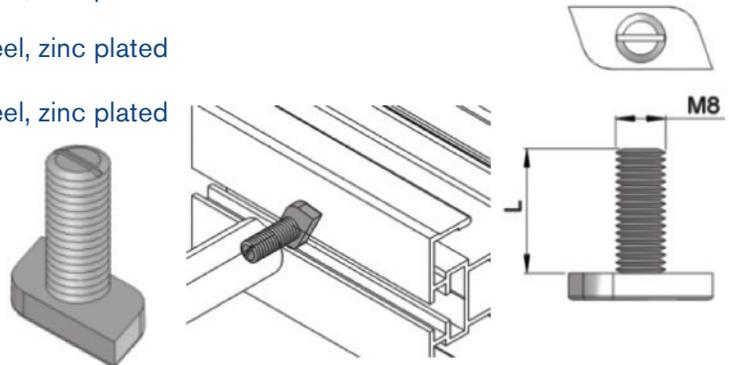
T-bolt, L = 35 – Steel, zinc plated

FATB-53

T-bolt, L = 53 – Steel, zinc plated

FATB-71

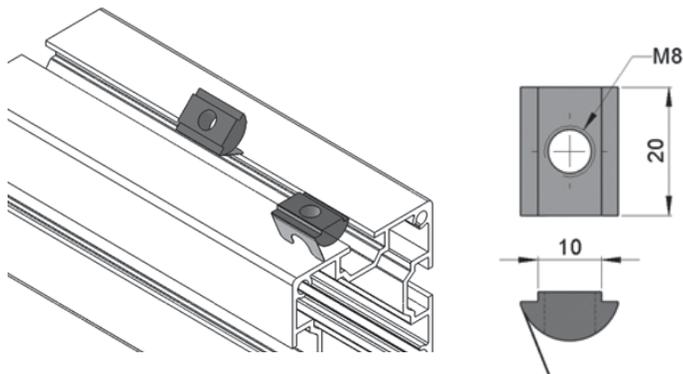
T-bolt, L = 71 – Steel, zinc plated



UOM : 50 pcs / pk

FASL-M8

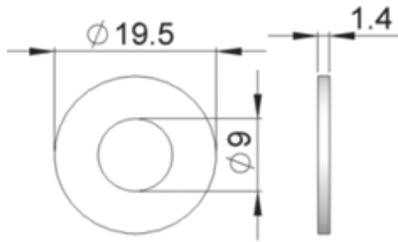
Spring Leaf Nut M8 for 40x40, 64x64 , 40x80, 80x80 Support Beam - Steel, zinc plated



UOM : 50 pcs / pk

FAFW - M8

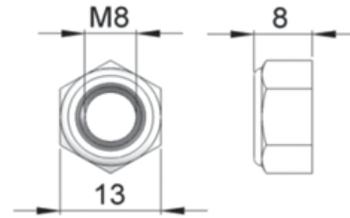
M8 Flat washer- Steel, zinc plated



UOM : 50 pcs / pk

FALN - M8

M8 Lock Nut- Steel, zinc plated



UOM : 50 pcs / pk

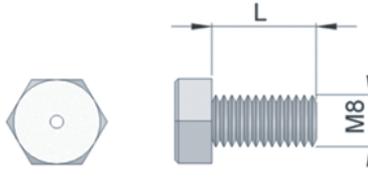
FAHB- M8 x 16

M8 Flat washer- Steel, zinc plated

FAHB-M8 x 20

Hex bolt, L = 16 – Steel, zinc plated

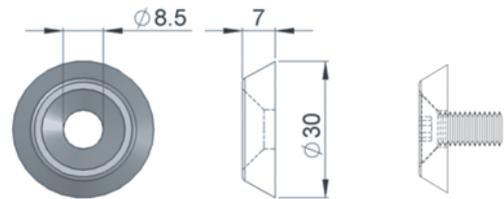
Hex bolt, L = 20 – Steel, zinc plated



UOM : 50 pcs / pk

FACW - M8

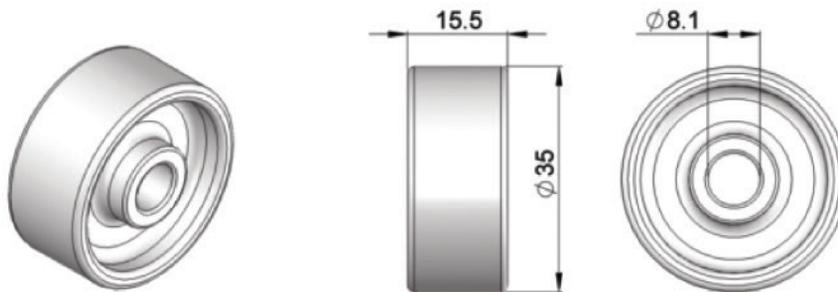
Countersunk washer - POM



UOM : 50 pcs / pk

FAFR-35

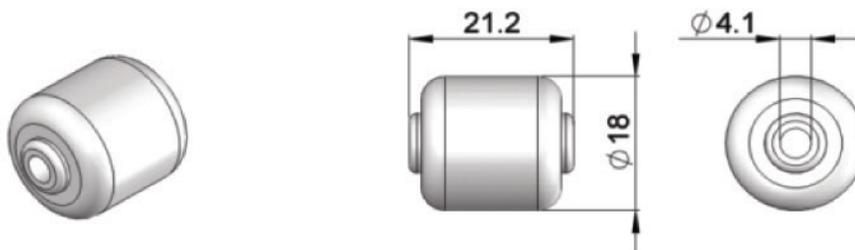
Free roller – POM



UOM : 10 pcs / pk

FAFR-18

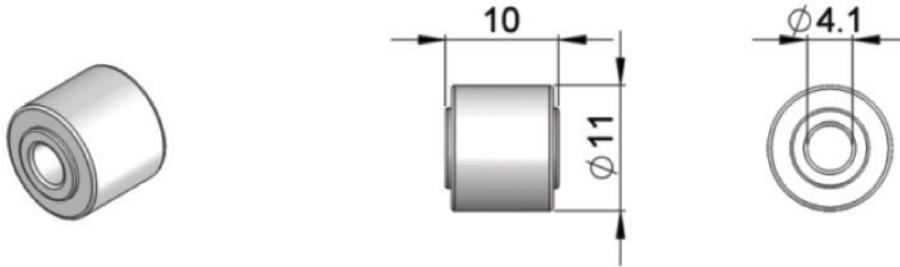
Free roller – POM



UOM : 10 pcs / pk

FAFR-11

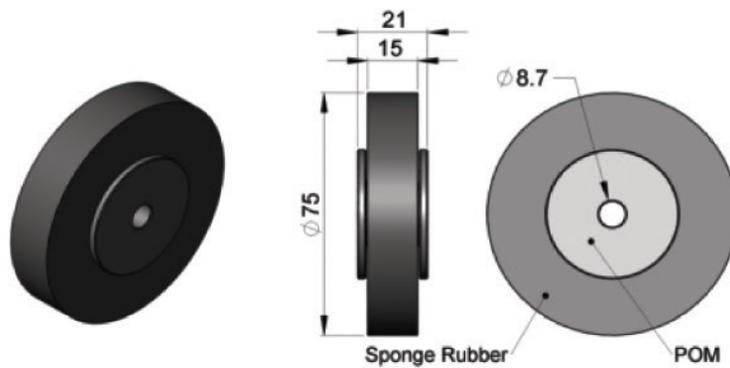
Free roller - POM



UOM : 10 pcs / pk

FASR-75x15

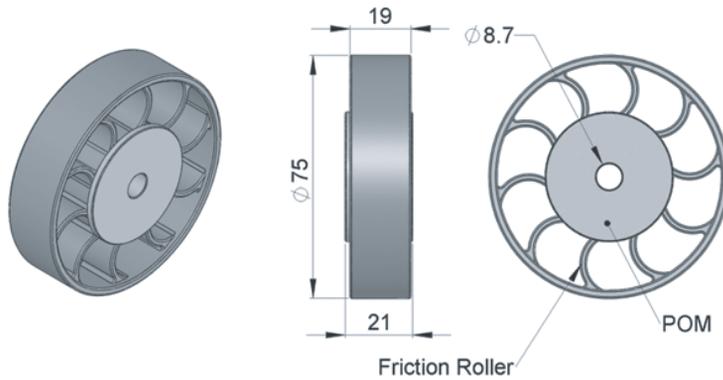
Sponge roller, Sponge rubber



UOM : 10 pcs / pk

FASR-75x19P

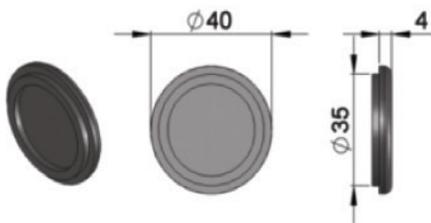
PVC Roller c/w POM core & Screw



UOM : 10 pcs / pk

FAEC-DH

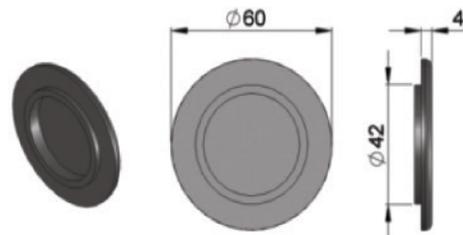
End cap for drive shaft - Polyamide



UOM : 10 pcs / pk

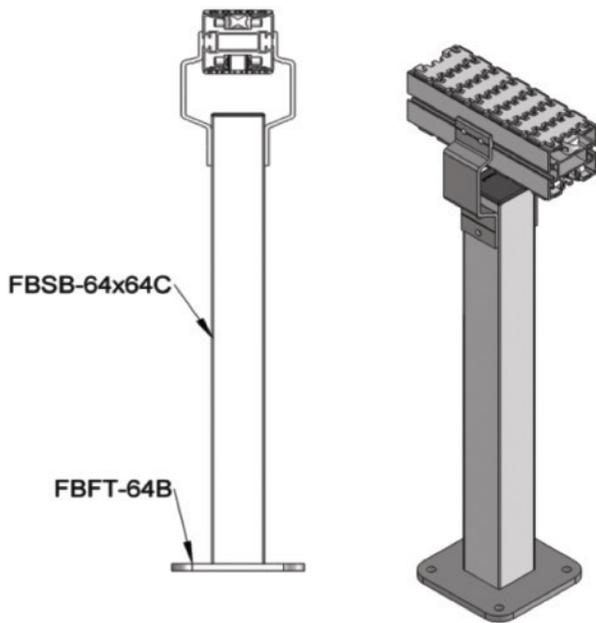
FAEC-WH

End cap for wheel - Polyamide

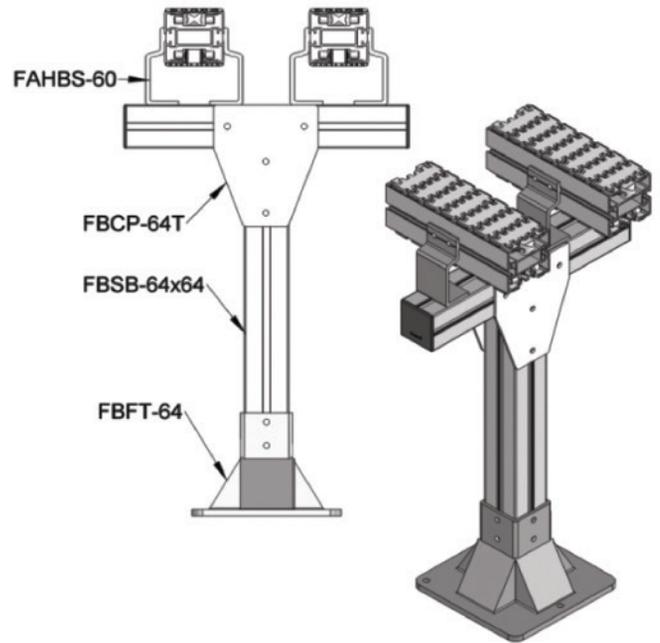


UOM : 10 pcs / pk

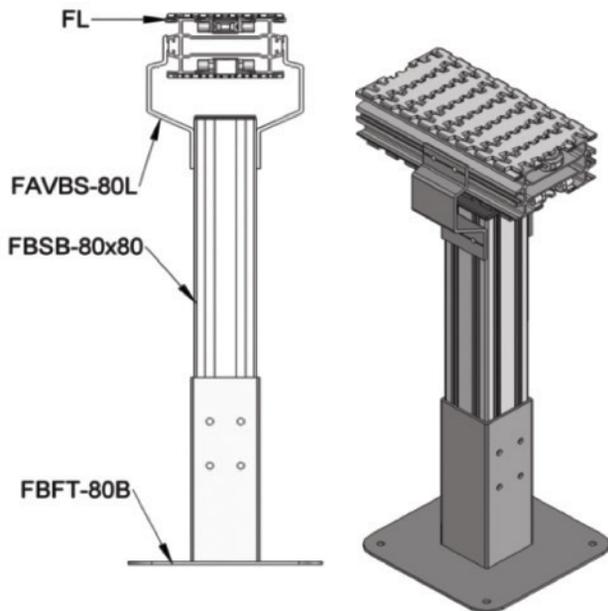
Single Support Structure with enclosure beam
FK, FS, FM, FC



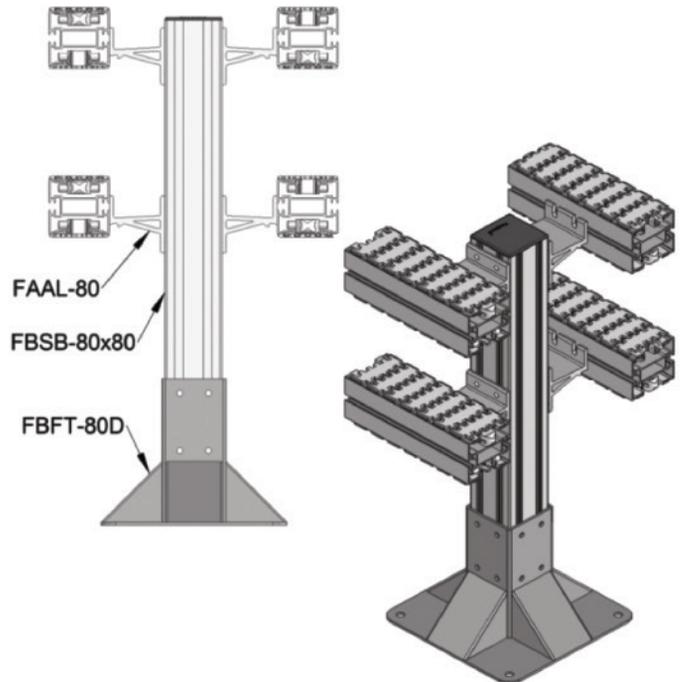
Double Lane Support Structure
FK, FS, FM, FC, FL



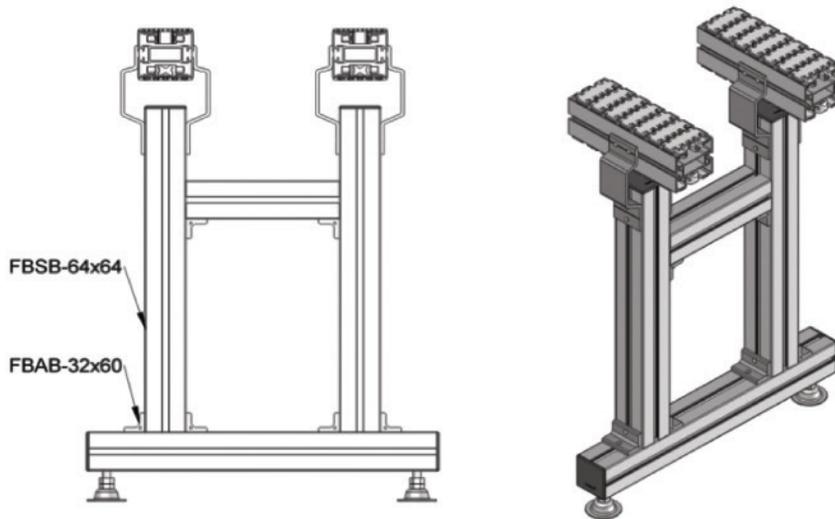
Single Support Structure
FL



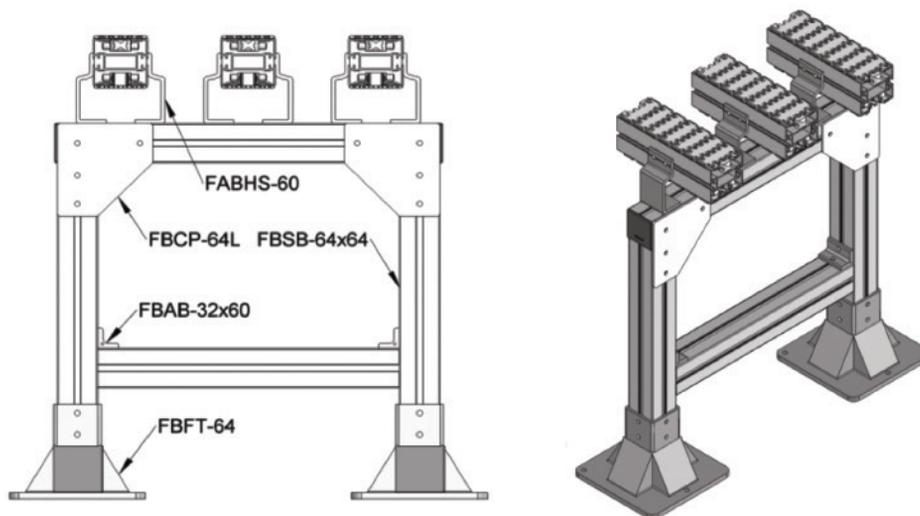
Alpine Support Structure
FK, FS, FM, FC, FL



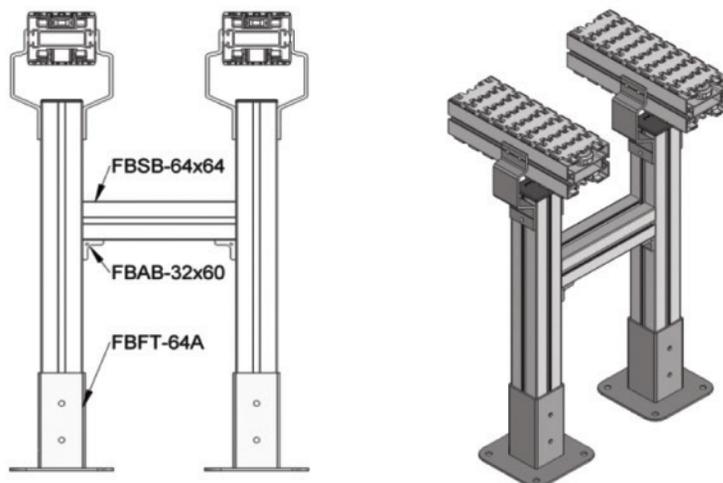
Double Support Structure **FK, FS, FM, FC**



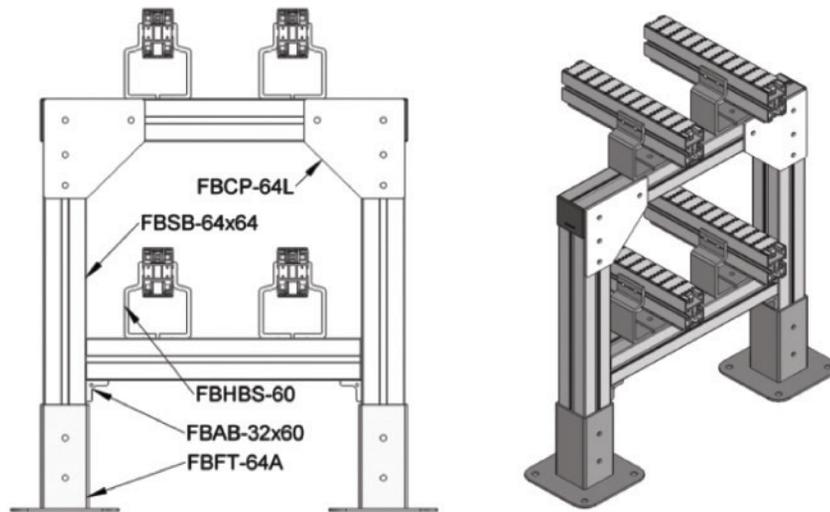
Multi Lane Support Structure **FK, FS, FM, FC, FL**



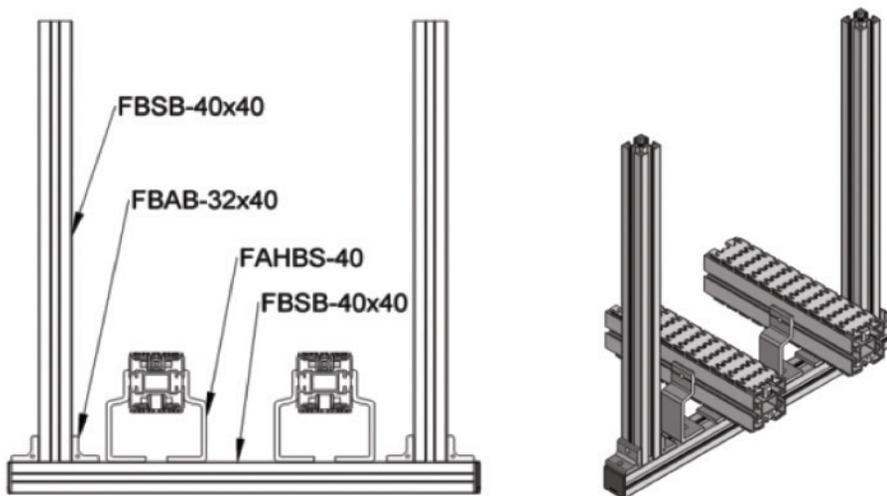
Double Support Structure **FK, FS, FM, FC**



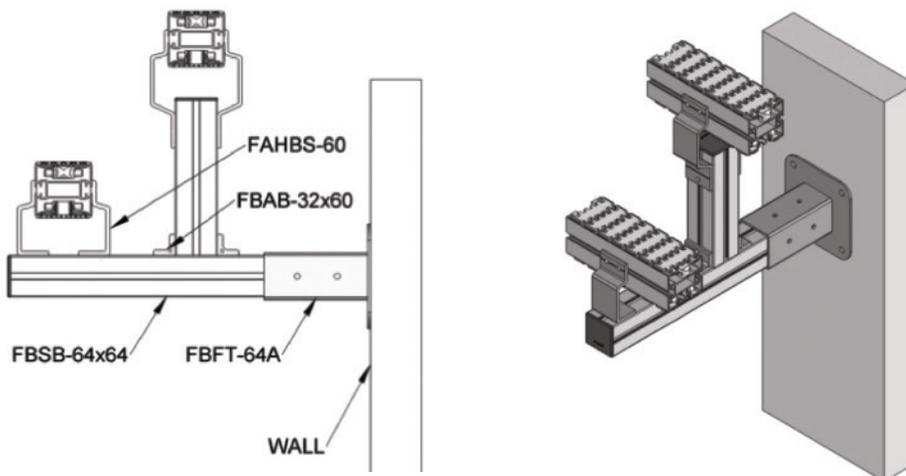
Multi Lane Double Layer Support Structure **FK, FS, FM, FC, FL**



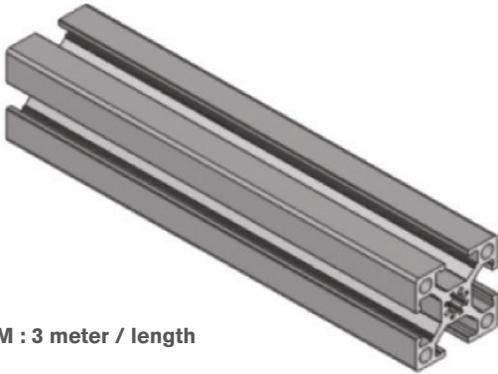
Ceiling Hanger Support Structure **FK, FS, FM, FC, FL**



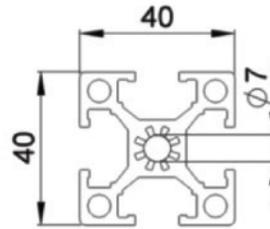
Wall Mount Support Structure **FK, FS, FM, FC**



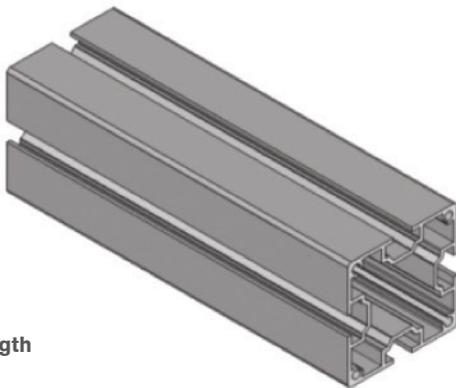
FBSB-40x40 Support Beam 40x40 – Aluminum Anodized



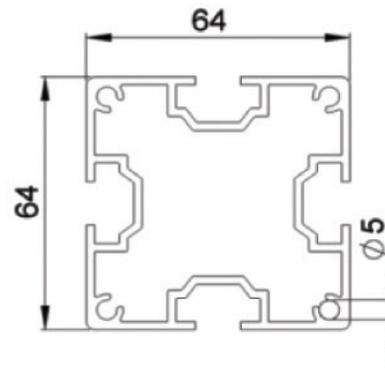
UOM : 3 meter / length



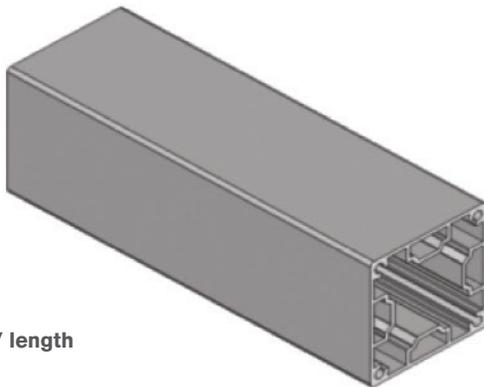
FBSB-64x64 Support Beam 64x64 – Aluminum Anodized



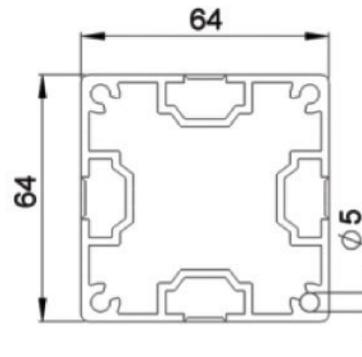
UOM : 3 meter / length



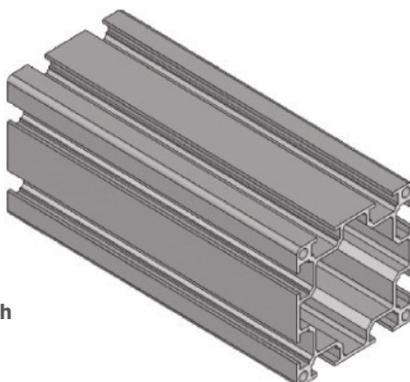
FBSB-64x64C Close slot Support Beam – Aluminum Anodized



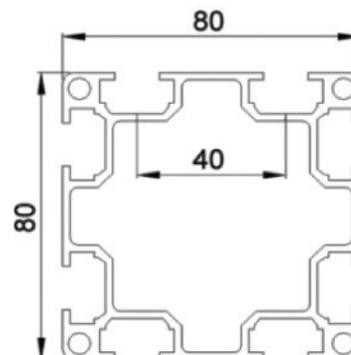
UOM : 3 meter / length



FBSB-80x80 Support Beam 80x80 – Aluminum Anodized

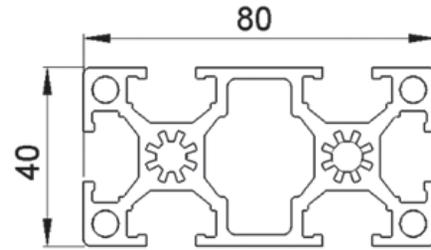
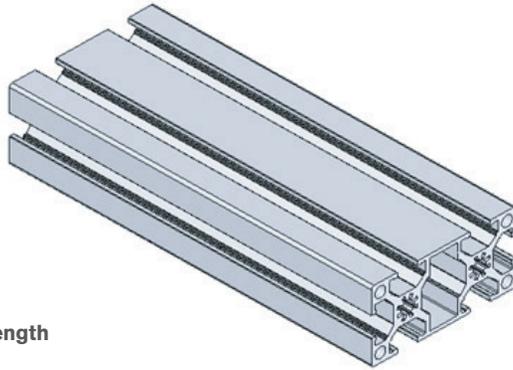


UOM : 3 meter / length



FBSB-40x80

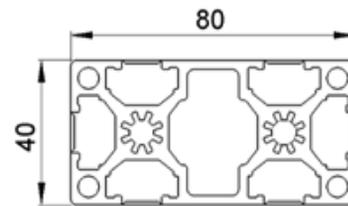
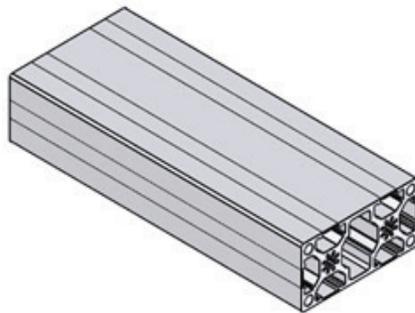
Support Beam – Aluminum Anodized



UOM : 3 meter / length

FBSB-40x80C

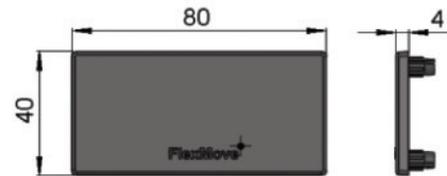
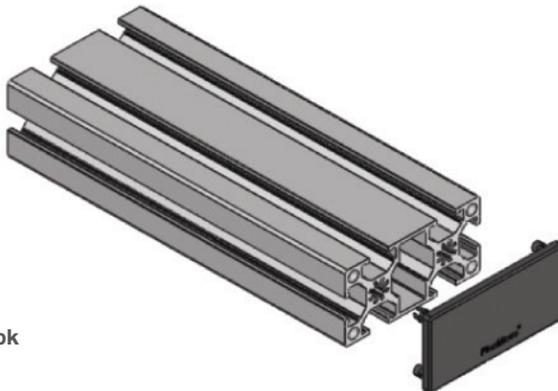
Close Slot Support Beam - Aluminum Anodized



UOM : 3 meter / length

FBEC-40x80

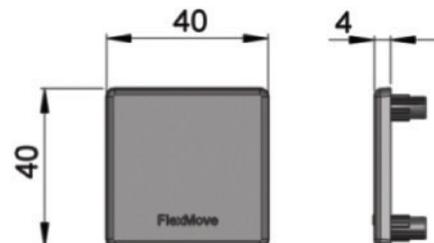
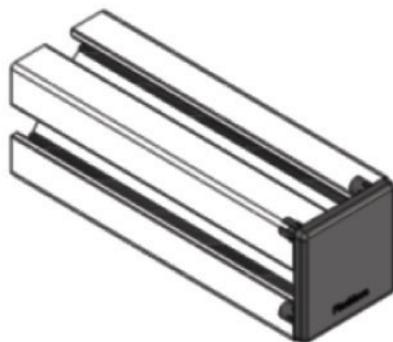
End Cap. 40x80mm Support Beam - Polyamide



UOM : 10 pcs / pk

FBEC-40

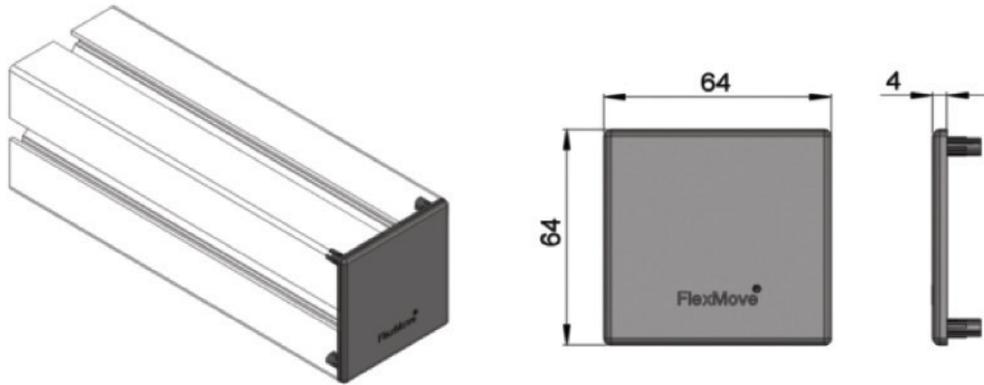
End Cap , 40x40mm Support Beam - Polyamide



UOM : 10 pcs / pk

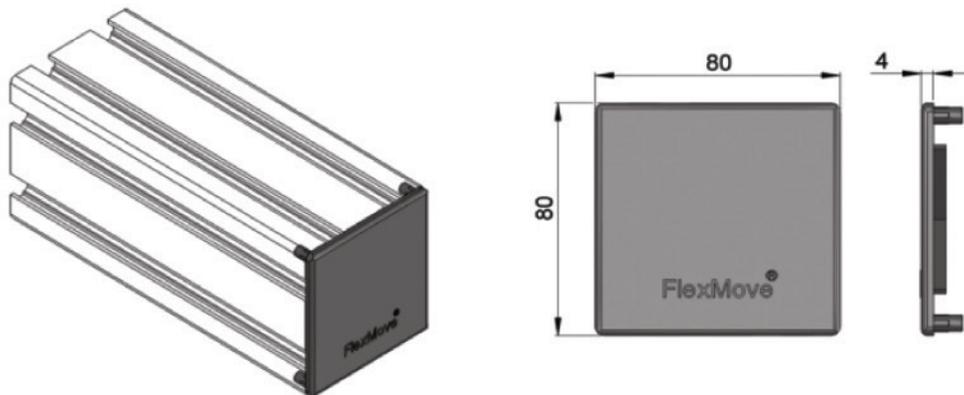
FBEC-64 End cap , 64x64mm Support Beam - Polyamide

UOM : 10 pcs / pk



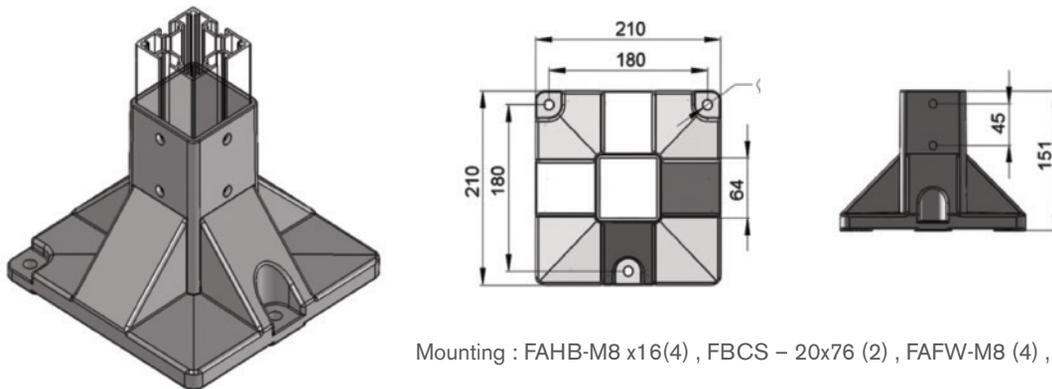
FBEC-80 End cap , 80x80mm Support Beam - Polyamide

UOM : 10 pcs / pk



FBFT-64 Foot For Support Beam 64x64 – Aluminum Die Cast

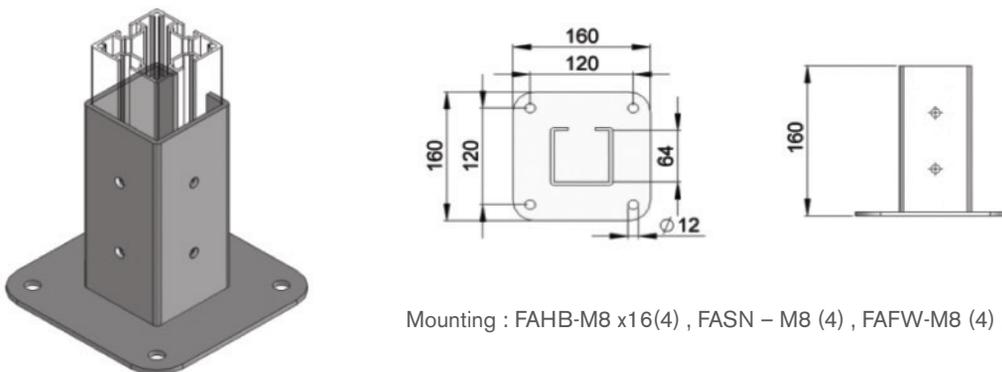
UOM : pc



Mounting : FAHB-M8 x16(4) , FBCS – 20x76 (2) , FAFW-M8 (4) , FAWP-M10 (3)

FBFT-64A Foot For Support Beam 64x64 – Steel, Powder Coating

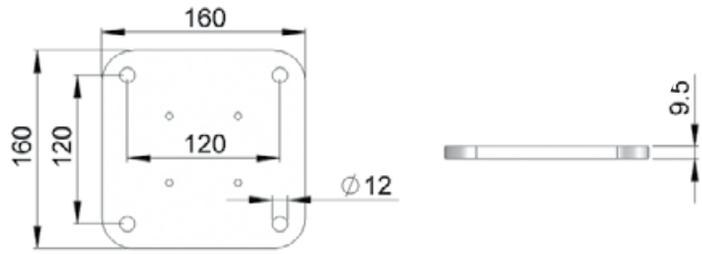
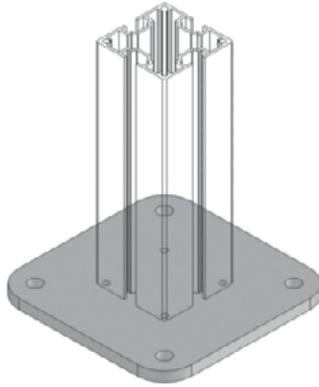
UOM : pc



Mounting : FAHB-M8 x16(4) , FASN – M8 (4) , FAFW-M8 (4) , FAWP-M10(4)

FBFT-64B

Foot For Support Beam 64x64 – Aluminum

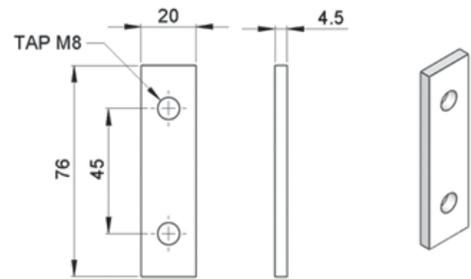
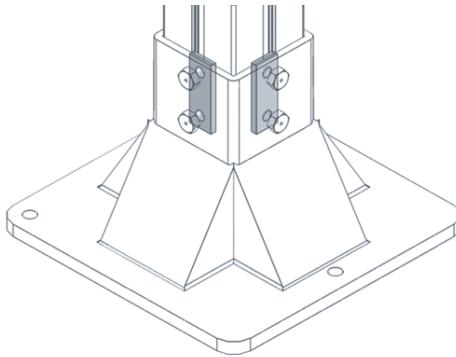


UOM : pc

Mounting : FACS-M6 x 20 (4) , FAWP-M10 (4)

FBCS-20x76

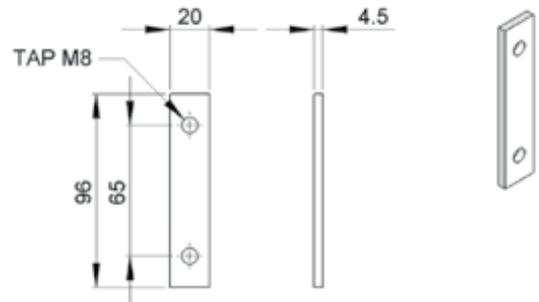
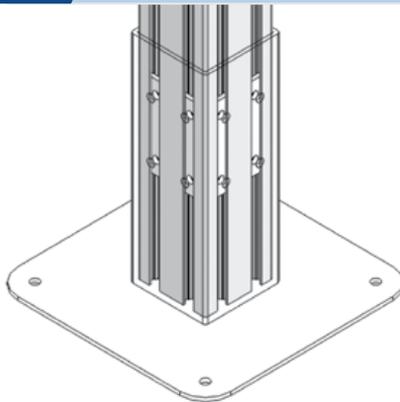
Connecting Strip For Foot – Steel, Electro Zinc Plated



UOM : 10pcs / pk

FBCS-20x96

Connecting Strip For Foot 80x80mm– Steel, Electro Zinc Plated

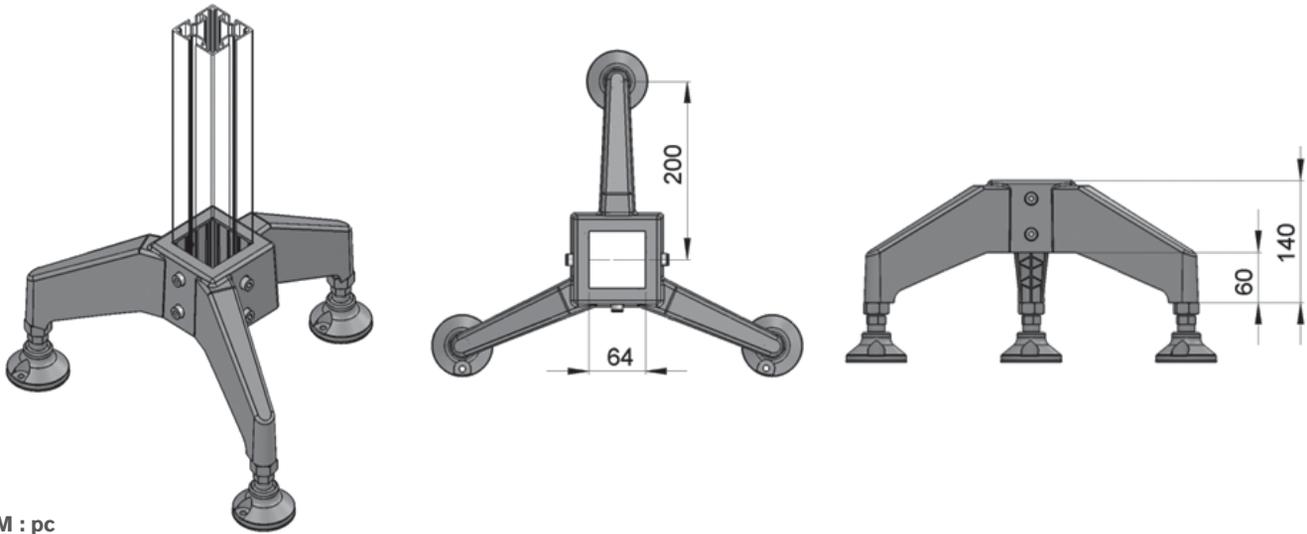


UOM : pc

FBFT-64TP

Tripod Foot For FBSB-64x64 - Polyamide , Glass Fiber reinforced

Plastic Pad, screws and clamps included

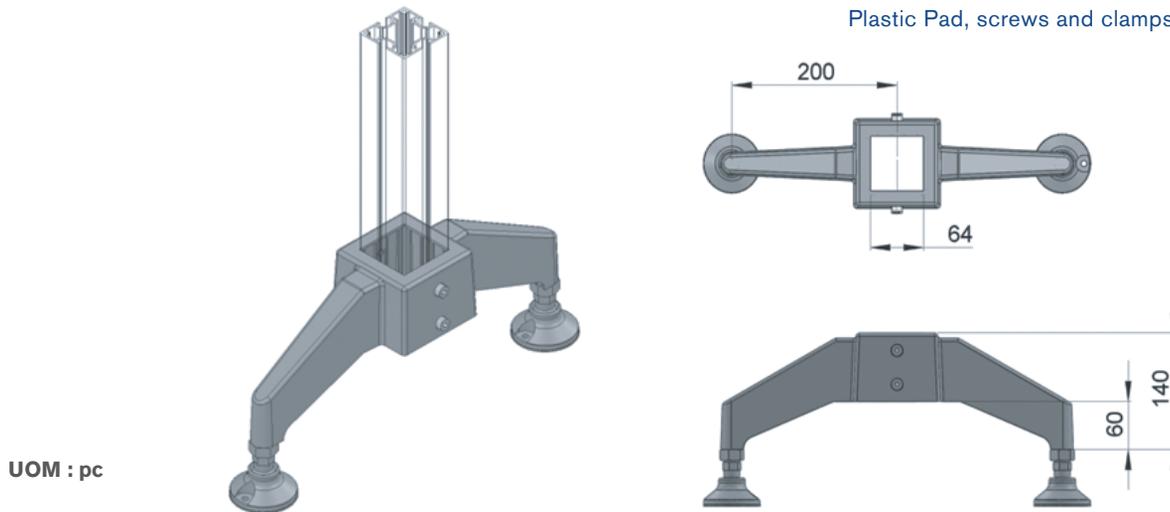


UOM : pc

FBFT-64BP

Bipod Foot For FBSB-64x64 - Polyamide , Glass Fiber reinforced

Plastic Pad, screws and clamps included

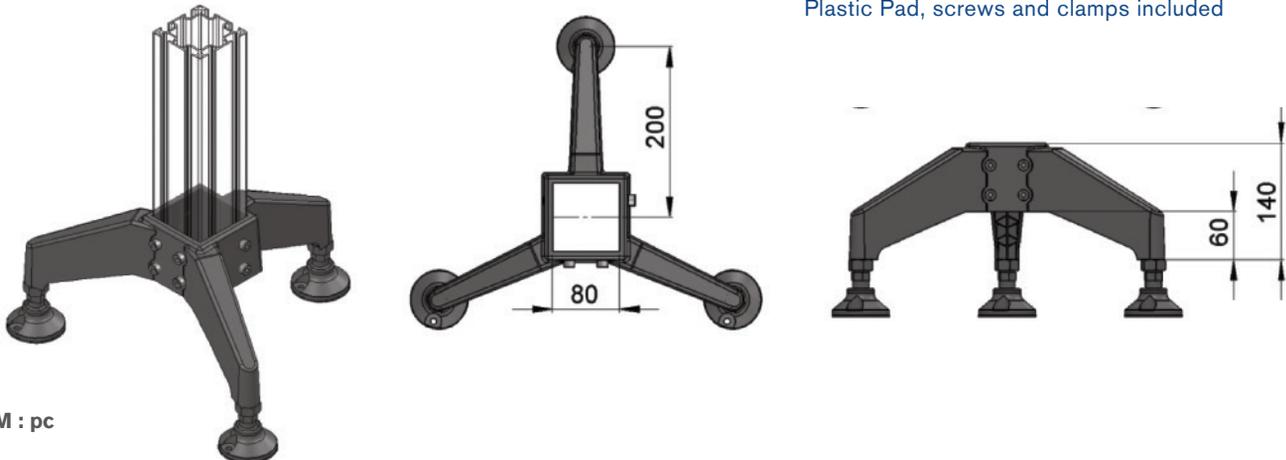


UOM : pc

FBFT-80TP

Tripod Foot For FBSB-80x80 - Polyamide, Glass Fiber reinforced

Plastic Pad, screws and clamps included

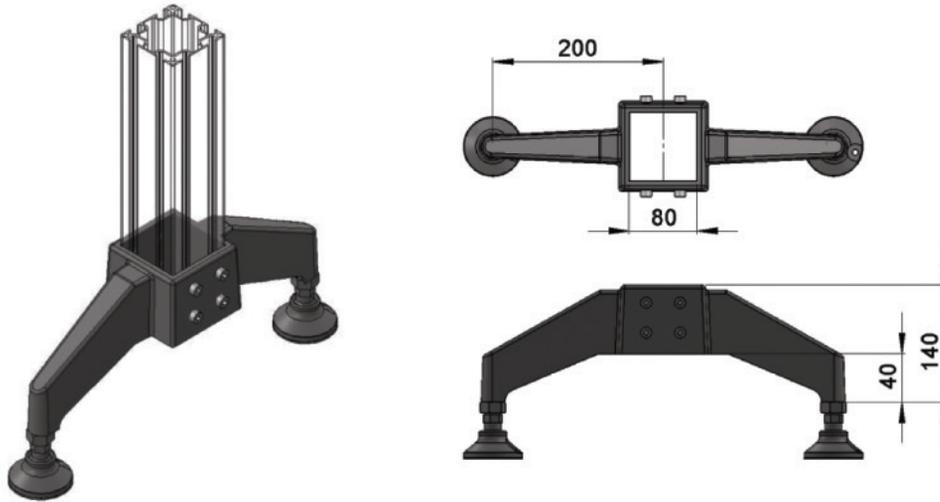


UOM : pc

FBFT-80BP

Bipod Foot For FBSB-80x80 - Polyamide , Glass Fiber reinforced

Plastic Pad, screws and clamps included



UOM : pc

FBFT-64xM8

End Plate for Support Beam 64x64- Aluminum & Adjustable stand - D=M8, L=50 – Zinc Plated

FBFT-64xM10

End Plate for Support Beam 64x64- Aluminum & Adjustable stand - D=M10, L=75 – Zinc Plated

FBFT-64xM12

End Plate for Support Beam 64x64- Aluminum & Adjustable stand - D=M12, L=75 – Zinc Plated

FBFT-64xM8S

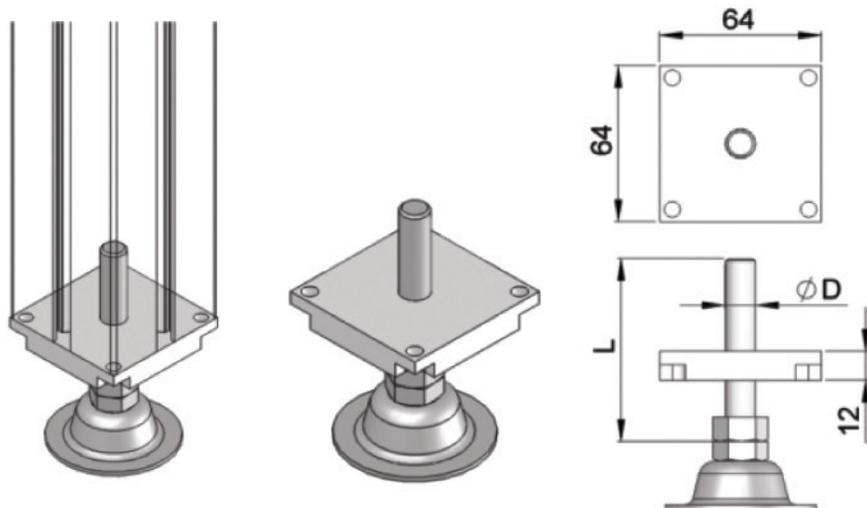
End Plate for Support Beam 64x64- Aluminum & Adjustable stand - D=M8, L=50 – Stainless Steel

FBFT-64xM10S

End Plate for Support Beam 64x64- Aluminum & Adjustable stand - D=M10, L=75 – Stainless Steel

FBFT-64xM12S

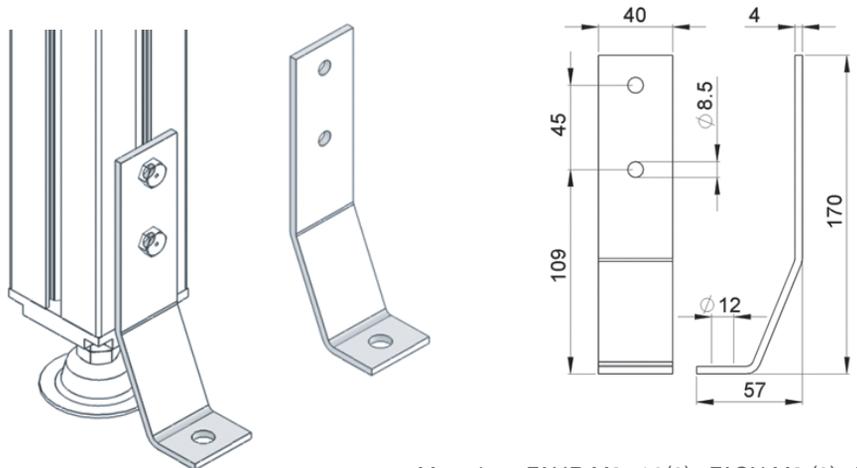
End Plate for Support Beam 64x64- Aluminum & Adjustable stand - D=M12, L=75 – Stainless Steel



UOM : pc

FBFT-170 Floor Attachment Bracket – Steel, Zinc Plated

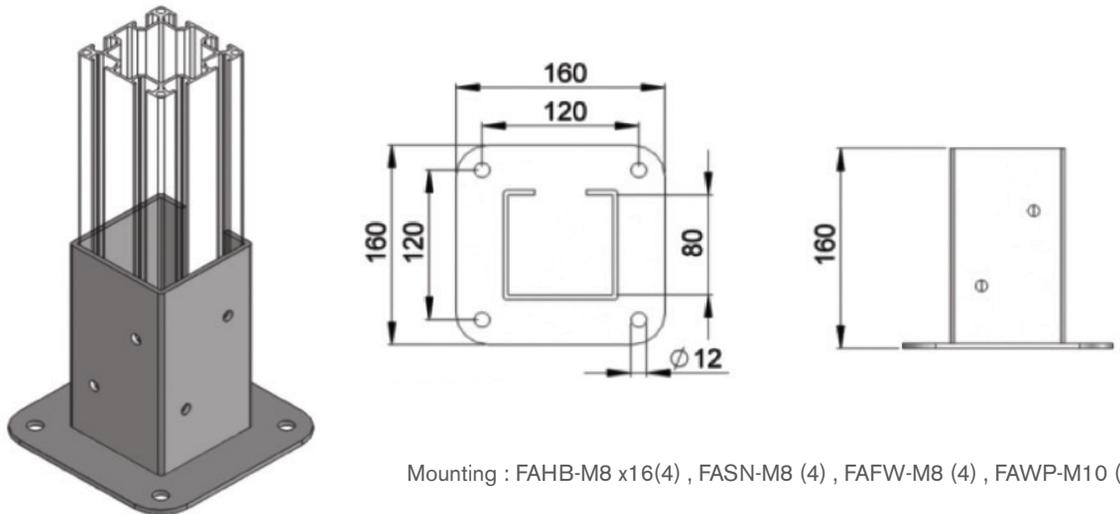
FBFT-170S Floor Attachment Bracket – Stainless Steel



UOM : pc

Mounting : FAHB-M8 x16(2) , FASN-M8 (2) , FAFW-M8 (3) , FAWP-M10 (1)

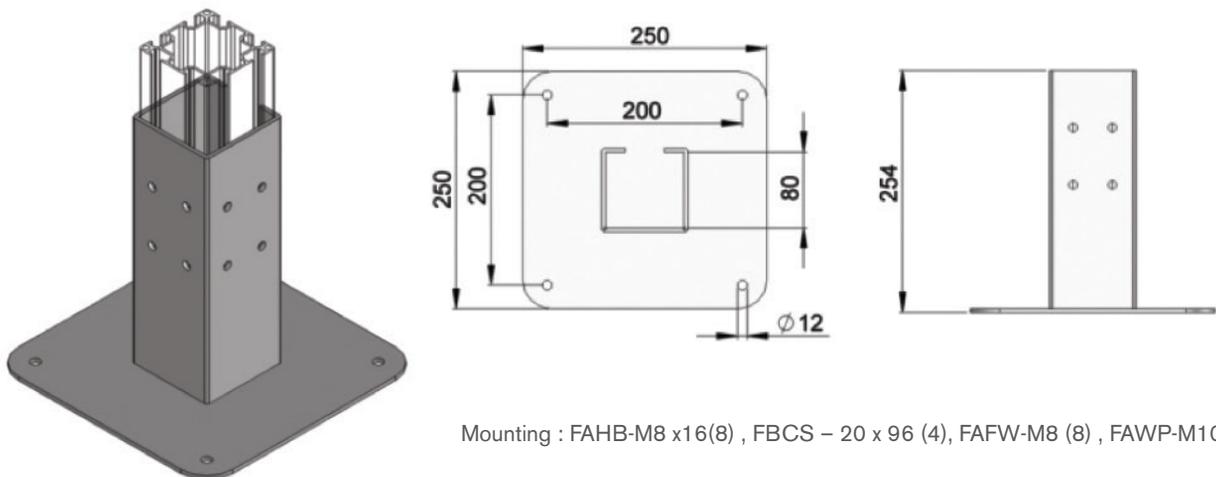
FBFT-80A Foot For Support Beam 80x80 – Steel, Powder Coating



UOM : pc

Mounting : FAHB-M8 x16(4) , FASN-M8 (4) , FAFW-M8 (4) , FAWP-M10 (4)

FBFT-80B Foot For Support Beam 80x80 – Steel, Powder Coating

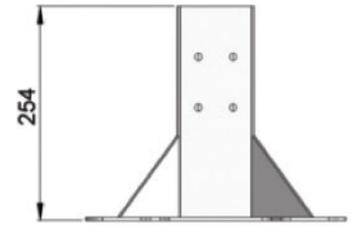
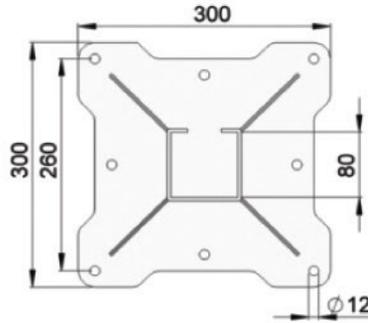
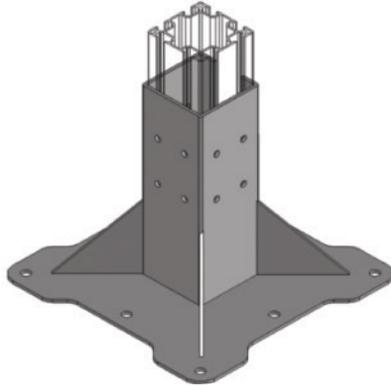


UOM : pc

Mounting : FAHB-M8 x16(8) , FBCS – 20 x 96 (4) , FAFW-M8 (8) , FAWP-M10(4)

FBFT-80C

Foot For Support Beam 80x80 – Steel, Powder coating

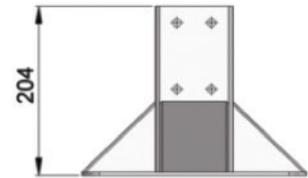
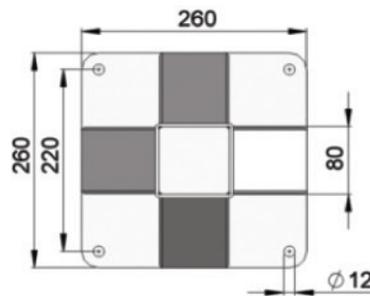
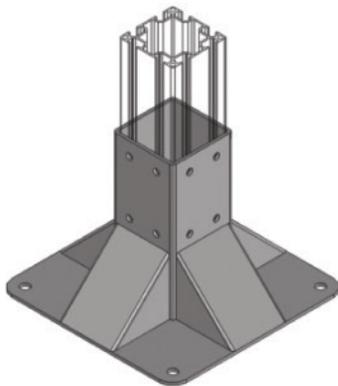


UOM : pc

Mounting : FAHB-M8 x16(8) , FBCS – 20 x 96 (4) , FAFW-M8 (8) , FAWP-M10 (4)

FBFT-80D

Foot For Support Beam 80x80 – Steel, Powder Coating

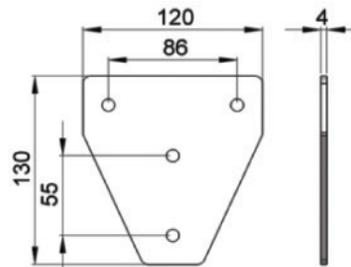


UOM : pc

Mounting : FAHB-M8 x16(8) , FBCS – 20 x 96 (4) , FAFW-M8 (8) , FAWP-M10 (4)

FBCP-40T

T Connecting Plate for Support Beam 40x40- Steel, Zinc Plated

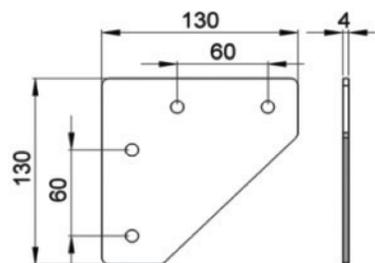
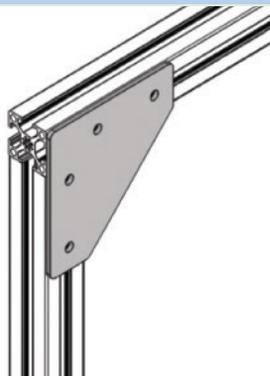


UOM : pc

Mounting : FAHB-M8 x16(4) , FASN-M8 (4) , FAFW-M8 (4)

FBCP-40L

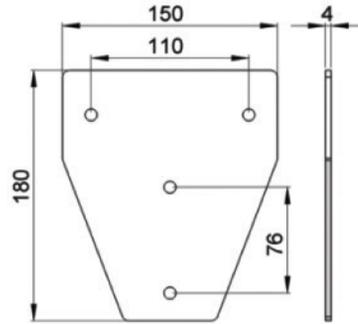
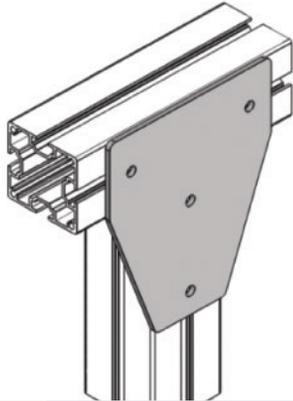
L Connecting Plate for Support Beam 40x40- Steel, Zinc Plated



UOM : pc

Mounting : FAHB-M8 x16(4) , FASN-M8 (4) , FAFW-M8 (4)

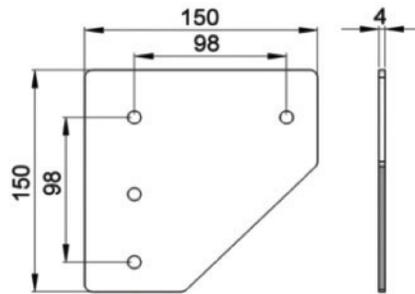
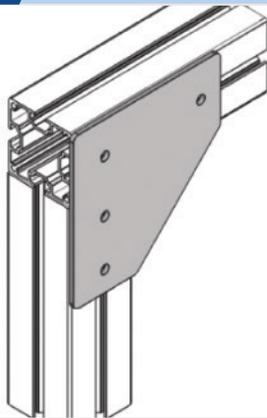
FBCP-64T T connecting Plate for Support Beam 64x64 – Steel, Zinc Plated



UOM : pc

Mounting : FAHB-M8 x16(4) , FASN-M8 (4) , FAFW-M8 (4)

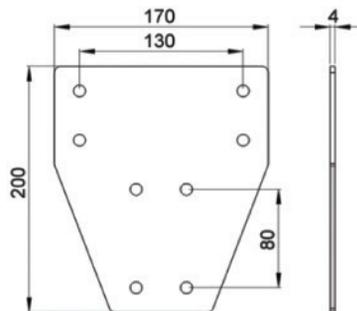
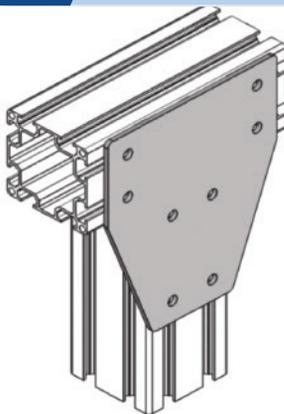
FBCP-64L L Connecting Plate for Support Beam 64x64- Steel, Zinc Plated



UOM : pc

Mounting : FAHB-M8 x16(4) , FASN-M8 (4) , FAFW-M8 (4)

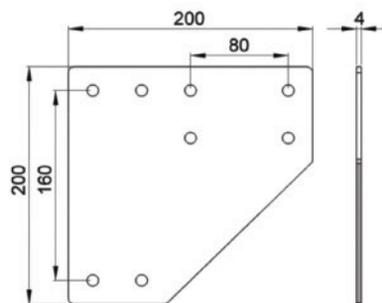
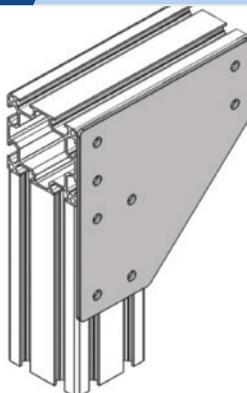
FBCP-80T T connecting Plate for Support Beam 80x80 – Steel, Zinc Plated



UOM : pc

Mounting : FAHB-M8 x16(8) , FASN-M8 (8) , FAFW-M8 (8)

FBCP-80L L Connecting Plate for Support Beam 80x80- Steel, Zinc Plated

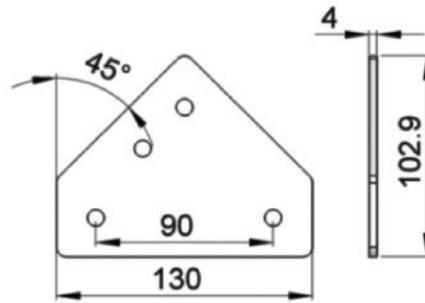
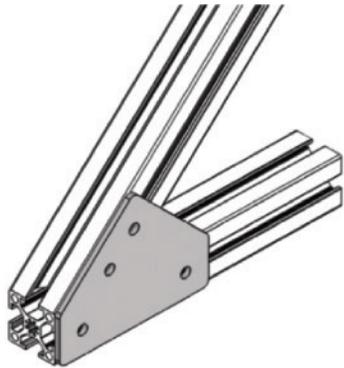


UOM : pc

Mounting : FAHB-M8 x16(8) , FASN-M8 (8) , FAFW-M8 (8)

FBCP-40V

45 ° connecting Plate for Support Beam 40x40 – Steel, Zinc Plated

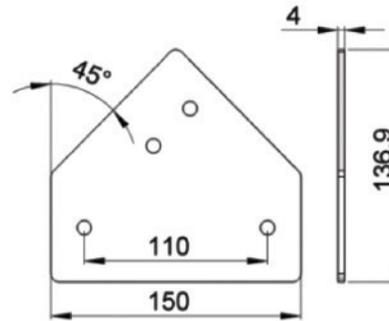
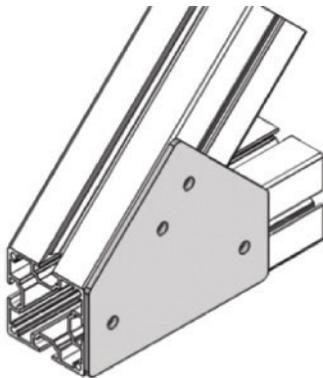


UOM : pc

Mounting : FAHB-M8 x16(4) , FASN-M8 (4) , FAFW-M8 (4)

FBCP-64V

45 ° connecting Plate for Support Beam 64x64 – Steel, Zinc Plated

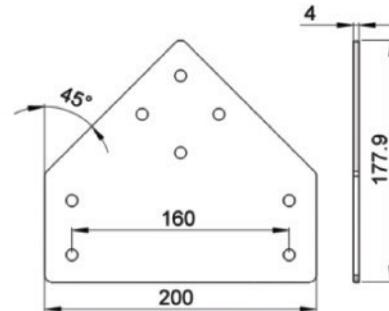
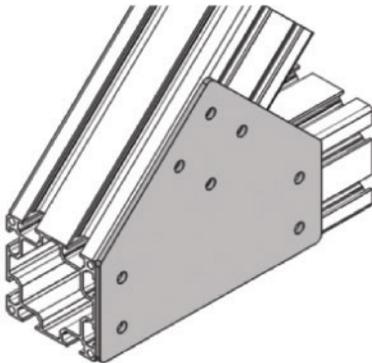


UOM : pc

Mounting : FAHB-M8 x16(4) , FASN-M8 (4) , FAFW-M8 (4)

FBCP-80V

45 ° connecting Plate for Support Beam 80x80 – Steel, Zinc Plated

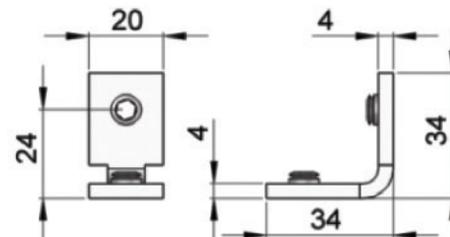
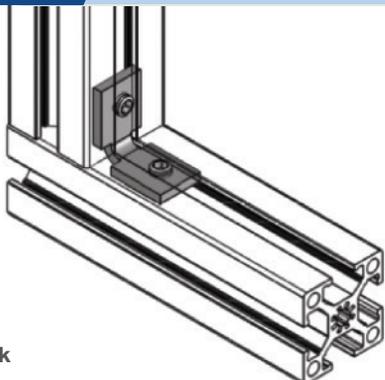


UOM : pc

Mounting : FAHB-M8 x16(8) , FASN-M8 (8) , FAFW-M8 (8)

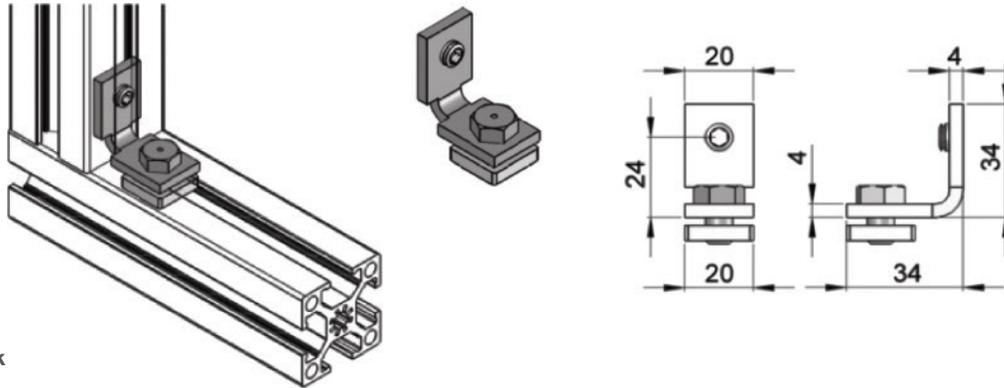
FBRX-20A

90° Inner Joint Strip – Steel, Zinc Plated



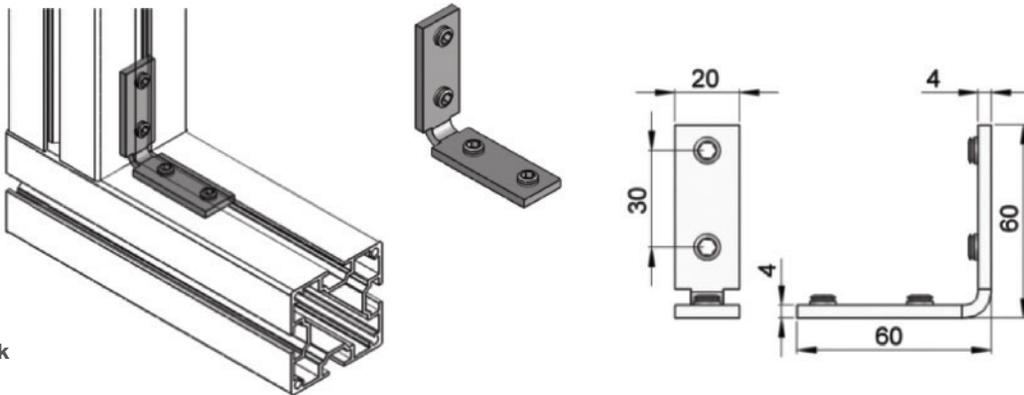
UOM : 10 pcs / pk

FBRX-20B 90° Outer Joint Strip – Steel, Zinc Plated



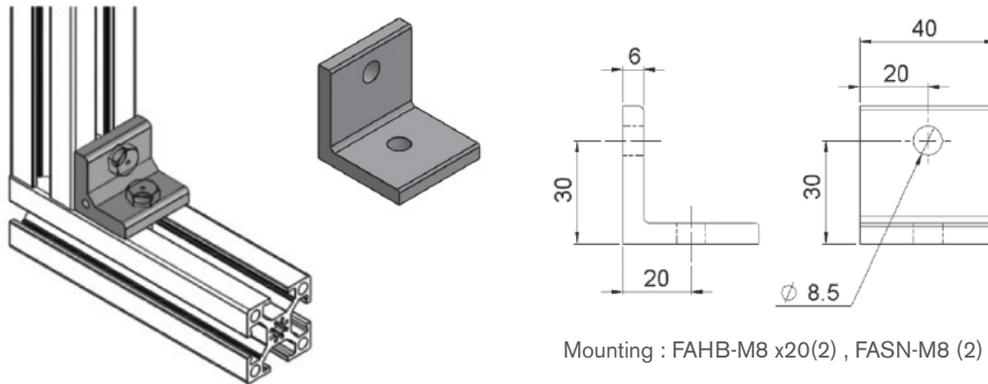
UOM : 10 pcs / pk

FBRX-20C 90° Inner Joint Strip – Steel, Zinc Plated



UOM : 10 pcs / pk

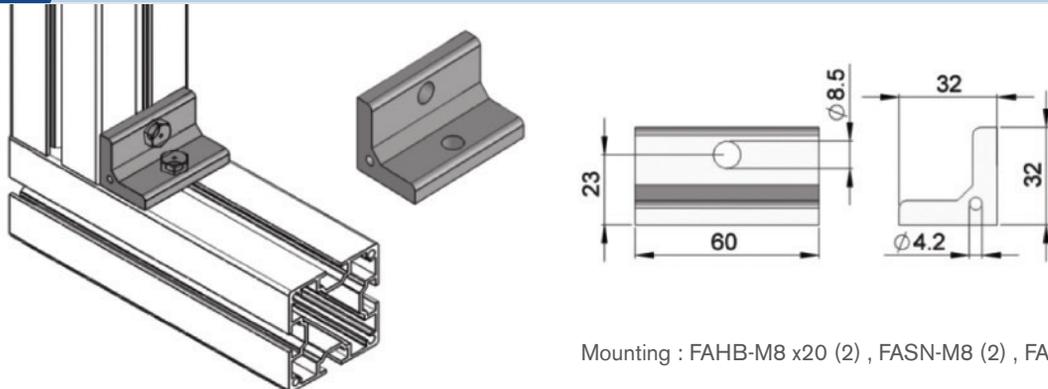
FBAB-40x40 Angle Bracket for Support Beam 40x40 - Aluminum



UOM : pc

Mounting : FAHB-M8 x20(2) , FASN-M8 (2) , FAFW-M8 (2)

FBAB-32x60 Angle Bracket for Support Beam 64x64 - Aluminum

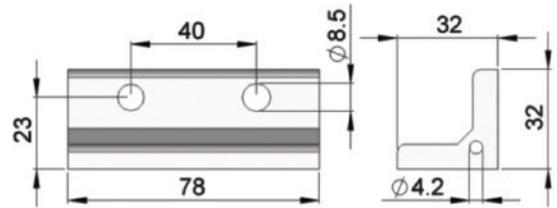
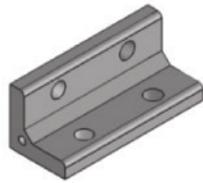
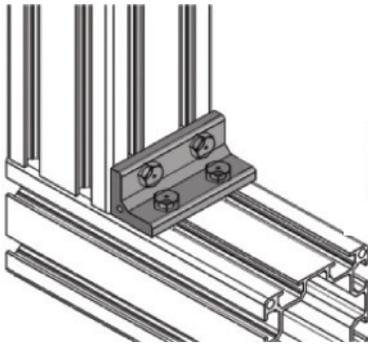


UOM : pc

Mounting : FAHB-M8 x20 (2) , FASN-M8 (2) , FAFW-M8 (2)

FBAB-32x80

Angle Bracket for Support Beam 80x80 - Aluminum

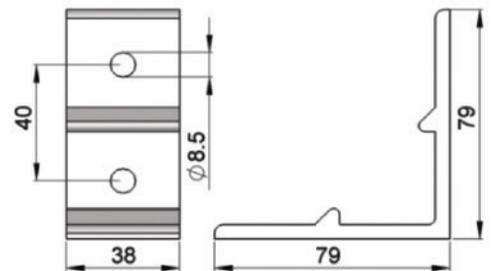
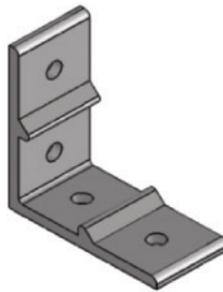
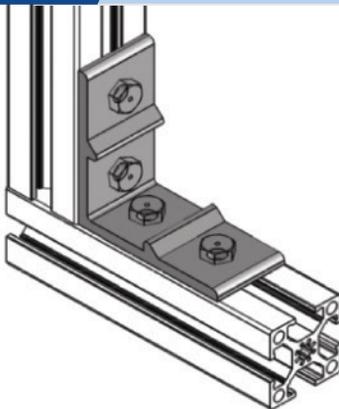


UOM : pc

Mounting : FAHB-M8 x20 (4) , FASN-M8 (4) , FAFW-M8 (4)

FBAB-40L

Angle Bracket for Support Beam 40x40 - Aluminum

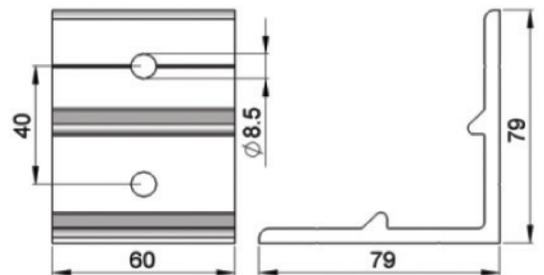
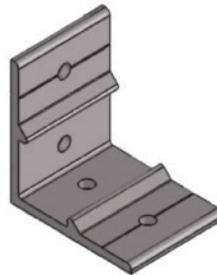
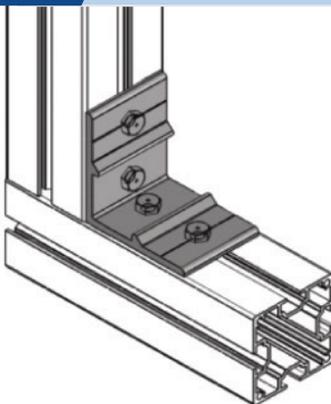


UOM : pc

Mounting : FAHB-M8 x 16 (4) , FASN-M8 (4) , FAFW-M8 (4)

FBAB-60L

Angle Bracket for Support Beam 64x64 - Aluminum

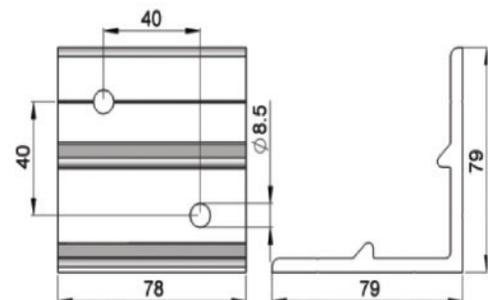
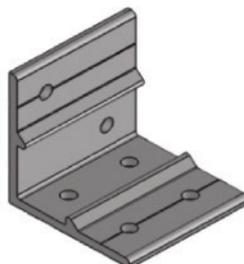
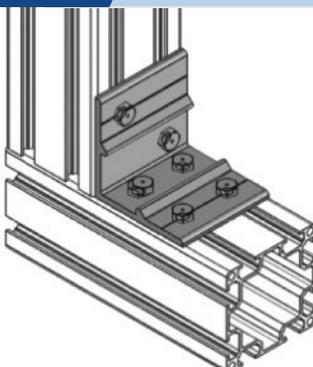


UOM : pc

Mounting : FAHB-M8 x 16 (4) , FASN-M8 (4) , FAFW-M8 (4)

FBAB-80L

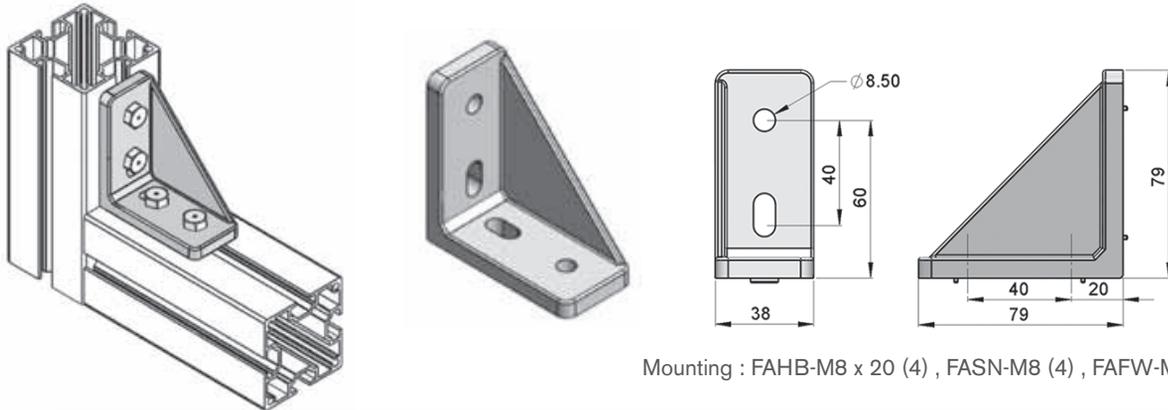
Angle Bracket for Support Beam 80x80 - Aluminum



UOM : pc

Mounting : FAHB-M8 x 16 (6) , FASN-M8 (6) , FAFW-M8 (6)

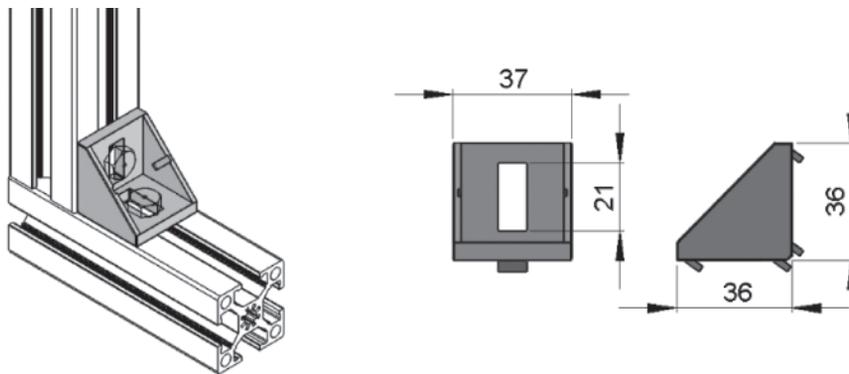
FBAB-40x80A Angle Bracket for Support Beam 40x40, 64x64, 40x80 - Aluminum Die Cast



UOM : pc

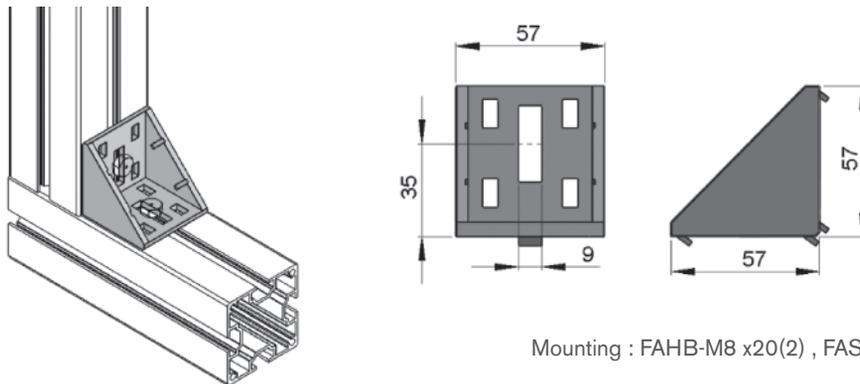
Mounting : FAHB-M8 x 20 (4) , FASN-M8 (4) , FAFW-M8 (4)

FBAB-40x40A Angle Bracket for Support Beam 40x40 - Aluminum Die Cast



UOM : pc

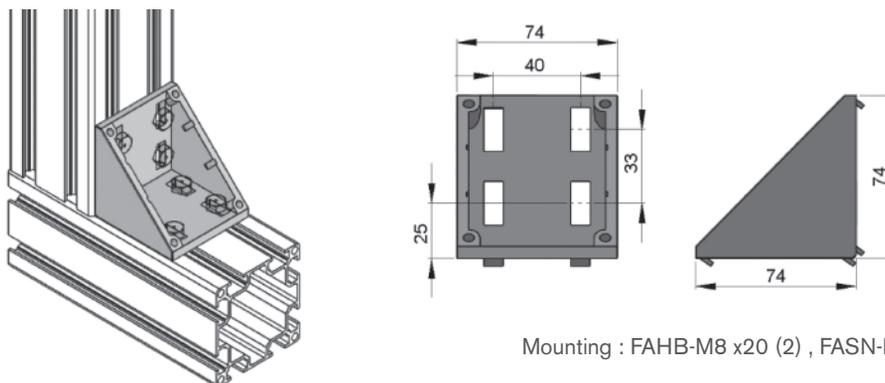
FBAB-64x64A Angle Bracket for Support Beam 64x64 - Aluminum Die Cast



UOM : pc

Mounting : FAHB-M8 x20(2) , FASN-M8 (2) , FAFW-M8 (2)

FBAB-80x80A Angle Bracket for Support Beam 80x80 - Aluminum Die Cast

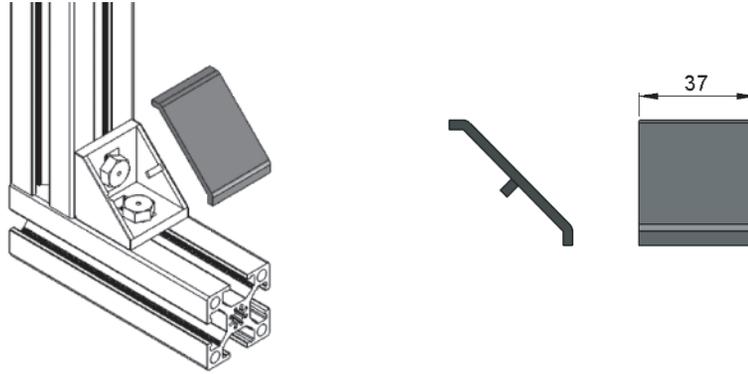


UOM : pc

Mounting : FAHB-M8 x20 (2) , FASN-M8 (2) , FAFW-M8 (2)

FBEC-40x40A

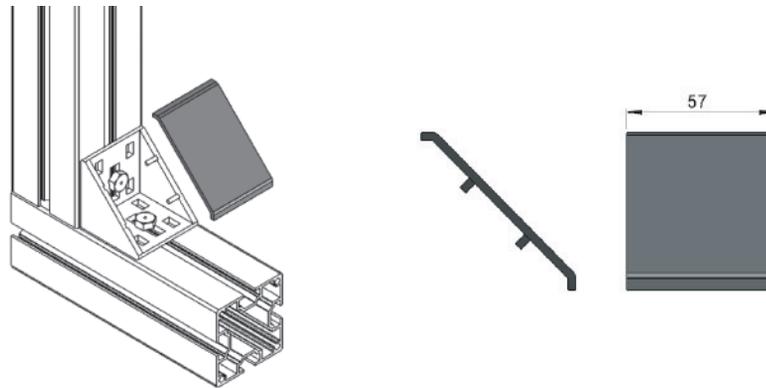
End Cap for FBAB-40x40A angle bracket - Polyamide



UOM : pc

FBEC-64x64A

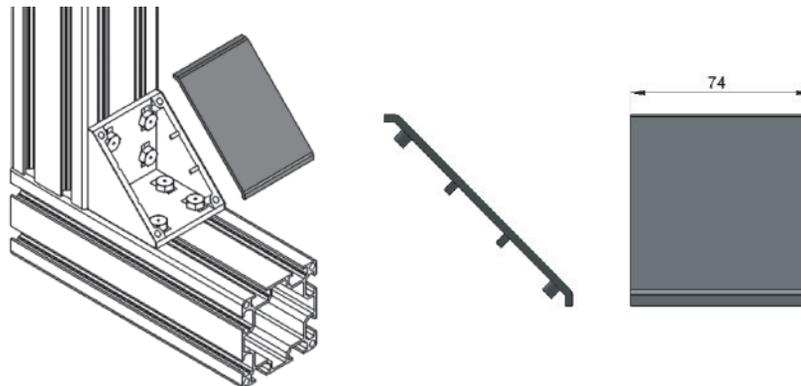
End Cap for FBAB-64x64A angle bracket - Polyamide



UOM : pc

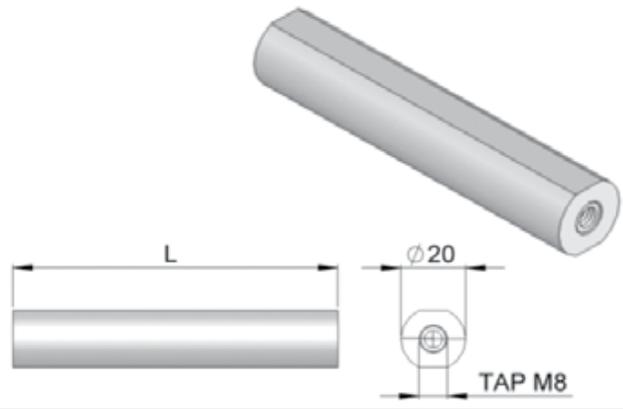
FBEC-80x80A

End Cap for FBAB-80x80A angle bracket - Polyamide



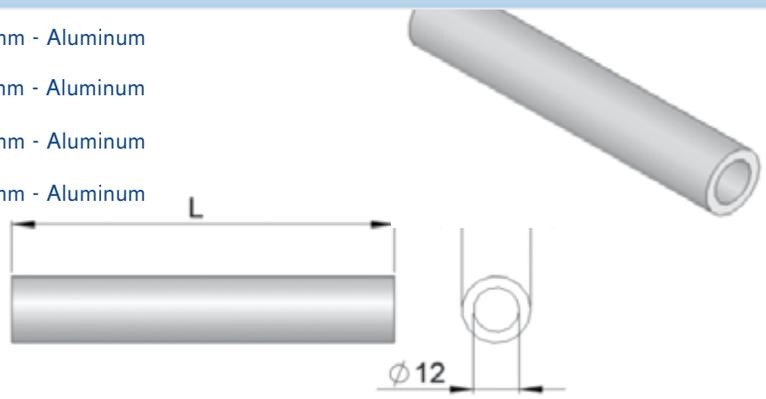
UOM : pc

FGDT-70	Distance Tube, L = 70mm - Aluminum
FGDT-80	Distance Tube, L = 80mm - Aluminum
FGDT-100	Distance Tube, L = 100mm - Aluminum
FGDT-150	Distance Tube, L = 150mm - Aluminum
FGDT-200	Distance Tube, L = 200mm - Aluminum
FGDT-250	Distance Tube, L = 250mm - Aluminum



UOM : 10 pcs / pk

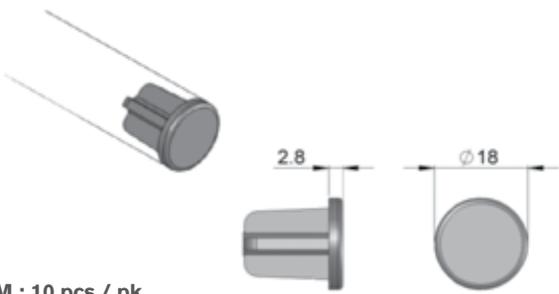
FGGR-18X100	18mm Tube, L = 100mm - Aluminum
FGGR-18X150	18mm Tube, L = 150mm - Aluminum
FGGR-18X200	18mm Tube, L = 200mm - Aluminum
FGGR-18X250	18mm Tube, L = 250mm - Aluminum
FGGR-18X300	18mm Tube, L = 300mm - Aluminum



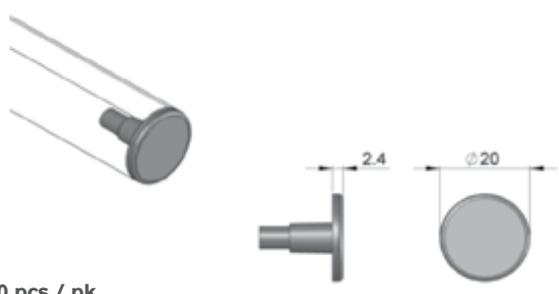
UOM : 10 pcs / pk

FGEC-18	End cap, 18mm Tube - Polyamide
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FGEC-20	End cap, Distance Tube - Polyamide
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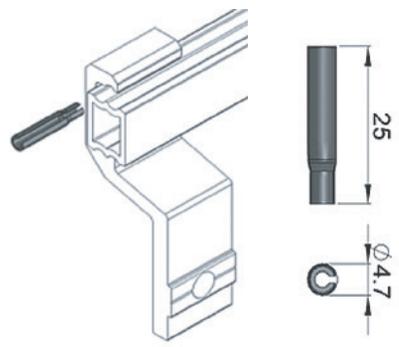
UOM : 10 pcs / pk



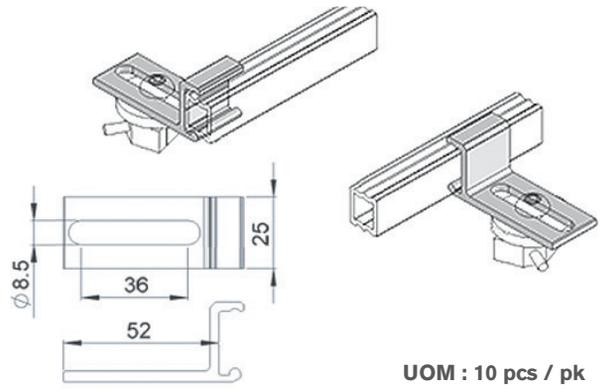
UOM : 10 pcs / pk

FGAP-25	Spring Pin - Steel
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FGRA-26x39x45A	Bracket for sensor - Aluminum
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UOM: 50pcs / pk

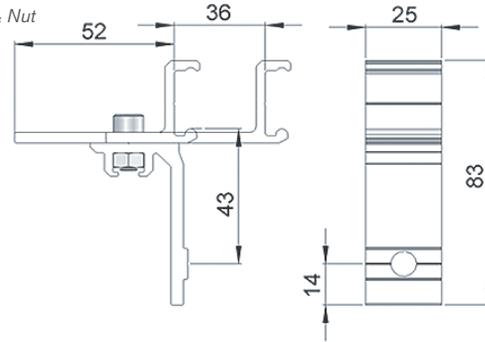
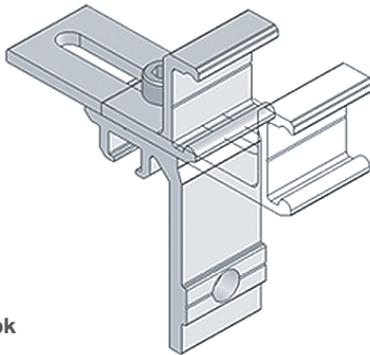


UOM : 10 pcs / pk

FGRA-8x39x45

Adjustable Guide Rail Bracket - Aluminum

Including Spring pin, M6 screw & Nut

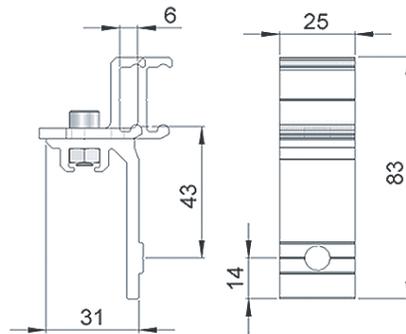
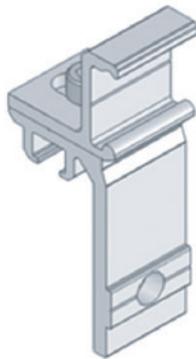


UOM : 10 pcs / pk

Mounting to beam : FATB-20 (1) , FALN-M8 (1) , FAFW-M8 (1)

FGRA-8x9x45

Adjustable Guide Rail Bracket - Aluminum



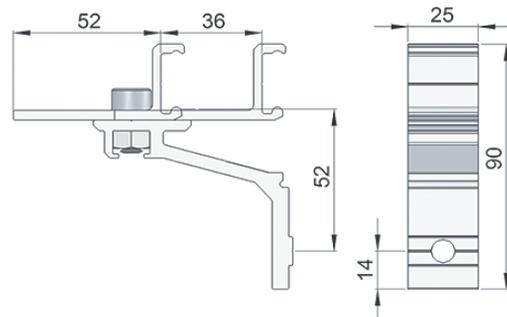
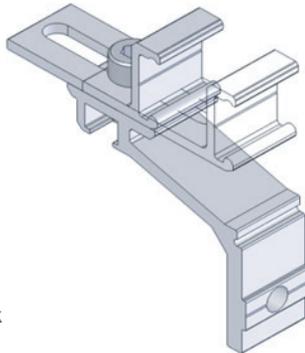
UOM : 10 pcs / pk

Mounting to beam : FATB-20 (1) , FALN-M8 (1) , FAFW-M8 (1)

FGRA-26x39x45

Adjustable Guide Rail Bracket - Aluminum

Including Spring pin, M8 screw & nut



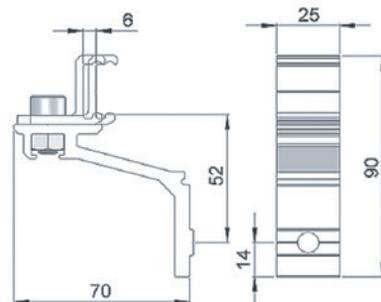
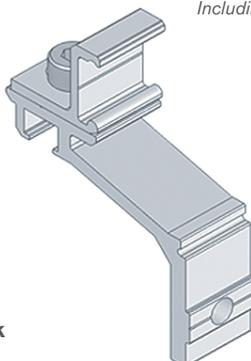
UOM : 10 pcs / pk

Mounting to beam : FATB-20 (1) , FALN-M8 (1) , FAFW-M8 (1)

FGRA-26x9x45

Adjustable Guide Rail Bracket - Aluminum

Including Spring pin, M8 screw & nut



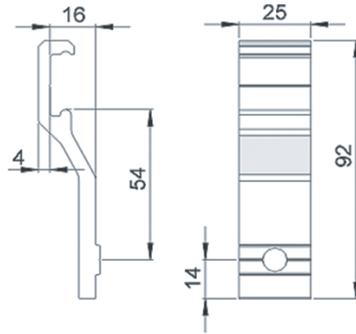
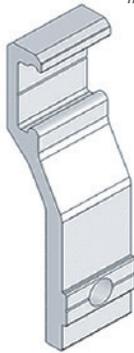
UOM : 10 pcs / pk

Mounting to beam : FATB-20 (1) , FALN-M8 (1) , FAFW-M8 (1)

FGRB-16x54

Fixed Guide Rail Bracket - Aluminum

Including Spring pin.



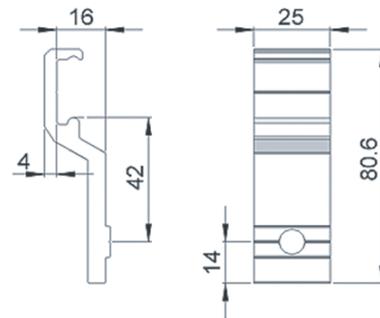
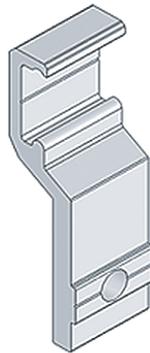
UOM : 10 pcs / pk

Mounting to beam : FATB-20 (1) , FALN-M8 (1) , FAFW-M8 (1)

FGRB-16x42

Fixed Guide Rail Bracket - Aluminum

Including Spring pin.



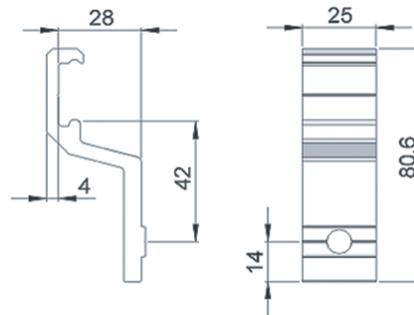
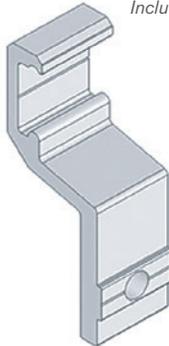
UOM : 10 pcs / pk

Mounting to beam : FATB-20 (1) , FALN-M8 (1) , FAFW-M8 (1)

FGRB-28x42

Fixed Guide Rail Bracket - Aluminum

Including Spring pin.



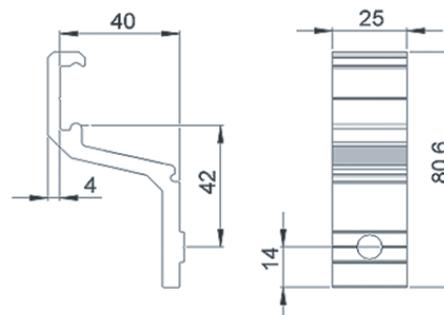
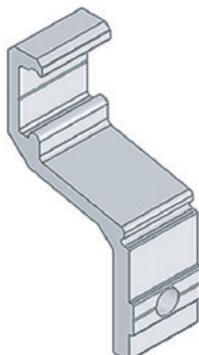
UOM : 10 pcs / pk

Mounting to beam : FATB-20 (1) , FALN-M8 (1) , FAFW-M8 (1)

FGRB-40x42

Fixed Guide Rail Bracket - Aluminum

Including Spring pin.



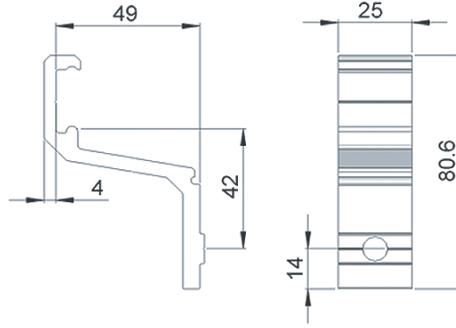
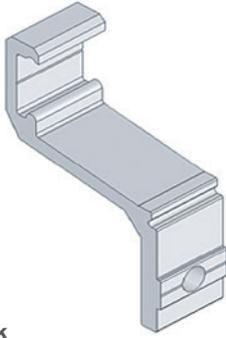
UOM : 10 pcs / pk

Mounting to beam : FATB-20 (1) , FALN-M8 (1) , FAFW-M8 (1)

FGRB-49x42

Fixed Guide Rail Bracket - Aluminum

Including Spring pin.



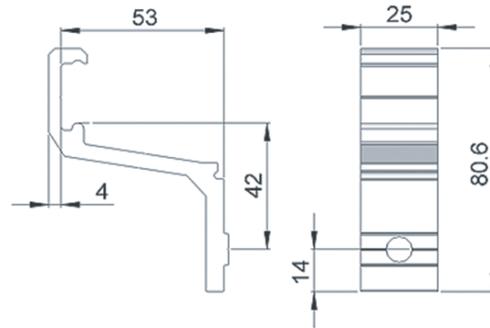
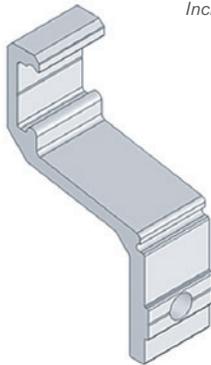
UOM : 10 pcs / pk

Mounting to beam : FATB-20 (1) , FALN-M8 (1) , FAFW-M8 (1)

FGRB-53x42

Fixed Guide Rail Bracket - Aluminum

Including Spring pin.



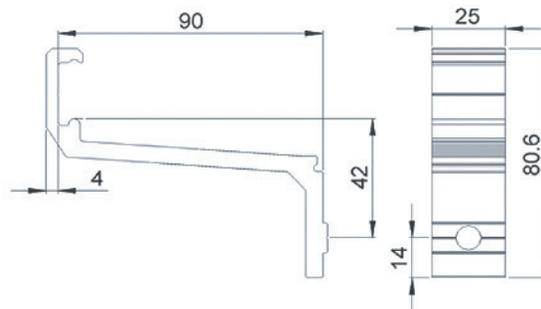
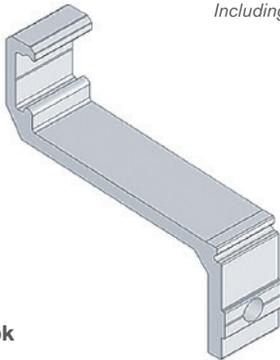
UOM : 10 pcs / pk

Mounting to beam : FATB-20 (1) , FALN-M8 (1) , FAFW-M8 (1)

FGRB-90x42

Fixed Guide Rail Bracket - Aluminum

Including Spring pin.

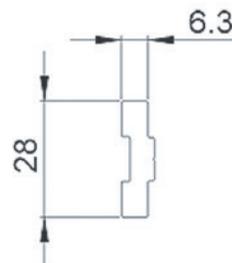
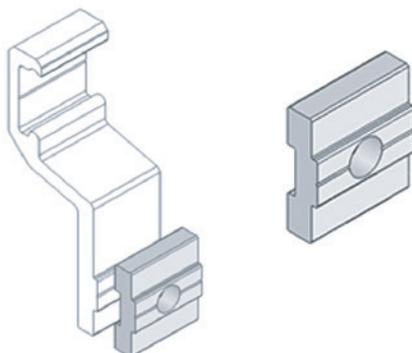


UOM : 10 pcs / pk

Mounting to beam : FATB-20 (1) , FALN-M8 (1) , FAFW-M8 (1)

FGRD-6

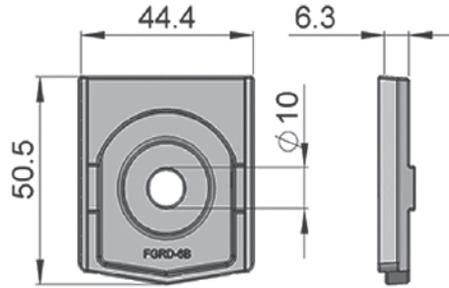
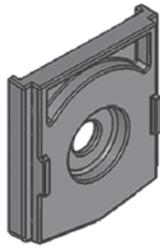
Guide Rail Bracket Spacer - Aluminum



UOM : 10 pcs / pk

FGRD-6B

Spacer for FGRB-40x ## - Polyamide (## = Diameter in mm)



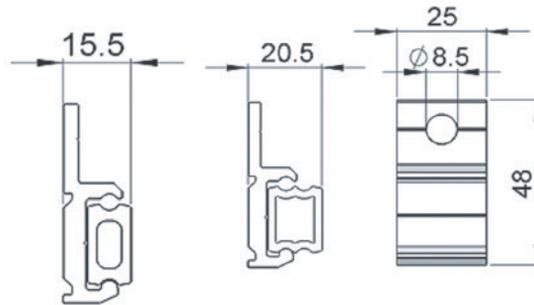
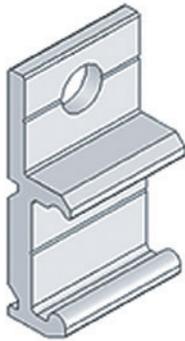
UOM : 10 pcs / pk

For use with guide rail bracket support:
 FGRB – 40 x 18 / 20
 FGRB – 40 x 15 x 20

FGRC-20

Guide Rail Support - Aluminum

Including Spring pin.



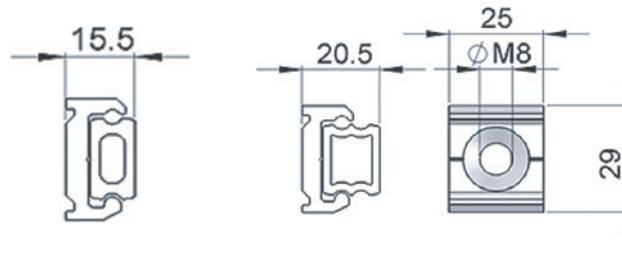
UOM : 10 pcs / pk

Mounting : FAHB-M8 x 12 (1), FASN-M8 (1), FAFW-M8 (1)

FGRC-20A

Guide Rail Support - Aluminum

Including Spring pin.

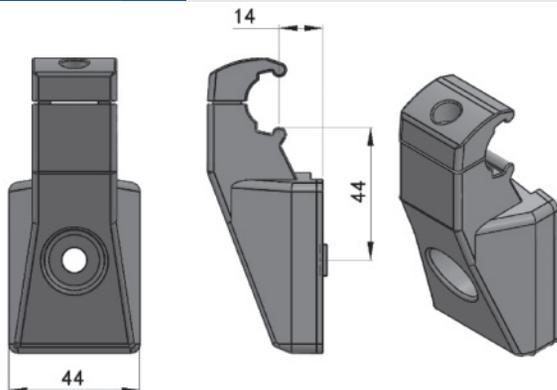


UOM : 10 pcs / pk

Mounting : C'SUNK M8 x 12

FGRB-16x42C

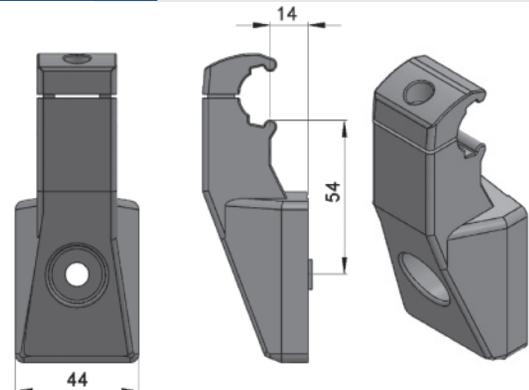
Guide Rail Bracket - Polyamide



UOM : 10pcs / pk

FGRB-16x52C

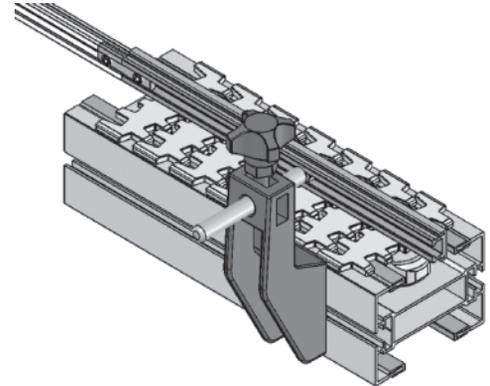
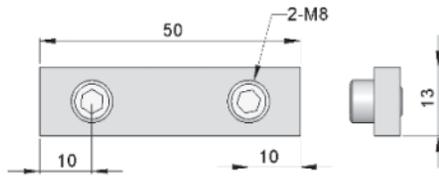
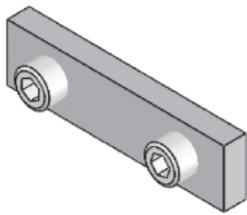
Guide Rail Bracket - Polyamide



UOM : 10pcs / pk

FGCS-13x50

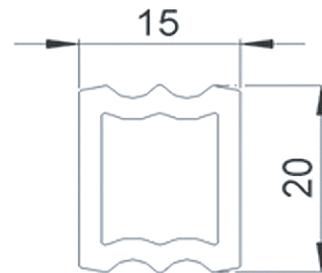
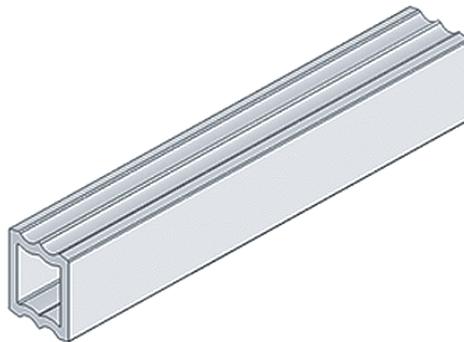
Connecting Strip for FGRR-12x20 - Steel, electro zinc plated



UOM: 10pcs / pk

FGRR-15x20

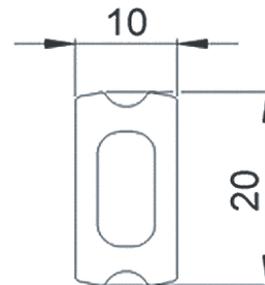
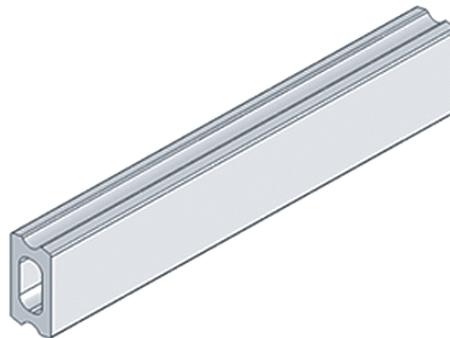
Guide Rail Rectangular, 15mm x 20mm - Aluminum



UOM: 3meter / length

FGRR-10x20

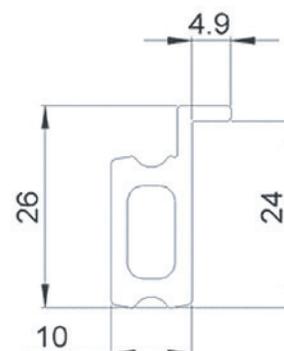
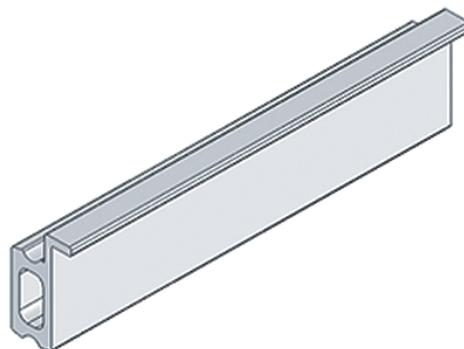
Guide Rail Rectangular, 10mm x 20mm - Aluminum



UOM: 3meter / length

FGRR-10x20F

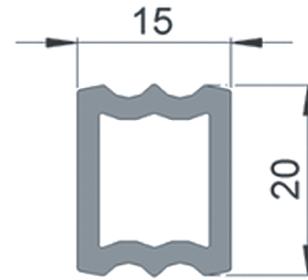
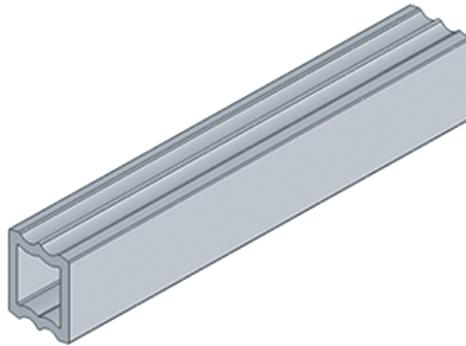
Guide Rail Rectangular, 10mm x 20mm Type F - Aluminum



UOM: 3meter / length

FGRR-15X20P

Guide Rail Rectangular, 15mm x 20mm – HDPE



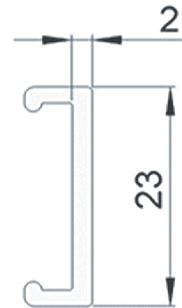
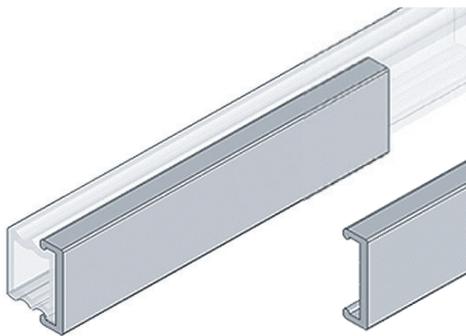
UOM: 3meter / length

FGRT-3x23

Guide Rail Cover - HDPE

FGRT-3x23A

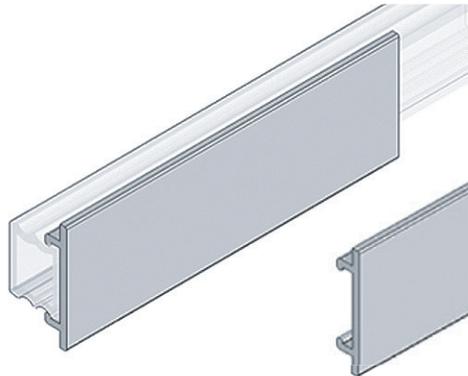
Guide Rail Cover – HDPE (Conductive)



UOM: 3meter / length

FGRT-3x33

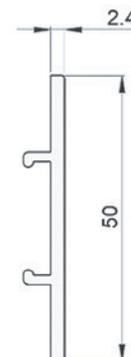
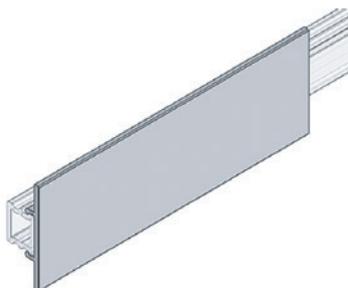
Guide Rail Cover - HDPE



UOM: 3meter / length

FGRT-3x50

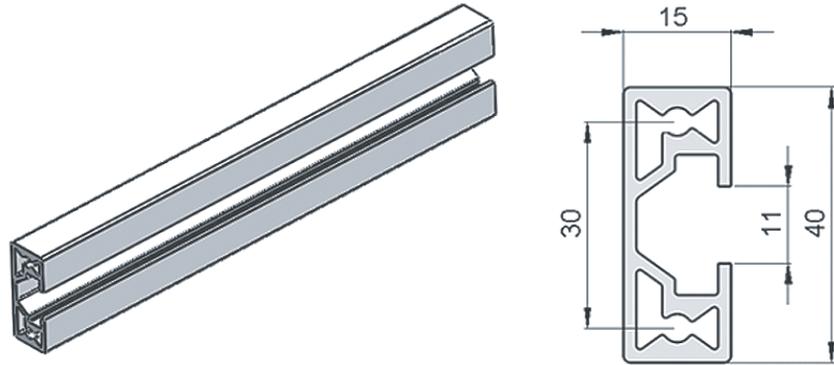
Guide Rail Cover - HDPE



UOM: 3meter / length

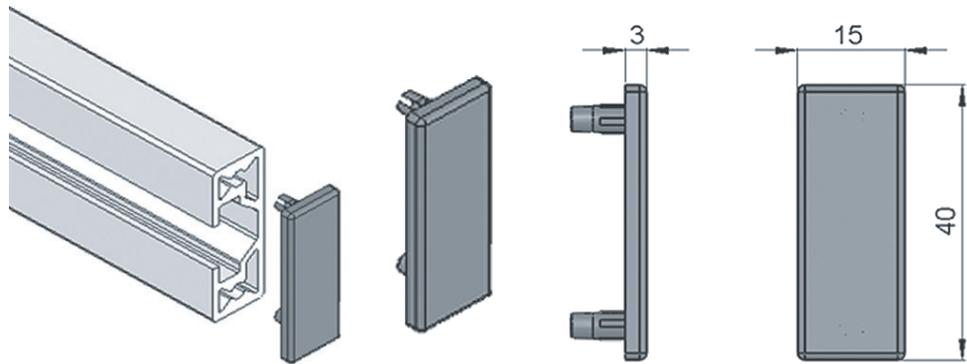
FGRR-15x40 Guide Rail Rectangular, 15mm x 40mm – Aluminum

UOM: 3meter / length



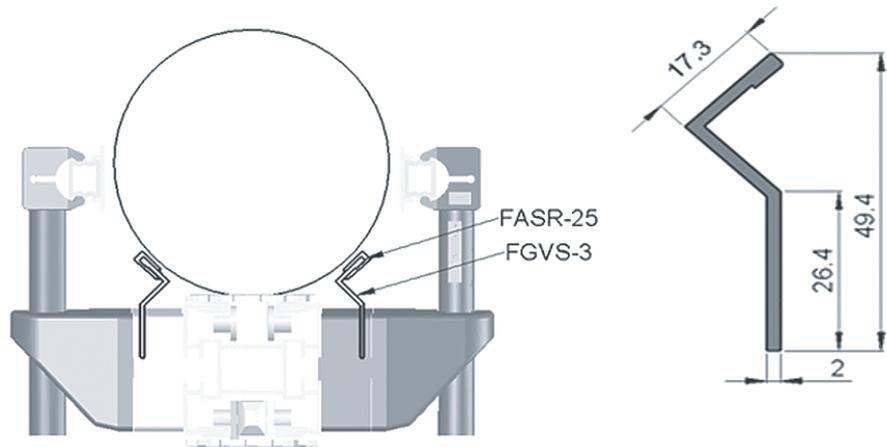
FGEC-15x40 End Cap for FGRR-15x40 - Polyamide

UOM: 10pcs / pk



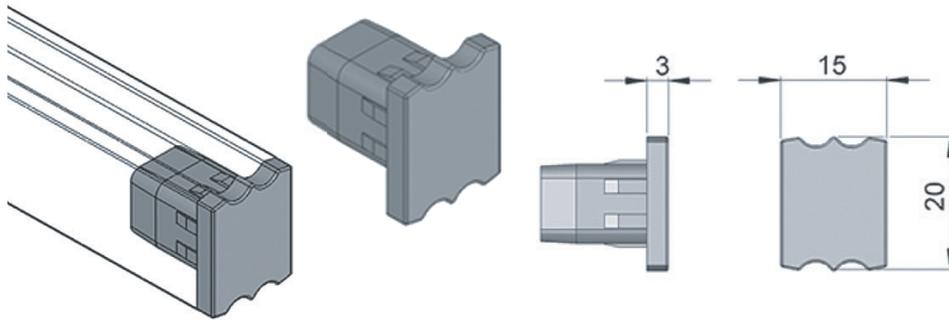
FGVG-3 Special V Guide - Aluminum

UOM: 3meter / length



FGEC-15x20

End Cap for FGRR-15x20 - Polyamide



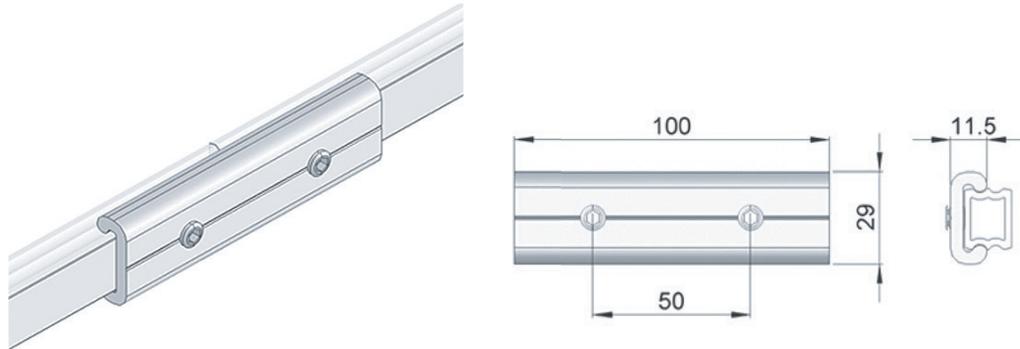
UOM: 10pcs / pk

FGRC-100

Rail Connecting - Aluminum L = 100mm , B = 50mm

FGRC-60

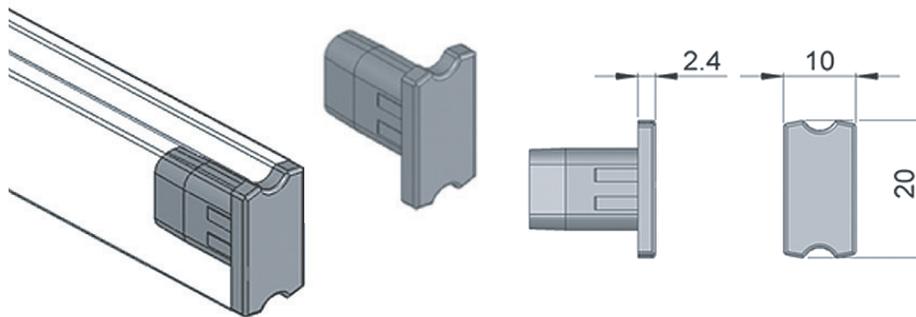
Rail Connecting - Aluminum L = 60mm , B = 30mm



UOM: 10pcs / pk

FGEC-10x20

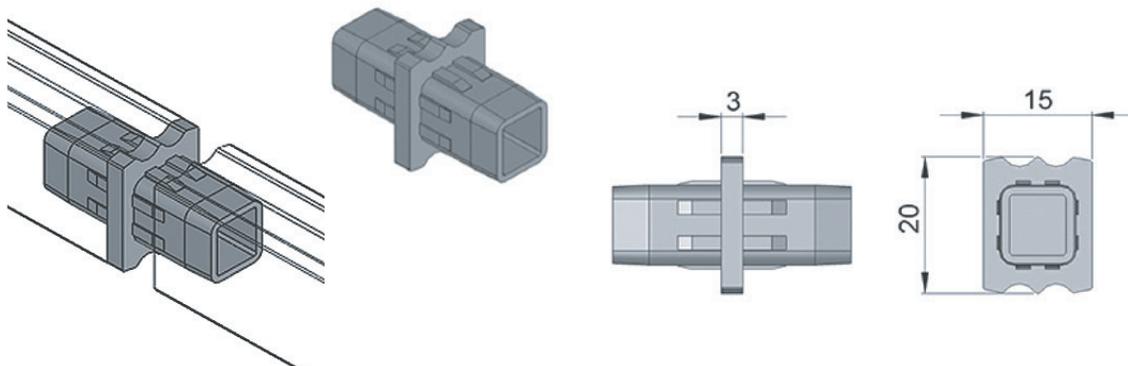
End Cap for FGRR-10x20 & FGRR10x20F - Polyamide



UOM: 10pcs / pk

FGRJ-15x20

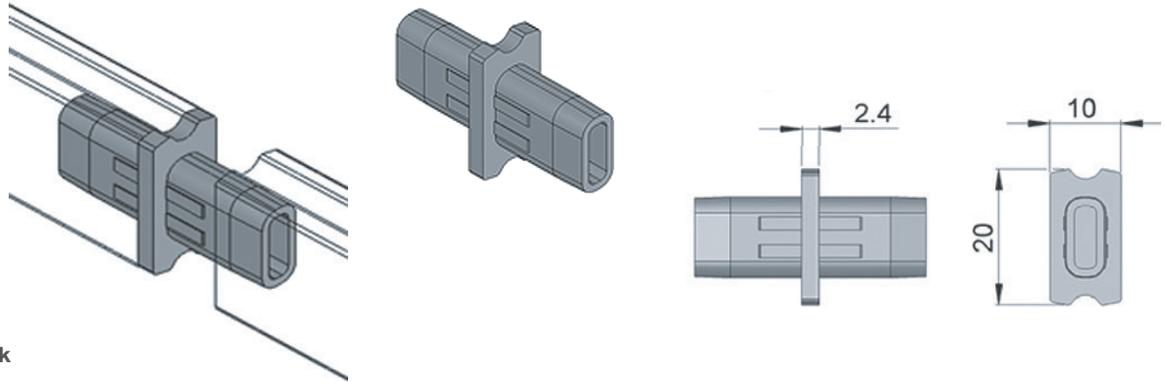
Connecting Plug for FGRR-15x20 - Polyamide



UOM: 10pcs / pk

FGRJ-10x20

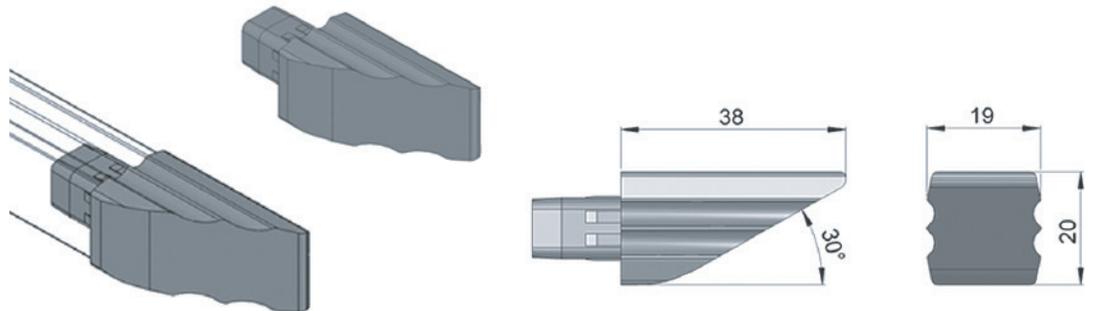
Connecting Plug for FGRR-10x20 & FGRR-10x20F - Polyamide



UOM: 10pcs / pk

FGEC-30D

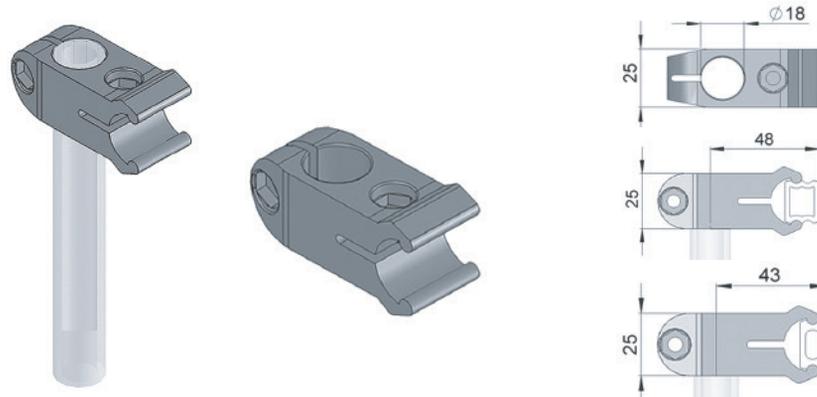
30° End Cap for FGRR-15x20 - Polyamide



UOM: 3meter / length

FGRS-18

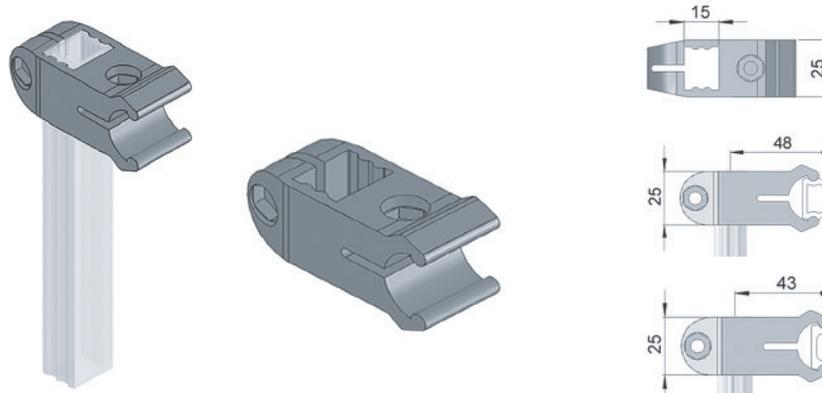
Guide Rail Support - Polyamide



UOM: 10pcs / pk

FGRS-15x20

Guide Rail Support - Polyamide



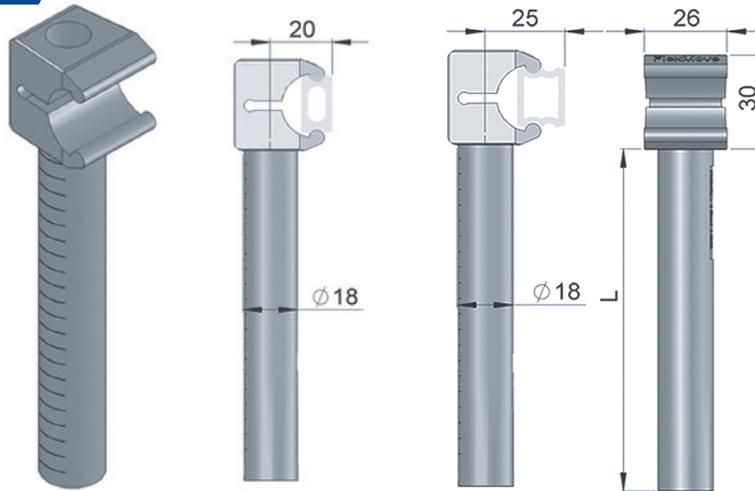
UOM: 3meter / length

FGRL-18x110C

Guide Rail Support, L = 110mm - Polyamide

FGRL-18x160C

Guide Rail Support, L = 160mm - Polyamide



UOM: 10pcs / pk

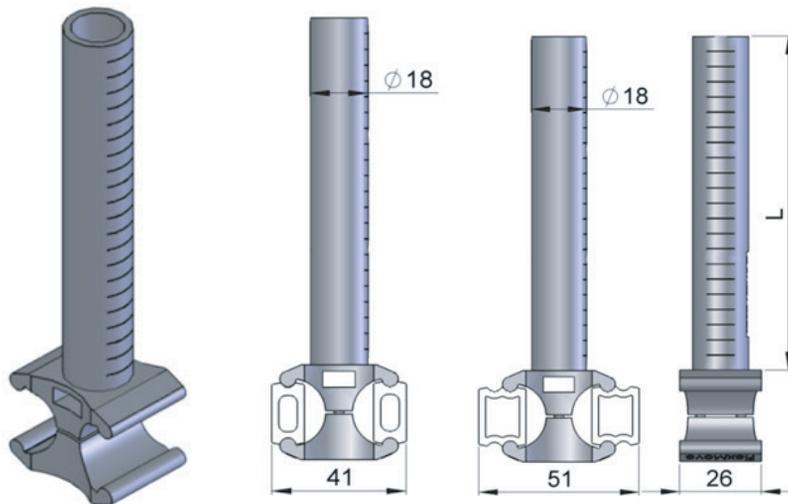
To be used directly with guide rail bracket support FGRF- 42 x 18V or FGRB-18 x 20

FGRC-18x110C

Double Guide Rail Support, L = 110mm - Polyamide

FGRC-18x160C

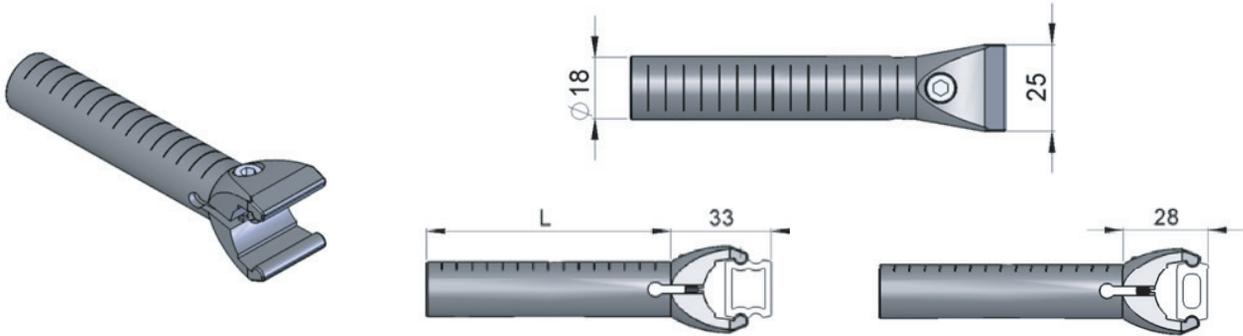
Double Guide Rail Support, L = 160mm - Polyamide



UOM: 10pcs / pk

Suitable for use with cross connector FGRB-18 x18 and a crossing 18 mm aluminum tube above the double track.

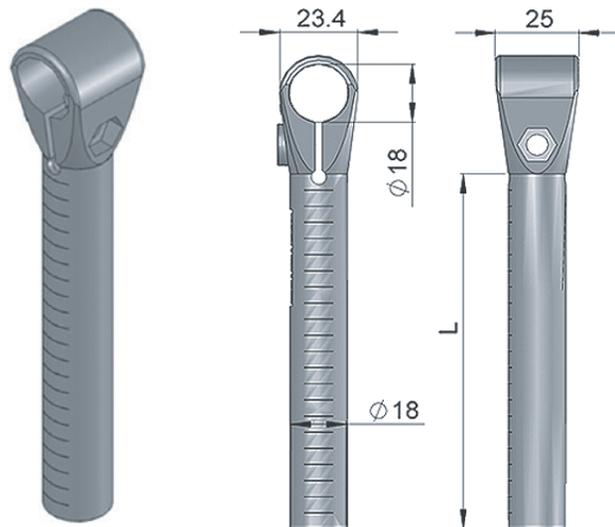
FGRK-18x40A	Guide Rail Support, L = 40mm - Polyamide
FGRK-18x60A	Guide Rail Support, L = 60mm - Polyamide
FGRK-18x80A	Guide Rail Support, L = 80mm - Polyamide
FGRK-18x130A	Guide Rail Support, L = 130mm - Polyamide



UOM: 10pcs / pk

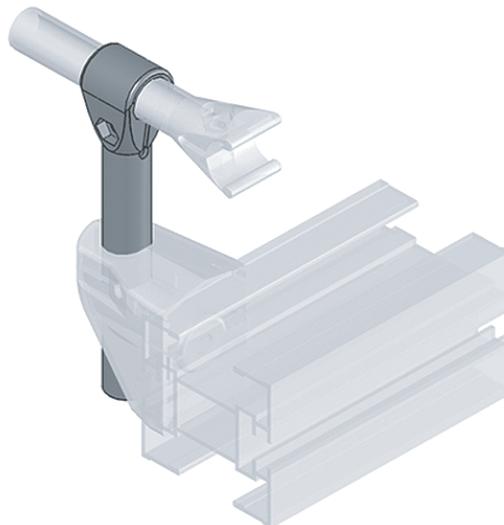
Suitable for use with cross connector FGRB-18 x18 and FGRF – 42 x 18V

FGRL-18x110CA	Guide Rail Support, L = 110mm - Polyamide
FGRL-18x160CA	Guide Rail Support, L = 160mm - Polyamide



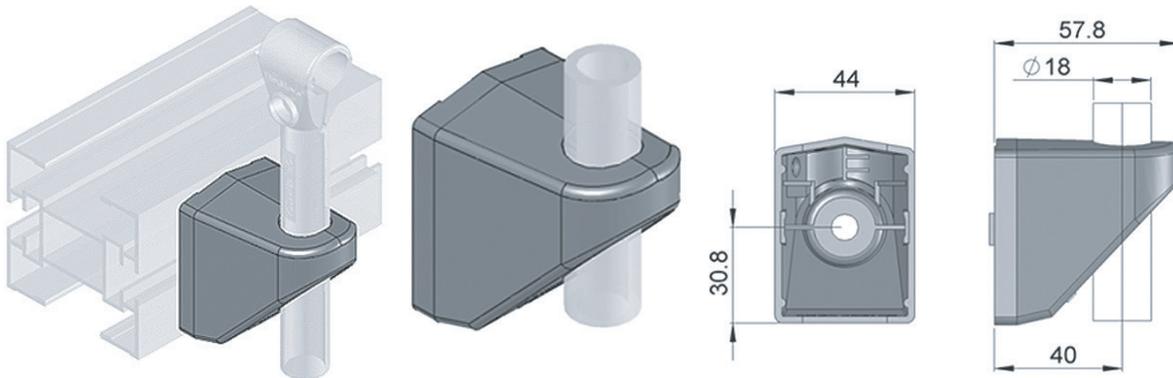
UOM: 10pcs / pk

Suitable for use with cross connector FGRK – 18 x 80 / 130 / 40A / 60A / 80A /130A



FGRF-42x18V

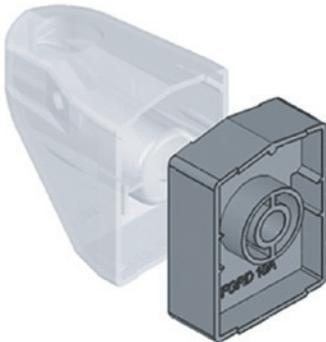
Guide Rail Bracket – Polyamide



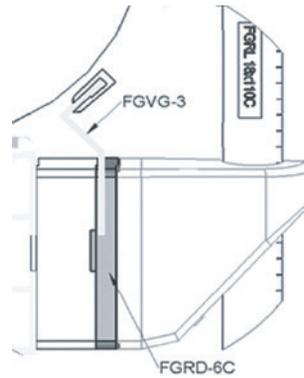
To be used with :

UOM: 10pcs / pk

- FGGR - 18 x * 100 - FGRL - 18 x 110C / 160C - FGRC - 18 x 110C / 160C

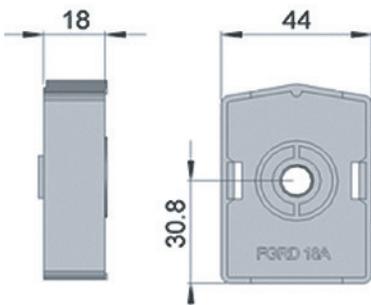


For use with guide rail bracket support FGRF -42 x 18V



FGRD-18A

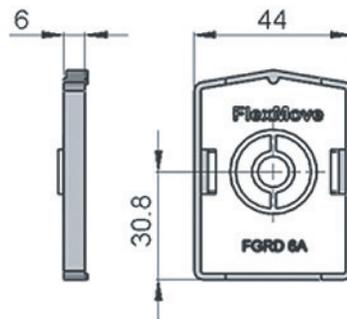
Spacer for FGRF-42x18V - Polyamide



UOM: 10pcs / pk

FGRD-6A

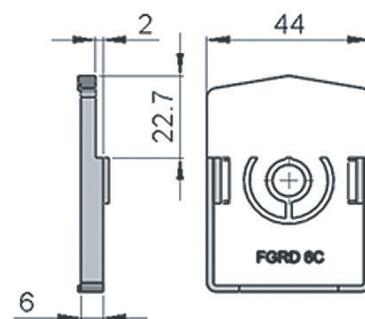
Spacer for FGRF-42x18V - Polyamide



UOM: 10pcs / pk

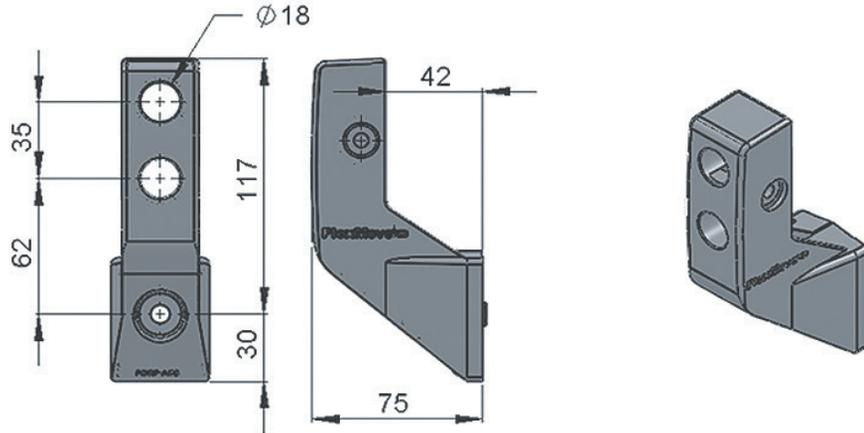
FGRD-6C

Spacer for FGRF-42x18V - Polyamide



UOM: 10pcs / pk

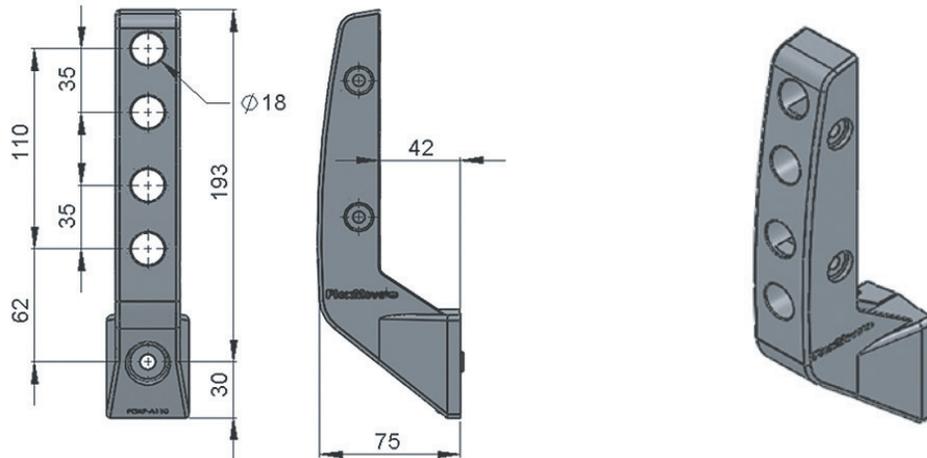
FGRF-A35 Guide Rail Bracket A35 – Polyamide



UOM: 10pcs / pk

To be used with guide rail support . For 1-2 guide rail levels.

FGRF-A110 Guide Rail Bracket A110 – Polyamide



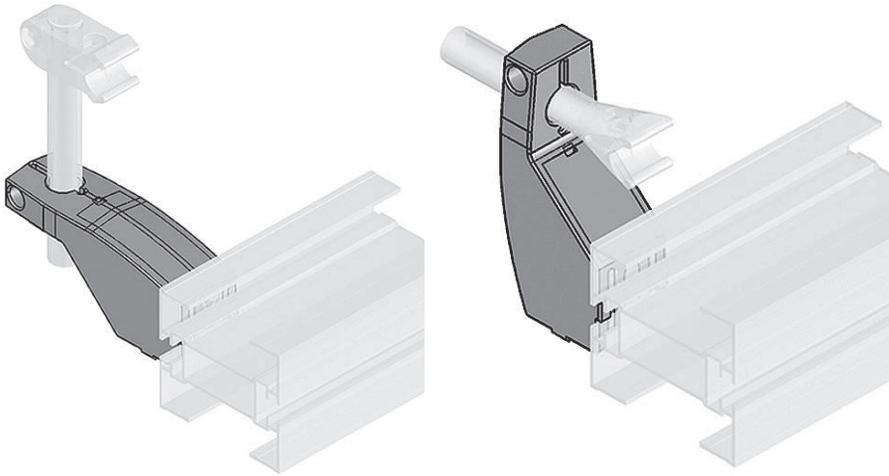
UOM: 10pcs / pk

To be used with guide rail support . For 1-4 guide rail levels.

FGRF-DP FGRF Dummy Plug



UOM: 10pcs / pk

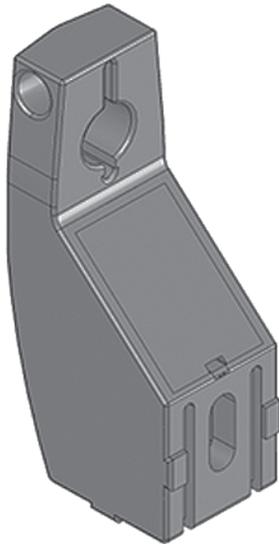


FGRB-40x18

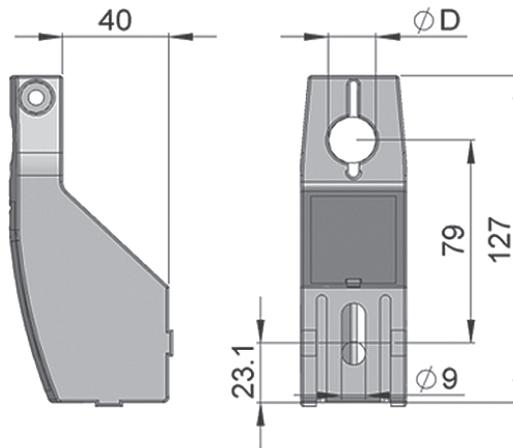
Guide Rail Bracket, D = 18 mm - Polyamide

FGRB-40x20

Guide Rail Bracket, D = 20 mm - Polyamide

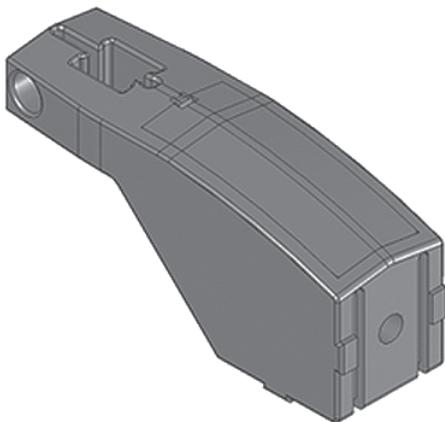


UOM: 10pcs / pk

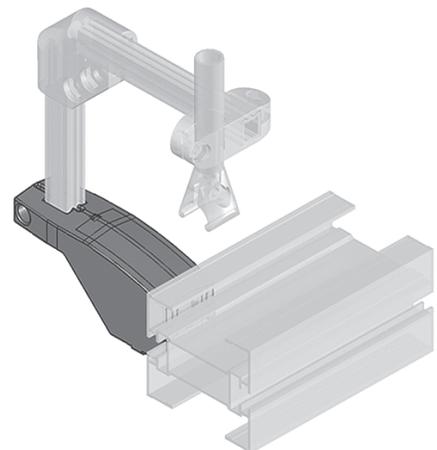
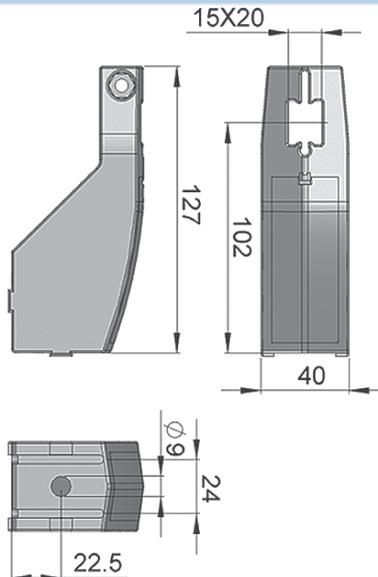


FGRB-40x15x20

Guide Rail Bracket - Polyamide

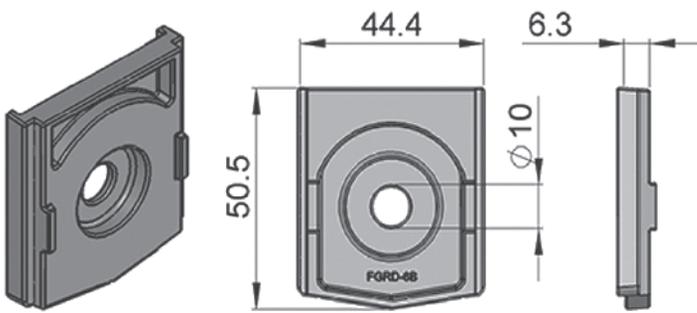


UOM: 10pcs / pk



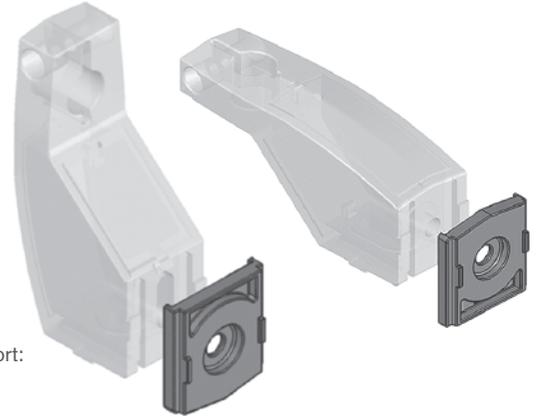
FGRD-6B

Spacer for FGRB-40x## - Polyamide



UOM: 10pcs / pk

For use with guide rail bracket support:
 FGRB - 40 x 18 / 20
 FGRB - 40 x 15 x 20



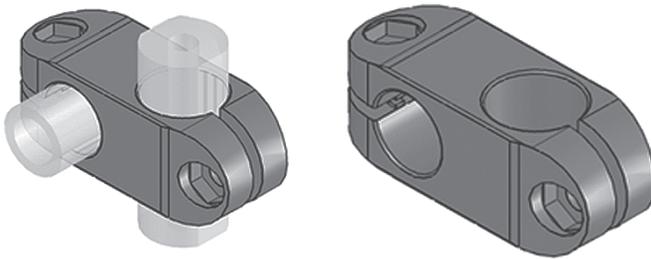
FGRB-18x18

Guide Rail Bracket, $\varnothing A = 18$ mm, $\varnothing B = 18$ mm - Polyamide

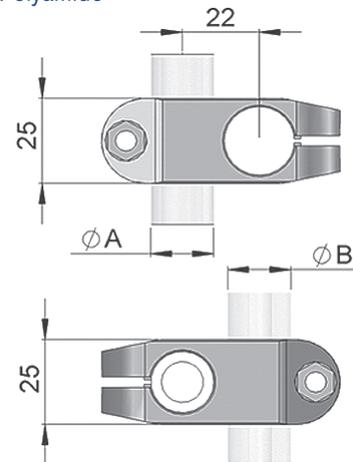
FGRB-18x20

FGRB-20x20

Guide Rail Bracket, $\varnothing A = 20$ mm, $\varnothing B = 20$ mm - Polyamide



UOM: 10pcs / pk

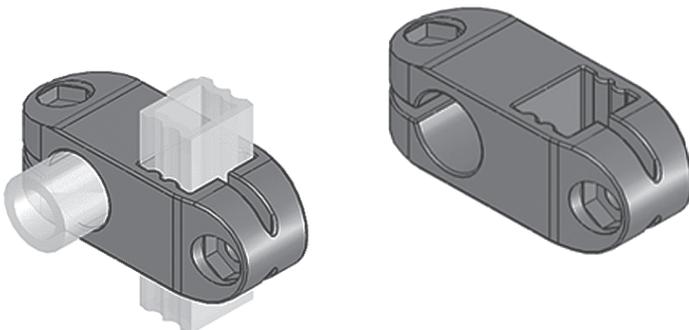


FGRB-18x20T

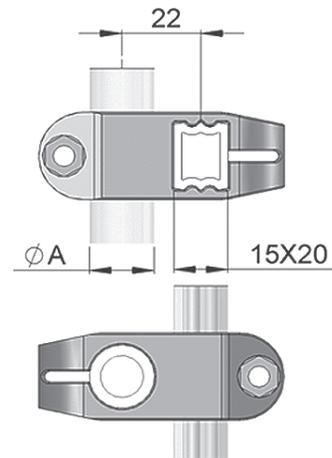
Guide Rail Bracket, $\varnothing A = 18$ mm - Polyamide

FGRB-20x20T

Guide Rail Bracket, $\varnothing A = 20$ mm - Polyamide



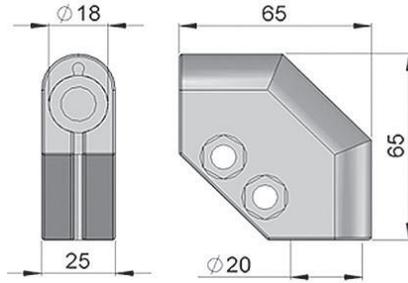
UOM: 10pcs / pk



FGRX-18x20 90° Corner Connector - Polyamide

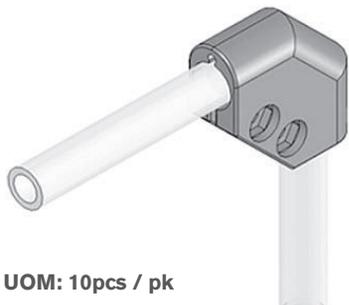


UOM: 10pcs / pk

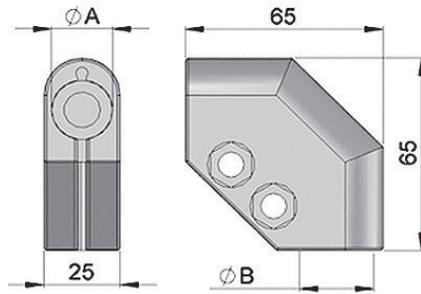


For use with :
 FGGR – 18 x 100 / 150 / 200 / 250 / 300
 FGDT – 70 / 80 / 100 / 150 / 200 / 250

FGRX-18x18 90° Corner Connector, ØA = 18mm, ØB = 18mm - Polyamide
FGRX-20x20 90° Corner Connector, ØA = 20mm, ØB = 20mm - Polyamide



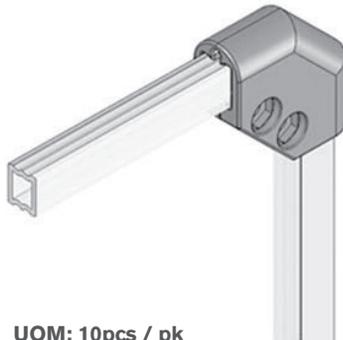
UOM: 10pcs / pk



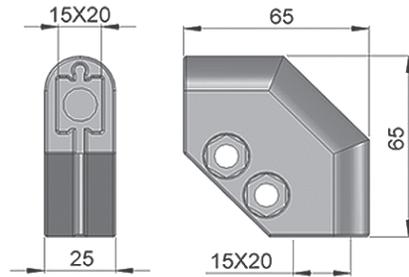
For use with :
 FGGR – 18 x 100 / 150 / 200 / 250 / 300
 FGDT – 70 / 80 / 100 / 150 / 200 / 250

90° Corner Connector - Polyamide

FGRX-15x20 90° Corner Connector - Polyamide

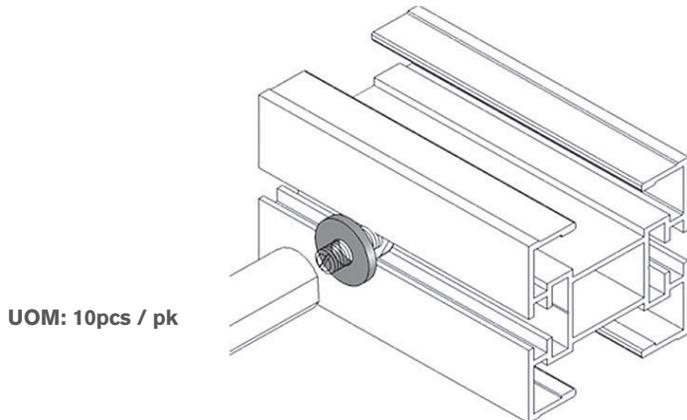


UOM: 10pcs / pk

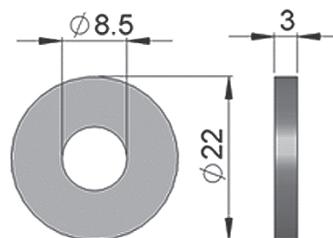


For use with : F
 GRR – 15 x 20 / 20 P

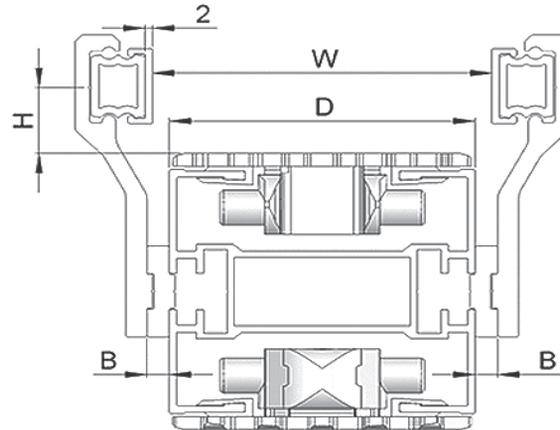
FGSP-DT Distance Tube Spacer - POM



UOM: 10pcs / pk



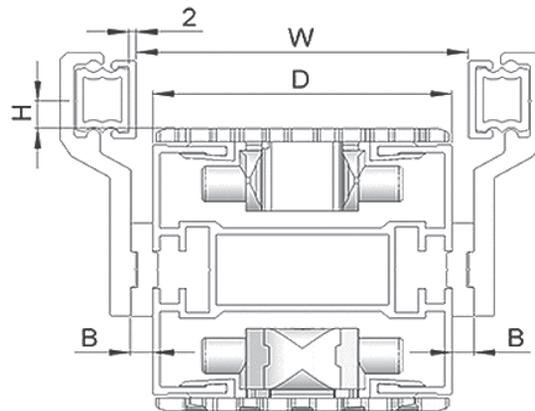
FGRB-16x54 Fixed Guide Rail Assembly



B Spacer = FGRD-6

Guide Rail Bracket	Series	D (mm)	H (mm)	W (mm) B = 0	W (mm) B = 6.3	W (mm) B = 12.6	W (mm) B = 18.9
FGRB-16X54	FK	45	26	41.7	54.3	66.9	79.5
FGRB-16X54	FS	65	26	61.7	74.3	86.9	99.5
FGRB-16X54	FM	85	20	81.7	94.3	106.9	119.5
FGRB-16X54	FC	105	20	101.7	114.3	126.9	139.5
FGRB-16X54	FL	150	20	146.7	159.3	171.9	184.5

FGRB-16x42 Fixed Guide Rail Assembly

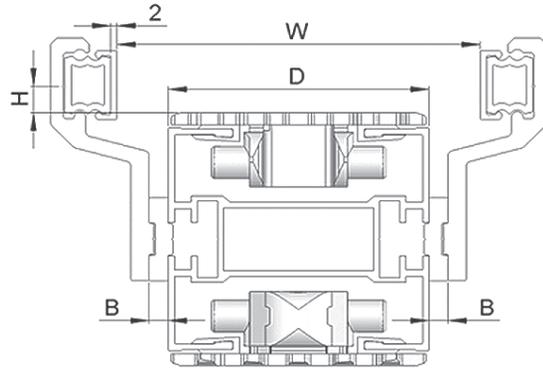


B Spacer = FGRD-6

Guide Rail Bracket	Series	D (mm)	H (mm)	W (mm) B = 0	W (mm) B = 6.3	W (mm) B = 12.6	W (mm) B = 18.9
FGRB-16X42	FK	45	14	41.7	54.3	66.9	79.5
FGRB-16X42	FS	65	14	61.7	74.3	86.9	99.5
FGRB-16X42	FM	85	8	-	94.3	106.9	119.5
FGRB-16X42	FC	105	8	-	114.3	126.9	139.5
FGRB-16X42	FL	150	8	-	159.3	171.9	184.5

FGRB-28x42

Fixed Guide Rail Assembly

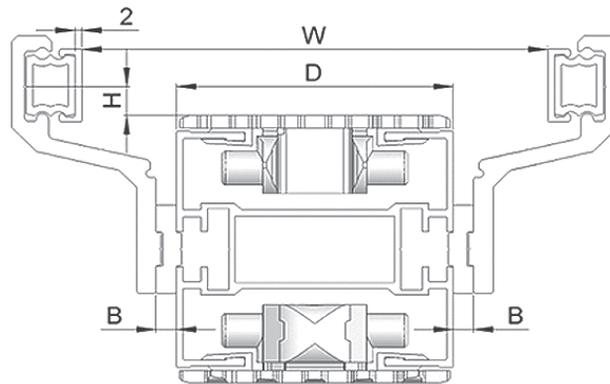


B Spacer = FGRD-6

Guide Rail Bracket	Series	D (mm)	H (mm)	W (mm) B = 0	W (mm) B = 6.3	W (mm) B = 12.6	W (mm) B = 18.9
FGRB-28X42	FK	45	14	65.8	78.4	91	103.6
FGRB-28X42	FS	65	14	85.8	98.4	111	123.6
FGRB-28X42	FM	85	8	105.8	118.4	131	143.6
FGRB-28X42	FC	105	8	125.8	138.4	151	163.6
FGRB-28X42	FL	150	8	170.8	183.4	196	208.6

FGRB-40x42

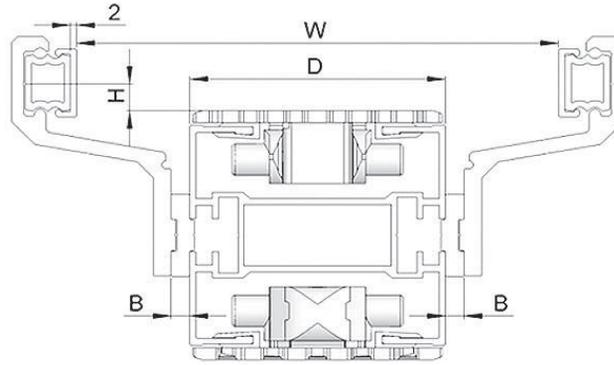
Fixed Guide Rail Assembly



B Spacer = FGRD-6

Guide Rail Bracket	Series	D (mm)	H (mm)	W (mm) B = 0	W (mm) B = 6.3	W (mm) B = 12.6	W (mm) B = 18.9
FGRB-40X42	FK	45	14	90.6	103.2	115.8	128.4
FGRB-40X42	FS	65	14	110.6	123.2	135.8	148.4
FGRB-40X42	FM	85	8	130.6	143.2	155.8	168.4
FGRB-40X42	FC	105	8	150.6	163.2	175.8	188.4
FGRB-40X42	FL	150	8	195.6	163.2	220.8	233.4

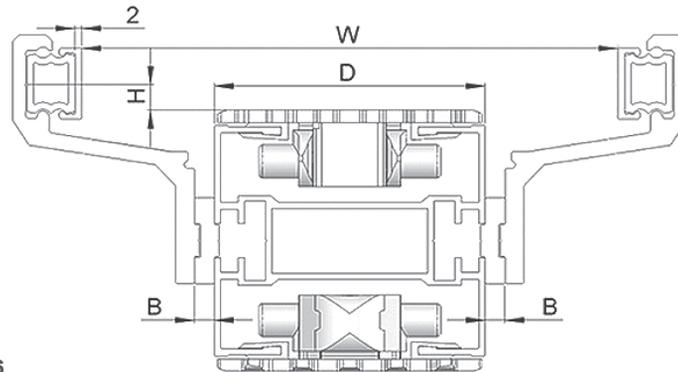
FGRB-49x42 Fixed Guide Rail Assembly



B Spacer = FGRD-6

Guide Rail Bracket	Series	D (mm)	H (mm)	W (mm) B = 0	W (mm) B = 6.3	W (mm) B = 12.6	W (mm) B = 18.9
FGRB-49X42	FK	45	14	107.8	120.4	133	145.6
FGRB-49X42	FS	65	14	127.8	140.4	153	165.6
FGRB-49X42	FM	85	8	147.8	160.4	173	185.6
FGRB-49X42	FC	105	8	167.8	180.4	193	205.6
FGRB-49X42	FL	150	8	212.8	225.4	238	250.6

FGRB-53x42 Fixed Guide Rail Assembly

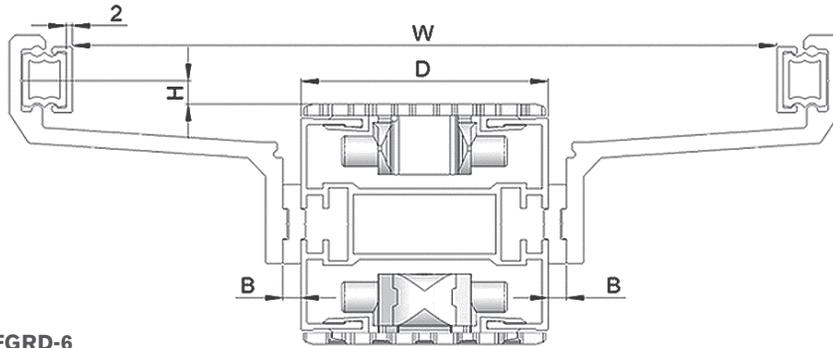


B Spacer = FGRD-6

Guide Rail Bracket	Series	D (mm)	H (mm)	W (mm) B = 0	W (mm) B = 6.3	W (mm) B = 12.6	W (mm) B = 18.9
FGRB-53X42	FK	45	14	115.7	128.3	140.9	153.5
FGRB-53X42	FS	65	14	135.7	148.3	160.9	173.5
FGRB-53X42	FM	85	8	155.7	168.3	180.9	193.5
FGRB-53X42	FC	105	8	175.7	188.3	200.9	213.5
FGRB-53X42	FL	150	8	220.7	233.3	245.9	258.5

FGRB-90x42

Fixed Guide Rail Assembly



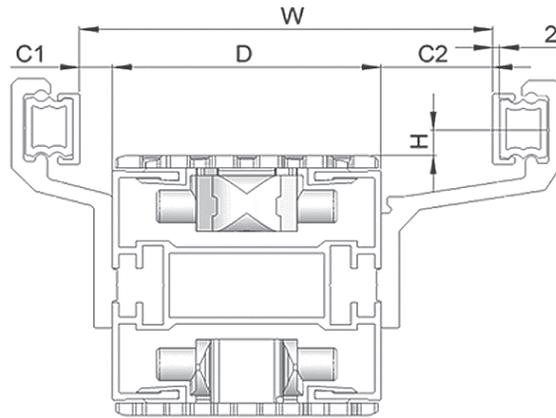
B Spacer = FGRD-6

Guide Rail Bracket	Series	D (mm)	H (mm)	W (mm) B = 0	W (mm) B = 6.3	W (mm) B = 12.6	W (mm) B = 18.9
FGRB-90X42	FK	45	14	190.3	202.9	215.5	228.1
FGRB-90X42	FS	65	14	210.3	222.9	235.5	248.1
FGRB-90X42	FM	85	8	230.3	242.9	255.5	268.1
FGRB-90X42	FC	105	8	250.3	262.9	275.5	288.1
FGRB-90X42	FL	150	8	295.3	307.9	320.5	333.1



FGRB Mixed Guide Rail

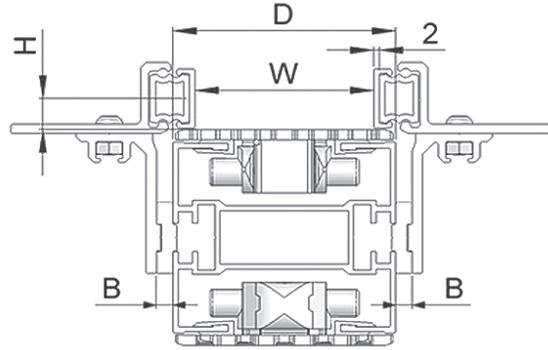
Mixed Guide Rail Assembly



Guide Rail Bkt Left	C1 (mm)	Guide Rail Bkt Right	C2 (mm)	Series	D (mm)	H (mm)	W (mm) D + C1 + C2
FGRB-28X42	10.4	FGRB-40X42	22.8	FK	45	14	78.2
FGRB-28X42	10.4	FGRB-40X42	31.4	FK	45	14	86.8
FGRB-28X42	10.4	FGRB-53X42	35.3	FK	45	14	90.7
FGRB-28X42	10.4	FGRB-90X42	72.4	FK	45	14	127.8
FGRB-28X42	10.4	FGRB-40X42	22.8	FS	65	14	98.2
FGRB-28X42	10.4	FGRB-40X42	31.4	FS	65	14	106.8
FGRB-28X42	10.4	FGRB-53X42	35.3	FS	65	14	110.7
FGRB-28X42	10.4	FGRB-90X42	72.4	FS	65	14	147.8
FGRB-28X42	10.4	FGRB-40X42	22.8	FM	85	8	118.2
FGRB-28X42	10.4	FGRB-40X42	31.4	FM	85	8	126.8
FGRB-28X42	10.4	FGRB-53X42	35.3	FM	85	8	130.7
FGRB-28X42	10.4	FGRB-90X42	72.4	FM	85	8	167.8
FGRB-28X42	10.4	FGRB-40X42	22.8	FC	105	8	138.2
FGRB-28X42	10.4	FGRB-40X42	31.4	FC	105	8	146.8
FGRB-28X42	10.4	FGRB-53X42	35.3	FC	105	8	150.7
FGRB-28X42	10.4	FGRB-90X42	72.4	FC	105	8	187.8
FGRB-28X42	10.4	FGRB-40X42	22.8	FL	150	8	183.2
FGRB-28X42	10.4	FGRB-40X42	31.4	FL	150	8	191.8
FGRB-28X42	10.4	FGRB-53X42	35.3	FL	150	8	195.7
FGRB-28X42	10.4	FGRB-90X42	72.4	FL	150	8	232.8

FGRA-8x39x45

Adjustable Guide Rail Assembly

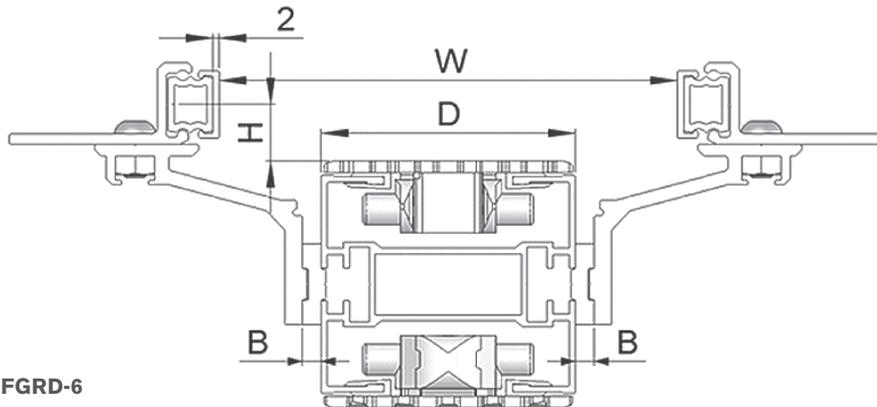


B Spacer = FGRD-6

Guide Rail Bracket	Series	D (mm)	H (mm)	W (mm) min B = 0	W (mm) max B = 0	W (mm) min B = 6.3	W (mm) max B = 6.3
FGRA-8x39x45	FK	45	17	0	12.2	0	24.8
FGRA-8x39x45	FS	65	17	0	32.2	0	44.8
Guide Rail Bracket	Series	D (mm)	H (mm)	W (mm) min B = 12.6	W (mm) max B = 12.6	W (mm) min B = 18.9	W (mm) max B = 18.9
FGRA-8x39x45	FM	85	11	86	90	86	102.6
FGRA-8x39x45	FC	105	11	106	110	106	122.6
FGRA-8x39x45	FL	150	11	156	155	156	167.6

FGRA-26x39x45

Adjustable Guide Rail Assembly

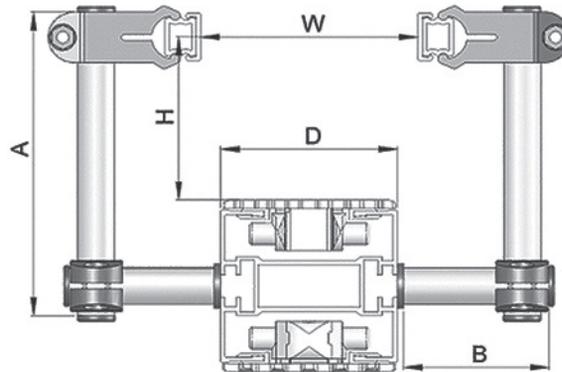


B Spacer = FGRD-6

Guide Rail Bracket	Series	D (mm)	H (mm)	W (mm) min B = 0	W (mm) max B = 0	W (mm) min B = 6.3	W (mm) max B = 6.3
FGRA-26x39x45	FK	45	24	28.8	100.8	41.4	113.4
FGRA-26x39x45	FS	65	24	48.8	120.8	61.4	133.4
FGRA-26x39x45	FM	85	18	68.8	140.8	81.4	153.4
FGRA-26x39x45	FC	105	18	88.8	160.8	101.4	173.4
FGRA-26x39x45	FL	150	18	133.8	205.8	146.4	218.4

FGRS-18 & FGDT- & FGRR-

Guide Rail Assembly



A (mm)	Series	D (mm)	H (mm) Min	H (mm) Max
FGRR-100	FK	45	17	35
FGRR-100	FS	65	17	35
FGRR-100	FM	85	17	35
FGRR-100	FC	105	17	30
FGRR-100	FL	150	17	30

B (mm)	Series	D (mm)	W (mm) Min	W (mm) Max
FGDT-70	FK	45	0	65
FGDT-70	FS	65	0	85
FGDT-70	FM	85	16	105
FGDT-70	FC	105	36	125
FGDT-70	FL	150	81	170

A (mm)	Series	D (mm)	H (mm) Min	H (mm) Max
FGRR-150	FK	45	17	85
FGRR-150	FS	65	17	85
FGRR-150	FM	85	17	80
FGRR-150	FC	105	17	80
FGRR-150	FL	150	17	80

B (mm)	Series	D (mm)	W (mm) Min	W (mm) Max
FGDT-100	FK	45	0	125
FGDT-100	FS	65	0	145
FGDT-100	FM	85	16	165
FGDT-100	FC	105	36	185
FGDT-100	FL	150	81	230

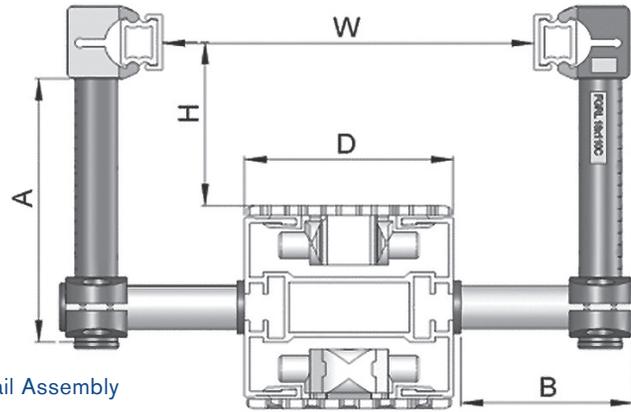
A (mm)	Series	D (mm)	H (mm) Min	H (mm) Max
FGRR-200	FK	45	17	135
FGRR-200	FS	65	17	135
FGRR-200	FM	85	17	130
FGRR-200	FC	105	17	130
FGRR-200	FL	150	17	130

B (mm)	Series	D (mm)	W (mm) Min	W (mm) Max
FGDT-150	FK	45	0	225
FGDT-150	FS	65	0	245
FGDT-150	FM	85	16	265
FGDT-150	FC	105	36	285
FGDT-150	FL	150	81	330

A (mm)	Series	D (mm)	H (mm) Min	H (mm) Max
FGRR-250	FK	45	17	185
FGRR-250	FS	65	17	185
FGRR-250	FM	85	17	180
FGRR-250	FC	105	17	180
FGRR-250	FL	150	17	180

B (mm)	Series	D (mm)	W (mm) Min	W (mm) Max
FGDT-200	FK	45	0	325
FGDT-200	FS	65	0	345
FGDT-200	FM	85	16	365
FGDT-200	FC	105	36	385
FGDT-200	FL	150	81	430

- FGRL-18x110C & FGDT-70
- FGRL-18x110C & FGDT-100
- FGRL-18x110C & FGDT-150
- FGRL-18x110C & FGDT-200
- FGRL-18x160C & FGDT-70
- FGRL-18x160C & FGDT-100
- FGRL-18x160C & FGDT-150
- FGRL-18x160C & FGDT-200



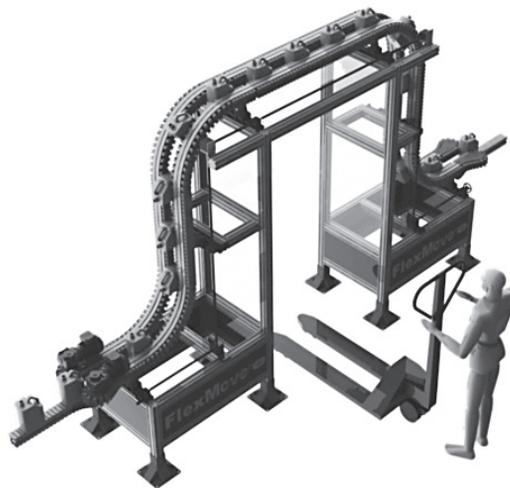
Guide Rail Assembly

A (mm)	Series	D (mm)	H (mm) Min	H (mm) Max
FGRL-18x110C	FK	45	14	70
FGRL-18x110C	FS	65	14	70
FGRL-18x110C	FM	85	14	65
FGRL-18x110C	FC	105	14	65
FGRL-18x110C	FL	150	14	65

B (mm)	Series	D (mm)	W (mm) Min	W (mm) Max
FGDT-70	FK	45	23	110
FGDT-70	FS	65	43	130
FGDT-70	FM	85	63	150
FGDT-70	FC	105	83	170
FGDT-70	FL	150	128	215

A (mm)	Series	D (mm)	H (mm) Min	H (mm) Max
FGRL-18x160C	FK	45	14	120
FGRL-18x160C	FS	65	14	120
FGRL-18x160C	FM	85	14	115
FGRL-18x160C	FC	105	14	115
FGRL-18x160C	FL	150	14	115

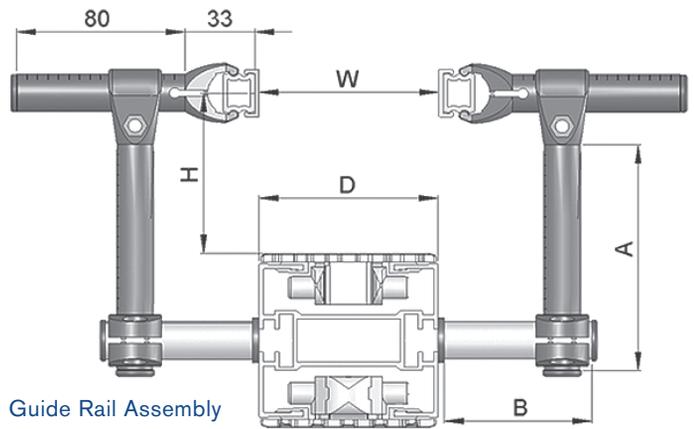
B (mm)	Series	D (mm)	W (mm) Min	W (mm) Max
FGDT-100	FK	45	23	170
FGDT-100	FS	65	43	190
FGDT-100	FM	85	63	210
FGDT-100	FC	105	83	230
FGDT-100	FL	150	128	275



B (mm)	Series	D (mm)	W (mm) Min	W (mm) Max
FGDT-150	FK	45	23	270
FGDT-150	FS	65	43	290
FGDT-150	FM	85	63	310
FGDT-150	FC	105	83	330
FGDT-150	FL	150	128	375

B (mm)	Series	D (mm)	W (mm) Min	W (mm) Max
FGDT-200	FK	45	23	370
FGDT-200	FS	65	43	390
FGDT-200	FM	85	63	410
FGDT-200	FC	105	83	430
FGDT-200	FL	150	128	475

- FGRL-18x110C & FGDT-70
- FGRL-18x110C & FGDT-100
- FGRL-18x110C & FGDT-150
- FGRL-18x110C & FGDT-200
- FGRL-18x160C & FGDT-70
- FGRL-18x160C & FGDT-100
- FGRL-18x160C & FGDT-150
- FGRL-18x160C & FGDT-200



Guide Rail Assembly

A (mm)	Series	D (mm)	H (mm) Min	H (mm) Max
FGRL-18x110C	FK	45	14	70
FGRL-18x110C	FS	65	14	70
FGRL-18x110C	FM	85	14	65
FGRL-18x110C	FC	105	14	65
FGRL-18x110C	FL	150	14	65

B (mm)	Series	D (mm)	W (mm) Min	W (mm) Max
FGDT-70	FK	45	0	68
FGDT-70	FS	65	0	88
FGDT-70	FM	85	0	108
FGDT-70	FC	105	0	128
FGDT-70	FL	150	0	173

A (mm)	Series	D (mm)	H (mm) Min	H (mm) Max
FGRL-18x160C	FK	45	14	120
FGRL-18x160C	FS	65	14	120
FGRL-18x160C	FM	85	14	115
FGRL-18x160C	FC	105	14	115
FGRL-18x160C	FL	150	14	115

B (mm)	Series	D (mm)	W (mm) Min	W (mm) Max
FGDT-100	FK	45	0	128
FGDT-100	FS	65	0	148
FGDT-100	FM	85	0	168
FGDT-100	FC	105	0	188
FGDT-100	FL	150	0	233

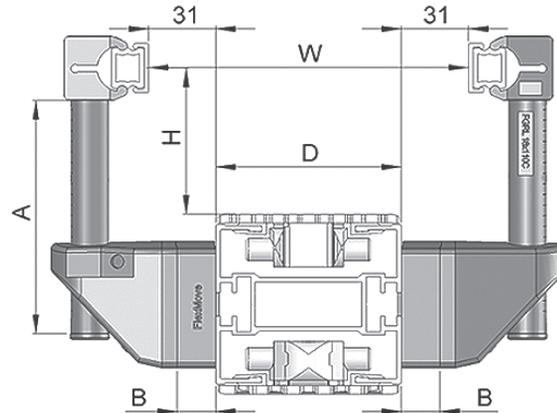


B (mm)	Series	D (mm)	W (mm) Min	W (mm) Max
FGDT-150	FK	45	0	228
FGDT-150	FS	65	0	248
FGDT-150	FM	85	0	268
FGDT-150	FC	105	0	288
FGDT-150	FL	150	0	333

B (mm)	Series	D (mm)	W (mm) Min	W (mm) Max
FGDT-200	FK	45	0	328
FGDT-200	FS	65	0	348
FGDT-200	FM	85	0	368
FGDT-200	FC	105	0	388
FGDT-200	FL	150	0	433

FGRL-18x110C & FGRF-42x18V

Guide Rail Assembly

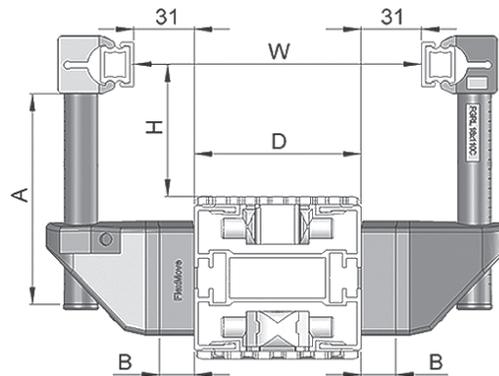


B Spacer = FGRD-18A

Guide Rail	Guide Rail	Series	D (mm)	A (mm)	H (mm) Min	H (mm) Max	W (mm) B = 0	W (mm) B = 18	W (mm) B = 36
FGRL-18x110C	FGRF-42x18V	FK	45	110	3	75	71	107	143
FGRL-18x110C	FGRF-42x18V	FS	65	110	3	75	91	127	163
FGRL-18x110C	FGRF-42x18V	FM	85	110	3	70	111	147	183
FGRL-18x110C	FGRF-42x18V	FC	105	110	3	70	131	167	203
FGRL-18x110C	FGRF-42x18V	FL	150	110	3	70	176	212	248

FGRL-18x160C & FGRF-42x18V

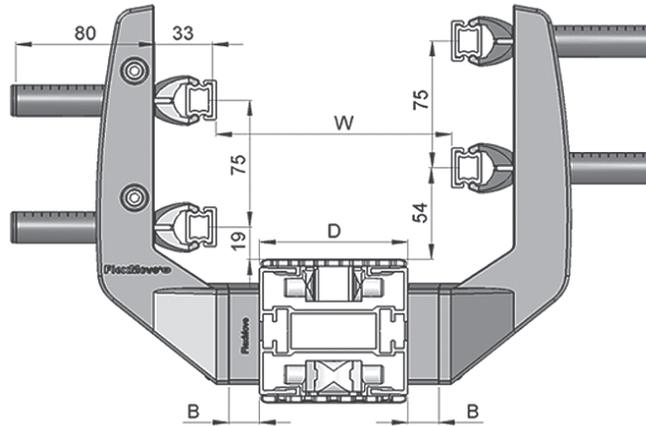
Guide Rail Assembly



B Spacer = FGRD-18A

Guide Rail	Guide Rail	Series	D (mm)	A (mm)	H (mm) Min	H (mm) Max	W (mm) B = 0	W (mm) B = 18	W (mm) B = 36
FGRL-18x160C	FGRF-42x18V	FK	45	160	3	135	71	107	143
FGRL-18x160C	FGRF-42x18V	FS	65	160	3	135	91	127	163
FGRL-18x160C	FGRF-42x18V	FM	85	160	3	130	111	147	183
FGRL-18x160C	FGRF-42x18V	FC	105	160	3	130	131	167	203
FGRL-18x160C	FGRF-42x18V	FL	150	160	3	130	176	212	248

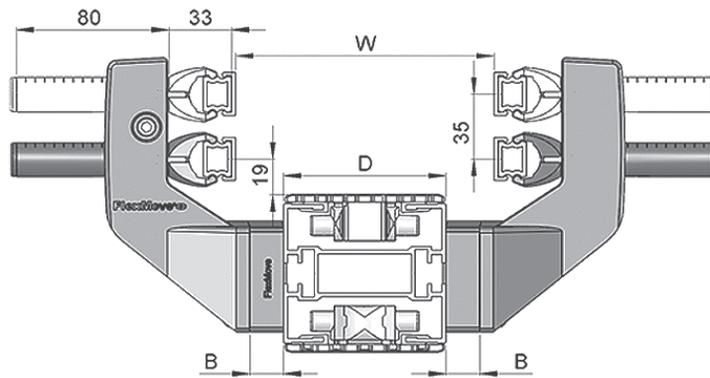
FGRF-42x62-A110 & FGRK-18x80A Guide Rail Assembly



B Spacer = FGRD-18A

Guide Rail	Guide Rail	Series	D (mm)	W min B = 0	W min B = 18	W min B = 36	W max B = 0	W max B = 18	W max B = 36
FGRF-42x62-A110	FGRK-18x80A	FK	45	0	3	39	61	97	133
FGRF-42x62-A110	FGRK-18x80A	FS	65	0	23	59	81	117	153
FGRF-42x62-A110	FGRK-18x80A	FM	85	7	43	79	101	137	173
FGRF-42x62-A110	FGRK-18x80A	FC	105	27	63	99	121	157	193
FGRF-42x62-A110	FGRK-18x80A	FL	150	72	108	144	166	202	238

FGRF-42x62-A35 & FGRK-18x80A Guide Rail Assembly

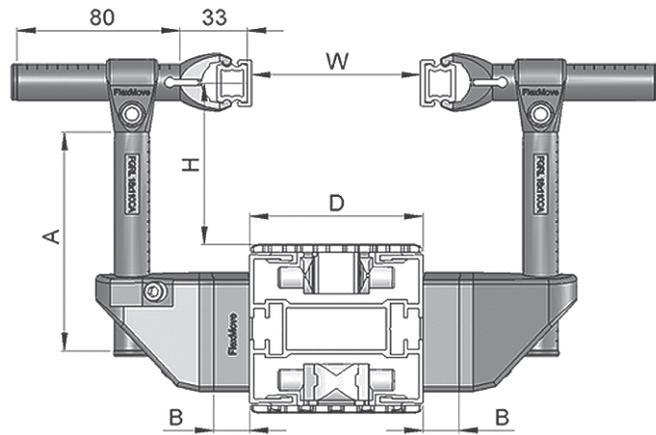


B Spacer = FGRD-18A

Guide Rail	Guide Rail	Series	D (mm)	W min B = 0	W min B = 18	W min B = 36	W max B = 0	W max B = 18	W max B = 36
FGRF-42x62-A35	FGRK-18x80A	FK	45	0	3	39	61	97	133
FGRF-42x62-A35	FGRK-18x80A	FS	65	0	23	59	81	117	153
FGRF-42x62-A35	FGRK-18x80A	FM	85	7	43	79	101	137	173
FGRF-42x62-A35	FGRK-18x80A	FC	105	27	63	99	121	157	193
FGRF-42x62-A35	FGRK-18x80A	FL	150	72	108	144	166	202	238

FGRF-42x18V & FGRK-18x80A
& FGRL18x110CA

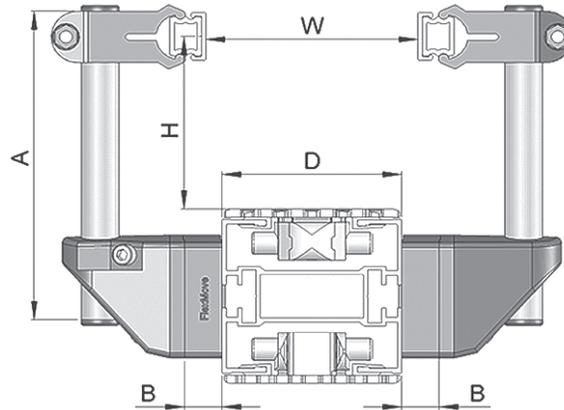
FGRF-42x18V & FGRK-18x80A
& FGRL18x160CA



B Spacer = FGRD-18A

Guide Rail	Series	D (mm)	A = 110 H (mm) Min	A = 110 H (mm) Max	A = 160 H (mm) Min	A = 160 H (mm) Max	B (mm)	W (mm) Min	W (mm) Max
FGRL-18x110C	FK	45	3	83	3	138	0	0	30
FGRL-18x110C	FS	65	3	83	3	138	0	0	50
FGRL-18x110C	FM	85	3	83	3	133	0	0	70
FGRL-18x110C	FC	105	3	83	3	133	0	0	90
FGRL-18x110C	FL	150	3	83	3	133	0	25	135
FGRL-18x110C	FK	45	3	83	3	138	18	0	78
FGRL-18x110C	FS	65	3	83	3	138	18	0	86
FGRL-18x110C	FM	85	3	83	3	133	18	0	106
FGRL-18x110C	FC	105	3	83	3	133	18	16	126
FGRL-18x110C	FL	150	3	83	3	133	18	61	171
FGRL-18x110C	FK	45	3	83	3	138	36	0	112
FGRL-18x110C	FS	65	3	83	3	138	36	12	132
FGRL-18x110C	FM	85	3	83	3	133	36	32	152
FGRL-18x110C	FC	105	3	83	3	133	36	52	172
FGRL-18x110C	FL	150	3	83	3	133	36	97	217
FGRL-18x110C	FK	45	3	83	3	138	54	28	148
FGRL-18x110C	FS	65	3	83	3	138	54	48	168
FGRL-18x110C	FM	85	3	83	3	133	54	68	188
FGRL-18x110C	FC	105	3	83	3	133	54	88	208
FGRL-18x110C	FL	150	3	83	3	133	54	133	243

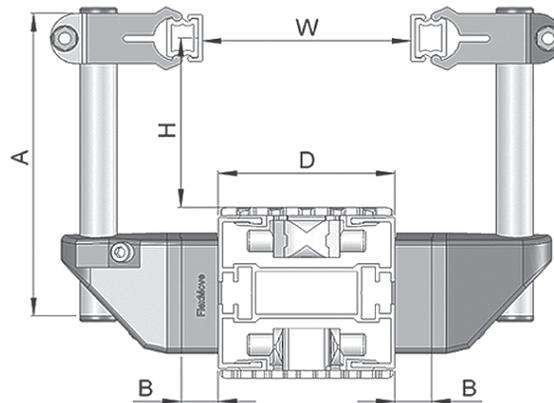
FGRF-42x18V FGRS-18 & FGDT-150 Guide Rail Assembly



B Spacer = FGRD-18A

Guide Rail	Guide Rail	Series	D (mm)	A (mm)	H (mm) Min	H (mm) Max	W (mm) B = 0	W (mm) B = 18	W (mm) B = 36
FGRS-18	FGDT-150	FK	45	150	3	90	24	60	96
FGRS-18	FGDT-150	FS	65	150	3	90	44	80	116
FGRS-18	FGDT-150	FM	85	150	3	85	64	100	136
FGRS-18	FGDT-150	FC	105	150	3	85	84	120	156
FGRS-18	FGDT-150	FL	150	150	3	85	129	165	201

FGRF-42x18V FGRS-18 & FGDT-200 Guide Rail Assembly

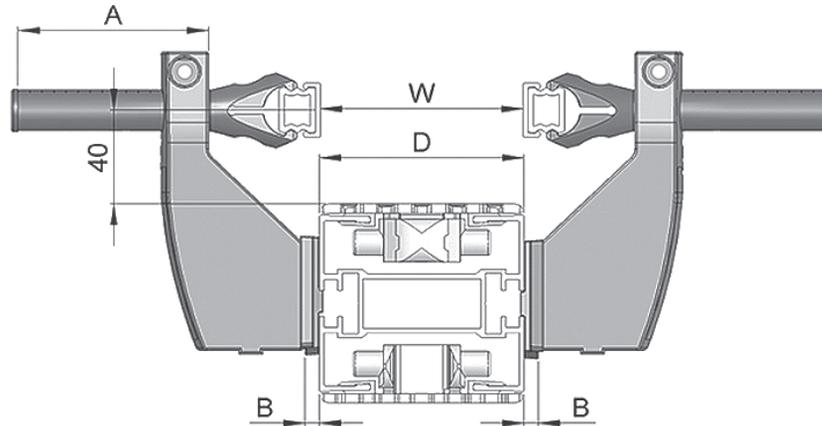


B Spacer = FGRD-18A

Guide Rail	Guide Rail	Series	D (mm)	A (mm)	H (mm) Min	H (mm) Max	W (mm) B = 0	W (mm) B = 18	W (mm) B = 36
FGRS-18	FGDT-200	FK	45	200	3	140	24	60	96
FGRS-18	FGDT-200	FS	65	200	3	140	44	80	116
FGRS-18	FGDT-200	FM	85	200	3	135	64	100	136
FGRS-18	FGDT-200	FC	105	200	3	135	84	120	156
FGRS-18	FGDT-200	FL	150	200	3	135	129	165	201

FGRB-40x18 & FGRK-18x80

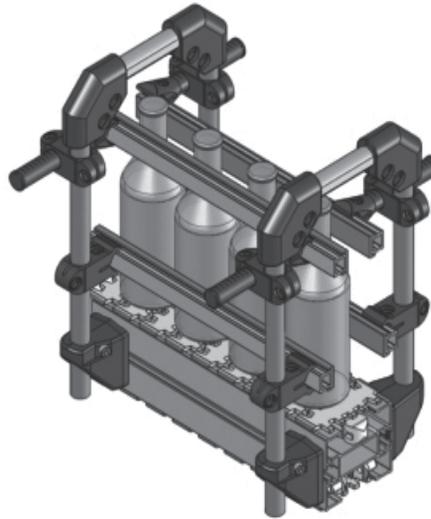
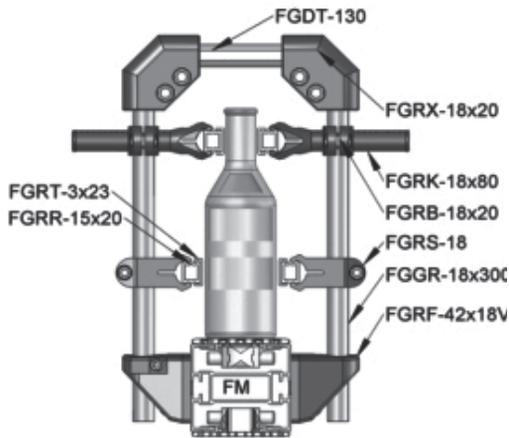
Guide Rail Assembly



Guide Rail	Guide Rail	Series	A (mm)	B (mm)	D (mm)	W (mm) Min	W (mm) Max
FGRB-40x18	FGRK-18x80	FK	80	0	45	0	55
FGRB-40x18	FGRK-18x80	FS	80	0	65	0	75
FGRB-40x18	FGRK-18x80	FM	80	0	85	0	95
FGRB-40x18	FGRK-18x80	FC	80	0	105	15	115
FGRB-40x18	FGRK-18x80	FL	80	0	150	60	160
FGRB-40x18	FGRK-18x80	FK	80	6	45	0	67
FGRB-40x18	FGRK-18x80	FS	80	6	65	0	87
FGRB-40x18	FGRK-18x80	FM	80	6	85	7	107
FGRB-40x18	FGRK-18x80	FC	80	6	105	27	127
FGRB-40x18	FGRK-18x80	FL	80	6	150	72	172
FGRB-40x18	FGRK-18x80	FK	80	12	45	0	79
FGRB-40x18	FGRK-18x80	FS	80	12	65	0	99
FGRB-40x18	FGRK-18x80	FM	80	12	85	19	119
FGRB-40x18	FGRK-18x80	FC	80	12	105	39	139
FGRB-40x18	FGRK-18x80	FL	80	12	150	84	184
FGRB-40x18	FGRK-18x80	FK	80	18	45	1	91
FGRB-40x18	FGRK-18x80	FS	80	18	65	21	111
FGRB-40x18	FGRK-18x80	FM	80	18	85	31	131
FGRB-40x18	FGRK-18x80	FC	80	18	105	51	151
FGRB-40x18	FGRK-18x80	FL	80	18	150	96	196

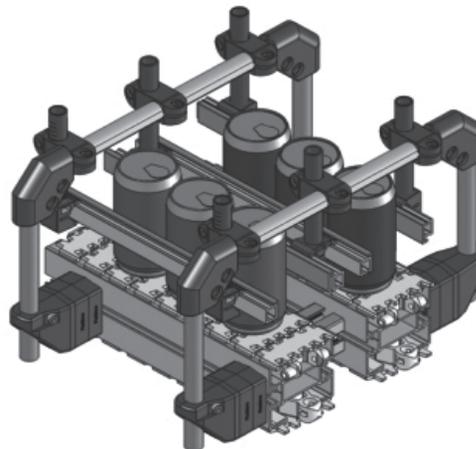
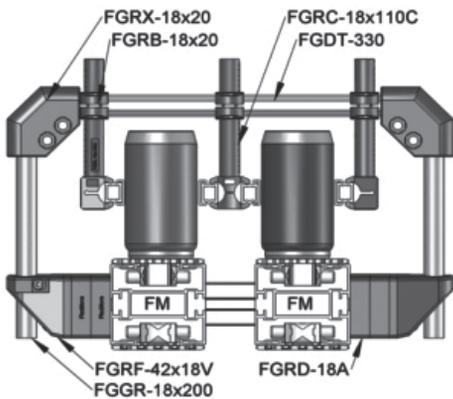
Bottling Guide Rail Assembly

Bottles Handling



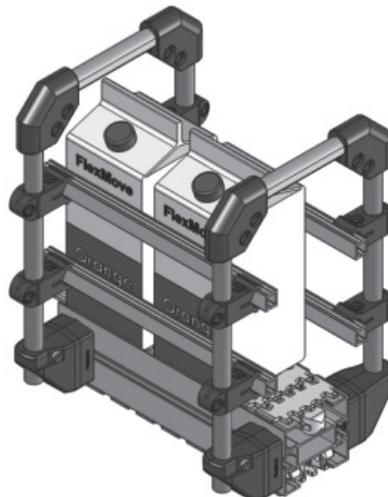
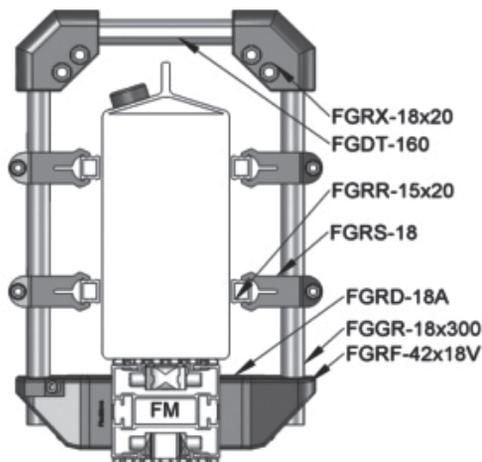
Double Track Guide Rail Assembly

Cans Handling



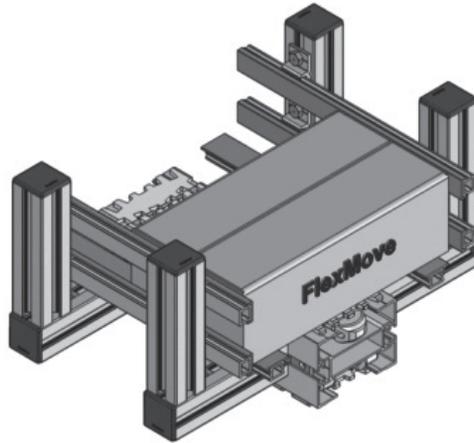
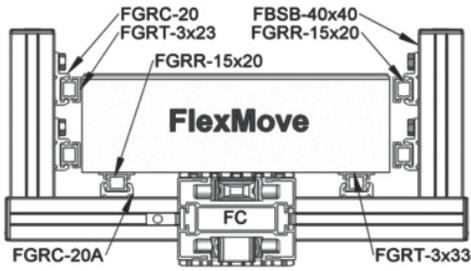
Duo-Layer Guide Rail Assembly

Box Handling



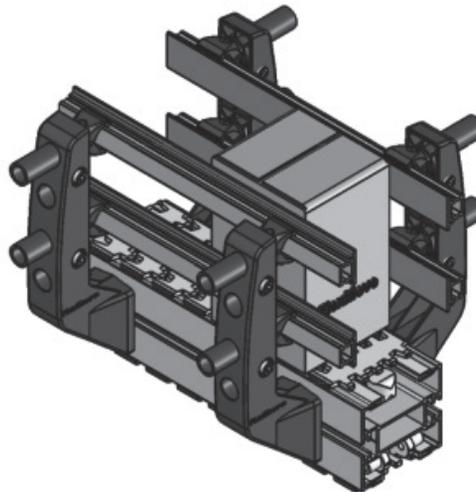
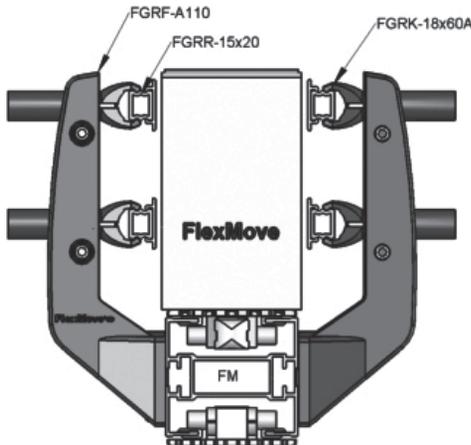
Extra Bottom Guide Rail Assembly

Carton Box Handling



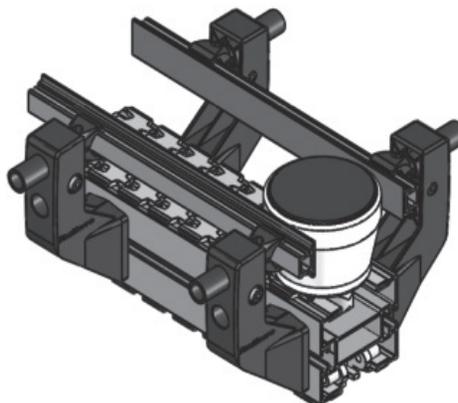
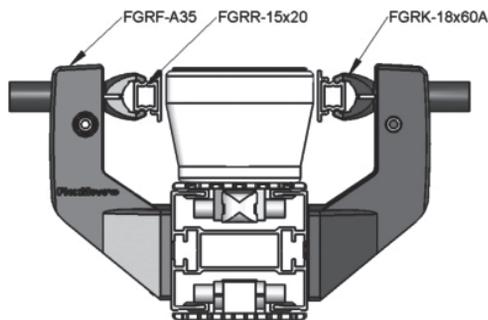
Width Adjustment Guide Rail Assembly

Packaging Box Handling



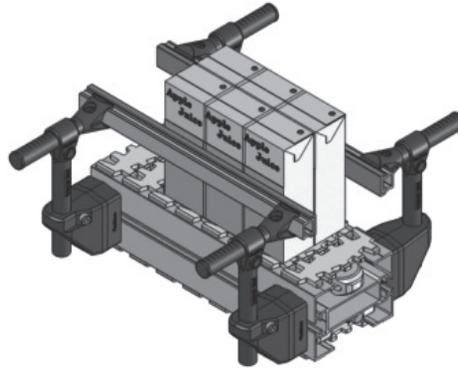
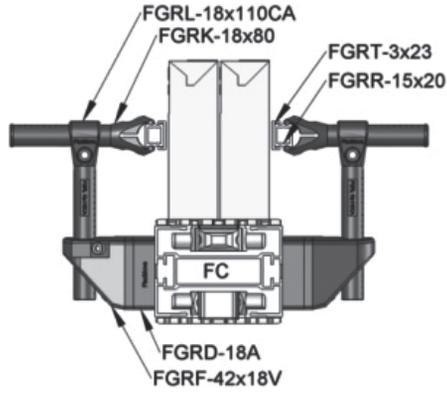
Width Adjustment Guide Rail Assembly

Container Handling



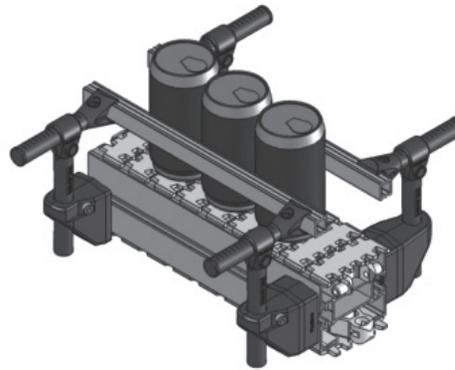
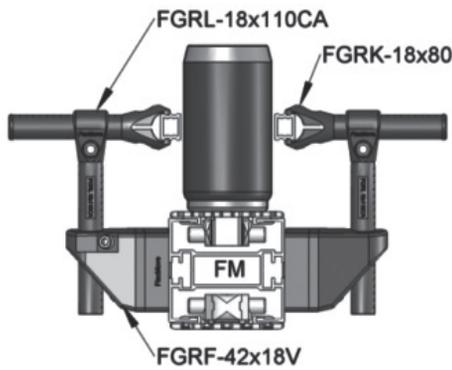
Width & Height Adjustable Guide Rail Assembly

Box Handling



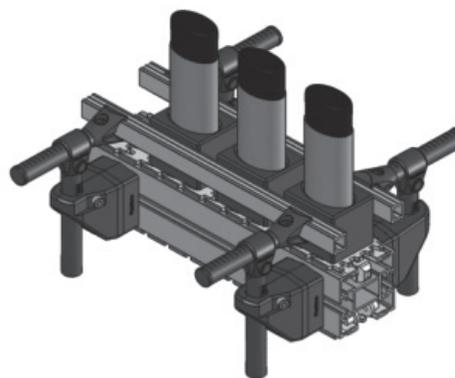
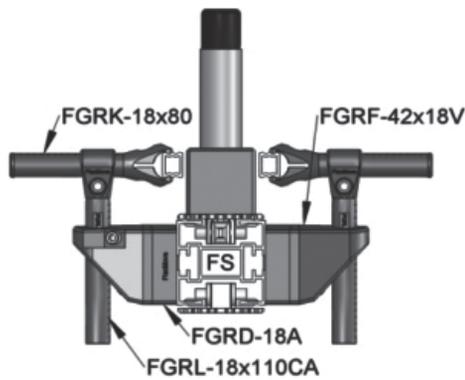
Width & Height Adjustable Guide Rail Assembly

Cans Handling



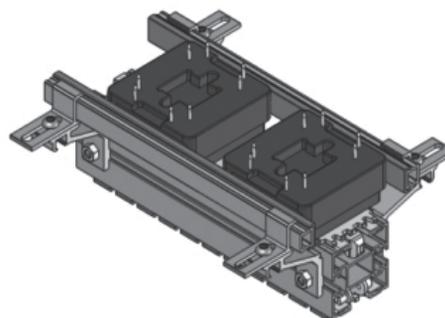
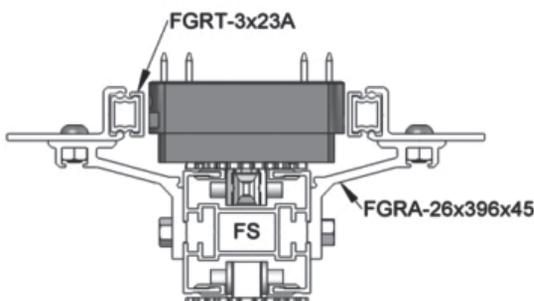
Width & Height Adjustable Guide Rail Assembly

Pucks Handling



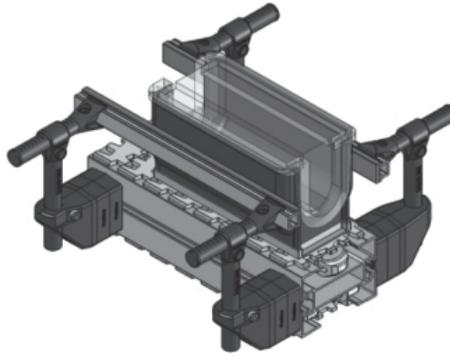
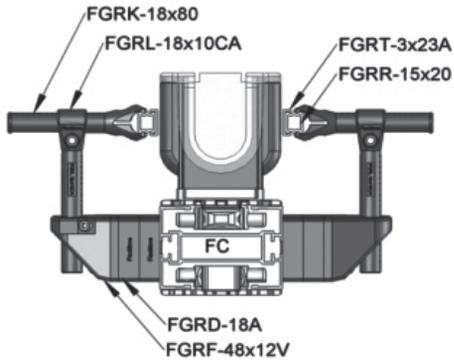
Pallet Assembly Line Guide Rail

Electronic Assembly Handling



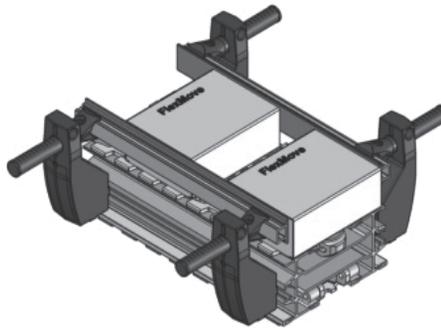
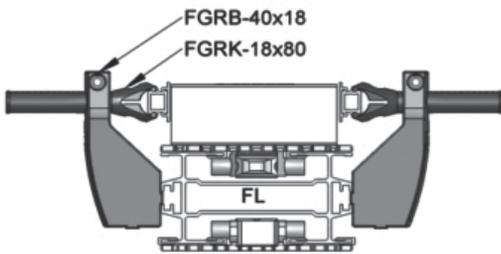
Cassette Guide Rail Assembly

Disc Drive Cassette Handling



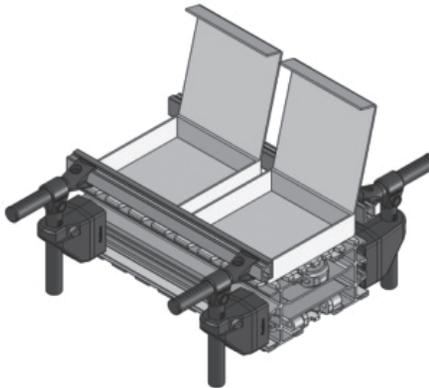
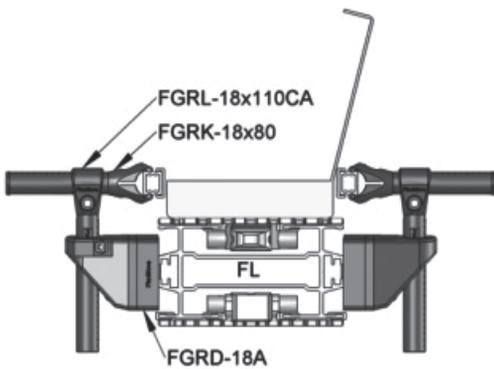
Width Adjustable Guide Rail Assembly

Box Handling



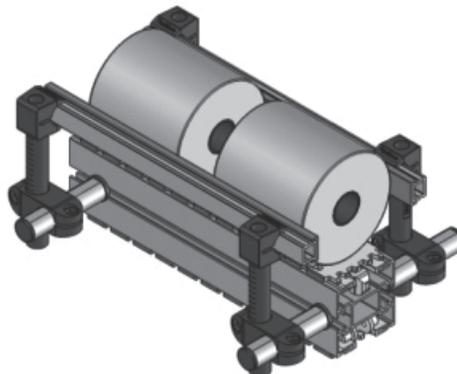
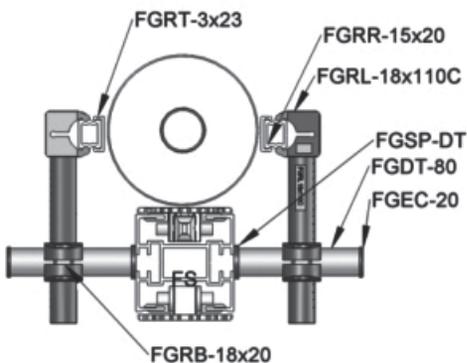
Width & Height Adjustable Guide Rail Assembly

Packaging Box Handling



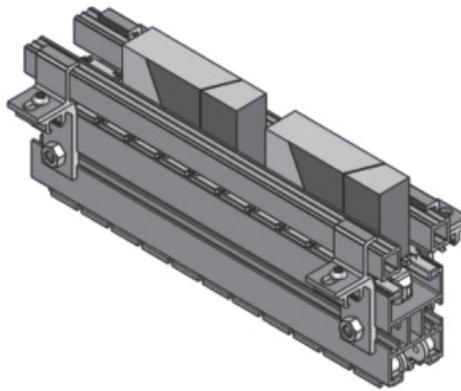
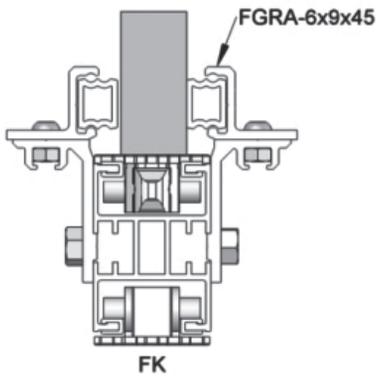
Width & Height Guide Rail Assembly

Paper Converting Handling



Small Box Guide Rail Assembly

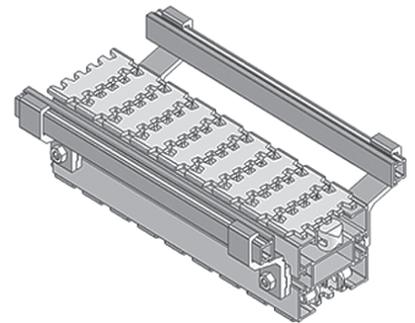
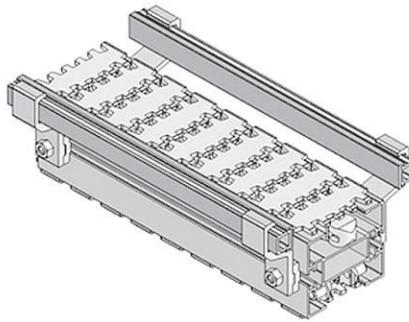
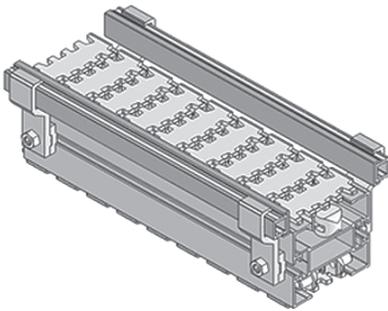
Small Box Handling



FGRB-16x42 Assembly

FGRB-28x42 Assembly

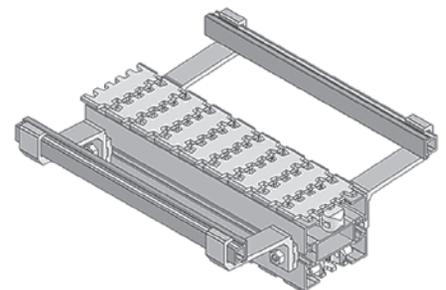
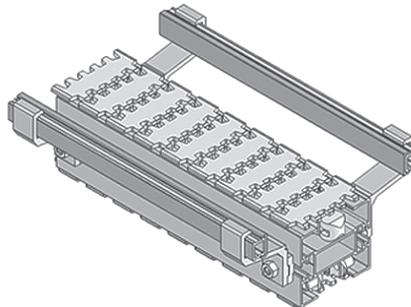
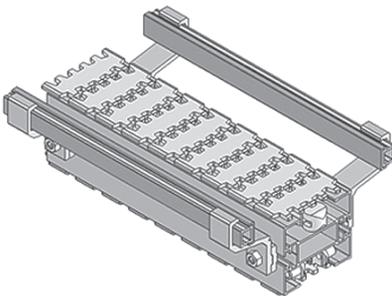
FGRB-40x42 Assembly



FGRB-49x42 Assembly

FGRB-53x42 Assembly

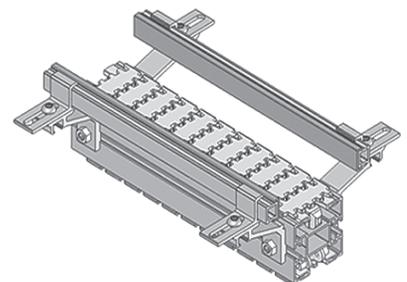
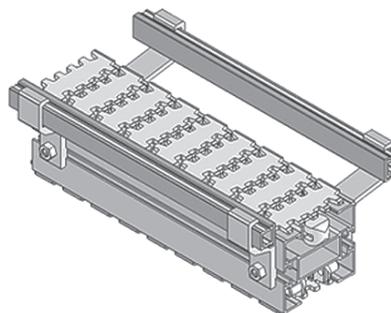
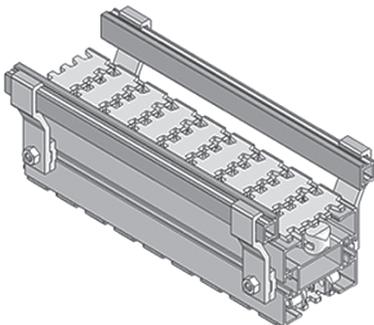
FGRB-90x42 Assembly



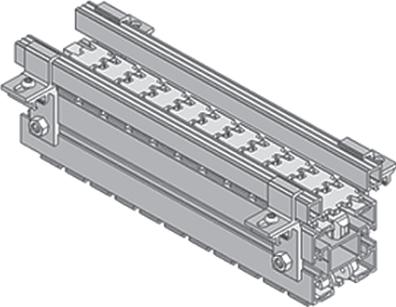
FGRB-16x54 Assembly

Guide Rail Assembly

FGRA-26x39x45 Assembly

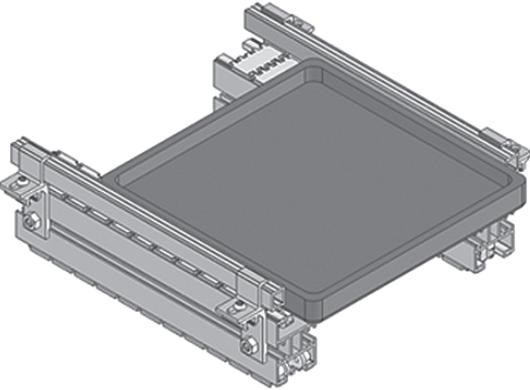
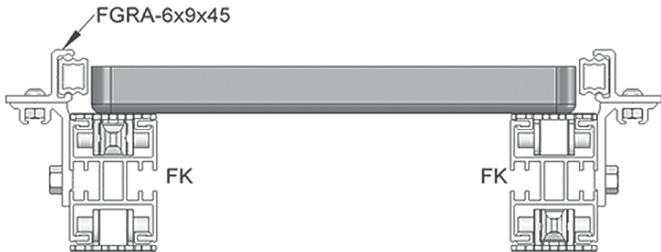


FGRA-6x9x45 Assembly



Twin Track Pallet Guide Rail Assembly

Pallet Handling



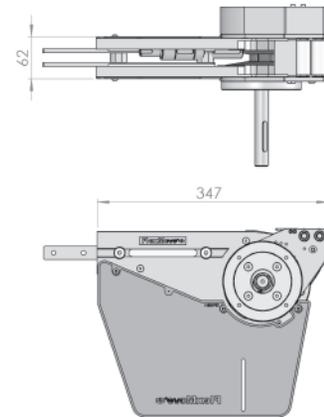
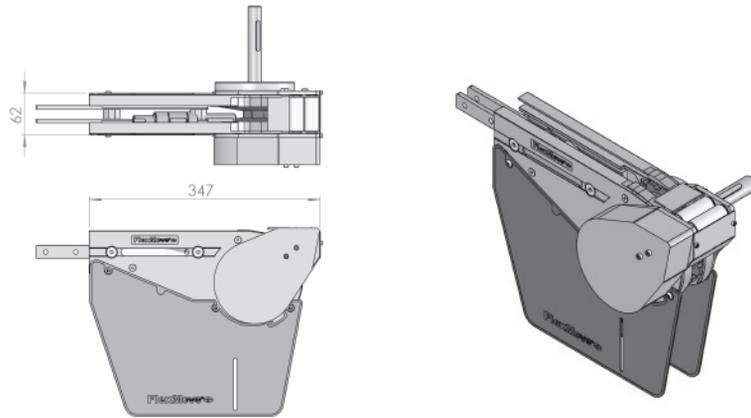
DRIVEN TRANSFER BRIDGE

FKDD-A45DB-A-0L

FKDD-A45DB-A-0R

FK Direct Drive Driven Transfer Bridge (L)

FK Direct Drive Driven Transfer Bridge (R)



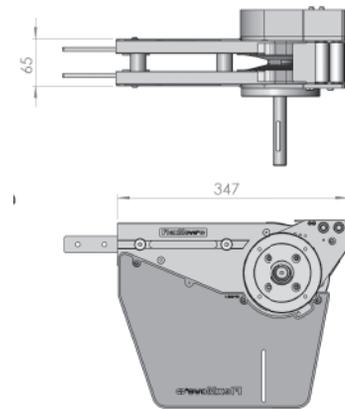
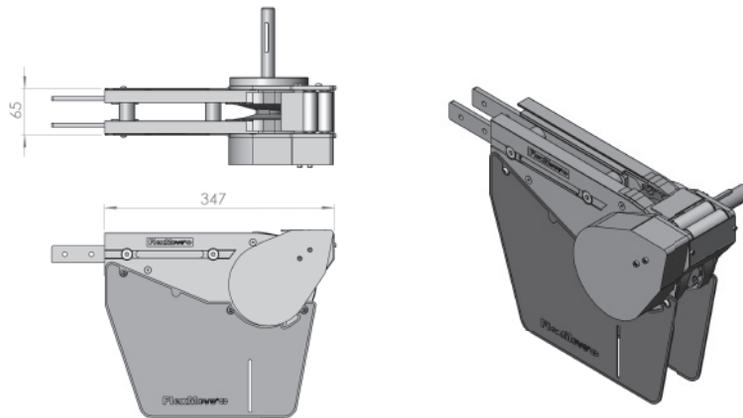
UOM : Unit

FSDD-A65DB-A-0L

FSDD-A65DB-A-0R

FS Direct Drive Driven Transfer Bridge (L)

FS Direct Drive Driven Transfer Bridge (R)



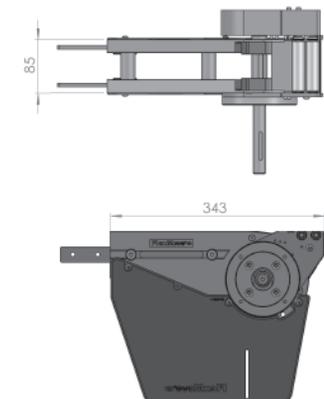
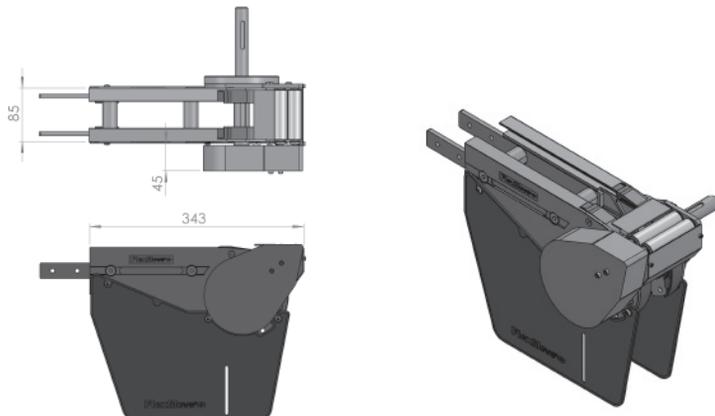
UOM : Unit

FMDD-A85DB-A-0L

FMDD-A85DB-A-0R

FM Direct Drive Driven Transfer Bridge (L)

FM Direct Drive Driven Transfer Bridge (R)



UOM : Unit

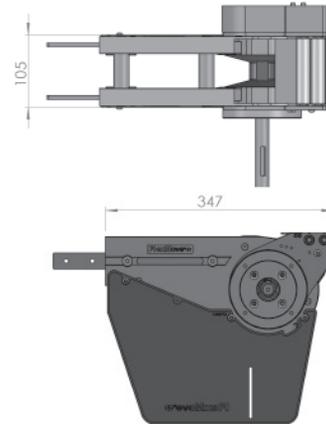
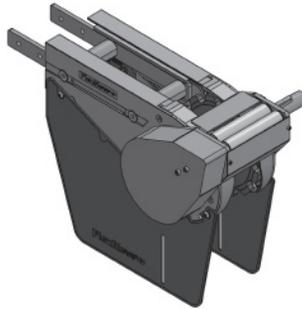
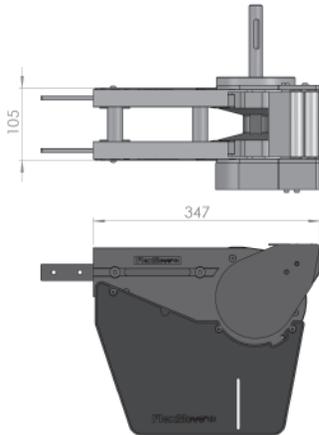
DRIVEN TRANSFER BRIDGE

FCDD-A105DB-A-0L

FCDD-A105DB-A-0R

FC Direct Drive Driven Transfer Bridge (L)

FC Direct Drive Driven Transfer Bridge (R)



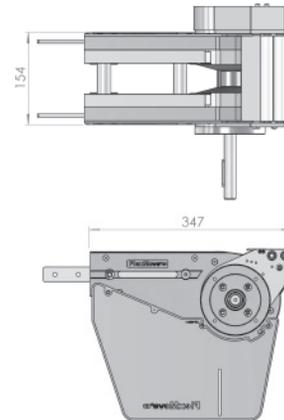
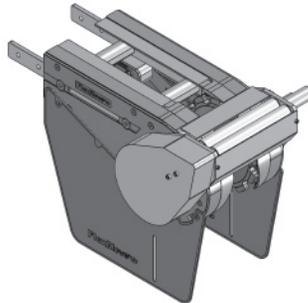
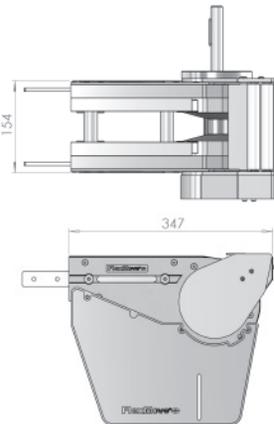
UOM : Unit

FLDD-A150DB-A-0L

FLDD-A150DB-A-0R

FL Direct Drive Driven Transfer Bridge (L)

FL Direct Drive Driven Transfer Bridge (R)



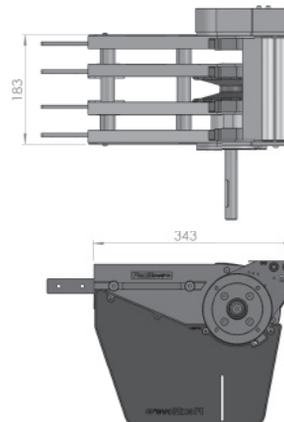
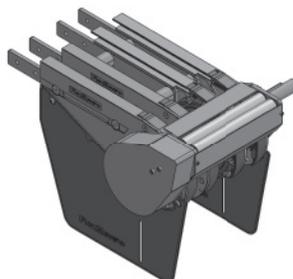
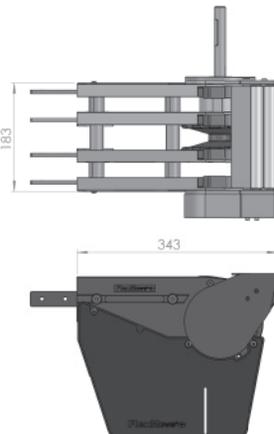
UOM : Unit

FUDD-A180DB-A-0L

FUDD-A180DB-A-0R

FU Direct Drive Driven Transfer Bridge (L)

FU Direct Drive Driven Transfer Bridge (R)



UOM : Unit

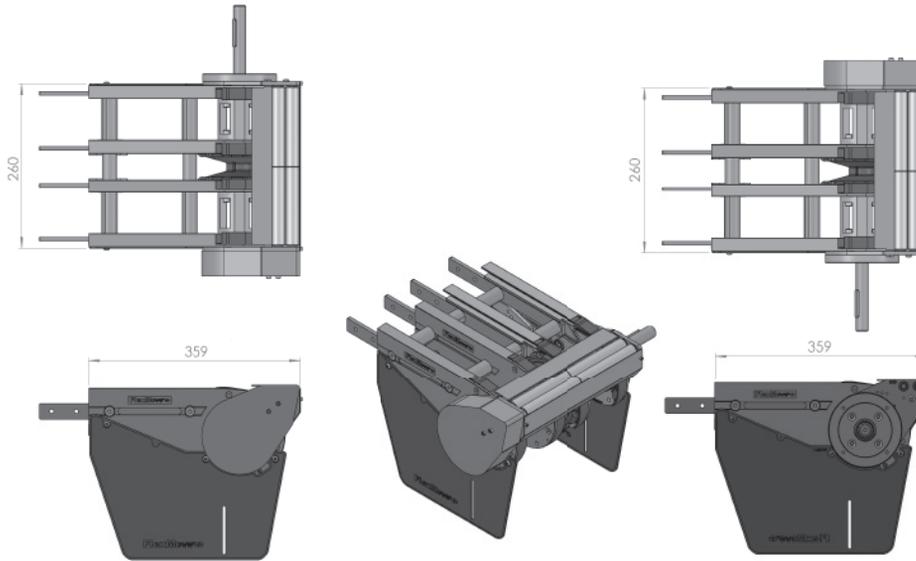
DRIVEN TRANSFER BRIDGE

FVDD-A260DB-A-0L

FVDD-A260DB-A-0R

FV Direct Drive Driven Transfer Bridge (L)

FV Direct Drive Driven Transfer Bridge (R)



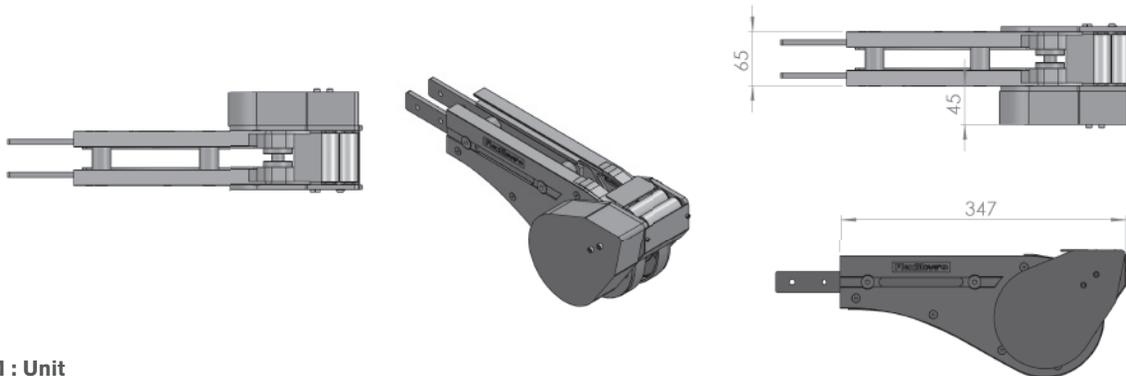
UOM : Unit

FSIE-A65DB-A-L

FSIE-A65DB-A-R

FS Idler End Driven Transfer Bridge (L)

FS Idler End Driven Transfer Bridge (R)



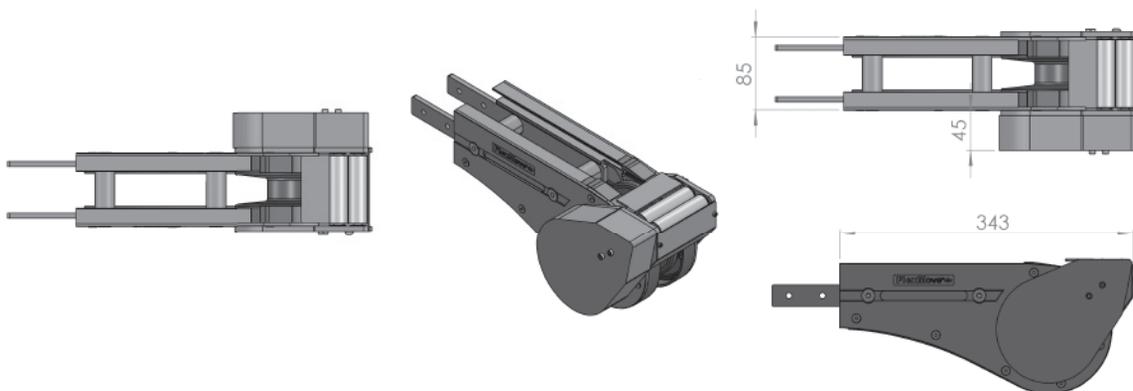
UOM : Unit

FMIE-A85DB-A-L

FMIE-A85DB-A-R

FM Idler End Driven Transfer Bridge (L)

FM Idler End Driven Transfer Bridge (R)



UOM : Unit

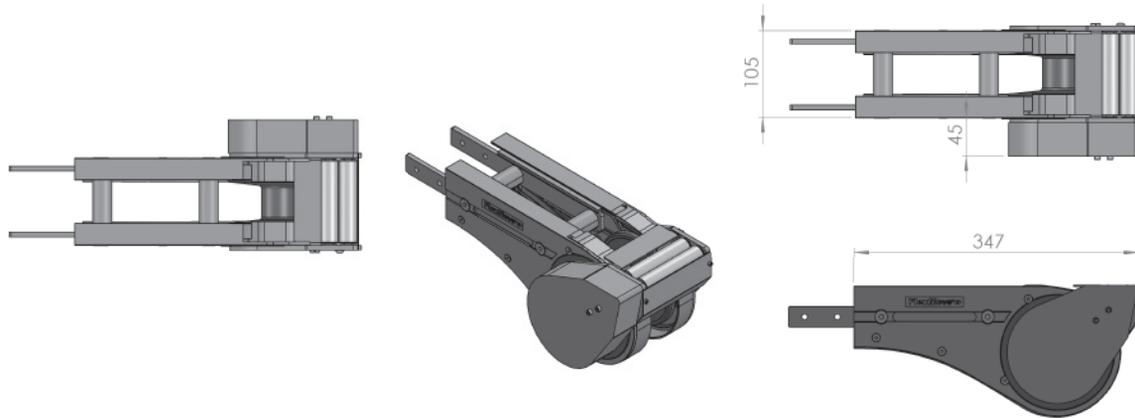
DRIVEN TRANSFER BRIDGE

FCIE-A105DB-A-L

FCIE-A105DB-A-R

FC Idler End Driven Transfer Bridge (L)

FC Idler End Driven Transfer Bridge (R)



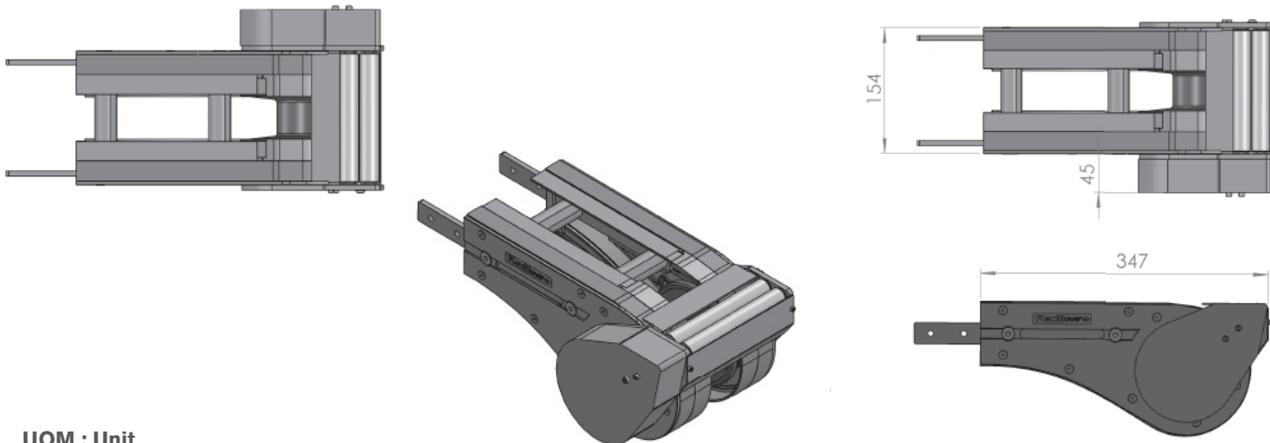
UOM : Unit

FLIE-A150DB-A-L

FLIE-A150DB-A-R

FL Idler End Driven Transfer Bridge (L)

FL Idler End Driven Transfer Bridge (R)



UOM : Unit

FUIE-A180DB-A-L

FUIE-A180DB-A-R

FU Idler End Driven Transfer Bridge (L)

FU Idler End Driven Transfer Bridge (R)



UOM : Unit

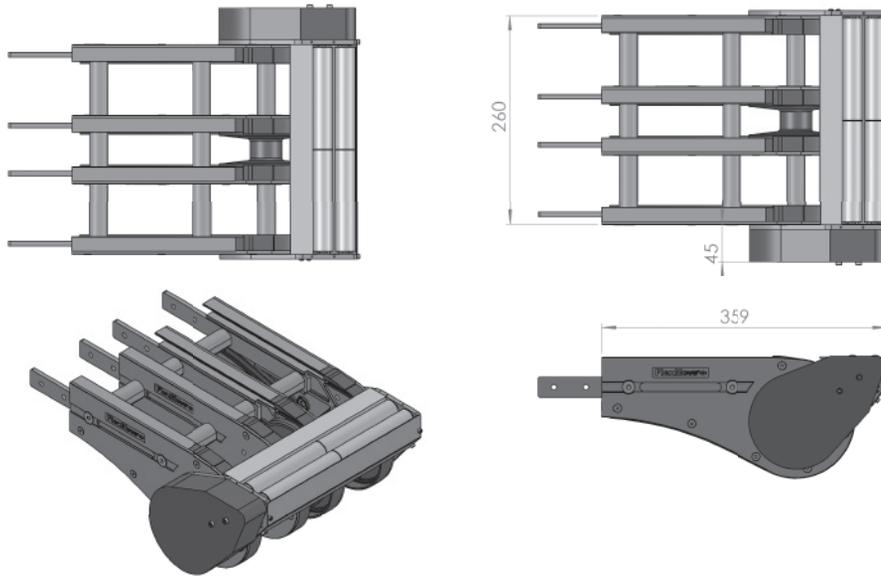
END TRANSFER BRIDGE

FVIE-A260DB-A-L

FVIE-A260DB-A-R

FV Idler End Driven Transfer Bridge (L)

FV Idler End Driven Transfer Bridge (R)



UOM : Unit

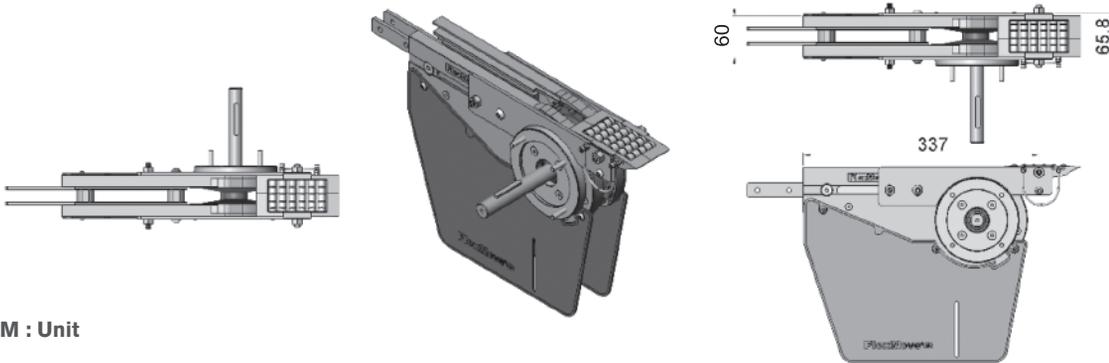
FREE ROLLER TRANSFER BRIDGE

FKDD-A45TB-0L

FKDD-A45TB-0R

FK Direct Drive Free Roller Transfer Bridge (L)

FK Direct Drive Free Roller Transfer Bridge (R)



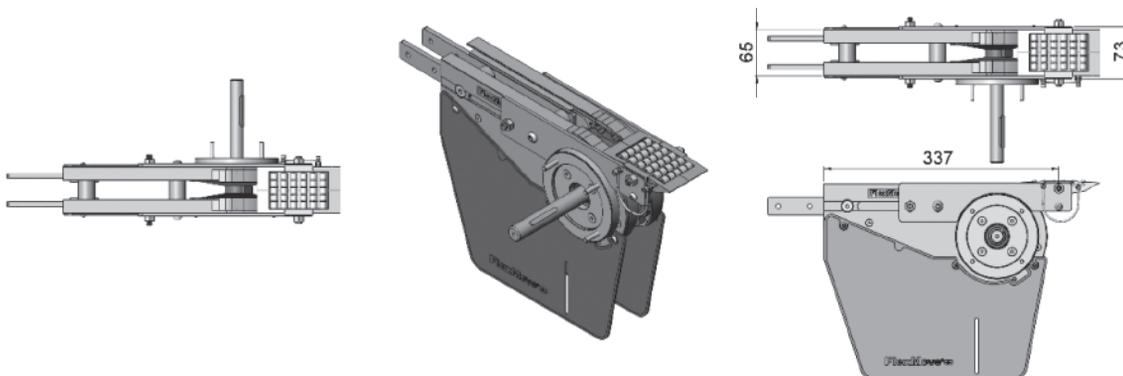
UOM : Unit

FSDD-A65TB-0L

FSDD-A65TB-0R

FS Direct Drive Free Roller Transfer Bridge (L)

FS Direct Drive Free Roller Transfer Bridge (R)



UOM : Unit

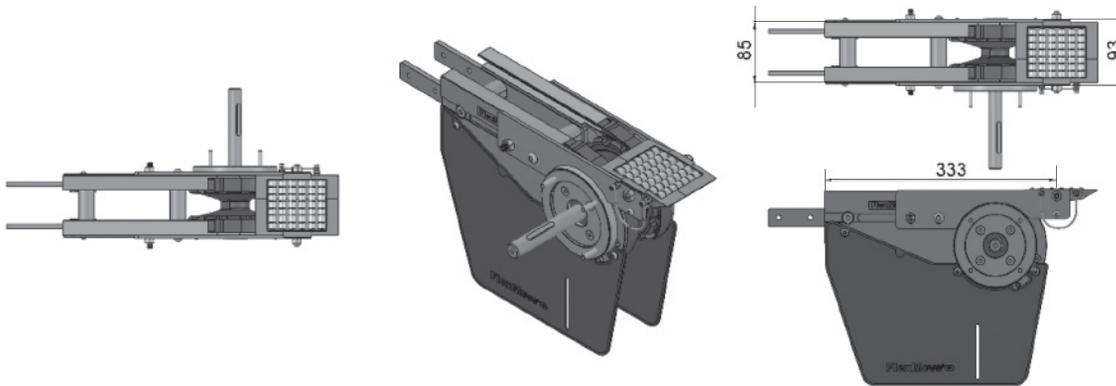
FREE ROLLER TRANSFER BRIDGE

FMDD-A85TB-0L

FMDD-A85TB-0R

FM Direct Drive Free Roller Transfer Bridge (L)

FM Direct Drive Free Roller Transfer Bridge (R)



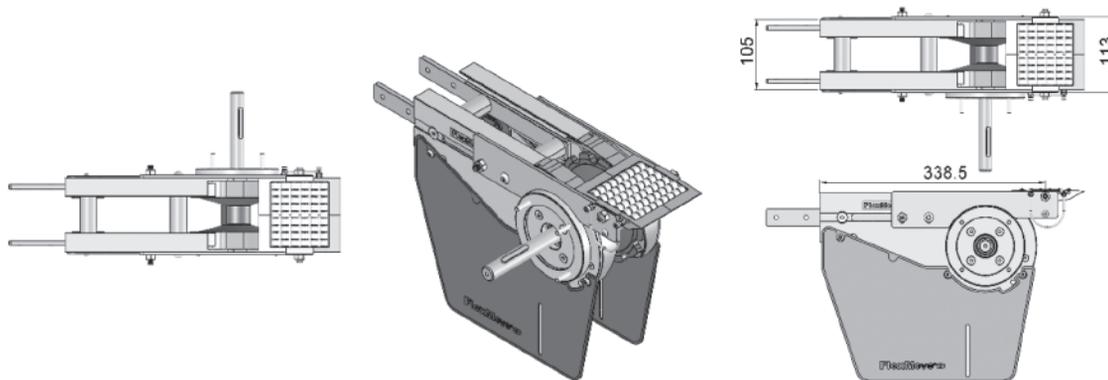
UOM : Unit

FCDD-A105TB-0L

FCDD-A105TB-0R

FC Direct Drive Free Roller Transfer Bridge (L)

FC Direct Drive Free Roller Transfer Bridge (R)



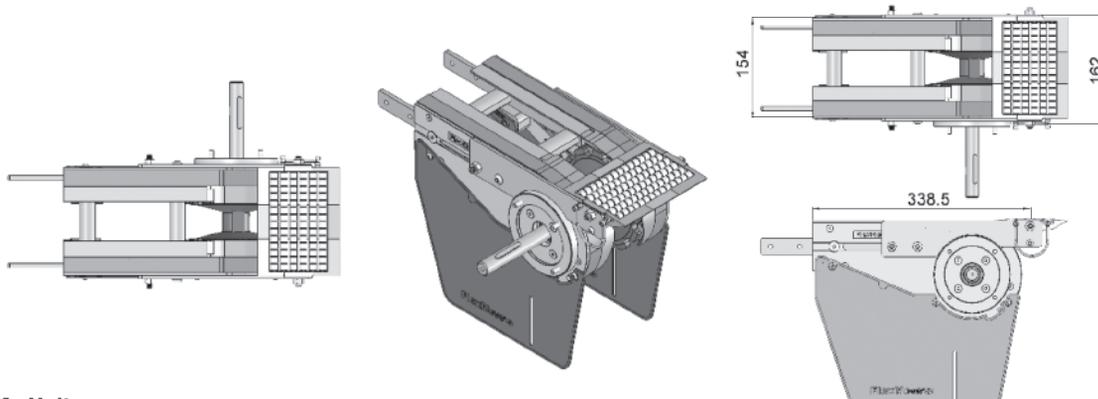
UOM : Unit

FLDD-A150TB-0L

FLDD-A150TB-0R

FL Direct Drive Free Roller Transfer Bridge (L)

FL Direct Drive Free Roller Transfer Bridge (R)



UOM : Unit

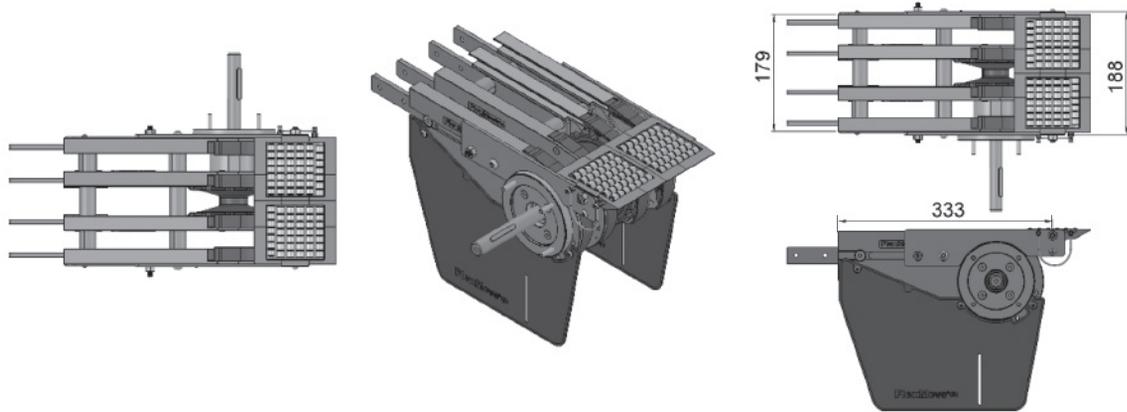
FREE ROLLER TRANSFER BRIDGE

FUDD-A180TB-0L

FUDD-A180TB-0R

FU Direct Drive Free Roller Transfer Bridge (L)

FU Direct Drive Free Roller Transfer Bridge (R)



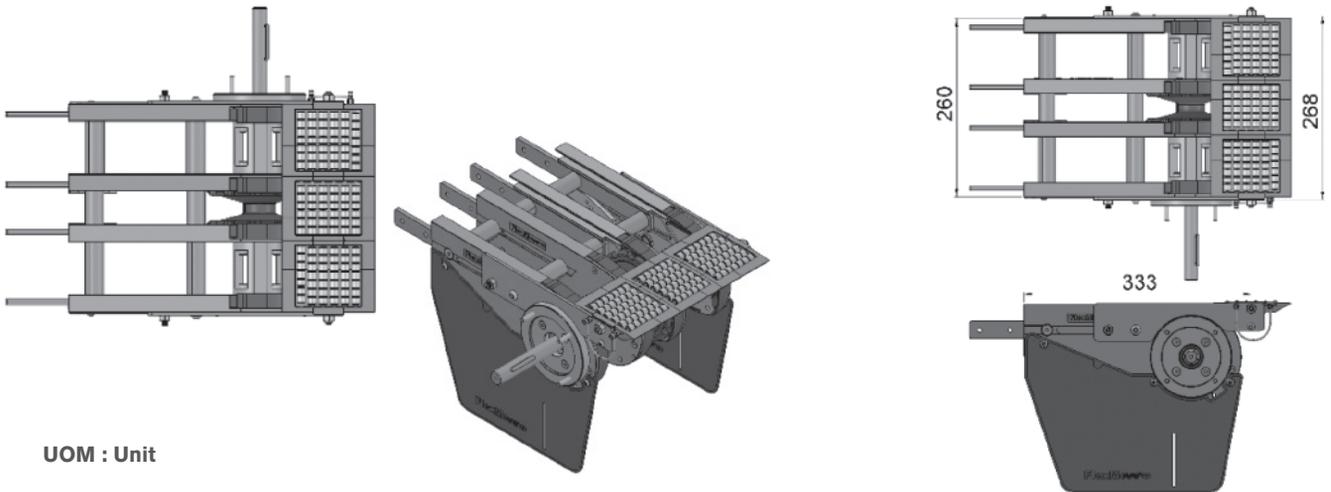
UOM : Unit

FVDD-A260TB-0L

FVDD-A260TB-0R

FV Direct Drive Free Roller Transfer Bridge (L)

FV Direct Drive Free Roller Transfer Bridge (R)



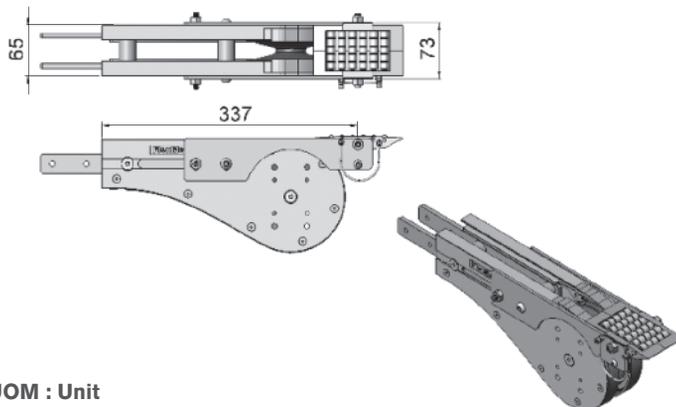
UOM : Unit

FSIE-A65TB

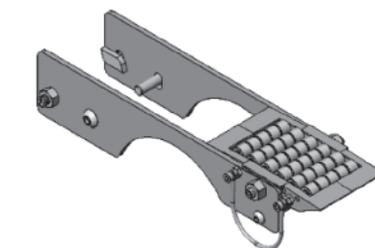
FSIE-A65TB

FS Idler Free Roller Transfer Bridge

Transfer bridge c/w roller for FSIE-A65
Transfer bridge c/w roller for FSDD-A65-0L
Transfer bridge c/w roller for FSDD-A65-0R



UOM : Unit

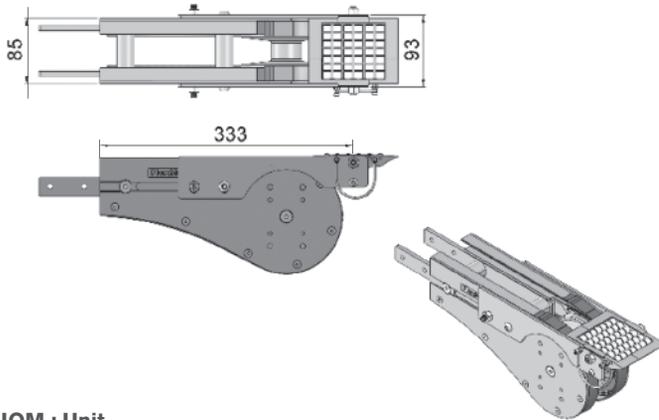


UOM : Unit

FREE ROLLER TRANSFER BRIDGE

FMIE-A85TB

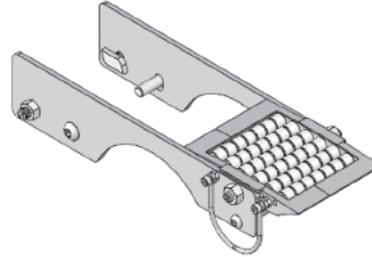
FM Idler Free Roller Transfer Bridge



UOM : Unit

FMTB-A85

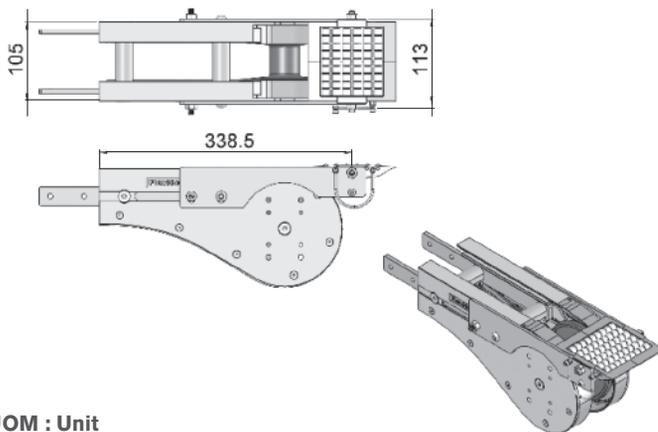
Transfer bridge c/w roller for FMIE-A85
 Transfer bridge c/w roller for FMDD-A85-0L
 Transfer bridge c/w roller for FMDD-A85-0R



UOM : Unit

FCIE-A105TB

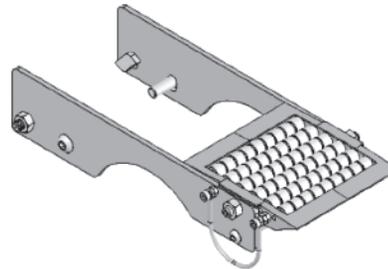
FC Idler Free Roller Transfer Bridge



UOM : Unit

FCTB-A105

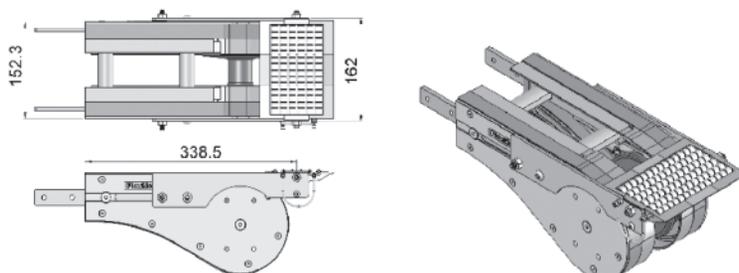
Transfer bridge c/w roller for FCIE-A105
 Transfer bridge c/w roller for FCDD-A105-0L
 Transfer bridge c/w roller for FCDD-A105-0R



UOM : Unit

FLIE-A150TB

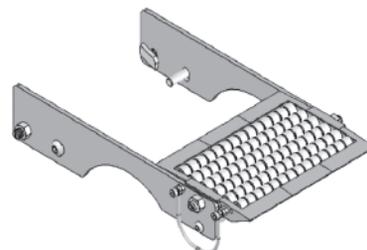
FL Idler Free Roller Transfer Bridge



UOM : Unit

FLTBA150

Transfer bridge c/w roller for FLIE-A150
 Transfer bridge c/w roller for FLDD-A150-0L
 Transfer bridge c/w roller for FLDD-A150-0R

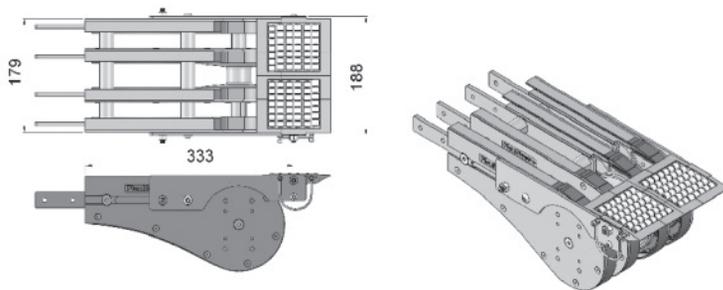


UOM : Unit

FREE ROLLER TRANSFER BRIDGE

FUIE-A180TB

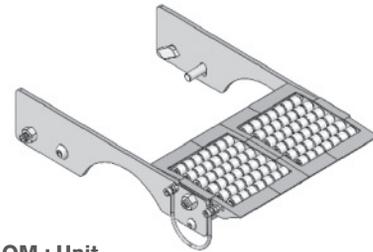
FU Idler Free Roller Transfer Bridge



UOM : Unit

FUTB-A180

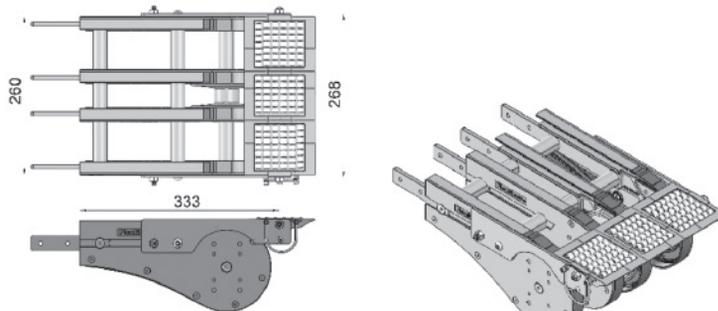
Transfer bridge c/w roller for FUIE-A180
 Transfer bridge c/w roller for FUDD-A180-OL
 Transfer bridge c/w roller for FUDD-A180-OR



UOM : Unit

FVIE-A260TB

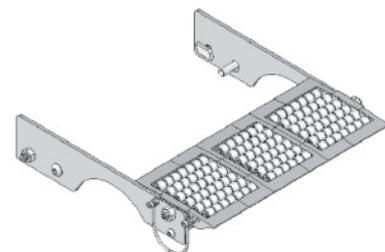
FV Idler Free Roller Transfer Bridge



UOM : Unit

FVTB-A260

Transfer bridge c/w roller for FVIE-A260
 Transfer bridge c/w roller for FVDD-A260-OL
 Transfer bridge c/w roller for FVDD-A260-OR



UOM : Unit

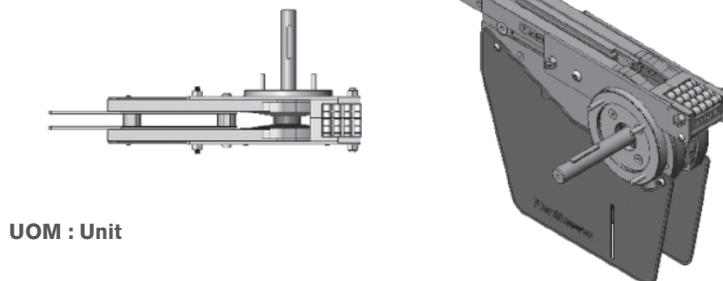
END TRANSFER BRIDGE

FKDD-A45EB-0L

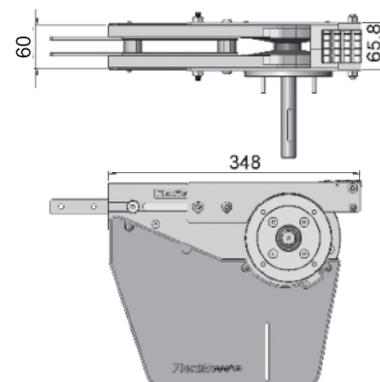
FK Direct Drive End Free Roller Bridge (L)

FKDD-A45EB-0R

FK Direct Drive End Free Roller Bridge (R)



UOM : Unit



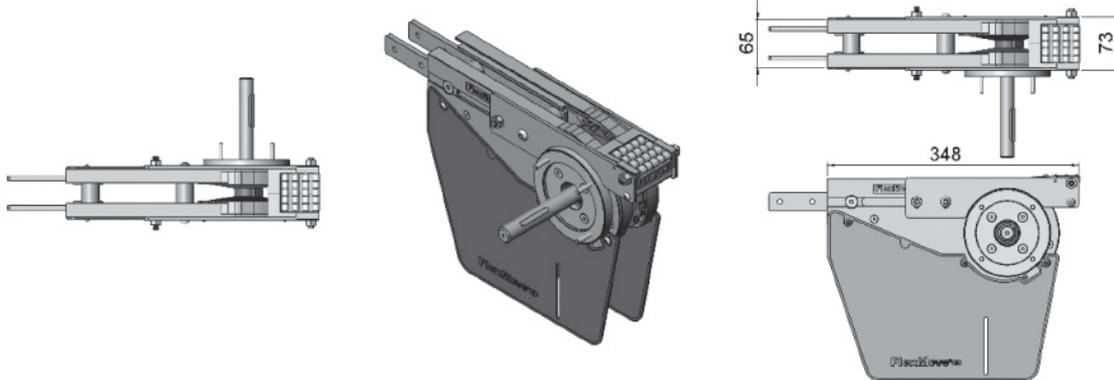
END TRANSFER BRIDGE

FSDD-A65EB-0L

FSDD-A65EB-0R

FS Direct Drive End Free Roller Bridge (L)

FS Direct Drive End Free Roller Bridge (R)



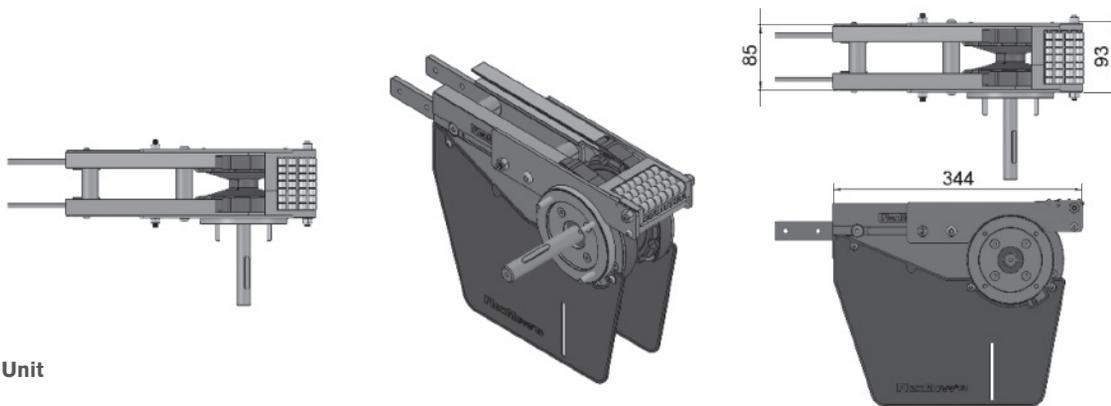
UOM :

FMDD-A85EB-0L

FMDD-A85EB-0R

FM Direct Drive End Free Roller Bridge (L)

FM Direct Drive End Free Roller Bridge (R)



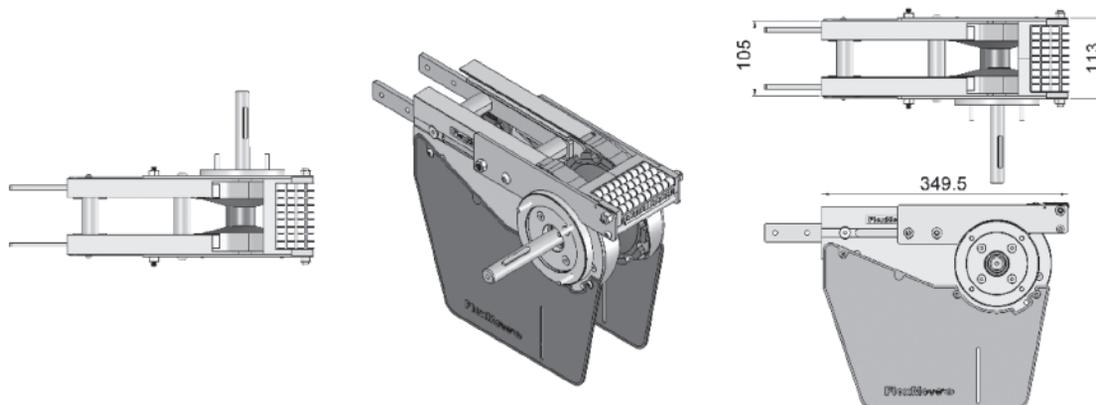
UOM : Unit

FCDD-A105EB-0L

FCDD-A105EB-0R

FC Direct Drive End Free Roller Bridge (L)

FC Direct Drive End Free Roller Bridge (R)



UOM : U

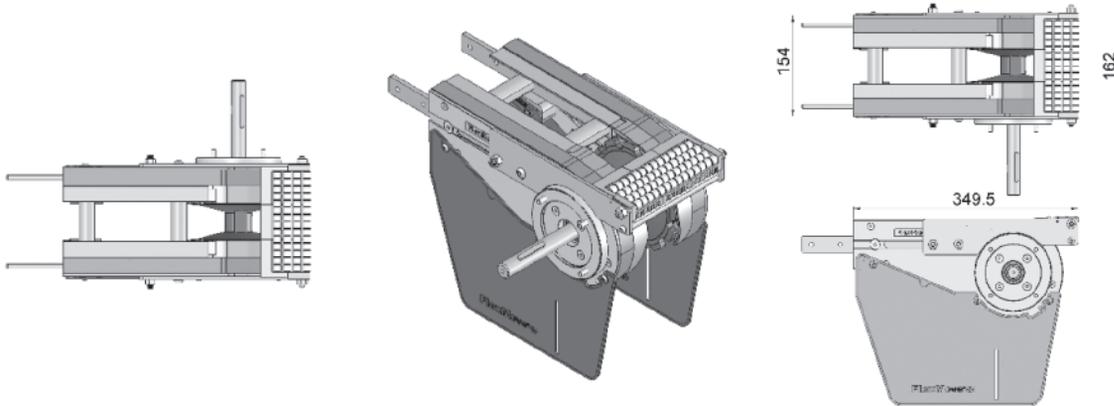
END TRANSFER BRIDGE

FLDD-A150EB-0L

FLDD-A150EB-0R

FL Direct Drive End Free Roller Bridge (L)

FL Direct Drive End Free Roller Bridge (R)



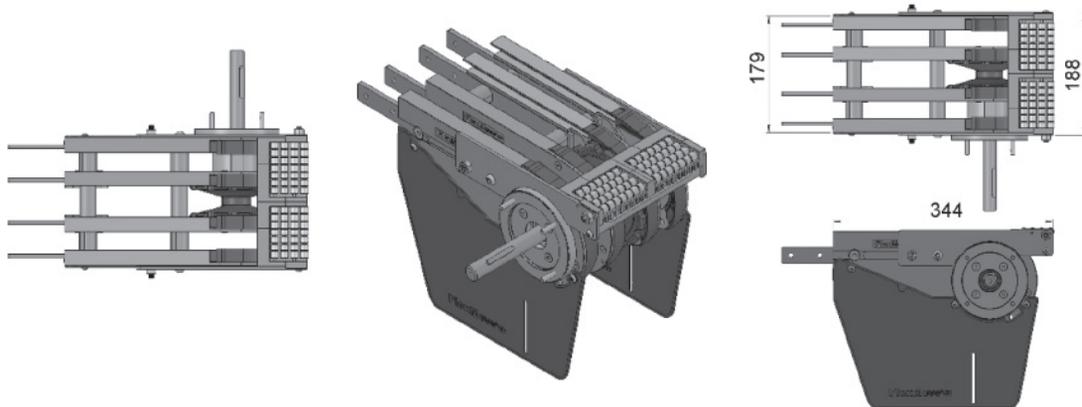
UOM : Unit

FUDD-A180EB-0L

FUDD-A180EB-0R

FU Direct Drive End Free Roller Bridge (L)

FU Direct Drive End Free Roller Bridge (R)



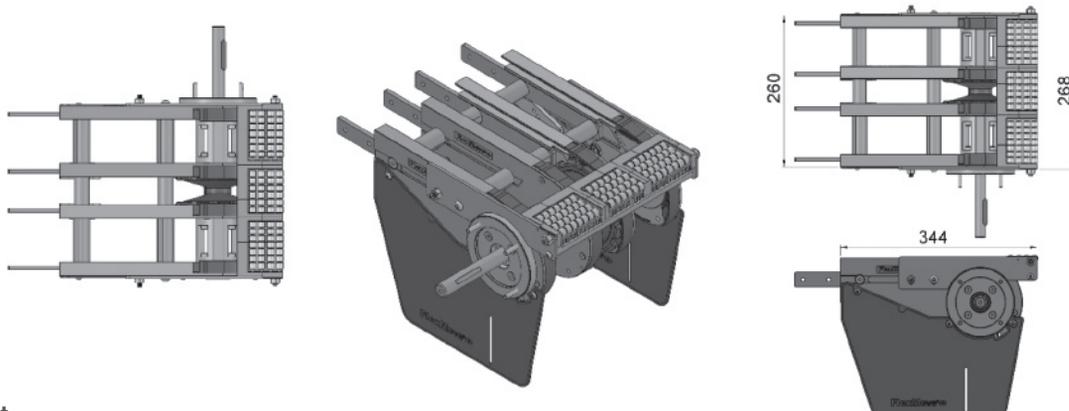
UOM : Unit

FVDD-A260EB-0L

FVDD-A260EB-0R

FV Direct Drive End Free Roller Bridge (L)

FV Direct Drive End Free Roller Bridge (R)

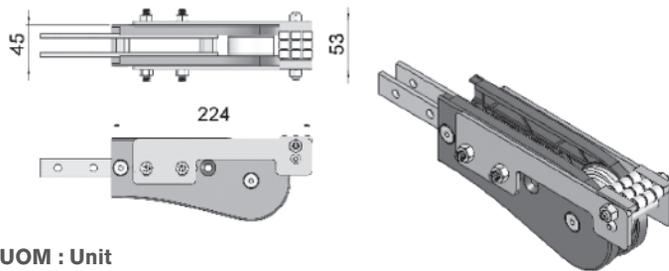


UOM : Unit

END TRANSFER BRIDGE

FKIE-A45EB-200

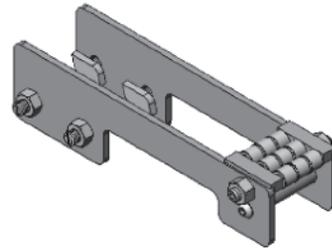
FK Idler-200 End Free Roller Bridge



UOM : Unit

FKEB-A45-200

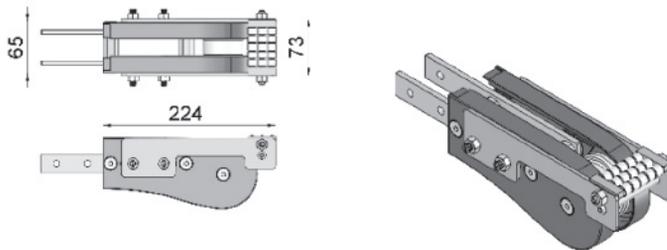
End transfer bridge c/w roller for FKIE-200



UOM : Unit

FSIE-A65EB-200

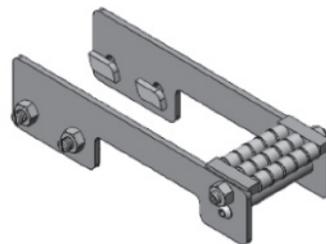
FS Idler-200 End Free Roller Bridge



UOM : Unit

FSEB-A65-200

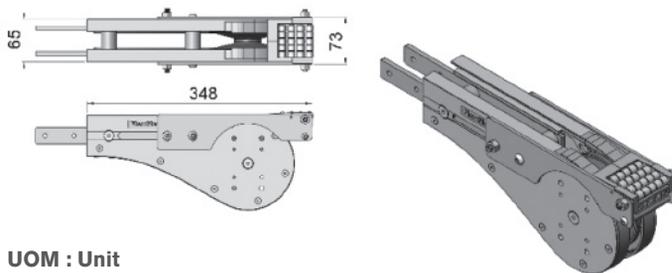
End transfer bridge c/w roller for FSIE-200



UOM : Unit

FSIE-A65EB

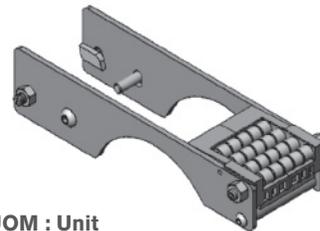
FS Idler End Free Roller Bridge



UOM : Unit

FSEB-A65

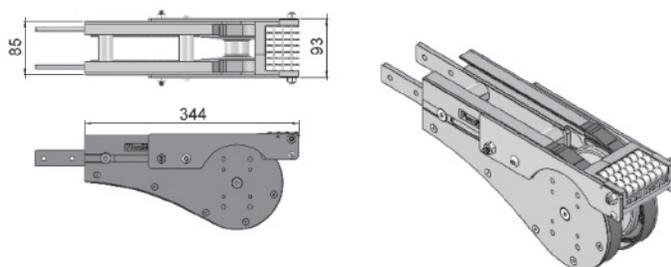
End transfer bridge c/w roller for FSIE-A65
End transfer bridge c/w roller for FSDD-A65-0L
End transfer bridge c/w roller for FSDD-A65-0R



UOM : Unit

FMIE-A85EB

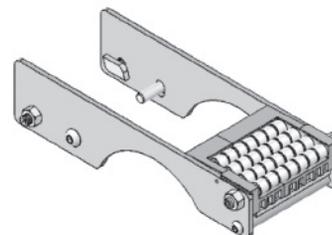
FM Idler End Free Roller Bridge



UOM : Unit

FMEB-A85

End transfer bridge c/w roller for FMIE-A85
End transfer bridge c/w roller for FMDD-A85-0L
End transfer bridge c/w roller for FMDD-A85-0R

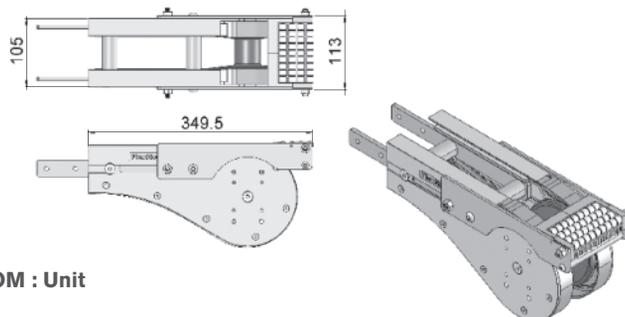


UOM : Unit

END TRANSFER BRIDGE

FCIE-A105EB

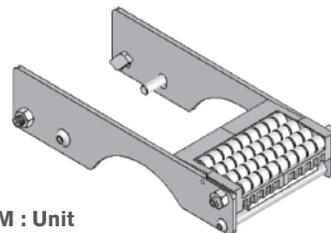
FC Idler End Free Roller Bridge



UOM : Unit

FCEB-A105

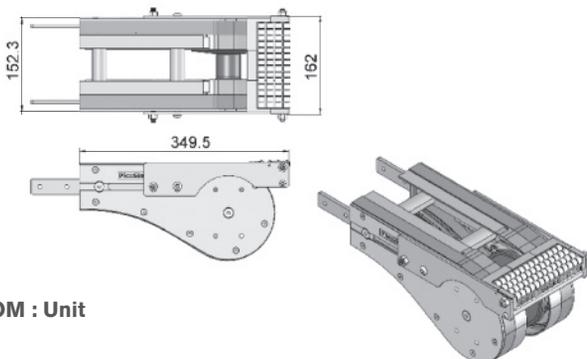
End transfer bridge c/w roller for FCIE-A105
 End transfer bridge c/w roller for FCDD-A105-0L
 End transfer bridge c/w roller for FCDD-A105-0R



UOM : Unit

FLIE-A150EB

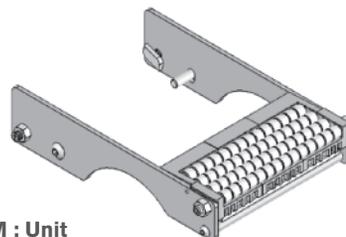
FL Idler End Free Roller Bridge



UOM : Unit

FLEB-A150

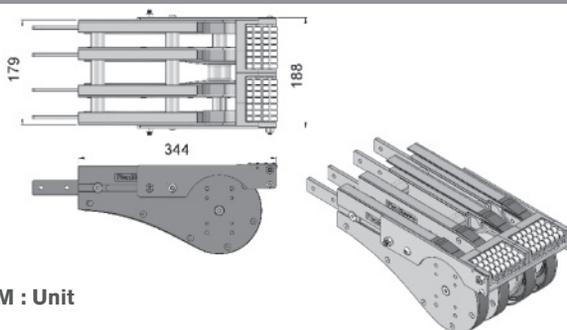
End transfer bridge c/w roller for FLIE-A150
 End transfer bridge c/w roller for FLDD-A150-0L
 End transfer bridge c/w roller for FLDD-A150-0R



UOM : Unit

FUIE-A180EB

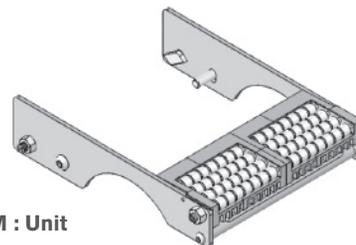
FU Idler End Free Roller Bridge



UOM : Unit

FUEB-A180

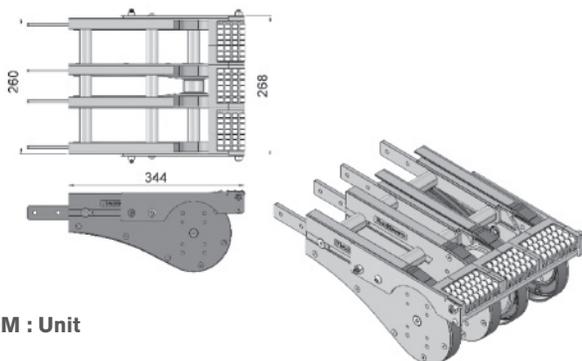
End transfer bridge c/w roller for FUIE-A180
 End transfer bridge c/w roller for FUDD-A180-0L
 End transfer bridge c/w roller for FUDD-A180-0R



UOM : Unit

FVIE-A260EB

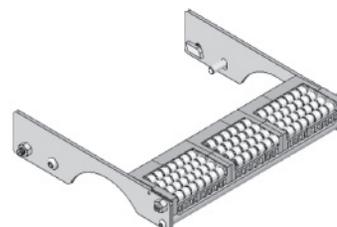
FV Idler End Free Roller Bridge



UOM : Unit

FVEB-A260

End transfer bridge c/w roller for FVIE-A260
 End transfer bridge c/w roller for FVDD-A260-0L
 End transfer bridge c/w roller for FVDD-A260-0R



UOM : Unit

Material

Material	FlexMove Parts
POM (PolyOxyMethylene)	Conveyor Chain, rollers
POM Conductive (PolyOxyMethylene)	Conductive chain
Aluminum, extruded & anodized	Angle bracket, beam support bracket, conveyor beam, support beam, guide rail, distance tube, fixed and adjustable side guide bracket, spacer
Steel, electro-zinc plated	Bolts and nuts, connecting strips, foot connecting strip
Steel, powder coated	Foot, connecting plate
PA, Polyamide	Chain pivot, side guide bracket, side guide support, drive and idler steering guide, end caps, wheel guide
Polyamide PA + Glass fibre	Drive sprocket, idler wheel
PVC, Polyvinyl Chloride	T-slot cover
HDPE, High Density Polyethylene	Slide rail, guide rail
UHMW-PE, Ultra High Molecular Weight Polyethylene	Slide Rail, drive and idler steering guides
PVDF, Polyvinylidene fluoride	Slide Rail
TPE, Thermoplastic Elastomer	Chain insert for friction top and wedge top

Chains

Series	FK	FS	FM	FC	FL	FU	FV
<i>Chain width (mm)</i>	44 mm	63 mm	83 mm	103 mm	150 mm	180 mm	260 mm
<i>Chain width (inch)</i>	1.73"	2.48"	3.27"	4.06"	5.91"	7.087"	10.236"
<i>Tensile strength at 20°C (N)</i>	3600 N	3400 N	4800 N				
<i>Tensile strength at 68°F (lbf)</i>	810 lbf	764 lbf	1079 lbf	1079 lbf	1079 lbf	1079 lbf	1079 lbf
<i>Max. working tensile at 20°C (N)</i>	500 N	500 N	1250 N	1250 N	1250 N	1250 N	1250 N
<i>Max. working tensile at 68°F (lbf)</i>	112 lbf	112 lbf	281 lbf				
<i>Working temperature (°C)</i>	-20 – 60°C						
<i>Working temperature (°F)</i>	-4 – 140°F						
<i>Standard conveyor speed (m/min)</i>	3 – 50 m/min						
<i>Standard conveyor speed (ft/min)</i>	10 – 165 ft/min						
<i>Max. conveyor length (m)</i>	30 m						
<i>Max. conveyor length (ft)</i>	100 ft						
<i>Min. turning radius (mm)</i>	150 mm	150 mm	160 mm	170 mm	210 mm	500 mm	700 mm
<i>Min. turning radius (inch)</i>	5.91"	5.91"	6.30"	6.70"	7.87"	19.7"	27.6"
<i>Link spacing (mm)</i>	25.4 mm	25.4 mm	33.5 mm	35.5 mm	35.5 mm	33.5 mm	33.5 mm
<i>Link spacing (inch)</i>	1.0"	1.0"	1.32"	1.40"	1.40"	1.32"	1.32"
<i>Chain weight (plain) (kg/m)</i>	0.63 kg/m	0.75 kg/m	1.20 kg/m	1.67 kg/m	1.87 kg/m	2.0 kg/m	2.43 kg/m
<i>Chain weight (plain) (lb/ft)</i>	0.43 lb/ft	0.50 lb/ft	0.81 lb/ft	1.12 lb/ft	1.26 lb/ft	1.344 lb/ft	1.633 lb/ft
<i>Max. weight on conveyor (kg/m)</i>	30 kg/m	30 kg/m	60 kg/m	60 kg/m	60 kg/m	65 kg/m	65 kg/m
<i>Max. weight on conveyor (lb/ft)</i>	26 lb/ft	26 lb/ft	40 lb/ft	40 lb/ft	40 lb/ft	44 lb/ft	44 lb/ft
<i>Item width (mm)</i>	15 – 100 mm	15-140 mm	20-200 mm	25-300 mm	50-400 mm	50-400 mm	80 – 500 mm
<i>Item width (inch)</i>	0.6 – 4.0"	0.6 – 5.5"	0.8-7.9"	1.0-11.8"	2.0-15.7"	2.0 – 15.4"	3.2 – 19.7"

Chain strength and expansion vs. temperature

Temperature °C	Tensile strength factor	Linear expansion %
-20	1.2	-0.4
0	1.1	-0.2
20	1.0	0.1
40	0.9	0.2
60	0.8	0.5
80	0.6	0.8
100	0.5	1.0
120	0.3	1.3

Resistance to chemical

FlexMove® components can withstand continuous contact with most chemicals. However, it is recommended to avoid:

- Acids with pH less than 4
- Bases with pH higher than 9

The following table specifies the resistance of several material used in the conveyor on selected chemicals

Legend

- 1 = Very good 2 = Good 3 = Moderate resistance
 4 = Not recommended 5 = No data available

Material	Acetal POM	Polyamide PA	High-density Polyethylene HDPE	Thermoplastic Elastomer TPE	Aluminum AL
Acids:					
Acetic acid	3	4	3	-	2
Benzoic acid	3	4	1	-	4
Citric acid	3	2	2	-	2
Chromic acid	4	4	1	-	3
Hydrofluoric acid	4	4	1	-	4
Hydrochloric acid	4	4	1	-	3
Hydro cyanic acid	4	4	2	-	1
Nitric acid	4	4	4	-	3
Phosphoric acid	4	4	1	-	3
Sulphuric acid	4	4	2	1	3
Tartaric acid	3	2	1	-	1
Basic compounds:					
Ammonia	1	2	1	-	2
Calcium hydroxide	1	2	1	-	4
Caustic soda	1	2	1	1	3
Potassium hydroxide	1	2	1	-	4
Salts:					
Potassium bicarbonate	2	2	2	-	1
Potassium permanganate	2	4	2	-	1
Sodium cyanic	2	2	2	-	4
Sodium hydrochloride	3	4	1	-	4
Acid salt	2	3	1	-	-
Basic salt	1	2	1	-	-
Neutral salt	1	2	1	-	-

Chains

Material	Acetal POM	Polyamide PA	High-density Polyethylene HDPE	Thermoplastic Elastomer TPE	Aluminum AL
Organic compounds and solvents:					
Acetone	1	1	4	3	1
Benzene	1	1	4	3	1
Butyl alcohol	2	2	2	-	1
Carbon disulphide	1	1	3	-	1
Chloroform	1	1	4	-	-
Ethyl acetate	1	1	2	-	1
Ethyl alcohol	1	1	1	-	1
Heptane	2	2	2	-	-
Methyl alcohol	1	1	1	-	2
Methyl ethyl ketone	1	1	4	4	2
Nitrobenzene	2	2	3	-	1
Phenol	3	3	2	-	1
Gasses:					
Carbon dioxide	3	1	1	-	1
Carbon monoxide	2	1	1	-	1
Chlorine	2	4	3	-	1
Hydrogen sulphide	3	1	2	-	1
Sulphur dioxide	2	3	2	-	1
Others:					
Beer	1	2	2	-	1
Fruit juices	1	2	3	-	2
Gasoline	1	2	2	-	1
Milk	1	1	2	-	1
Oil	1	1	2	-	1
Vinegar	1	2	3	-	1

Note: the table above is valid for temperature range up to 60°C and it is to be considered as guideline only. Furthermore, precautions should be taken when using cleaning agents. If you are in doubt on the material to withstand your special environment, you should go for chemical testing or contact our local distributor.

Friction Coefficient

Friction coefficients between chain and slide rails are 0.10 – 0.15. the friction coefficients between chain and products are as follow:

Product	Plain Chain
Steel (dry)	0.15-0.25
Steel (lubricated)	0.10-0.15
Glass (dry)	0.15-0.20
Glass (lubricated)	0.10-0.15
Aluminum	0.15-0.25
Plastic	0.15-0.25
Wood and paper	0.15-0.30

Temperature Limits

This conveyor system can operate continuously in an environment of between - 20°C to 60°C. The conveyor can withstand up to 100°C for a short period (washing, rinsing).

Static Electricity

The standard plastic materials used for conveyors have low electrical conductivity. So, static electricity can build up in the conveyor. When a conveyor is running under normal environment (20°C and humidity 60%) without load, the static electricity build up should be around the following figures:

Above the drive unit	1800-2500V
Idler end	400-500V
Above the wheel bend	400-500V
Above the straight section	250-350V

With the introduction of anti-static material for slide rail and chain, it shall meet the requirement for electronic industry.

Sound Level

Normally, noise level is higher during the run-in period. The noise level should go down after few days of operation. Generally noise level will increase proportionally to the conveyor speed. Typically, the noise level reading in dB should be around the following:

Chain	Conveyor Speed M/min				
	5	10	20	30	40
FK	56	58	65	70	74
FS	55	59	68	71	75
FM	59	62	70	77	78
FC	62	66	74	81	85
FL	64	68	76	83	87
FU	64	66	75	79	86
FV	64	67	75	80	86

Chain Tension Calculation

Calculation is necessary to determine the maximum chain tension on a particular conveyor configuration design, the results are used to decide :

- Drive unit capacity
- Tension limit of conveyor chain

For short, light and low speed applications, the tension limit of the chain normally far exceeds the actual requirement of the application. If you are in doubt, always calculate.

Drive Unit Output Capacity, P(W) requirement depend on:

- Traction force F (N)
- Chain speed V (m/min)

To calculate power, the equation is $P = 1/60 (F \times V)$

There are several drive unit designs, the maximum permissible traction force on each type of drive unit as below:

Drive unit type	Maximum traction force in Newton (N)						
	FK	FS	FM	FC	FL	FU	FV
End	500	500	1250	1250	1250	1250	1250
Intermediate	200	200	200	200	200	Nil	Nil
Catenary	500	500	1250	1250	1250	Nil	Nil

Chain Tension Limit

Chain tension limit can be derived from the diagram on the next page. It is dependent on various operating conditions, the actual calculation result should be reduced by service factor. Conveyors with high frequency of start/stop will have a high service factor but this could be reduced by providing a frequency inverter incorporated with start/stop function.

Operating conditions	Service factor
Low speed (<15m/min) & max. 1 start/stop per hour	1.0
Low speed & max. 10 start/stop per hour	1.2
Low speed & max. 20 start/stop per hour	1.4
High speed (>15m/min) & max 20 start/stop per hour	1.6

It is not advisable to operate a conveyor with more than 20 starts/stops per hour. If your application must operate this way, please consult the factory.

Bend Factors

Bend factors must be considered and calculated at every plain chain. It depends on the angle of the bend α in radians and friction coefficient μ between chain and slide rails. In application when conveyor is dry and clean, the friction coefficient μ is close to 0.1.

The bend factor is important to calculate since the frictional force of a plain bend depends not only on the weight of chain and product but also the actual the tension throughout the bend. The result an additional pressure force of the chain towards the conveyor beam directed toward the center of the bend. Since the chain tension varies throughout the conveyor, calculation of this additional pressure force is complicated. The highest values are present at the pulling side of the drive unit and virtually zero at the chain inlet. Using bend factor is the easiest way of including added friction in the plain bend for both horizontal and vertical into the calculation. Always use wheel bend unless for exceptional cases. If using plain bend is a must, the combined plain bends angle should not more than 180°, unless it is for a very short and light application.

Bend type, horizontal or vertical plain bend	Bend factor
30°1	.2
45°	1.3
60°1	.4
90°1	.6

8° inclined is the maximum a product could convey for plain chain whereas friction top chain could take up to 30°

Calculation

FlexMove® chain tension calculation could be simplified as follow:

Divide the conveyor in sections, each containing a straight part and up to the next plain bend (horizontal or vertical).

First section should be from the end furthest away from the drive unit.

Wheel bends are considered equivalent to straight section. A conveyor with wheel bend but without plain bend should be considered as one straight section. Calculate the force caused by gravity load of the return chain.

Calculate the forces caused by transport friction, accumulation and gravity in the first section and multiply with bend factor. Repeat the step above on each section of the conveyor until the last section with the drive unit. The result of the calculation indicates the amount of traction force required to move the conveyor.

Traction force, the chain tension is caused by several components such as:

- Friction between unloaded chain and slide rail for example on the return chain.
- Friction between loaded chain and slide rails.
- Friction between accumulating products and top surface of chain.
- Gravity force acting on products and top surface of chain.
- Additional friction in horizontal and vertical bend.

Traction force F requires to move the chain depends on the following factors:

- Conveyor length (L)
- Product gravity load / m, Transport (gp)
- Product gravity load / m, Accumulation (gpa)
- Chain gravity load / m (gc)
- Friction coefficient, chain / slide rail (μ_c)
- Friction coefficient, chain / products (μ_p)
- Incline angle (A)
- Bend factor for horizontal plain bend and vertical bend (α)

Diagram A

Horizontal conveyor without accumulation.

Therefore, $F = L (g_c + g_p) m$

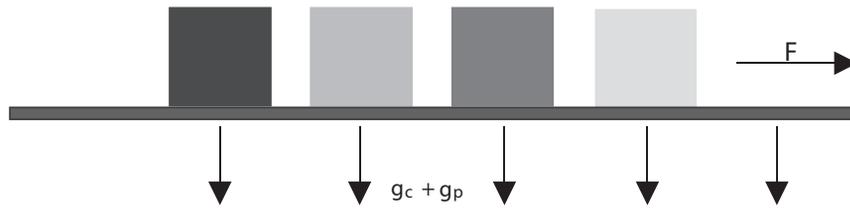


Diagram B

Incline without accumulation.

Therefore, $F = L (g_c + g_p) (\mu_c \cdot \cos A + \sin A)$

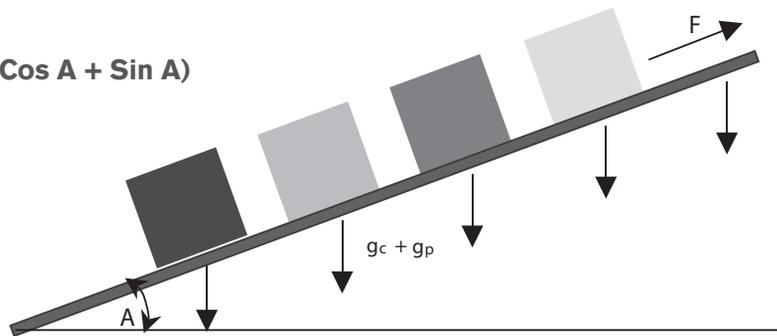
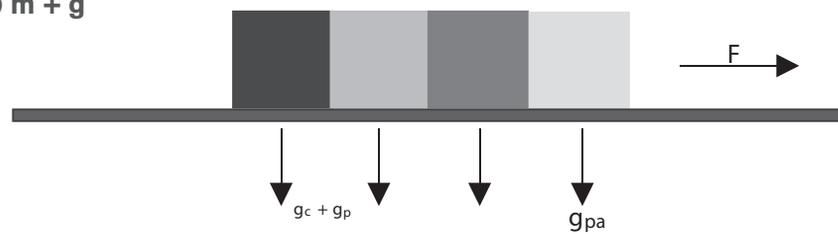


Diagram C

Incline with accumulation.

Therefore, $F = L (g_c + g_p) m + g$



Note:

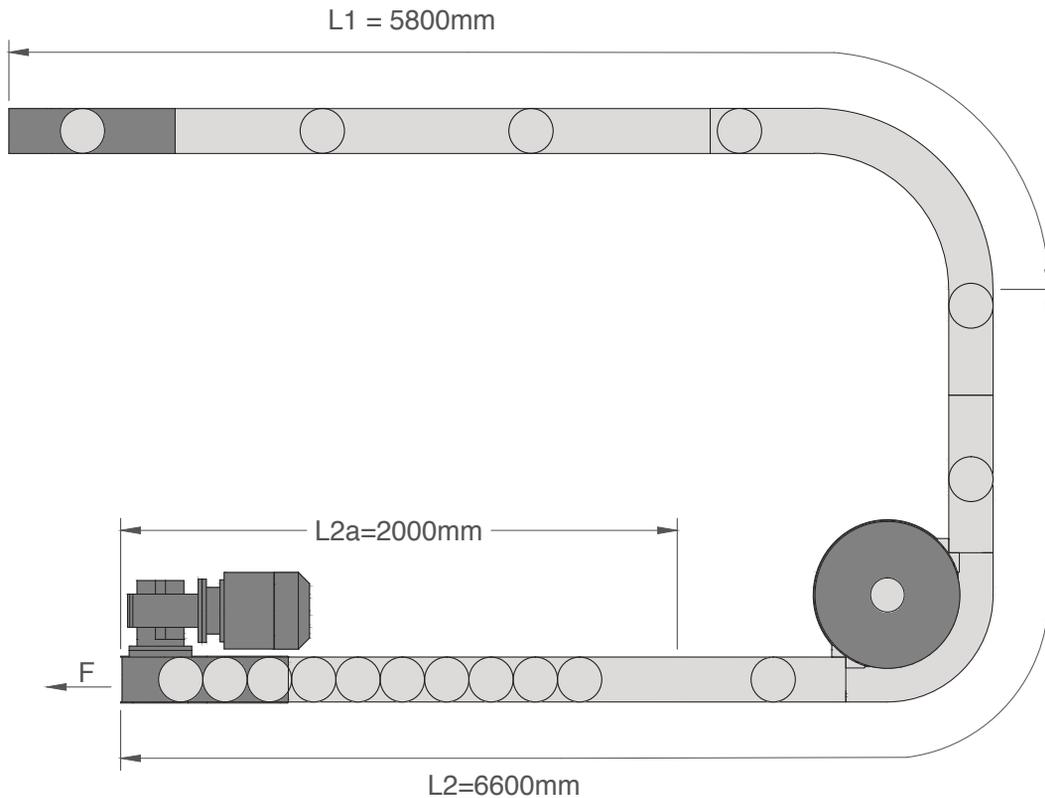
If the traction force exceeds the chain or drive unit capacity, therefore:

*Shorten the conveyor or re-layout if possible.

*Break the conveyor into two conveyor with individual drive unit.

Calculation Example

Horizontal conveyor with a 90° horizontal plain bend and a 90° wheel bend.



Calculation Data

Conveyor series = FM
 Conveyor speed, $V = 10\text{m/min}$
 Start/stop = 15/hour
 Total length = 12.4m
 Friction coefficient, $\mu_c = 0.1$
 Friction coefficient, $\mu_p = 0.2$
 Chain weight, $g_c = 11.8\text{ N/m}$
 Transport product weight, $g_p (2\text{kg/m}) = 19.62\text{ N/m}$
 Accumulation product weight, $g_{pa} (14(2\text{kg})/\text{m}) = 274.68\text{ N/m}$

Comparison

The calculation result can now be compared with the maximum chain tension for 10m/min is 900N and for 12.4m of conveyor is 1000N. Divide the service factor for 15 start/stop of 1.4, so the actual permission chain tension limit is $900/1.4 = 643\text{N}$

Section L1

$$\begin{aligned} F_1 &= [F_0 + L_1 (g_c + g_p) \mu_c] k \alpha_1 \\ &= [0 + 5.8(11.8 + 19.62)0.1]1.6 \\ &= 29.16\text{N} \end{aligned}$$

Section L2

$$\begin{aligned} F_2 &= F_1 + [L_{2a} (g_c + g_{pa}) \mu_c + L_{2b} (g_c + g_p)] \mu_c + (L_{2a} g_{pa} \mu_p) \\ &= 29.16 + [2(11.8 + 274.68) + 4.6(11.8 + 19.62)]0.1 + (2 * 274.68 * 0.2) \\ F_{\text{total}} &= 210.78\text{ N} \end{aligned}$$

Drive Unit Specifications

Direct Drive unit

	FK	FS	FM	FC	FL	FU	FV
Number of Teeth on sprocket	16	16	12	12	12	12	12
Chain Pitch (mm)	25.4	25.4	33.5	35.5	35.5	33.5	33.5
Max. Traction force (N)	500	500	1250	1250	1250	1250	1250
Sprocket Diameter (mm)	128	128	128	135	135	135	135

Suspended Drive unit

	FK	FS	FM	FC	FL	FU	FV
Number of Teeth on sprocket	16	16	12	12	12	12	12
Chain Pitch (mm)	25.4	25.4	33.5	35.5	35.5	33.5	33.5
Max. Traction force (N)	500	500	1250	1250	1250	1250	1250
Sprocket Diameter (mm)	128	128	128	135	135	135	135

Catenary Drive unit

	FK	FS	FM	FC	FL	FU	FV
Number of Teeth on sprocket	Nil	16	12	12	Nil	Nil	Nil
Chain Pitch (mm)	Nil	25.4	33.5	35.5	Nil	Nil	Nil
Max. Traction force (N)	Nil	500	1250	1250	Nil	Nil	Nil
Sprocket Diameter (mm)	128	128	128	135	Nil	Nil	Nil

Intermediate Drive unit

	FK	FS	FM	FC	FL	FU	FV
Number of Teeth on sprocket	Nil	11	9	9	Nil	Nil	Nil
Chain Pitch (mm)	Nil	25.4	33.5	35.5	Nil	Nil	Nil
Max. Traction force (N)	Nil	200	200	200	Nil	Nil	Nil
Sprocket Diameter (mm)	88	88	98	101	101	Nil	Nil

Wheel Drive unit

	FK	FS	FM	FC	FL	FU	FV
Number of Teeth on sprocket	300	300	320	340	Nil	Nil	Nil
Chain Pitch (mm)	25.4	25.4	33.5	35.5	Nil	Nil	Nil
Max. Traction force (N)	200	200	200	200	Nil	Nil	Nil
Sprocket Diameter (mm)	273	273	277	272	Nil	Nil	Nil

FlexMove® Conveyors are best for:

- Part Handling
- Transfers
- Tight Spaces
- Elevation Changes
- Accumulation
- Buffering
- Complex Configurations
- Long Lengths
- Curves, Jogs, Incline, Decline

Sizes & Measurements

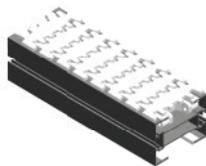
- 44 mm, 63 mm, 83 mm, 103 mm, 150 mm, 180 mm & 260 mm (widths)
- 0.6 m to 29.8 m (lengths)

Loads & Speeds

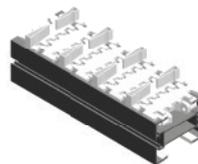
- Up to 272 kgs
- Up to 73 meters per minute

Plastic Chain Types

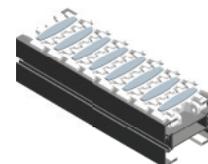
- Standard: Low Friction & Friction Insert
- Specialty
 - Conductive
 - Cleated
 - Roller Top
 - Magnet Top
 - And Many More



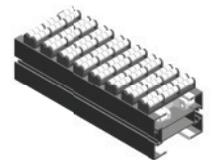
Flat



Cleated



Friction Top



Roller Top

Modules



Drive



Idler



Curve
45°, 90°, 135°, 180°



Incline/Decline
5°, 10°, 20°, 30°

Guiding

- Fully Adjustable Single Rail
- Fully Adjustable Double Rail
- Other Options Available



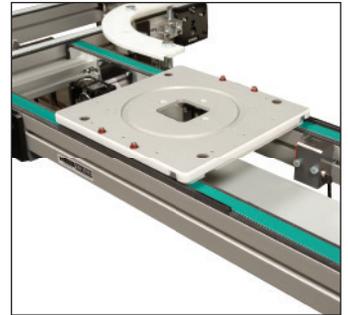
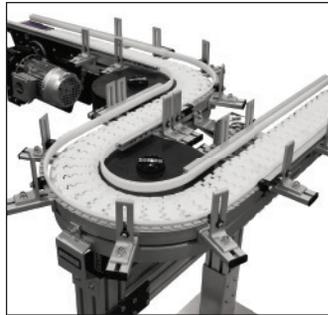
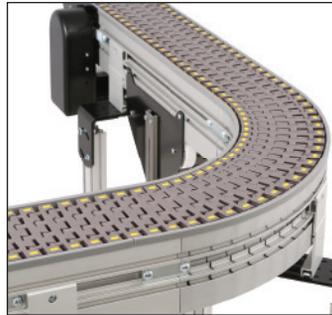
Support Stands

- Single, Double and Multi Lane Structures Available

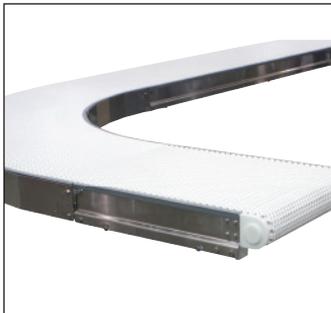


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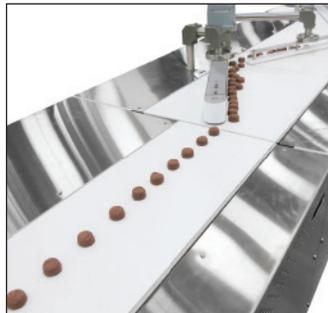
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