

AquaGard GT Conveyors

Parts Manual



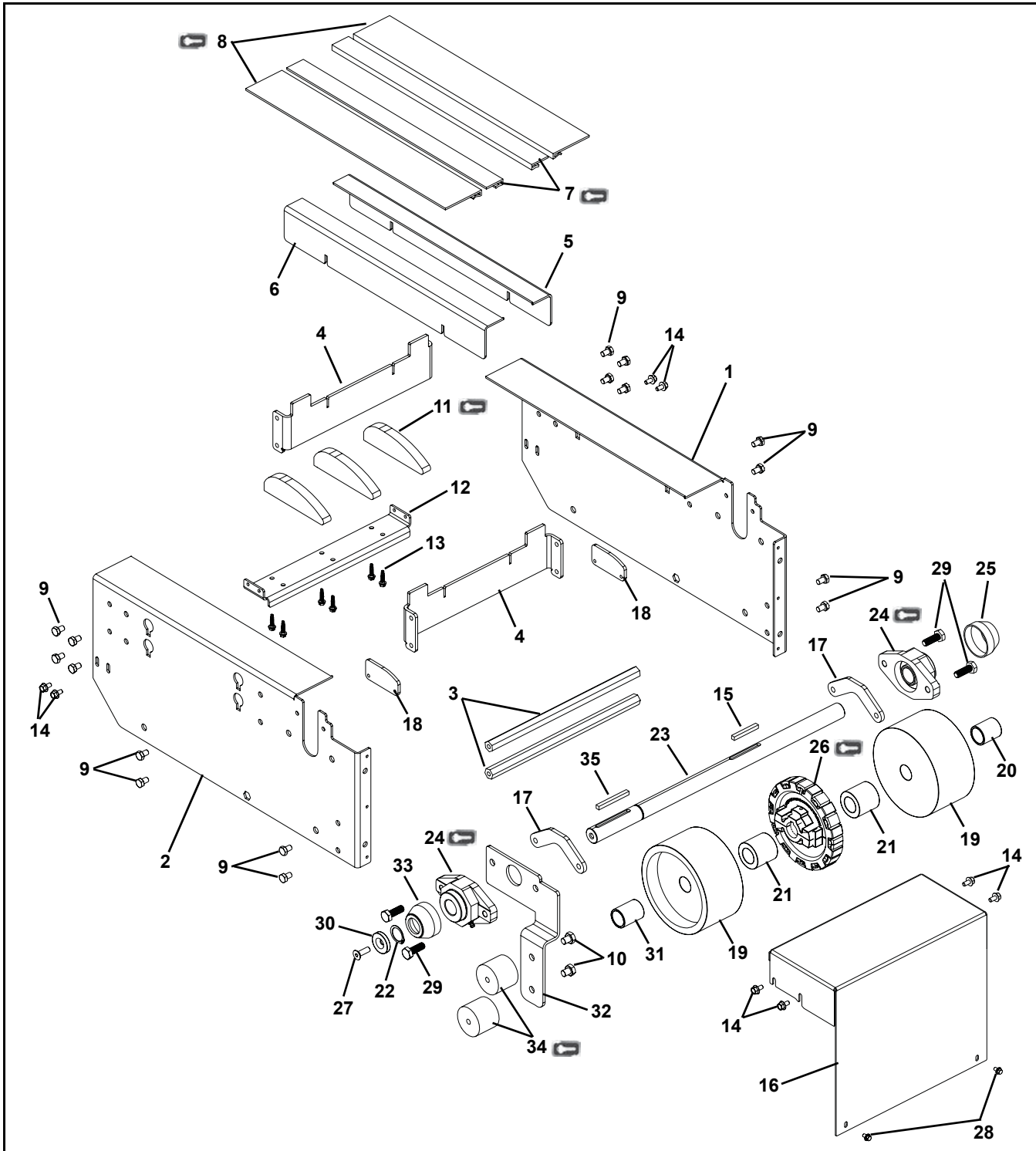
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Record Conveyor Serial Number Here

NOTE

For replacement parts other than those shown in this section, contact an authorized Dorner Service Center or the factory. Key Service Parts and Kits are identified by the Performance Parts Kits logo . Dorner recommends keeping these parts on hand.

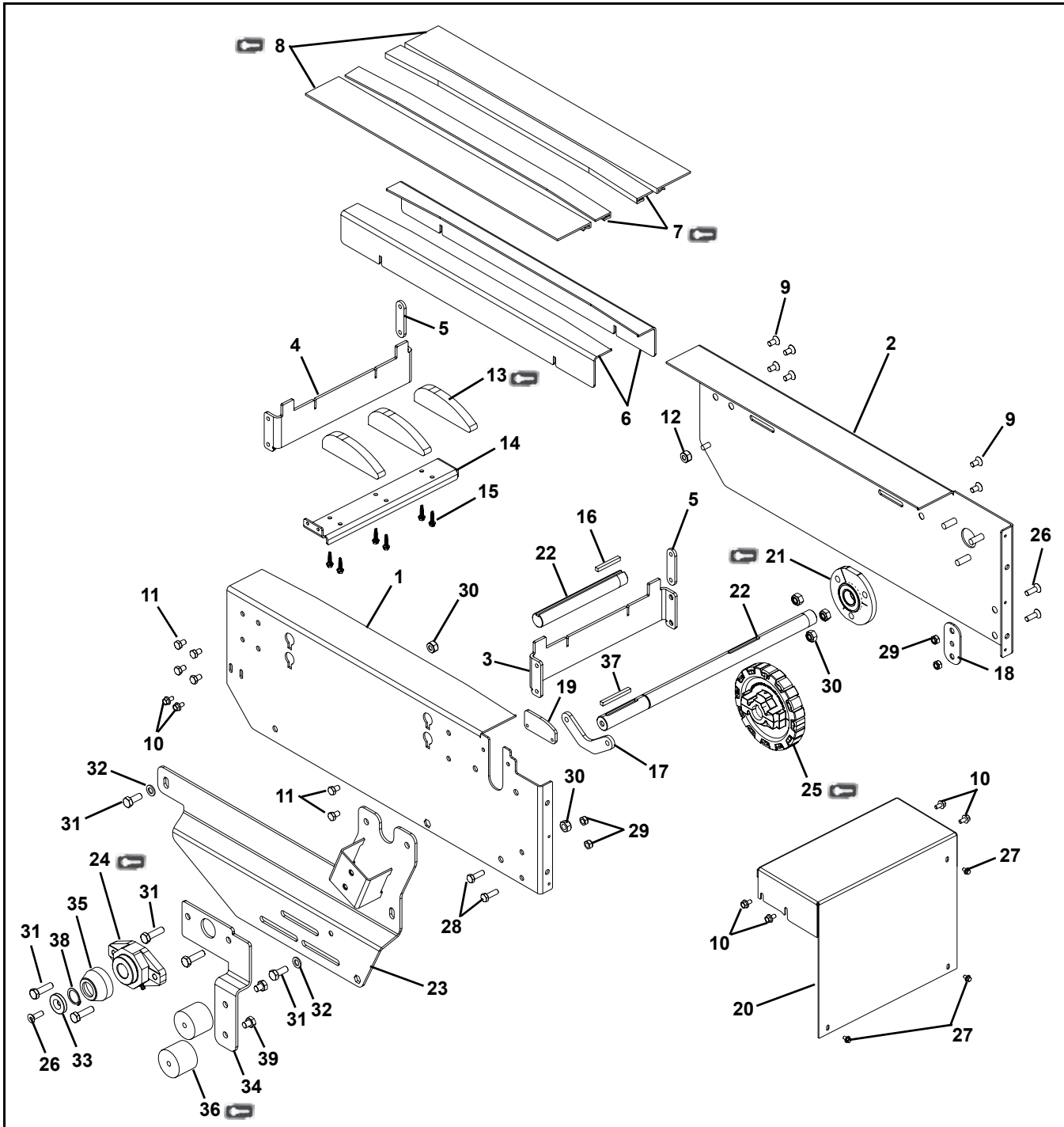
Drive Module



Item	Part Number	Description
1	533212- <u>WWW</u> - <u>LLLL</u> -M-A	Side Rail, "A" Side
2	533212- <u>WWW</u> - <u>LLLL</u> -M-D	Side Rail, "D" Side
3	532868- <u>WWW</u> -M	Hex Rod Spacer
4	532869- <u>WWW</u> -M	Channel Stiffener
5	533220- <u>LLLL</u> -M-LH	Wear Strip Support for 305 mm wide Conveyors Only, Left Hand
6	533220- <u>LLLL</u> -M-RH	Wear Strip Support for 305 mm wide Conveyors Only, Right Hand
7	807-5530	Wear Strip for 083 mm wide Conveyor
	807-5528	Wear Strip for 115 mm wide Conveyor
	807-5531	Wear Strip for 191 mm wide Conveyor
	807-5528	Wear Strip for 305 mm wide Conveyor
8	807-5529	Outer Wear Strip for 305 mm wide Conveyors Only
9	960812MSS	Hex Head Cap Screw, M8-1.25 x 12 mm
10	961012MSS	Hex Head Cap Screw, M10-1.50 x 12 mm for Side Drive Tail Only
11	532763	Lead-In Return Shoe
12	532764- <u>WWW</u> -M	Return Shoe Bracket
13	807-1840	Hex Washer Sheet Metal Screw, No. 12 x 7/8"
14	960612MSSF	Flanged Hex Head Cap Screw, M6-1.00 x 12 mm
15	532121-00200	Square Key
16	532873- <u>WWW</u> -M	End Guard
17	532810	Nut Plate
18	533120	Nut Plate
19	533290- <u>WWW</u> -M	Chain Gap Puck for 191 & 305 mm wide Conveyors Only
20	533291-03646-3175	Spacer, 36.46 mm long x 31.75 mm OD for 191 & 305 mm wide Conveyors Only
21	533291-01000-4445	Spacer, 10.00 mm long x 44.45 mm OD for 191 mm wide Conveyors Only
	533291-04200-4445	Spacer, 42.00 mm long x 44.45 mm OD for 305 mm wide Conveyors Only
22	915-245	Retaining Ring for Side Drive Tail Only
23	533236-02134	Drive Shaft for Bottom Drive Tail, 83 mm wide Conveyor
	533236-02464	Drive Shaft for Bottom Drive Tail, 115 mm wide Conveyor
	533236-03200	Drive Shaft for Bottom Drive Tail, 191 mm wide Conveyor
	533236-04348	Drive Shaft for Bottom Drive Tail, 305 mm wide Conveyor
	533236-03302	Drive Shaft for Customer Supplied Motor Drive Tail, 83 mm wide Conveyor
	533236-03620	Drive Shaft for Customer Supplied Motor Drive Tail, 115 mm wide Conveyor
	533236-04382	Drive Shaft for Customer Supplied Motor Drive Tail, 191 mm wide Conveyor
	533236-05525	Drive Shaft for Customer Supplied Motor Drive Tail, 305 mm wide Conveyor
	532872-0083-M	Drive Shaft for Side Drive Tail, 83 mm wide Conveyor
	532872-0115-M	Drive Shaft for Side Drive Tail, 115 mm wide Conveyor
	532872-0191-M	Drive Shaft for Side Drive Tail, 191 mm wide Conveyor
	532872-0305-M	Drive Shaft for Side Drive Tail, 305 mm wide Conveyor
	533236-02413	Drive Shaft for Bottom Drive Tail with Power End Transfer, 83 mm wide Conveyor
	533236-02743	Drive Shaft for Bottom Drive Tail with Power End Transfer, 115 mm wide Conveyor

Item	Part Number	Description
	533236-03493	Drive Shaft for Bottom Drive Tail with Power End Transfer, 191 mm wide Conveyor
	533236-04648	Drive Shaft for Bottom Drive Tail with Power End Transfer, 305 mm wide Conveyor
	533236-03581	Drive Shaft for Customer Supplied Motor Drive Tail with Power End Transfer, 83 mm wide Conveyor
	533236-03899	Drive Shaft for Customer Supplied Motor Drive Tail with Power End Transfer, 115 mm wide Conveyor
	533236-04661	Drive Shaft for Customer Supplied Motor Drive Tail with Power End Transfer, 191 mm wide Conveyor
	533236-05804	Drive Shaft for Customer Supplied Motor Drive Tail with Power End Transfer, 305 mm wide Conveyor
	532867-0083-M	Drive Shaft for Side Drive Tail with Power End Transfer, 83 mm wide Conveyor
	532867-0115-M	Drive Shaft for Side Drive Tail with Power End Transfer, 115 mm wide Conveyor
	532867-0191-M	Drive Shaft for Side Drive Tail with Power End Transfer, 191 mm wide Conveyor
	532867-0305-M	Drive Shaft for Side Drive Tail with Power End Transfer, 305 mm wide Conveyor
24	802-488	Bearing
25	807-5527	End Cap
26	807-5524	Sprocket for 83 mm wide Conveyor
	807-5523	Sprocket for 115 mm wide Conveyor
	807-5522	Sprocket for 191 & 305 mm wide Conveyor
27	930825MSS	Flat Head Screw, M8-1.25 x 25 mm
28	807-968	Flanged Hex Head Screw, M5-0.75 x 10 mm
29	961030MSS	Hex Head Cap Screw, M10-1.50 x 30 mm
30	514498	Washer for Side Drive Tail Only
31	533291-04100-3175	Side Drive Tail Spacer, 41.00 mm long x 31.75 mm OD for 191 & 305 mm wide Conveyors Only
32	533325-LH	Side Mount Bracket for "A" Side, Side Drive Tail Only
	533325-RH	Side Mount Bracket for "D" Side, Side Drive Tail Only
33	807-5526	End Cap for Side Drive Tail Only
34	812-061	Isolator for Side Drive Tail Only
35	912-111SS	Square Key for Side Drive Tail Only
<u>WWW</u> = Conveyor width reference in mm 0083, 0115, 0191 & 0305		
<u>LLLL</u> = Part Length reference in mm		
Example: Part length = 1000 mm, LLLLL = 01000		
<u>WWW</u> = Conveyor width reference in mm 083, 115, 191 & 305		

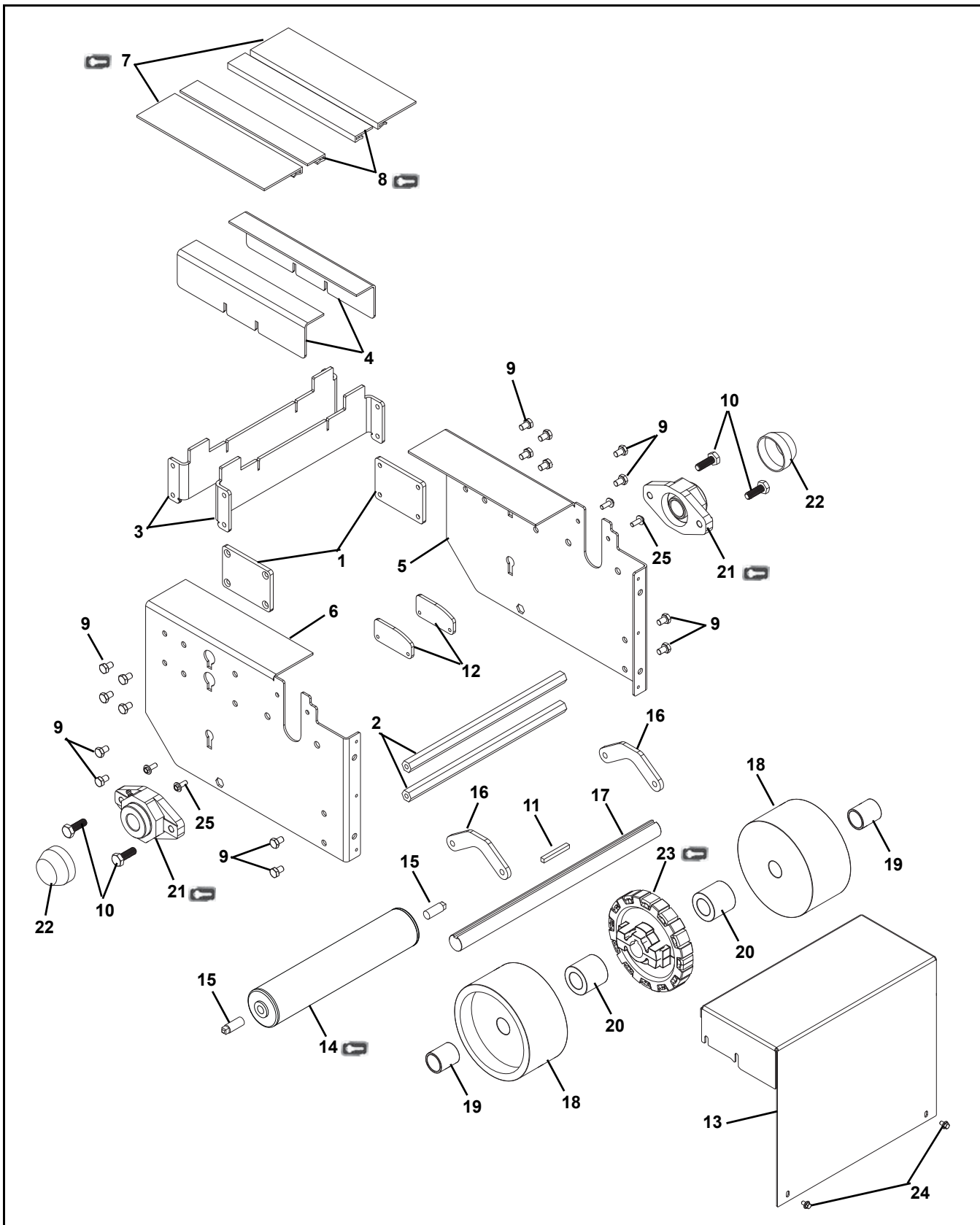
Flush Side Transfer Drive Module



Item	Part Number	Description
1	533238- <u>WWW</u> - <u>LLLL</u> -M-A	Drive Side Side Rail "A" Position
	533238- <u>WWW</u> - <u>LLLL</u> -M-D	Drive Side Side Rail "D" Position
2	533239- <u>WWW</u> - <u>LLLL</u> -M-A	Flush Side Side Rail "A" Position
	533239- <u>WWW</u> - <u>LLLL</u> -M-D	Flush Side Side Rail "D" Position
3	533201- <u>WWW</u> -LH	Channel Stiffener, Left Hand
4	533201- <u>WWW</u> -RH	Channel Stiffener, Right Hand
5	533205	Nut Plate
6	533255-0305-06150-M-LH	Wear Strip Support for 305 mm wide Conveyors with 765 mm Module Length Only, Left Hand
	533255-0305-06150-M-RH	Wear Strip Support for 305 mm wide Conveyors with 765 mm Module Length Only, Right Hand
	533255-0305-07650-M-LH	Wear Strip Support for 305 mm wide Conveyors with 915 mm Module Length Only, Left Hand
	533255-0305-07650-M-RH	Wear Strip Support for 305 mm wide Conveyors with 915 mm Module Length Only, Right Hand
7	807-5530	Wear Strip for 83 mm wide Conveyor
	807-5528	Wear Strip for 115 mm wide Conveyor
	807-5531	Wear Strip for 191 mm wide Conveyor
	807-5528	Wear Strip for 305 mm wide Conveyor
8	807-5529	Outer Wear Strip for 305 mm wide Conveyors Only
9	930816MSS	Flat Head Screw, M8-1.25 x 16 mm
10	960616MSSF	Flanged Hex Head Cap Screw, M6-1.00 x 16 mm
11	960812MSS	Hex Head Cap Screw, M8-1.25 x 12 mm
12	990813MSS	Hex Nut
13	532763	Lead-In Return Shoe
14	533243- <u>WWW</u> -M	Return Shoe Bracket
15	807-1840	Hex Washer Sheet Metal Screw, No. 12 x 7/8"
16	532121-00200	Square Key
17	532810	Nut Plate
18	532816	Spacer
19	533120	Nut Plate
20	533203-LH- <u>WWW</u> -M	End Guard for "D" Position Conveyor
	533203-RH- <u>WWW</u> -M	End Guard for "A" Position Conveyor
21	533204	Bearing Mount for 083 width Conveyor
	532804	Bearing Mount for 115, 191 & 305 mm wide Conveyors
22	533260- <u>WWW</u> -M	Drive Shaft for Bottom Drive Tail
	533285- <u>WWW</u> -M	Drive Shaft for Customer Supplied Motor Drive Tail
	533267- <u>WWW</u> -M	Drive Shaft for Side Drive Tail with Power End Transfer

Item	Part Number	Description
23	533265-06061-M-A	Drive Bracket for Bottom Mount, with 610 mm Module Length Only, "A" Position Conveyor
	533265-06061-M-D	Drive Bracket for Bottom Mount, with 610 mm Module Length Only, "D" Position Conveyor
	533265-07661-M-A	Drive Bracket for Bottom Mount, with 765 mm Module Length Only, "A" Position Conveyor
	533265-07661-M-D	Drive Bracket for Bottom Mount, with 765 mm Module Length Only, "D" Position Conveyor
	533265-09111-M-A	Drive Bracket for Bottom Mount, with 915 mm Module Length Only, "A" Position Conveyor
	533265-09111-M-D	Drive Bracket for Bottom Mount, with 915 mm Module Length Only, "D" Position Conveyor
24	802-488	Bearing
25	807-5524	Sprocket for 83 mm wide Conveyor
	807-5523	Sprocket for 115 mm wide Conveyor
	807-5522	Sprocket for 191 & 305 mm wide Conveyors
26	930825MSS	Flat Head Screw, M8-1.25 x 25 mm
27	807-968	Flanged Hex Head Screw, M5-0.75 x 10 mm
28	960825MSS	Low Head Cap Screw, M8-1.25 x 25 mm
29	990802MSS	Lock Nut, M8
30	991002MSS	Lock Nut
31	961035MSS	Hex Head Cap Screw, M10-1.50 x 35 mm for Side Drive Tail Only
	961030MSS	Hex Head Cap Screw, M10-1.50 x 30 mm for Customer Supplied Motor Only
	961025MSS	Hex Head Cap Screw, M10-1.50 x 25 mm for Bottom Drive Tail Only
32	807-1880	Washer for Bottom Drive Tail Only
33	514498	Washer for Side Drive Tail Only
34	533325-LH	Side Mount Bracket for "A" Side, Side Drive Tail Only
	533325-RH	Side Mount Bracket for "D" Side, Side Drive Tail Only
35	807-5526	End Cap for Side Drive Tail Only
36	812-061	Isolator for Side Drive Tail Only
37	912-111SS	Square Key for Side Drive Tail Only
38	915-245	Retaining Ring for Side Drive Tail Only
39	961012MSS	Hex Head Cap Screw, M10-1.50 x 12 mm for Side Drive Tail Only
<u>WWW</u> = Conveyor width reference in mm 0083, 0115, 0191 & 0305		
<u>LLLL</u> = Part Length reference in mm		
Example: Part length = 1000 mm, LLLLL = 01000		
<u>WWW</u> = Conveyor width reference in mm 083, 115, 191 & 305		

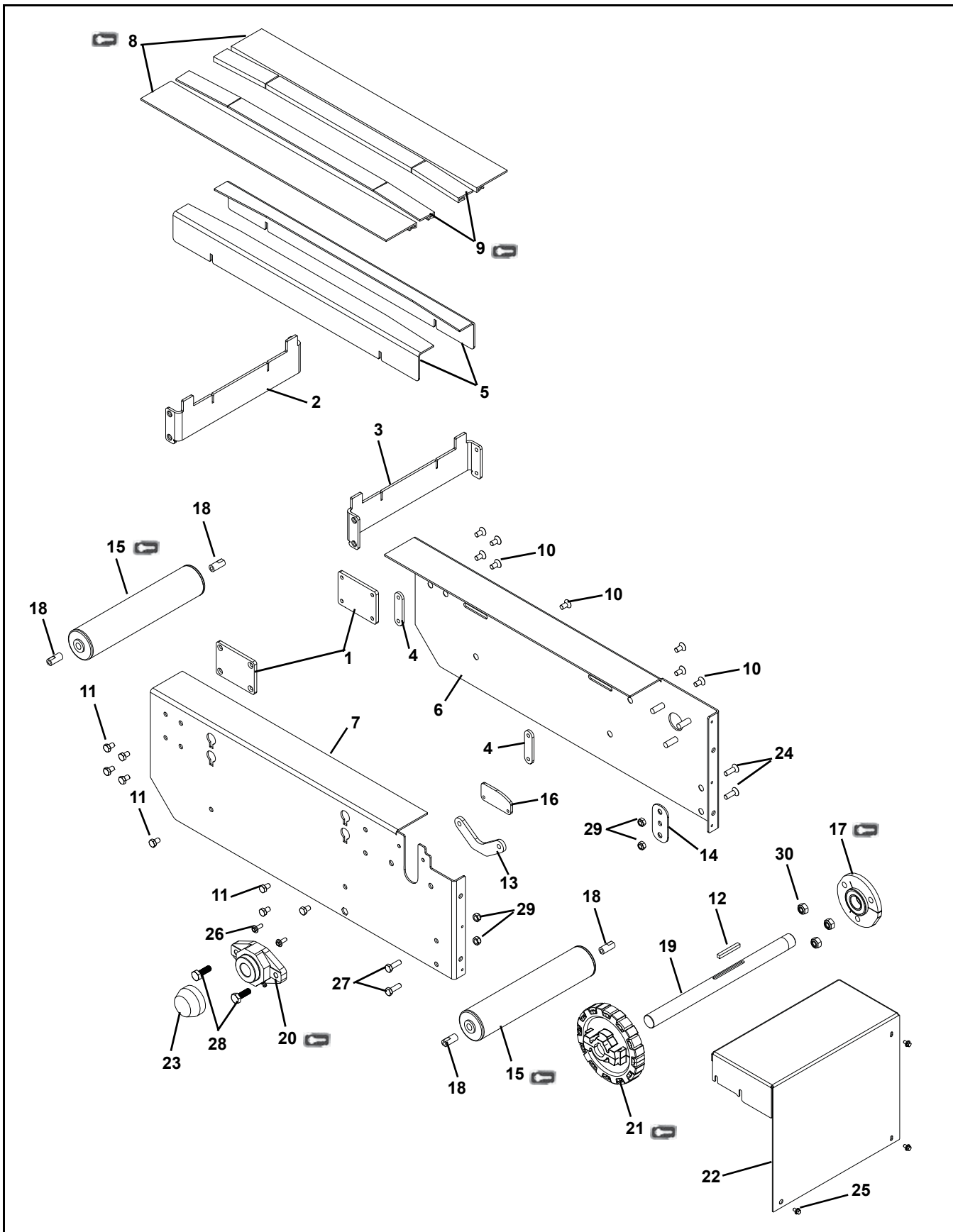
Infeed Module



Item	Part Number	Description
1	532766	Frame Connecting Plate
2	532868- <u>WWW</u> -M	Hex Rod Spacer
3	532869- <u>WWW</u> -M	Channel Stiffener
4	532902-02550-M	Wear Strip Support for 305 mm wide Conveyors Only
5	533121-LH- <u>WWW</u> - <u>LLLL</u> -M	Standard Tail Side Rail, Left Hand
6	533121-RH- <u>WWW</u> - <u>LLLL</u> -M	Standard Tail Side Rail, Right Hand
7	807-5529	Outer Wear Strip for 305 mm wide Conveyors Only
8	807-5530	Wear Strip, for 83 mm wide Conveyor
	807-5528	Wear Strip, for 115 & 305 mm wide Conveyors
	807-5531	Wear Strip, for 191 mm wide Conveyor
9	960812MSS	Hex Head Cap Screw, M8-1.25 x 12 mm
10	961030MSS	Hex Head Cap Screw, M10-1.50 x 30 mm
11	532121-00200	Square Key
12	532810	Nut Bar
13	532873- <u>WWW</u> -M	End Guard
14	533354- <u>WWW</u> -M	Return Roller
15	533110	Return Roller Stub Shaft
16	533120	Nut Bar
17	533236-01753	Shaft for 83 width Conveyor
	533236-02083	Shaft for 115 width Conveyor
	533236-02845	Shaft for 191 width Conveyor
	533236-03988	Shaft for 305 width Conveyor
	533236-02083	Shaft with Power End Transfer for 83 mm wide Conveyor
	533236-02375	Shaft with Power End Transfer for 115 mm wide Conveyor
	533236-03175	Shaft with Power End Transfer for 191 mm wide Conveyor
	533236-04280	Shaft with Power End Transfer for 305 mm wide Conveyor
18	533290- <u>WWW</u> -M	Chain Gap Puck for 191 & 305 mm wide Conveyors Only
19	533291-03646-3175	Spacer, 36.46 mm long x 31.75 mm OD for 191 & 305 mm wide Conveyors Only
20	533291-01000-4445	Spacer, 10.00 mm long x 44.45 mm OD for 191 mm wide Conveyor Only
	533291-04200-4445	Spacer, 42.00 mm long x 44.45 mm OD for 305 mm wide Conveyor Only
21	802-488	Bearing
22	807-5527	End Cap

Item	Part Number	Description
23	807-5524	Sprocket for 83 mm wide Conveyor
	807-5523	Sprocket for 115 mm wide Conveyor
	807-5522	Sprocket for 191 & 305 mm wide Conveyors
24	807-968	Flanged Hex Head Screw, M5-0.75 x 10 mm
25	960616MSSF	Flanged Hex Head Cap Screw, M6-1.00 x 16 mm
<u>WWW</u> = Conveyor width reference in mm 0083, 0115, 0191 & 0305		
<u>LLLL</u> = Part Length reference in mm		
Example: Part length = 1000 mm, LLLLL = 01000		
<u>WWW</u> = Conveyor width reference in mm 083, 115, 191 & 305		

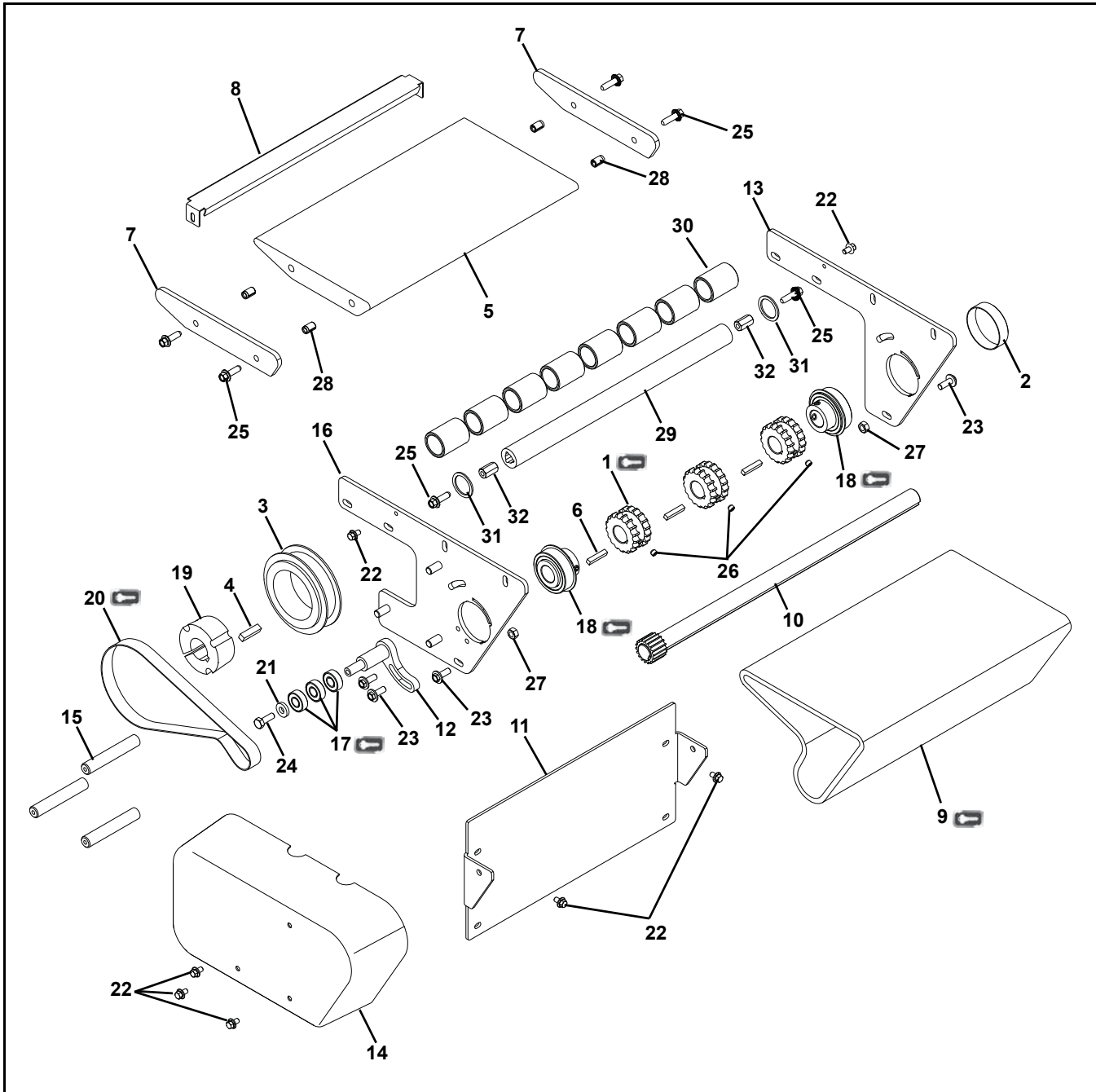
Flush Side Transfer Infeed Module



Item	Part Number	Description
1	532766	Frame Connecting Plate
2	533201- <u>WWW</u> -LH	Channel Stiffener, Left Hand
	533201- <u>WWW</u> -RH	Channel Stiffener, Right Hand
3	533201- <u>WWW</u> -RH	Channel Stiffener, Right Hand
	533201- <u>WWW</u> -LH	Channel Stiffener, Left Hand
4	533205	Nut Plate
5	533207- <u>LLLLL</u>	Wearstrip Support, for 305 mm wide Conveyors Only
6	533199-LH- <u>WWW</u> - <u>LLLLL</u> -M	Flush Side Side Rail, Left Hand
	533199-RH- <u>WWW</u> - <u>LLLLL</u> -M	Flush Side Side Rail, Right hand
7	533198-LH- <u>WWW</u> - <u>LLLLL</u> -M	Side Side Rail, Left Hand
	533198-RH- <u>WWW</u> - <u>LLLLL</u> -M	Side Side Rail, Right hand
8	807-5529	Outer Wear Strip for 305 mm wide Conveyors Only
9	807-5530	Wear Strip for 83 mm wide Conveyor
	807-5528	Wear Strip for 115 & 305 mm wide Conveyors
	807-5531	Wear Strip for 191 mm wide Conveyor
10	930816MSS	Flat Head Screw, M8-1.25 x 16 mm
11	960812MSS	Hex Head Cap Screw, M8-1.25 x 12 mm
12	532121-00200	Square Key
13	532810	Nut Plate
14	532816	Spacer
15	533354- <u>WWW</u> -M	Return Roller
16	533120	Nut Plate
17	533204	Bearing Mount for 083 mm wide Conveyor
	532804	Bearing Mount for 115, 191 & 305 mm wide Conveyors
18	533206-01	Return Roller Stub Shaft
19	533299- <u>WWW</u> -M	Shaft
20	802-488	Bearing
21	807-5524	Sprocket for 83 mm wide Conveyor
	807-5523	Sprocket for 115 mm wide Conveyor
	807-5522	Sprocket for 191 & 305 mm wide Conveyors
22	533203-LH- <u>WWW</u> -M	End Guard for Left Hand Flush
	533203-RH- <u>WWW</u> -M	End Guard for Right Hand Flush
23	807-5527	End Cap
24	930825MSS	Flat Head Screw, M8-1.25 x 25 mm
25	807-968	Flanged Hex Head Screw, M5-0.75 x 10 mm

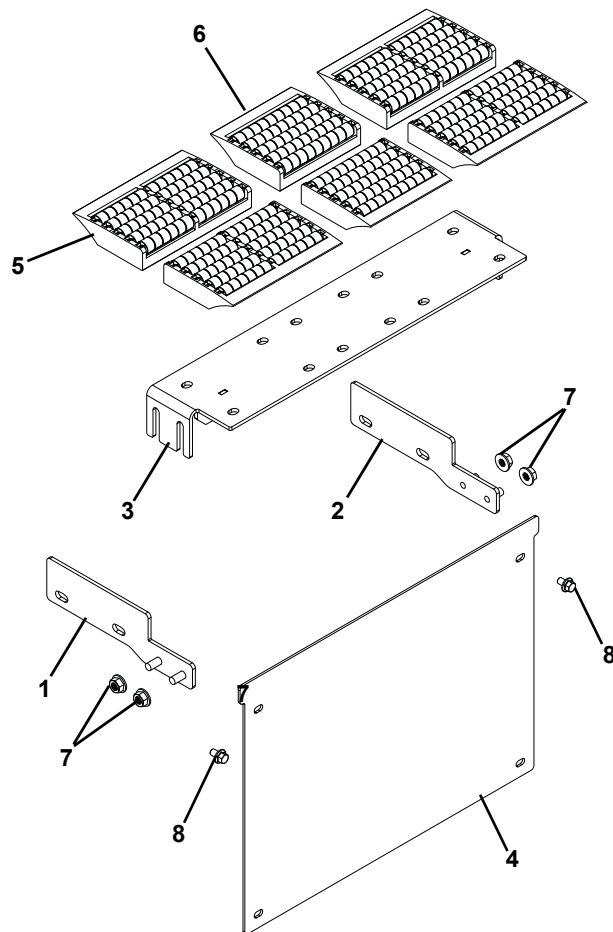
Item	Part Number	Description
26	960616MSSF	Flanged Hex Head Screw, M6-1.00 x 16 mm
27	960825MSS	Hex Head Cap Screw, M8-1.25 x 25 mm
28	961030MSS	Hex Head Cap Screw, M10-1.50 x 30 mm
29	990802MSS	Lock Nut, M8
30	991002MSS	Lock Nut
<u>WWW</u> = Conveyor width reference in mm 0083, 0115, 0191 & 0305		
<u>LLLLL</u> = Part Length reference in mm		
Example: Part length = 1000 mm, LLLLL = 01000		
<u>WWW</u> = Conveyor width reference in mm 083, 115, 191 & 305		

Power Transfer



Item	Part Number	Description
1 	203765	Sprocket
2	514644	Bearing Cover
3	514646	Pulley
4	532121-00100	Square Key
5	532858- <u>WWWW</u> -M	Wear Bar
6	532860-00254-M	Square Key
7	532861	Guide Side Plate
8	532862- <u>WWWW</u> -M	Roller Plate
9 	532863- <u>WWWW</u> -M	Power Transfer Belt
10	532865- <u>WWWW</u> -M	Shaft Assembly
11	532866- <u>WWWW</u> -M	Mounting Channel
12	532886-RH	Tensioner, Right Hand
	532886-LH	Tensioner, Left Hand
13	532888	Side Plate
14	532890-RH	Cover, Right Hand
	532890-LH	Cover, Left Hand
15	533268	Rod
16	533269-RH	Power Roller Side Plate, Right Hand
	533269-LH	Power Roller Side Plate, Left Hand
17 	802-123	Bearing
18 	802-300	Bearing
19	811-119	Bushing
20 	814-513	Timing Belt
21	911-527	Washer
22	807-968	Flanged Hex Head Screw, M5-0.75 x 10 mm
23	960616MSSF	Flanged Hex Head Screw, M6-1.00 x 16 mm
24	960618MSS	Hex Head Cap Screw, M6-1.00 x 18 mm
25	960620MSSF	Flanged Hex Head Screw, M6-1.00 x 20 mm
26	970605M	Cup Set Screw, M6-1.00 x 5 mm
27	990601MSS	Nut
28	990621M	Nut
29	202251P-00375	Roller for 83 mm wide Conveyor
	202251P-00500	Roller for 115 mm wide Conveyor
	202251P-00800	Roller for 191 mm wide Conveyor
	202251P-01250	Roller for 305 mm wide Conveyor
30	801-176	Sleeve
31	807-3035	Washer
32	807-3623	Nut
<u>WWWW</u> = Conveyor width reference in mm 0083, 0115, 0191 & 0305		

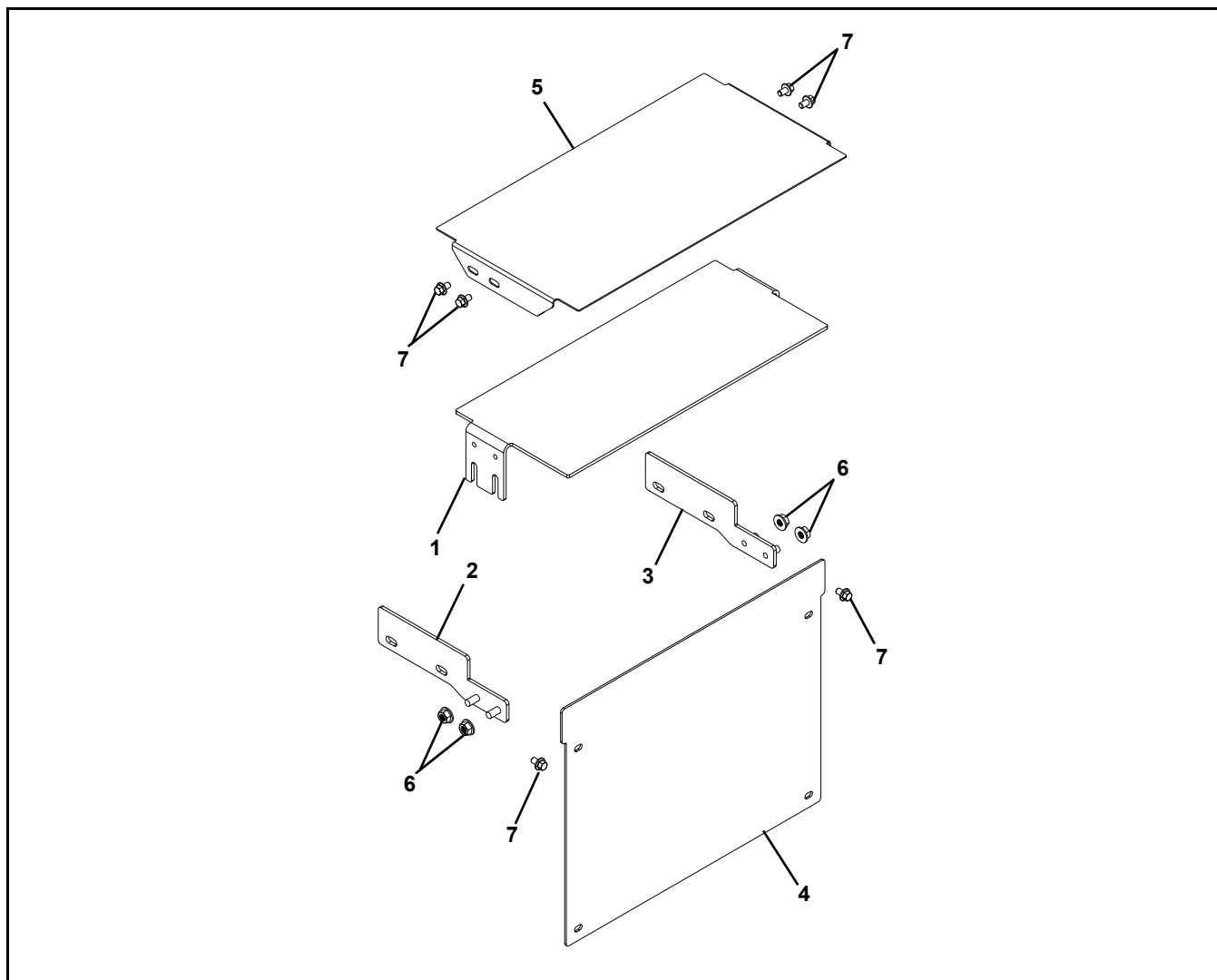
Mini Roller Transfer



Item	Part Number	Description
1	532880-LH	Side Support, Left Hand
2	532880-RH	Side Support, Right Hand
3	533270-0083-M	Support Bracket for 83 mm wide Conveyor
	533270-0115-M	Support Bracket for 115 mm wide Conveyor
	533272-0191-M	Support Bracket for 191 mm wide Conveyor
	533272-0305-M	Support Bracket for 305 mm wide Conveyor
4	533352- <u>WWW</u> -M	Cover Plate
5	807-1914	Double Roller Module
6	807-3206	Roller Module
7	807-5173	Flanged Nut
8	807-968	Flanged Hex Head Screw, M5-0.75 x 10 mm

WWW = Conveyor width reference in mm 083, 115, 191 & 305

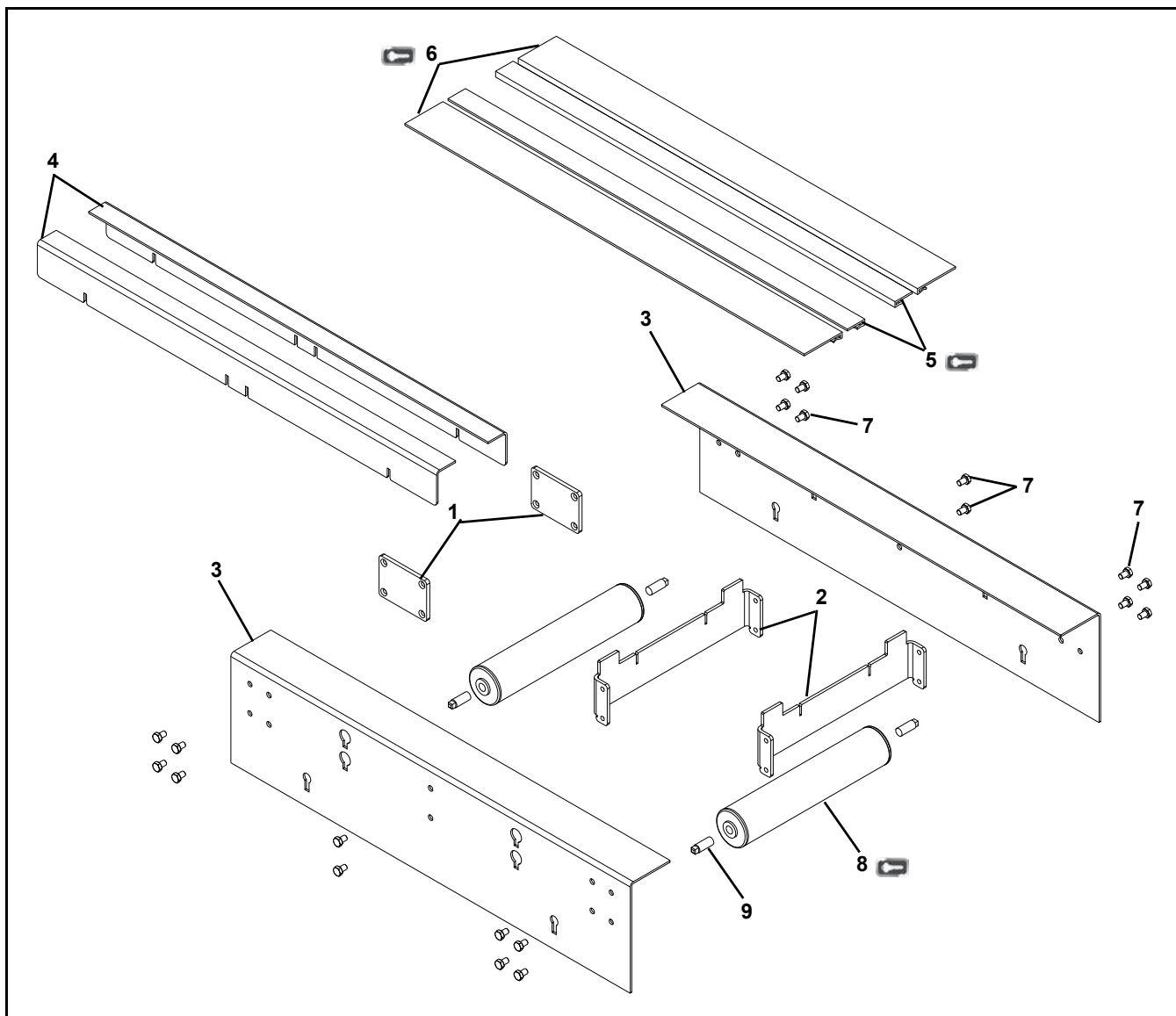
Dead Plate Transfer



Item	Part Number	Description
1	533118- <u>WWWW</u> -M	Support Bracket
2	532880-LH	Side Support, Left Hand
3	533880-RH	Side Support, Right Hand
4	532881- <u>WWWW</u> -M	Cover Plate
5	533117- <u>WWWW</u> -M	Dead Plate
6	807-5173	Flanged Nut
7	807-968	Flanged Hex Head Screw, M5-0.75 x 10 mm

WWWW = Conveyor width reference in mm 0083, 0115, 0191 & 0305

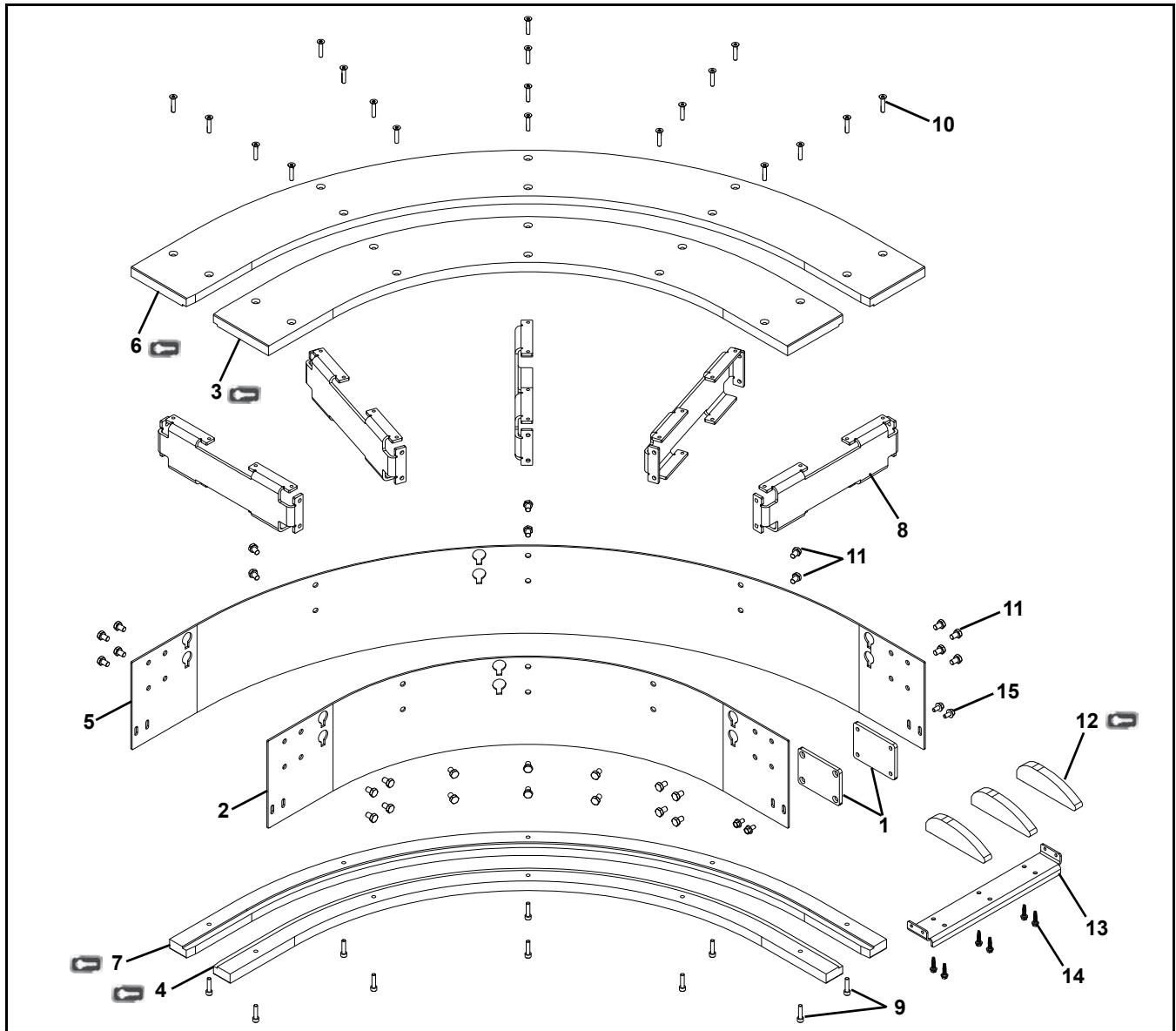
Intermediate Module



Item	Part Number	Description
1	532766	Frame Connecting Plate
2	532869- <u>WWWW</u> -M	Channel Stiffener
3	532878- <u>WWWW</u> - <u>LLLLL</u> -M	Side Rail
4	532902- <u>LLLLL</u> -M	Wear Strip Support for 305 mm wide Conveyors Only
5	807-5530	Wear Strip for 083 mm wide Conveyor
	807-5528	Wear Strip for 115 mm wide Conveyor
	807-5531	Wear Strip for 191 mm wide Conveyor
	807-5528	Wear Strip for 305 mm wide Conveyor
6	807-5529	Outer Wear Strip for 305 mm wide Conveyors Only
7	960812MSS	Hex Head Cap Screw, M8-1.25 x 12 mm

Item	Part Number	Description
8	533354- <u>WWWW</u> -M	Return Roller
9	533110	Stub Shaft
<u>WWWW</u> = Conveyor width reference in mm 0083, 0115, 0191 & 0305		
<u>LLLLL</u> = Part Length reference in mm		
Example: Part length = 1000 mm, LLLLL = 01000		

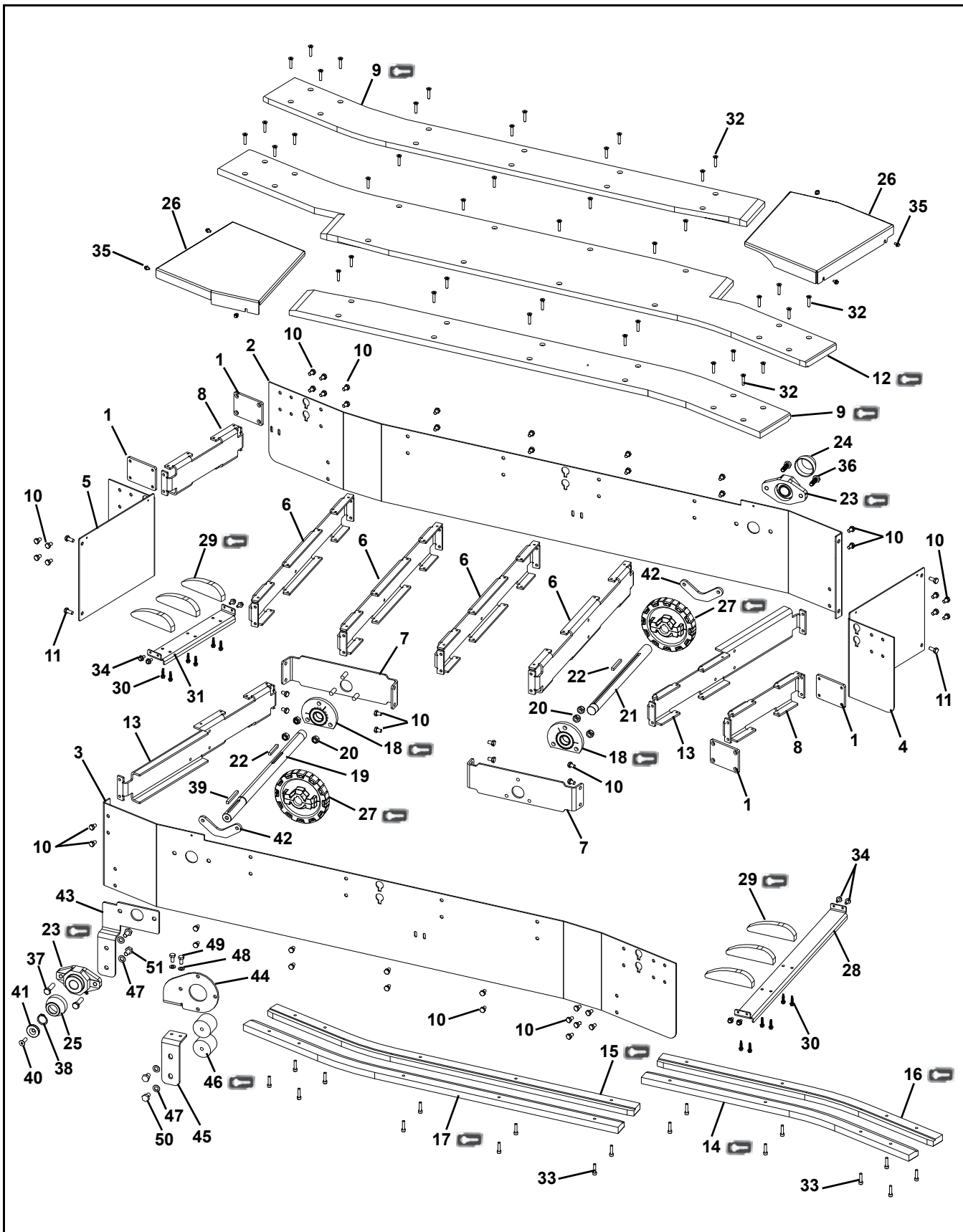
Curve Module



Item	Part Number	Description
1	532766	Frame Connecting Plate
2	533221- <u>WWW</u> - <u>AAA</u> - <u>X</u>	Inside Curve Side Rail
3	533222- <u>WWW</u> - <u>AAA</u> - <u>X</u>	Inside Curve Wear Strip
4	533223- <u>WWW</u> - <u>AAA</u> - <u>X</u>	Inside Return Wear Strip
5	533225- <u>WWW</u> - <u>AAA</u> - <u>X</u>	Outside Curve Side Rail
6	533226- <u>WWW</u> - <u>AAA</u> - <u>X</u>	Outside Curve Wear Strip
7	533227- <u>WWW</u> - <u>AAA</u> - <u>X</u>	Outside Return Wear Strip
8	533232- <u>WWW</u> -M	Frame Stiffener
9	920520MSS	Socket Head Screw, M5-.80 x 20 mm for 83 mm wide Conveyors Only
	920625MSS	Socket Head Screw, M6-1.00 x 25 mm

Item	Part Number	Description
10	930525MSS	Flat Head Screw, M5-.80 x 25 mm for 83 mm wide Conveyors Only
	960630MSS	Flat Head Screw, M6-1.00 x 30 mm
11	960812MSS	Hex Head Cap Screw, M8-1.25 x 12 mm
12	532763	Shoe Return
13	532764- <u>WWW</u> -M	Return Shoe Bracket
14	807-1840	Hex Washer Head Screw, No. 12, 7/8"
15	960612MSSF	Flanged Hex Head Cap Screw, M6-1.00 x 12 mm
<u>WWW</u> = Conveyor width reference in mm 0083, 0115, 0191 & 0305		
<u>AAA</u> = Curve angle 045, 090 & 180		
<u>X</u> = Curve bend radius A = 457 mm (available on 83 width conveyors only) & B = 610 mm (available on all width conveyors)		

In-Line Transfer Module



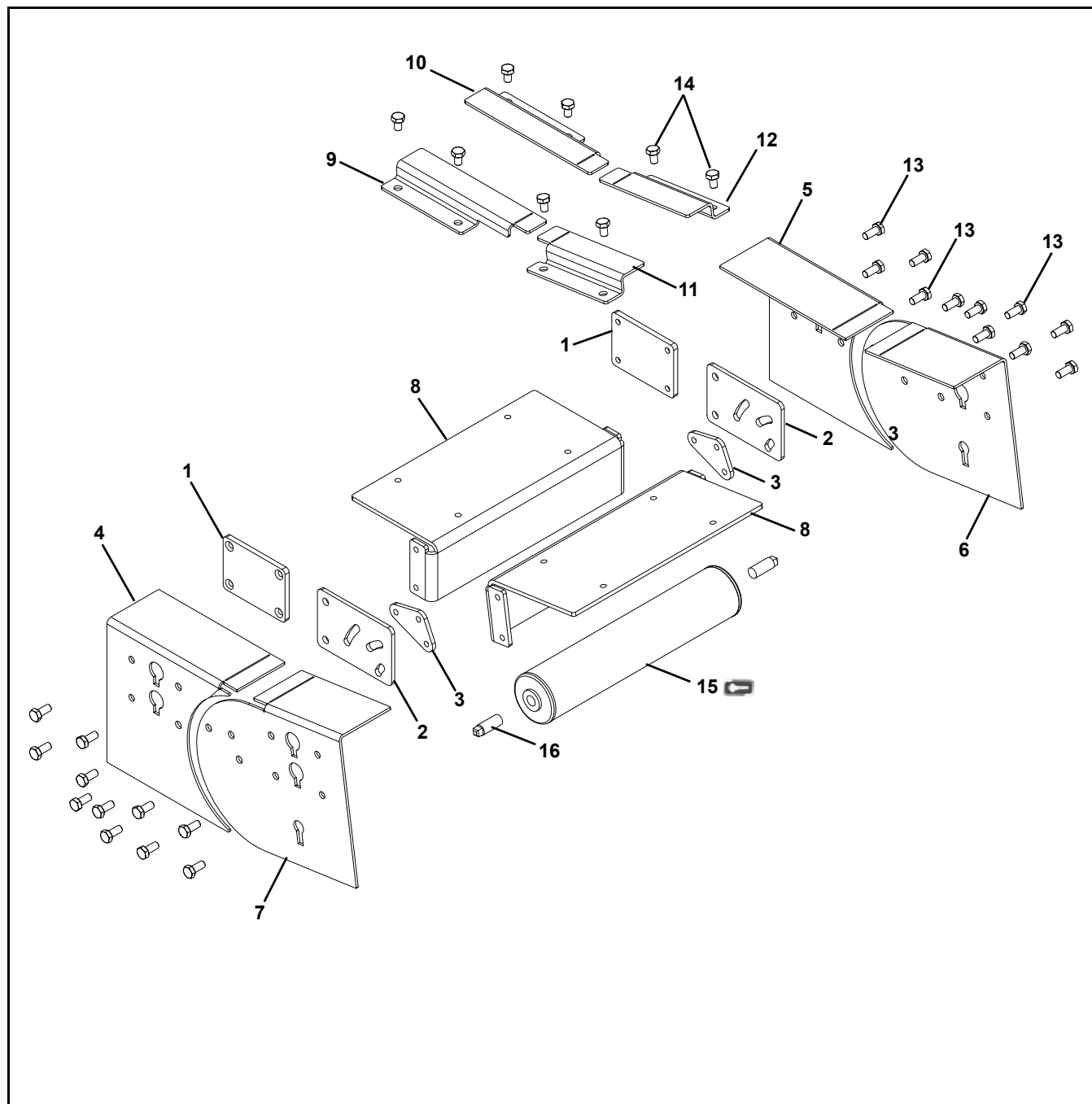
Item	Part Number	Description
1	532766	Frame Connecting Plate
2	533154-TS- <u>WWWW</u> -M	Transfer Tail Side Rail
3	533154-DS- <u>WWWW</u> -M	Drive Side Side Rail
4	533156-TS- <u>WWWW</u> -M	Tail Side Side Rail
5	533156-DS- <u>WWWW</u> -M	Drive Side Side Rail
6	533157- <u>WWWW</u> -M	Side Rail Stiffener
7	533159- <u>WWWW</u> -M	Bearing Mount Stiffener
8	533232- <u>WWWW</u> -M	Frame Stiffener
9	533333- <u>WWW</u> -M	Wear Strip
10	960812MSS	Hex Head Cap Screw, M8-1.25 x 12 mm
11	960818MSS	Hex Head Cap Screw, M8-1.25 x 18 mm
12	533166- <u>WWW</u> -M	Center Wear Strip
13	533177- <u>WWWW</u> -M	Side Rail Stiffener
14	533158-DS- <u>WWW</u> -M	Drive Side Inside Return Track
15	533158-TS- <u>WWW</u> -M	Tail Side Inside Return Track
16	533334-DS- <u>WWW</u> -M	Drive Side Outside Return Track
17	533334-TS- <u>WWW</u> -M	Tail Side Outside Return Track
18	533161	Bearing Assembly
19	533163- <u>WWWW</u> -M	Drive Shaft
20	991002MSS	Lock Nut
21	532808-01387-M	Shaft for 83 mm wide Conveyor
	532808-01707-M	Shaft for 115 mm wide Conveyor
	532808-02469-M	Shaft for 191 mm wide Conveyor
	532808-03609-M	Shaft for 305 mm wide Conveyor
22	532121-00200	Square Key
23	802-488	Bearing
24	807-5527	End Cap
25	807-5526	Open End Cap
26	533164- <u>WWWW</u> -M	End Guard
27	807-5524	Sprocket for 83 mm wide Conveyor
	807-5523	Sprocket for 115 mm wide Conveyor
	807-5522	Sprocket for 191 mm and 305 mm wide Conveyor
28	533165- <u>WWWW</u> -M	Lead-In Return Shoe Bracket
29	532763	Lead-In Return Shoe
30	807-1840	Hex Washer Sheet Metal Screw, No 12 x 7/8"
31	532764- <u>WWWW</u> -M	Return Shoe Bracket
32	930630MSS	Flat Head Screw, M6-1.00 x 30 mm
33	920625MSS	Hex Head Cap Screw, M6-1.00 x 25 mm
34	960612MSSF	Flanged Hex Head Screw, M6-1.00 x 12 mm
35	807-968	Flanged Hex Head Screw, M5-0.75 x 10 mm

Item	Part Number	Description
36	961030MSS	Hex Head Cap Screw, M10-1.50 x 30 mm
37	961035MSS	Hex Head Cap Screw, M10-1.50 x 35 mm
38	915-245	Retaining Ring
39	912-111SS	Square Key
40	930825MSS	Flat Head Screw, M8-1.25 x 25 mm
41	514498	Washer
42	532810	Nut Plate
43	533325-LH	Side Mount Bracket, Left Hand
44	533326-LH	Torque Arm
45	533327	Torque Arm Bracket
46	812-061	Isolator
47	807-1880	Washer
48	807-1951	Washer
49	960816MSS	Hex Head Cap Screw, M10-1.25 x 16 mm
50	961016MSS	Hex Head Cap Screw, M10-1.50 x 16 mm
51	961018MSS	Hex Head Cap Screw, M10-1.50 x 18 mm

WWWW = Conveyor width reference in mm 0083, 0115, 0191 & 0305

WWW = Conveyor width reference in mm 083, 115, 191 & 305

Incline/Decline Module

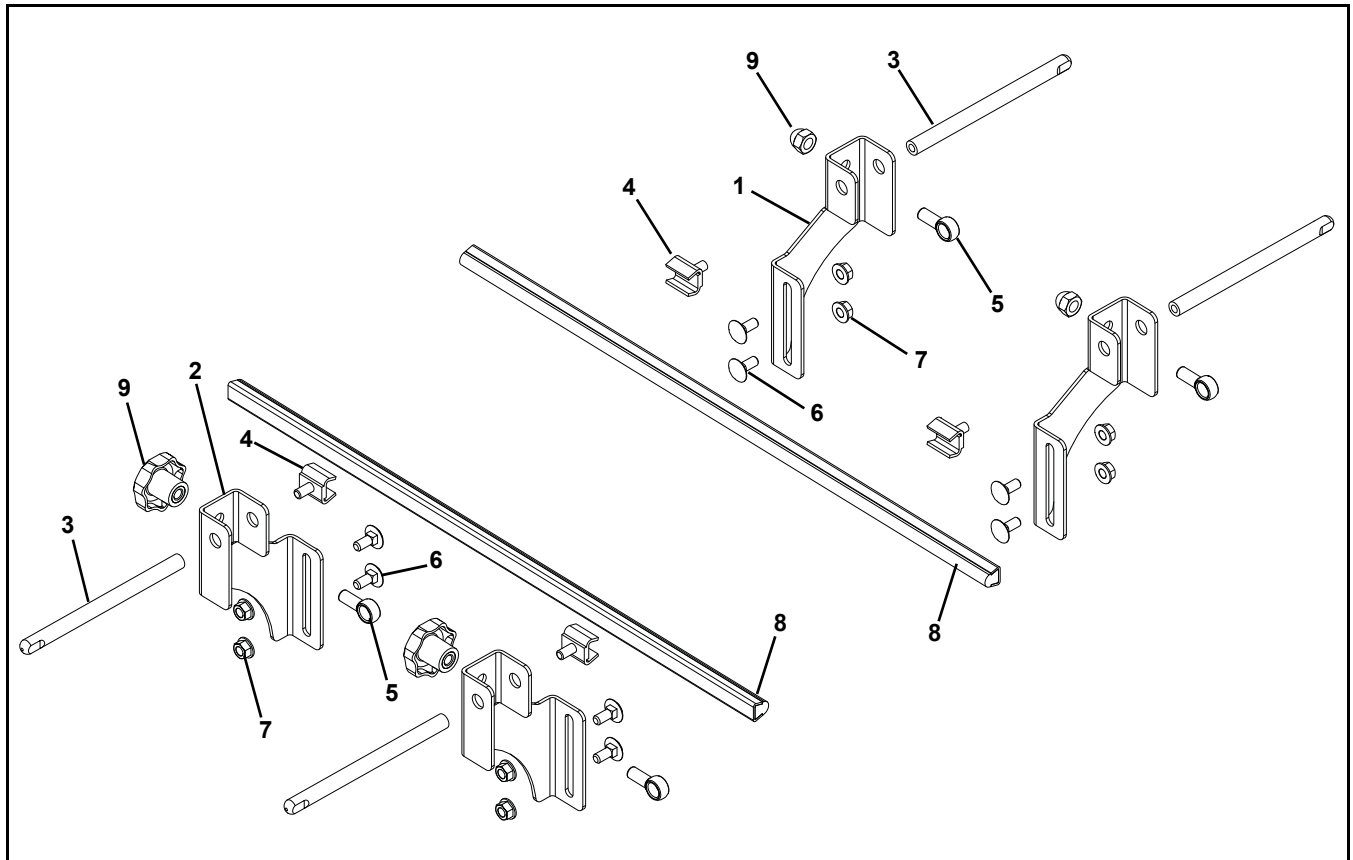


Item	Part Number	Description
1	532766	Frame Connecting Plate
2	532843	Splice Plate
3	532851	Nut Plate
4	533194-LH- <u>WWWW</u> -M	Side Rail A, Left hand
5	533194-RH- <u>WWWW</u> -M	Side Rail A, Right hand
6	533195-RH- <u>WWWW</u> -M	Side Rail B, Right hand
7	533195-LH- <u>WWWW</u> -M	Side Rail B, Left hand
8	533252- <u>WWWW</u> -M	Channel Stiffener
9	533253-M-LH	Z-Bar B, Left hand
10	533253-M-RH	Z-Bar B, Right hand

Item	Part Number	Description
11	533306-M-RH	Z-Bar A, Right hand
12	533306-M-LH	Z-Bar A, Left hand
13	960818MSS	Hex Head Cap Screw, M8-1.25 x 18 mm
14	960812MSS	Hex Head Cap Screw, M8-1.25 x 12 mm
15	533354- <u>WWWW</u> -M	Return Roller
16	533110	Stub Shaft

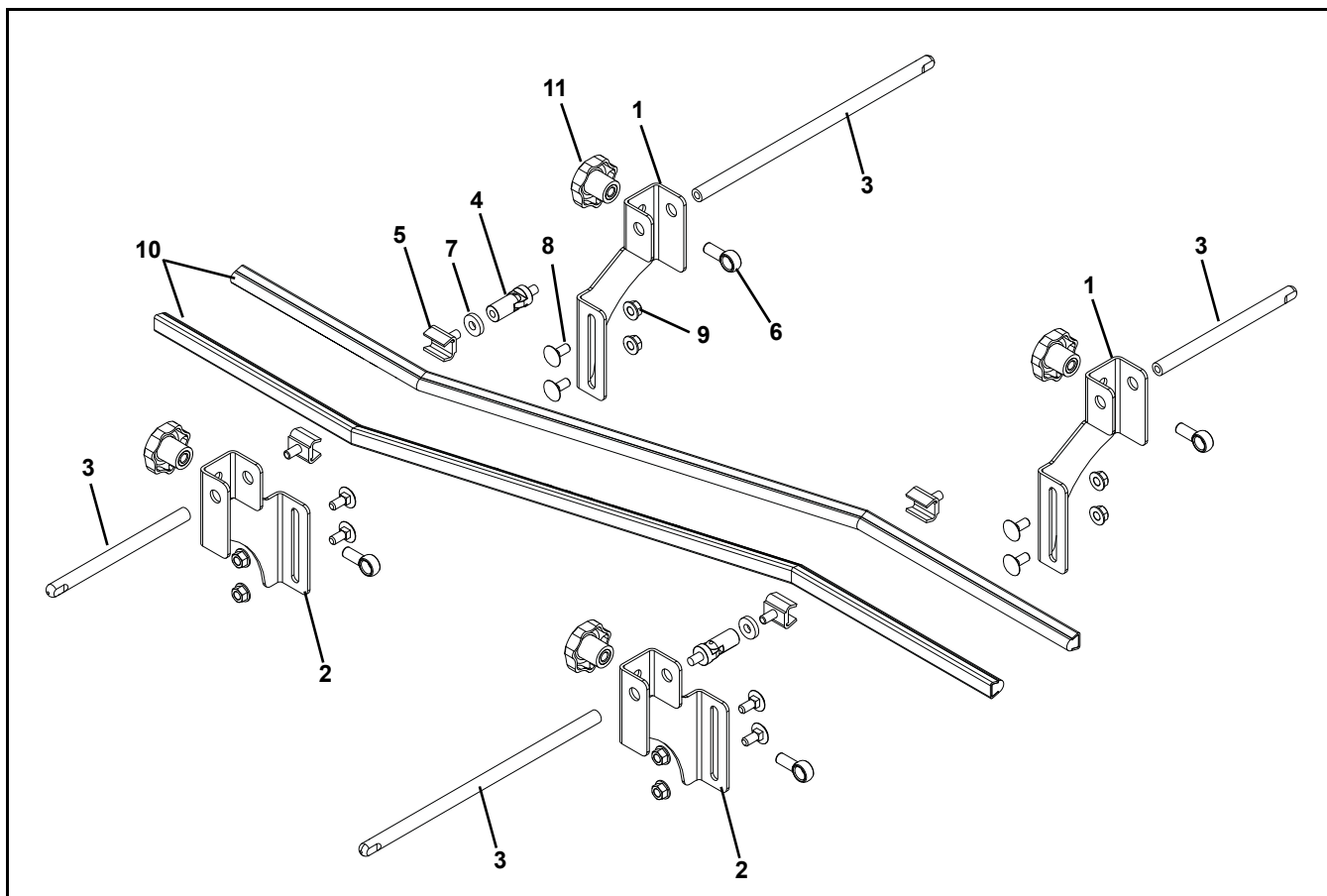
WWWW = Conveyor width reference in mm 0083, 0115, 0191 & 0305

#13 & #14 Single Row Guiding for Straight Conveyors



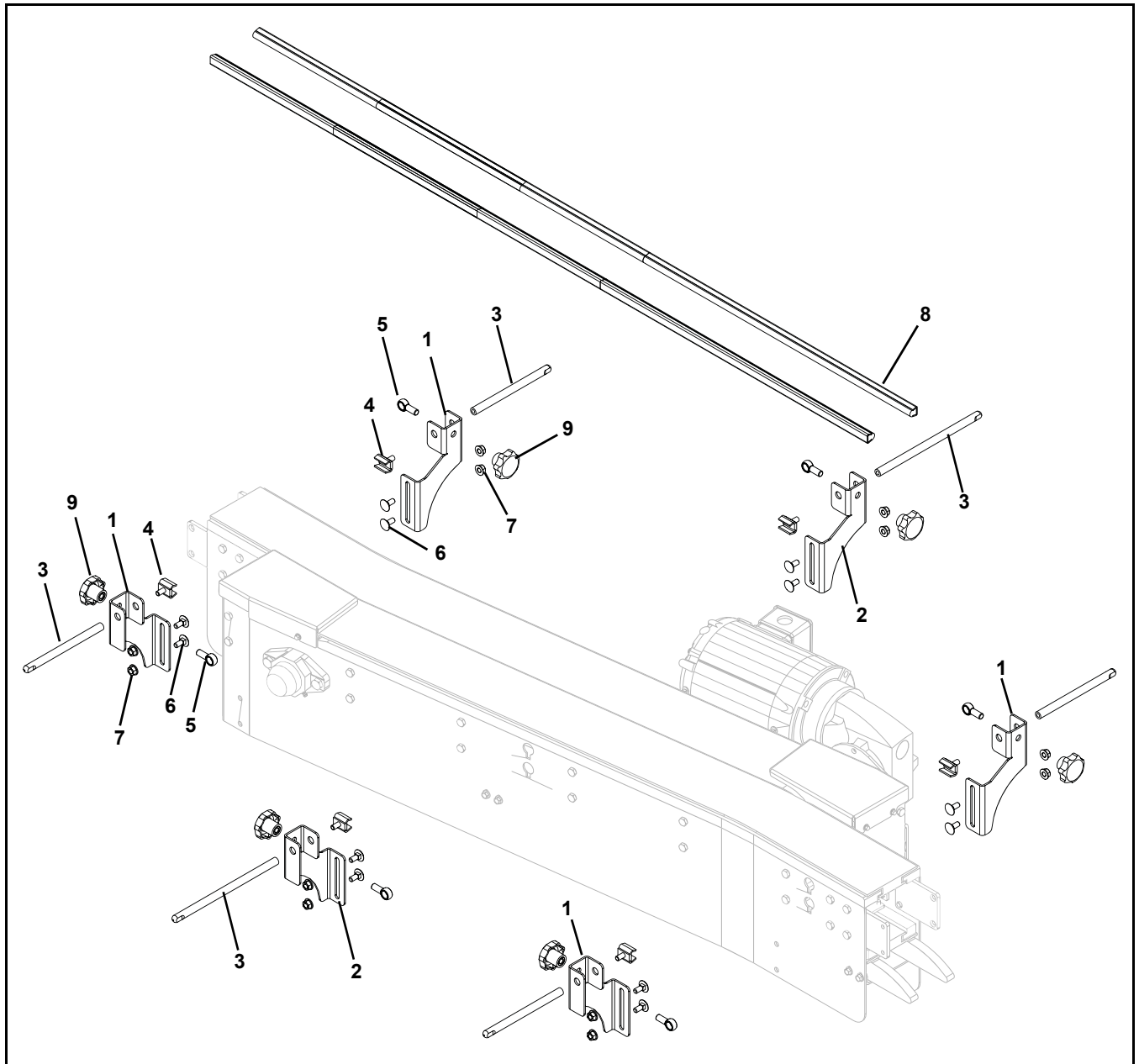
Item	Part Number	Description
1	533349-SSCN	Guide Bracket 'A' Side
2	533240-SSCN	Guide Bracket 'D' Side
3	533176-01750-M	Guide Rod
4	807-016	Guide Clamp
5	807-1994	Eye Bolt
6	900820MSS	Carriage Bolt 8 mm x 20 mm
7	990813MSS	Hex Nut
8	532167- <u>LLLLL</u> -M	Guide Rail
9	991008MSS	Hex Nut for Tooled Guiding (#13 Guiding)
	807-5445	Knob for Tool-less Guiding (#14 Guiding)
<u>LLLLL</u> = Part Length reference in mm		
Example: Part length = 1000 mm, <u>LLLLL</u> = 01000		

#13 & #14 Single Row Guiding for Side Transfer Tails



Item	Part Number	Description
1	533349-SSCN	Guide Bracket 'A' Side
2	533240-SSCN	Guide Bracket 'D' Side
3	533176-LLLLL-M	Guide Rod
4	533185	Jointed Rod Adapter
5	807-016	Guide Clamp
6	807-1994	Eye Bolt
7	807-5210	Washer
8	900820MSS	Carriage Bolt 8 mm x 20 mm
9	990813MSS	Hex Nut
10	532167-LLLLL-M	Guide Rail
11	991008MSS	Hex Nut for Tooled Guiding (#13 Guiding)
	807-5445	Knob for Tool-less Guiding (#14 Guiding)
LLLLL = Part Length reference in mm		
Example: Part length = 1000 mm, LLLLL = 01000		

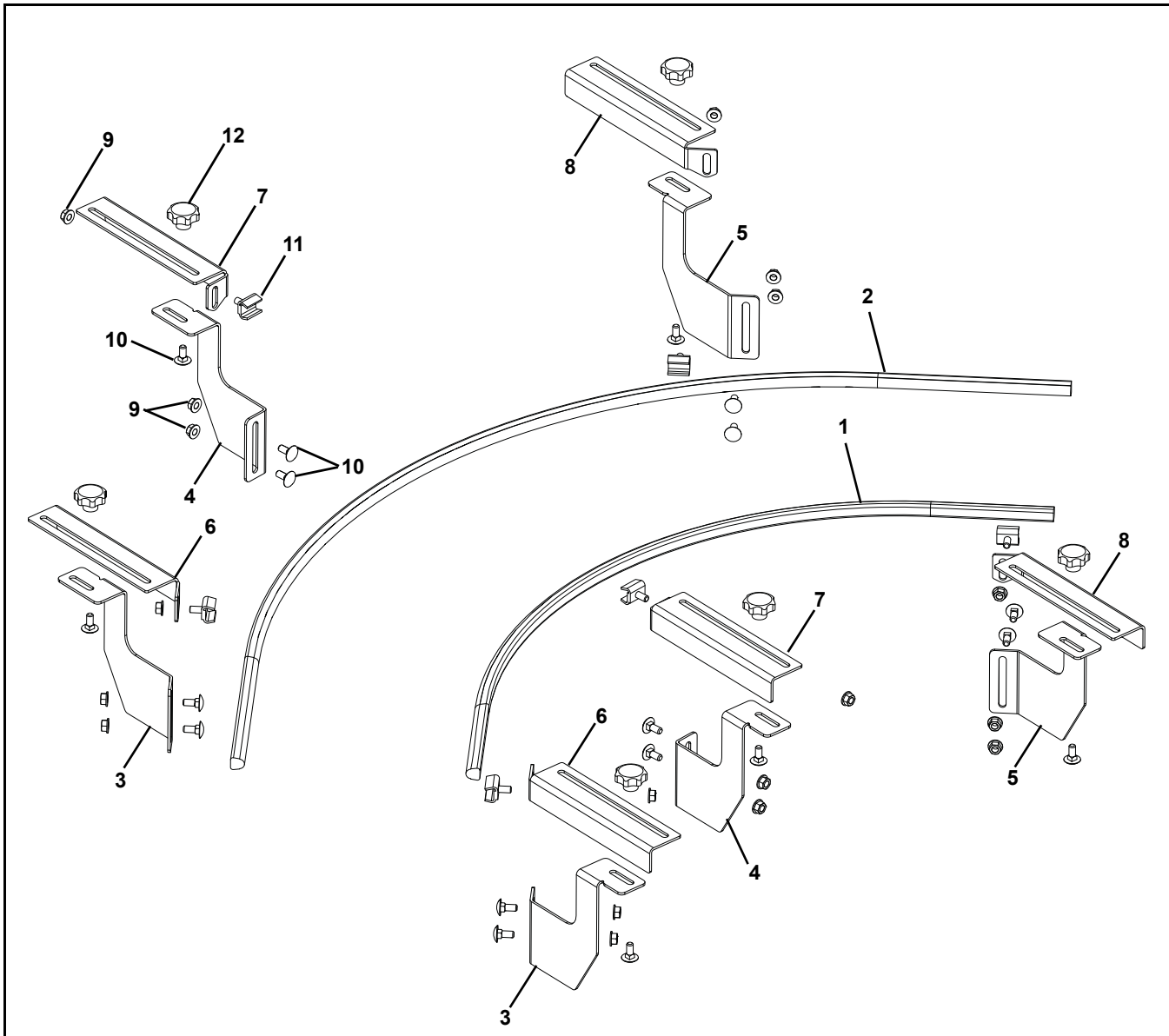
#13 & #14 Single Row Guiding for In-Line Transfer Module



Item	Part Number	Description
1	533240-SSCN	Guide Bracket for Splice Sections
2	533240-SSCA	Mid Guide Bracket for 83 mm wide Conveyor
	533240-SSCB	Mid Guide Bracket for 115 mm wide Conveyor
	533240-SSCC	Mid Guide Bracket for 191 mm wide Conveyor
	533240-SSCD	Mid Guide Bracket for 305 mm wide Conveyor
3	533176-LLLLL-M	Guide Rod
4	807-016	Guide Clamp
5	807-1994	Eye Bolt
6	900820MSS	Carriage Bolt 8 mm x 20 mm

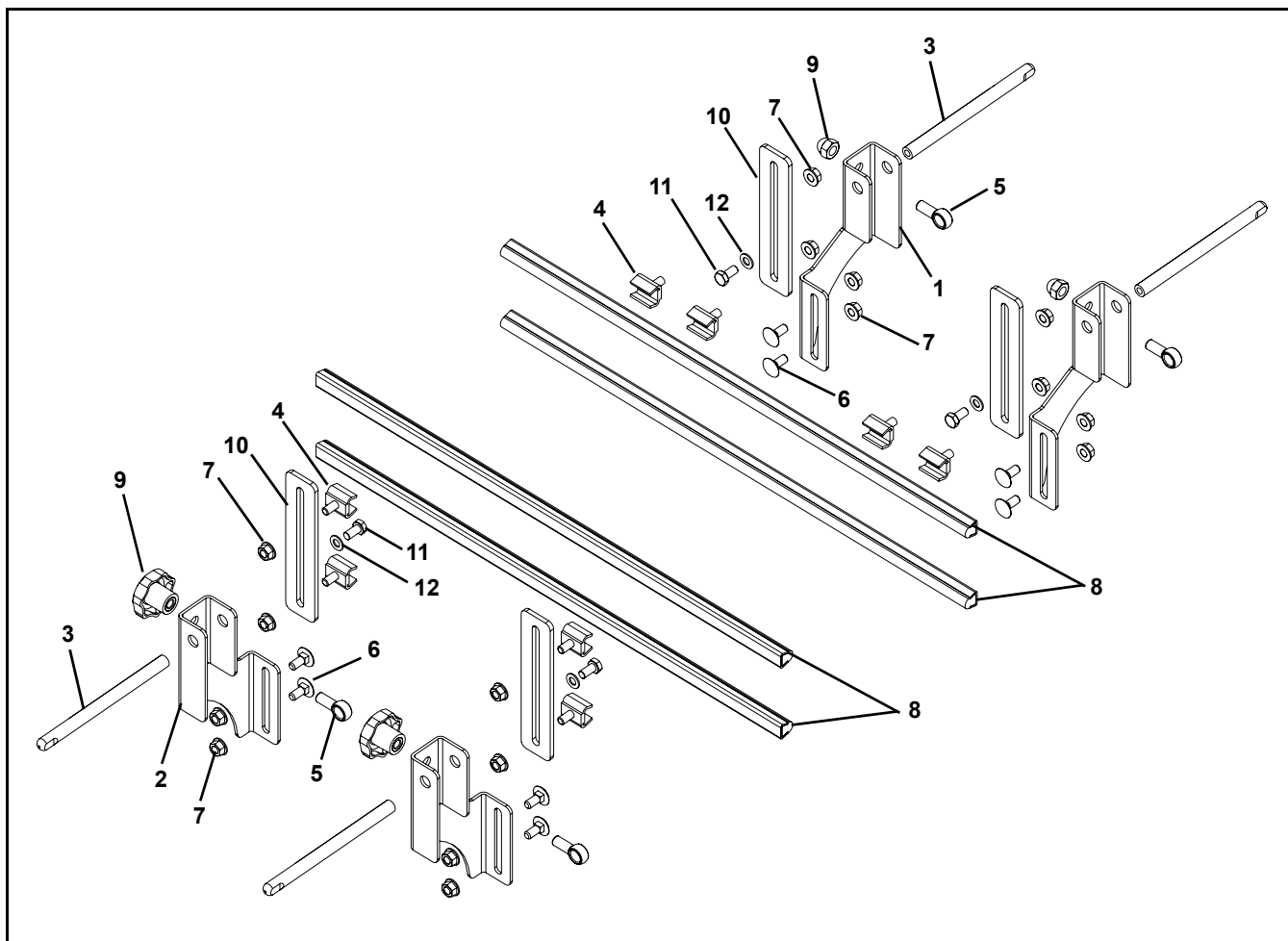
Item	Part Number	Description
7	990813MSS	Hex Nut
8	532167-LLLLL-M	Guide Rail
9	991008MSS	Hex Nut for Tooled Guiding (#13 Guiding)
	807-5445	Knob for Tool-less Guiding (#14 Guiding)
LLLLL = Part Length reference in mm		
Example: Part length = 1000 mm, LLLLL = 01000		

#13 & #14 Single Row Curve Guiding



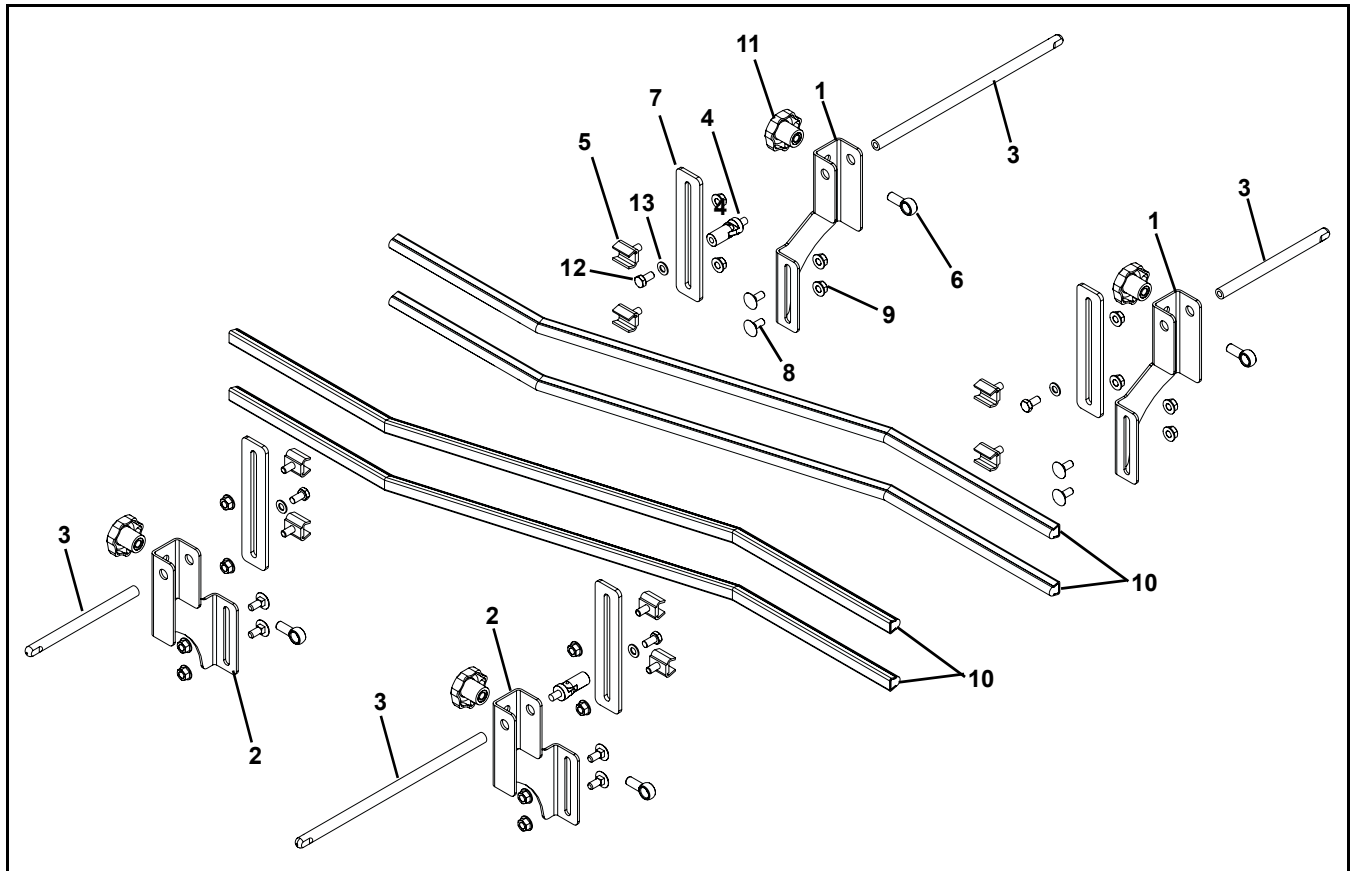
Item	Part Number	Description
1	533321-083-045-438-M	Inside Guide Rail for 83 mm wide Conveyor, 475 mm Radius 45° Curve
	533321-083-045-591-M	Inside Guide Rail for 83 mm wide Conveyor, 610 mm Radius 45° Curve
	533321-083-090-438-M	Inside Guide Rail for 83 mm wide Conveyor, 475 mm Radius 90° Curve
	533321-083-090-591-M	Inside Guide Rail for 83 mm wide Conveyor, 610 mm Radius 90° Curve
	533321-115-045-572-M	Inside Guide Rail for 115 mm wide Conveyor, 610 mm Radius 45° Curve
	533321-115-090-572-M	Inside Guide Rail for 115 mm wide Conveyor, 610 mm Radius 90° Curve
	533321-191-045-556-M	Inside Guide Rail for 191 mm wide Conveyor, 610 mm Radius 45° Curve
	533321-191-090-556-M	Inside Guide Rail for 191 mm wide Conveyor, 610 mm Radius 90° Curve
	533321-305-045-518-M	Inside Guide Rail for 305 mm wide Conveyor, 610 mm Radius 45° Curve
	533321-305-090-518-M	Inside Guide Rail for 305 mm wide Conveyor, 610 mm Radius 90° Curve
2	533322-083-045-476-M	Outside Guide Rail for 83 mm wide Conveyor, 475 mm Radius 45° Curve
	533322-083-045-629-M	Outside Guide Rail for 83 mm wide Conveyor, 610 mm Radius 45° Curve
	533322-083-090-476-M	Outside Guide Rail for 83 mm wide Conveyor, 475 mm Radius 90° Curve
	533322-083-090-629-M	Outside Guide Rail for 83 mm wide Conveyor, 610 mm Radius 90° Curve
	533322-115-045-648-M	Outside Guide Rail for 115 mm wide Conveyor, 610 mm Radius 45° Curve
	533322-115-090-648-M	Outside Guide Rail for 115 mm wide Conveyor, 610 mm Radius 90° Curve
	533322-191-045-664-M	Outside Guide Rail for 191 mm wide Conveyor, 610 mm Radius 45° Curve
	533322-191-090-664-M	Outside Guide Rail for 191 mm wide Conveyor, 610 mm Radius 90° Curve
	533322-305-045-702-M	Outside Guide Rail for 305 mm wide Conveyor, 610 mm Radius 45° Curve
	533322-305-090-702-M	Outside Guide Rail for 305 mm wide Conveyor, 610 mm Radius 90° Curve
3	533307-L225	Support Bracket, for 45° Curve
	533307-L450	Support Bracket, for 90° Curve
4	533307-L060	Support Bracket
5	533307-R225	Support Bracket, for 45° Curve
	533307-R450	Support Bracket, for 90° Curve
6	533303-SL225	Guide Bracket, for 45° Curve
	533303-SL450	Guide Bracket, for 90° Curve
7	533303-SL060	Guide Bracket
8	533303-SR225	Guide Bracket, for 45° Curve
	533303-SR450	Guide Bracket, for 90° Curve
9	990813MSS	Hex Nut
10	900820MSS	Carriage Bolt, 8 mm x 15 mm
11	807-016	Guide Clamp
12	990813MSS	Hex Nut for Tooled Guiding (#13 Guiding)
	807-5409	Knob for Tool-less Guiding (#14 Guiding)

#15 & #16 Double Row Guiding for Straight Conveyors



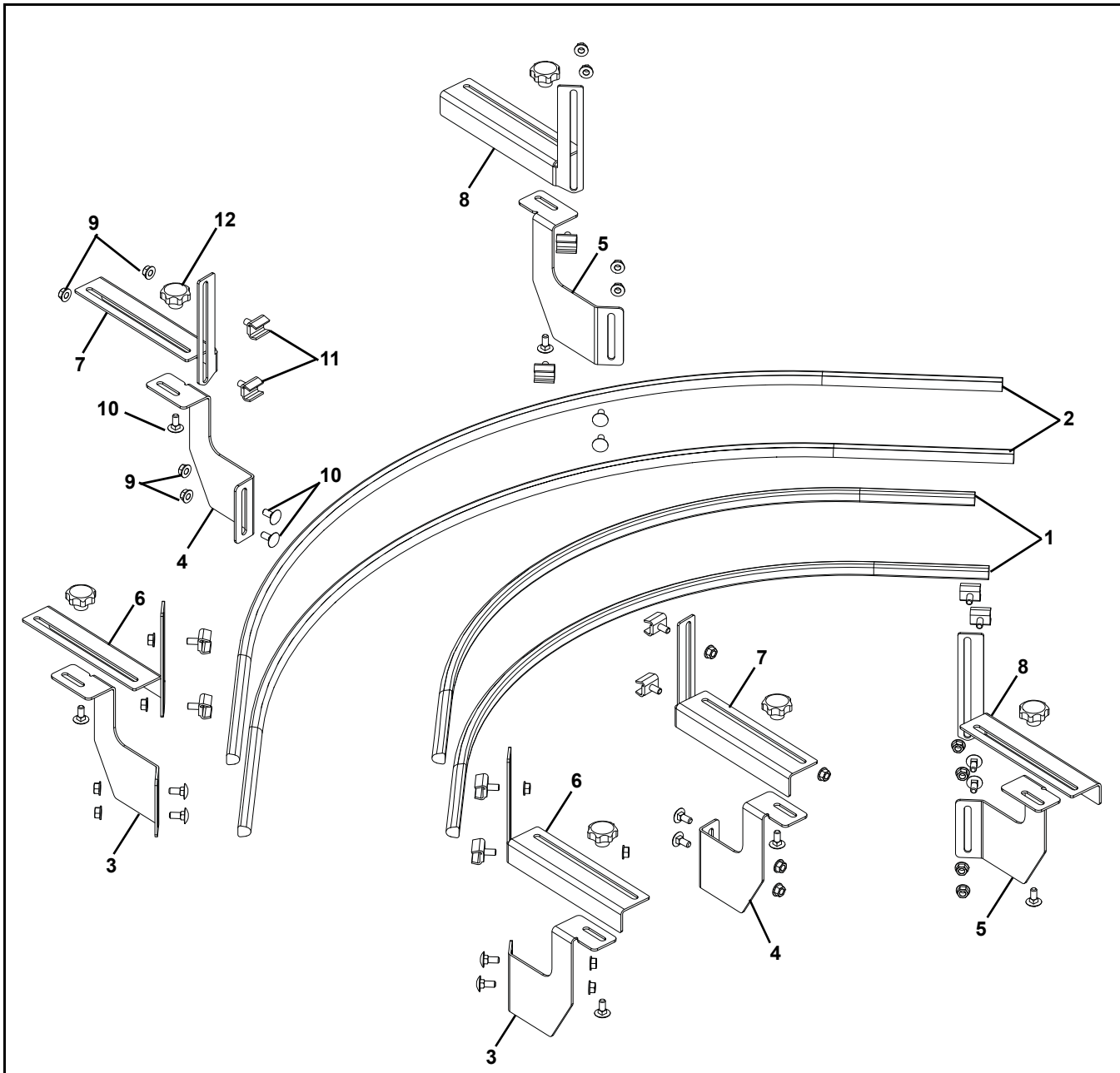
Item	Part Number	Description
1	533349-DSCN	Guide Bracket 'A' Side
2	533240-DSCN	Guide Bracket 'D' Side
3	533176-01750-M	Guide Rod
4	807-016	Guide Clamp
5	807-1994	Eye Bolt
6	900820MSS	Carriage Bolt 8 mm x 20 mm
7	990813MSS	Hex Nut
8	532167-LLLLL-M	Guide Rail
9	991008MSS	Hex Nut for Tooled Guiding (#15 Guiding)
	807-5445	Knob for Tool-less Guiding (#16 Guiding)
10	533180	Bracket
11	960816MSS	Hex Head Cap Screw, M10-1.25 x 16 mm
12	807-1951	Washer
LLLLL = Part Length reference in mm		
Example: Part length = 1000 mm, LLLLL = 01000		

#15 & #16 Double Row Guiding for Side Transfer Tails



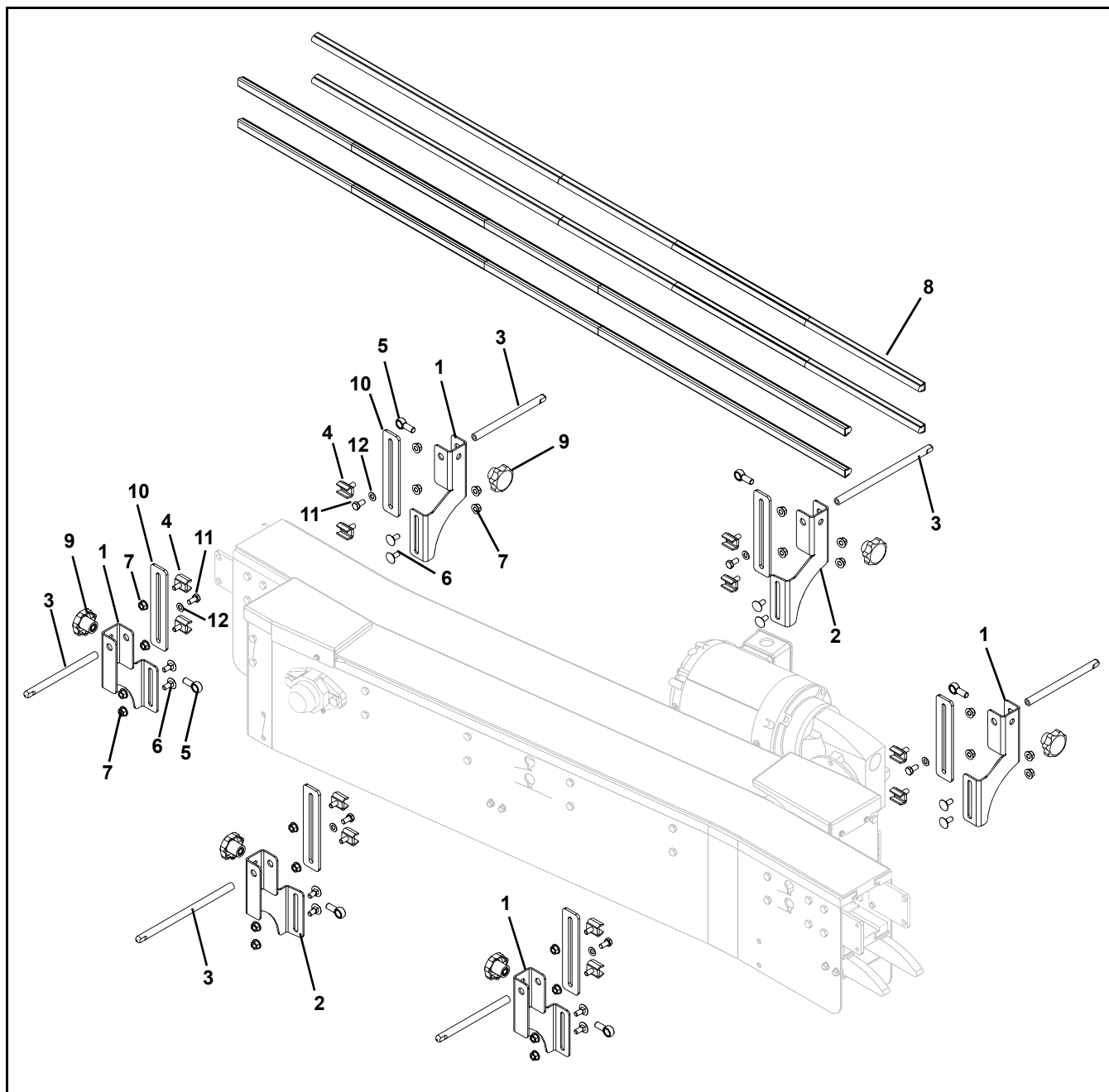
Item	Part Number	Description
1	533349-DSCN	Guide Bracket 'A' Side
2	533240-DSCN	Guide Bracket 'D' Side
3	533176-LLLLL-M	Guide Rod
4	533185	Jointed Rod Adapter
5	807-016	Guide Clamp
6	807-1994	Eye Bolt
7	533180	Bracket
8	900820MSS	Carriage Bolt 8 mm x 20 mm
9	990813MSS	Hex Nut
10	532167-LLLLL-M	Guide Rail
11	991008MSS	Hex Nut for Tooled Guiding (#15 Guiding)
	807-5445	Knob for Tool-less Guiding (#16 Guiding)
12	960816MSS	Hex Head Cap Screw, M10-1.25 x 16 mm
13	807-1951	Washer
LLLLL = Part Length reference in mm		
Example: Part length = 1000 mm, LLLLL = 01000		

#15 & #16 Double Row Curve Guiding



Item	Part Number	Description
1	533321-083-045-438-M	Inside Guide Rail for 83 mm wide Conveyor, 475 mm Radius 45° Curve
	533321-083-045-591-M	Inside Guide Rail for 83 mm wide Conveyor, 610 mm Radius 45° Curve
	533321-083-090-438-M	Inside Guide Rail for 83 mm wide Conveyor, 475 mm Radius 90° Curve
	533321-083-090-591-M	Inside Guide Rail for 83 mm wide Conveyor, 610 mm Radius 90° Curve
	533321-115-045-572-M	Inside Guide Rail for 115 mm wide Conveyor, 610 mm Radius 45° Curve
	533321-115-090-572-M	Inside Guide Rail for 115 mm wide Conveyor, 610 mm Radius 90° Curve
	533321-191-045-556-M	Inside Guide Rail for 191 mm wide Conveyor, 610 mm Radius 45° Curve
	533321-191-090-556-M	Inside Guide Rail for 191 mm wide Conveyor, 610 mm Radius 90° Curve
	533321-305-045-518-M	Inside Guide Rail for 305 mm wide Conveyor, 610 mm Radius 45° Curve
	533321-305-090-518-M	Inside Guide Rail for 305 mm wide Conveyor, 610 mm Radius 90° Curve
2	533322-083-045-476-M	Outside Guide Rail for 83 mm wide Conveyor, 475 mm Radius 45° Curve
	533322-083-045-629-M	Outside Guide Rail for 83 mm wide Conveyor, 610 mm Radius 45° Curve
	533322-083-090-476-M	Outside Guide Rail for 83 mm wide Conveyor, 475 mm Radius 90° Curve
	533322-083-090-629-M	Outside Guide Rail for 83 mm wide Conveyor, 610 mm Radius 90° Curve
	533322-115-045-648-M	Outside Guide Rail for 115 mm wide Conveyor, 610 mm Radius 45° Curve
	533322-115-090-648-M	Outside Guide Rail for 115 mm wide Conveyor, 610 mm Radius 90° Curve
	533322-191-045-664-M	Outside Guide Rail for 191 mm wide Conveyor, 610 mm Radius 45° Curve
	533322-191-090-664-M	Outside Guide Rail for 191 mm wide Conveyor, 610 mm Radius 90° Curve
	533322-305-045-702-M	Outside Guide Rail for 305 mm wide Conveyor, 610 mm Radius 45° Curve
	533322-305-090-702-M	Outside Guide Rail for 305 mm wide Conveyor, 610 mm Radius 90° Curve
3	533307-L225	Support Bracket, for 45° Curve
	533307-L450	Support Bracket, for 90° Curve
4	533307-L060	Support Bracket
5	533307-R225	Support Bracket, for 45° Curve
	533307-R450	Support Bracket, for 90° Curve
6	533303-DL225	Guide Bracket, for 45° Curve
	533303-DL450	Guide Bracket, for 90° Curve
7	533303-DL060	Guide Bracket
8	533303-DR225	Guide Bracket, for 45° Curve
	533303-DR450	Guide Bracket, for 90° Curve
9	990813MSS	Hex Nut
10	900820MSS	Carriage Bolt, 8 mm x 15 mm
11	807-016	Guide Clamp
12	990813MSS	Hex Nut for Tooled Guiding (#13 Guiding)
	807-5409	Knob for Tool-less Guiding (#14 Guiding)

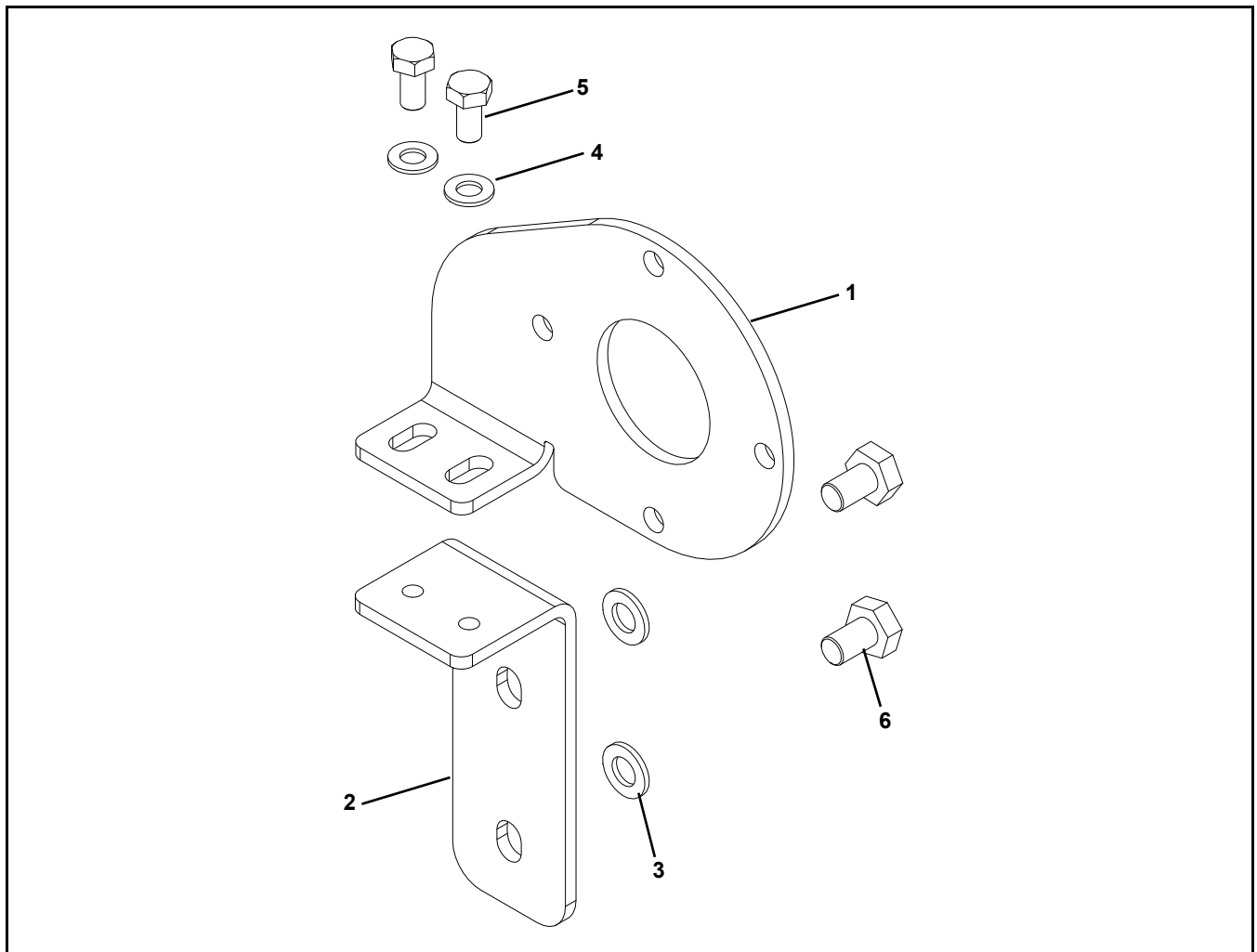
#15 & #16 Double Row Guiding for In-Line Transfer Module



Item	Part Number	Description
1	533240-DSCN	Guide Bracket for Splice Sections
2	533240-DSCA	Mid Guide Bracket for 83 mm wide Conveyor
	533240-DSCB	Mid Guide Bracket for 115 mm wide Conveyor
	533240-DSCC	Mid Guide Bracket for 191 mm wide Conveyor
	533240-DSCD	Mid Guide Bracket for 305 mm wide Conveyor
3	533176-LLLLL-M	Guide Rod
4	807-016	Guide Clamp
5	807-1994	Eye Bolt

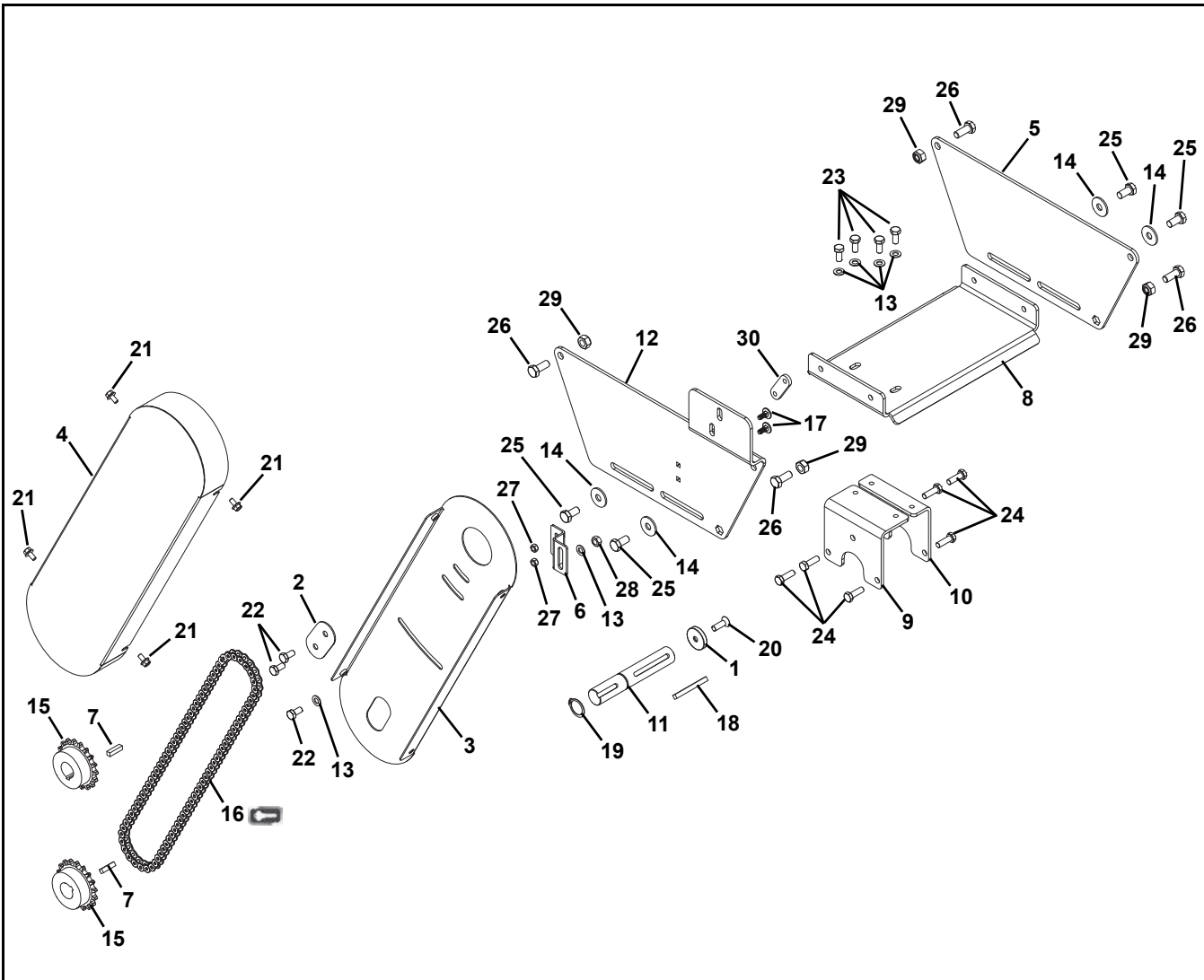
Item	Part Number	Description
6	900820MSS	Carriage Bolt 8 mm x 20 mm
7	990813MSS	Hex Nut
8	532167-LLLLL-M	Guide Rail
9	991008MSS	Hex Nut for Tooled Guiding (#15 Guiding)
	807-5445	Knob for Tool-less Guiding (#16 Guiding)
10	533180	Bracket
11	960816MSS	Hex Head Cap Screw, M10-1.25 x 16 mm
12	807-1951	Washer
		LLLLL = Part Length reference in mm
		Example: Part length = 1000 mm, LLLLL = 01000

Side Mounting Package



Item	Part Number	Description
1	533326-LH	Torque Arm Plate, for 'A' Side Mounting Packages
	533326-RH	Torque Arm Plate, for 'D' Side Mounting Packages
2	533327	Containment Bracket
3	807-1880	Washer
4	807-1951	Washer
5	960818MSS	Hex Head Cap Screw, M8-1.25 x 18 mm
6	961016MSS	Hex Head Cap Screw, M10-1.50 x 16 mm

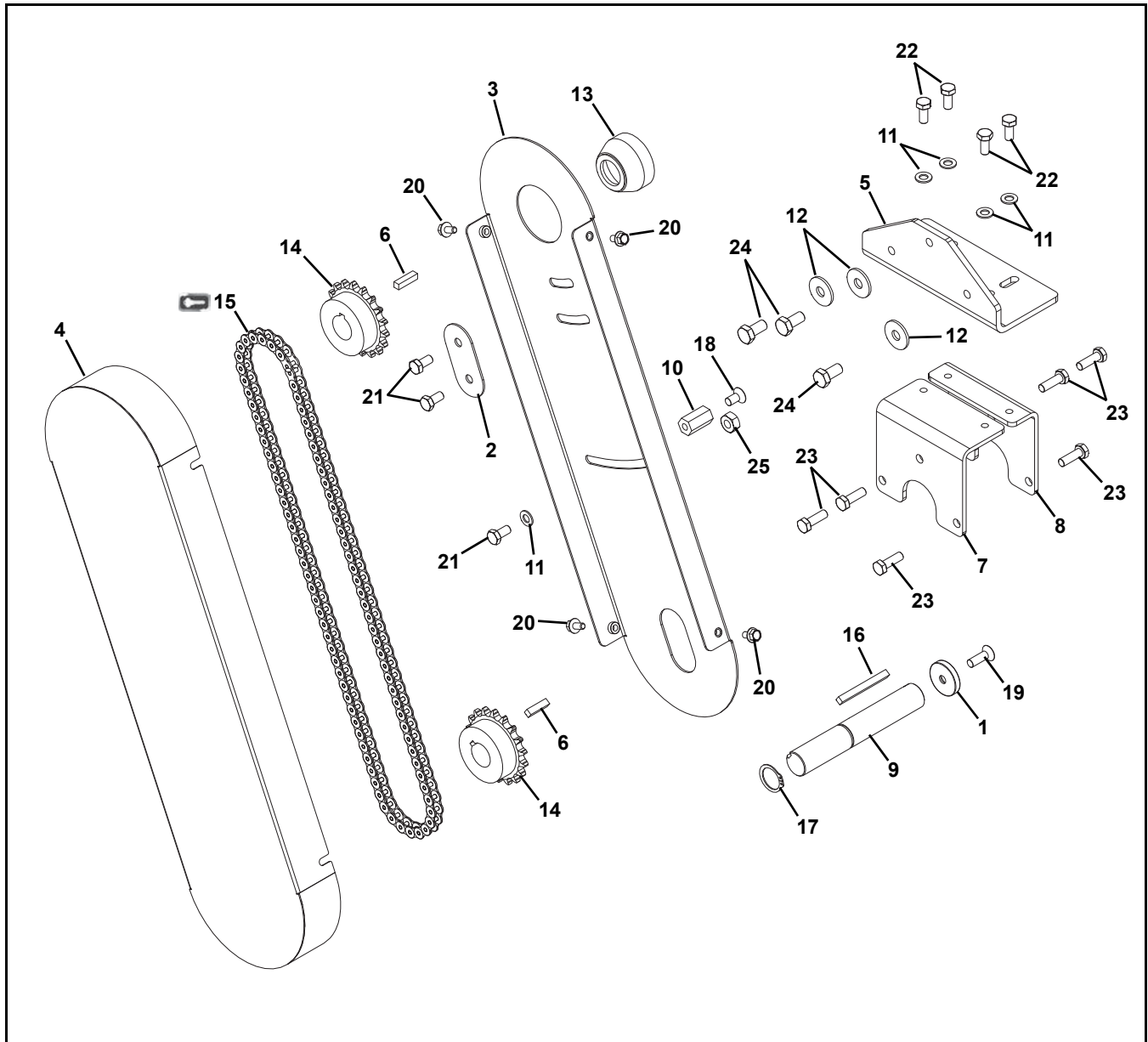
Bottom Mount Package for Standard End Transfer Conveyors



Item	Part Number	Description
1	514498	Washer
2	533141	Double Washer
3	533246	Back Chain Guard
4	533249	Front Chain Guard
5	533251	Drive Support Plate
6	533266	Guard Mounting Bracket
7	532121-00100	Square Key
8	533137- <u>WWW</u> -M	U Channel
9	533138-01	Bottom Mount Plate
10	533138-02	Bottom Mount Plate
11	533146-01524-M	Shaft
12	533250-LH	Drive Support for 'A' Side Mounting Package
	533250-RH	Drive Support for 'D' Side Mounting Package
13	807-1951	Washer
14	807-2926	Washer
15	811-760	Sprocket

Item	Part Number	Description
16	821-005-70LK	Roller Chain
17	900616MSS	Carriage Bolt, M6 x 16 mm
18	912-111SS	Square Key
19	915-245	Retaining Ring
20	930825MSS	Flat Head Screw, M8-125. x 25 mm
21	960612MSSF	Flanged Hex Head Screw, M6-1.00 x 12 mm
22	960816MSS	Hex Head Cap Screw, M8-1.25 x 16 mm
23	960818MSS	Hex Head Cap Screw, M8-1.25 x 18 mm
24	960825MSS	Hex Head Cap Screw, M8-1.25 x 25 mm
25	961020MSS	Hex Head Cap Screw, M10-1.50 x 20 mm
26	961025MSS	Hex Head Cap Screw, M10-1.50 x 25 mm
27	990601MSS	Nut
28	990801MSS	Hex Nut
29	991002MSS	Lock Nut
30	533257	Nut Plate
<u>WWW</u> = Conveyor width reference in mm 0083, 0115, 0191 & 0305		

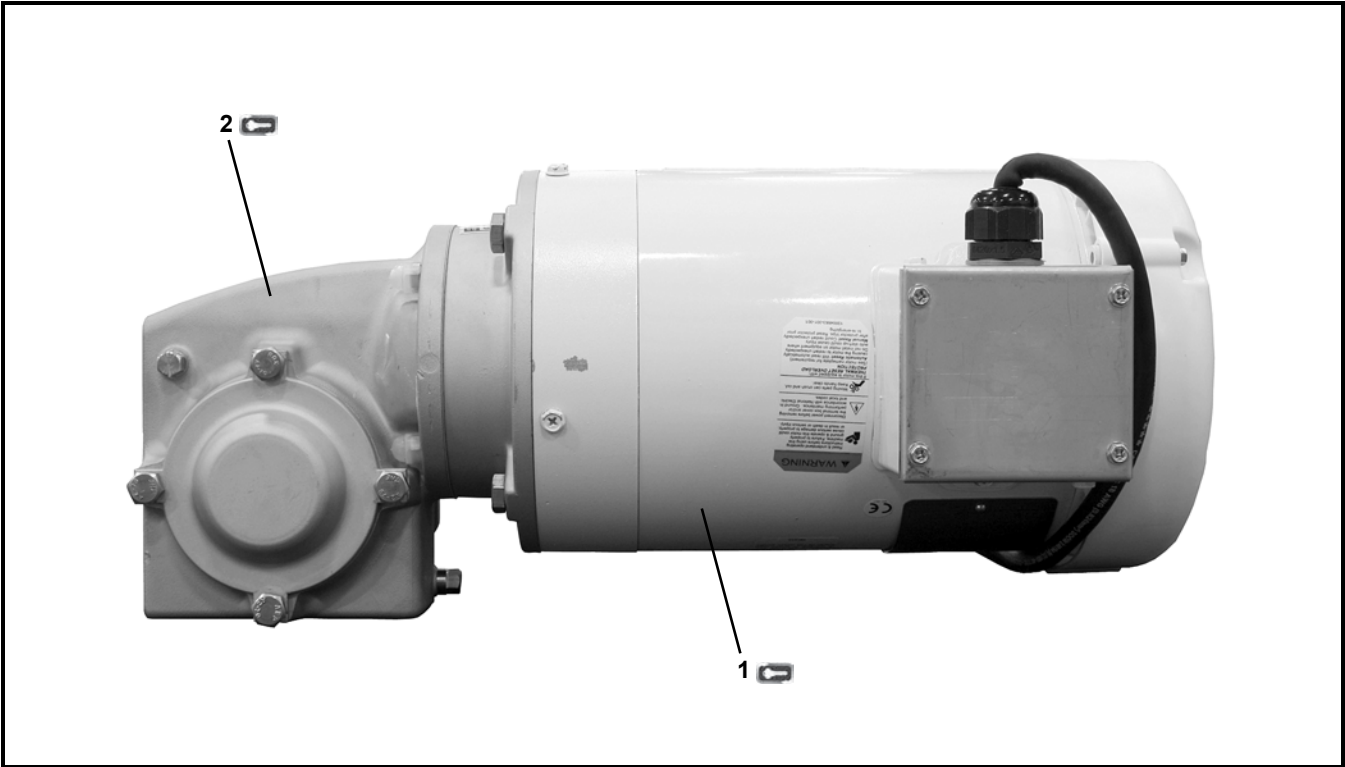
Bottom Mount Package for Flush Side Transfer Conveyors



Item	Part Number	Description
1	514498	Washer
2	533141	Double Washer
3	533246	Back Chain Guard
4	533249	Front Chain Guard
5	533261	Transfer Bracket
6	532121-00100	Square Key
7	533138-01	Bottom Mount Plate
8	533138-02	Bottom Mount Plate
9	533146-01613-M	Shaft
10	533264-00290-M	Hex Stud
11	807-1951	Washer
12	807-2926	Washer
13	807-5526	End Cap
14	811-760	Sprocket

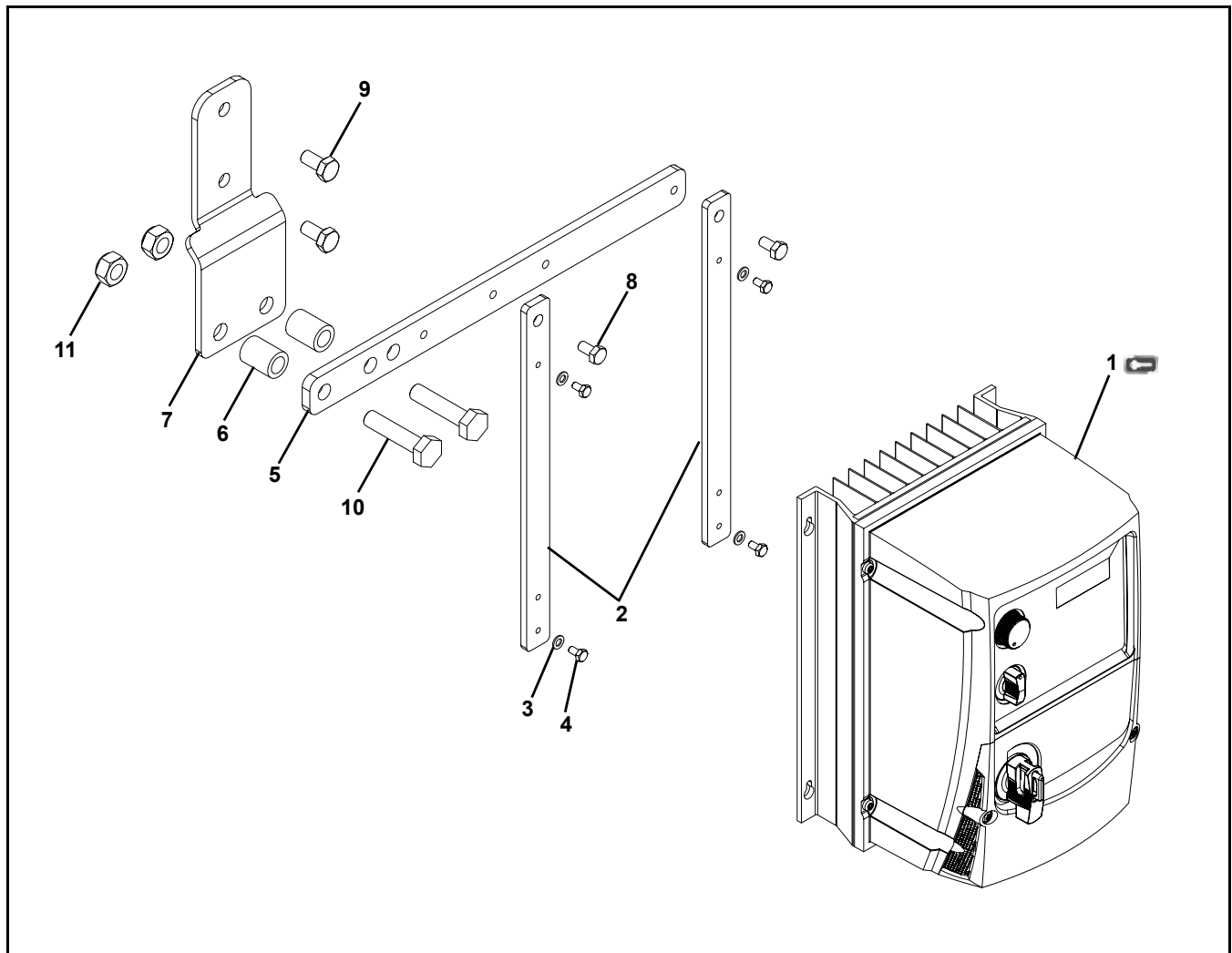
Item	Part Number	Description
15	821-005-70LK	Roller Chain
16	912-111SS	Square Key
17	915-245	Retaining Ring
18	930814MSS	Flat Head Screw, M8-1.25 x 14 mm
19	930825MSS	Flat Head Screw, M8-1.25 x 25 mm
20	960612MSSF	Flanged Hex Head Screw, M6-1.00 x 12 mm
21	960816MSS	Hex Head Cap Screw, M8-1.25 x 16 mm
22	960818MSS	Hex Head Cap Screw, M8-1.25 x 18 mm
23	960825MSS	Hex Head Cap Screw, M8-1.25 x 25 mm
24	961020MSS	Hex Head Cap Screw, M10-1.50 x 20 mm
25	991001MSS	Hex Nut

Gearmotor Assembly



Item	Part Number	Description
1 	826-312	Painted Motor, 0.5 hp, 230/460 volts, 60 Hz, 3 phase
	826-354	Painted Motor, 1.0 hp, 208-230/460 volts, 60 Hz, 3 phase
	826-472	Painted Motor, 1.5 hp, 208-230/460 volts, 60 Hz, 3 phase
2 	820-379	Painted Gear Reducer, 7:1 Nema 56C
	820-735	Painted Gear Reducer, 10:1 Nema 56C
	820-736	Painted Gear Reducer, 15:1 Nema 56C
	820-737	Painted Gear Reducer, 20:1 Nema 56C
	820-738	Painted Gear Reducer, 30:1 Nema 56C
	820-739	Painted Gear Reducer, 40:1 Nema 56C
	820-740	Painted Gear Reducer, 60:1 Nema 56C

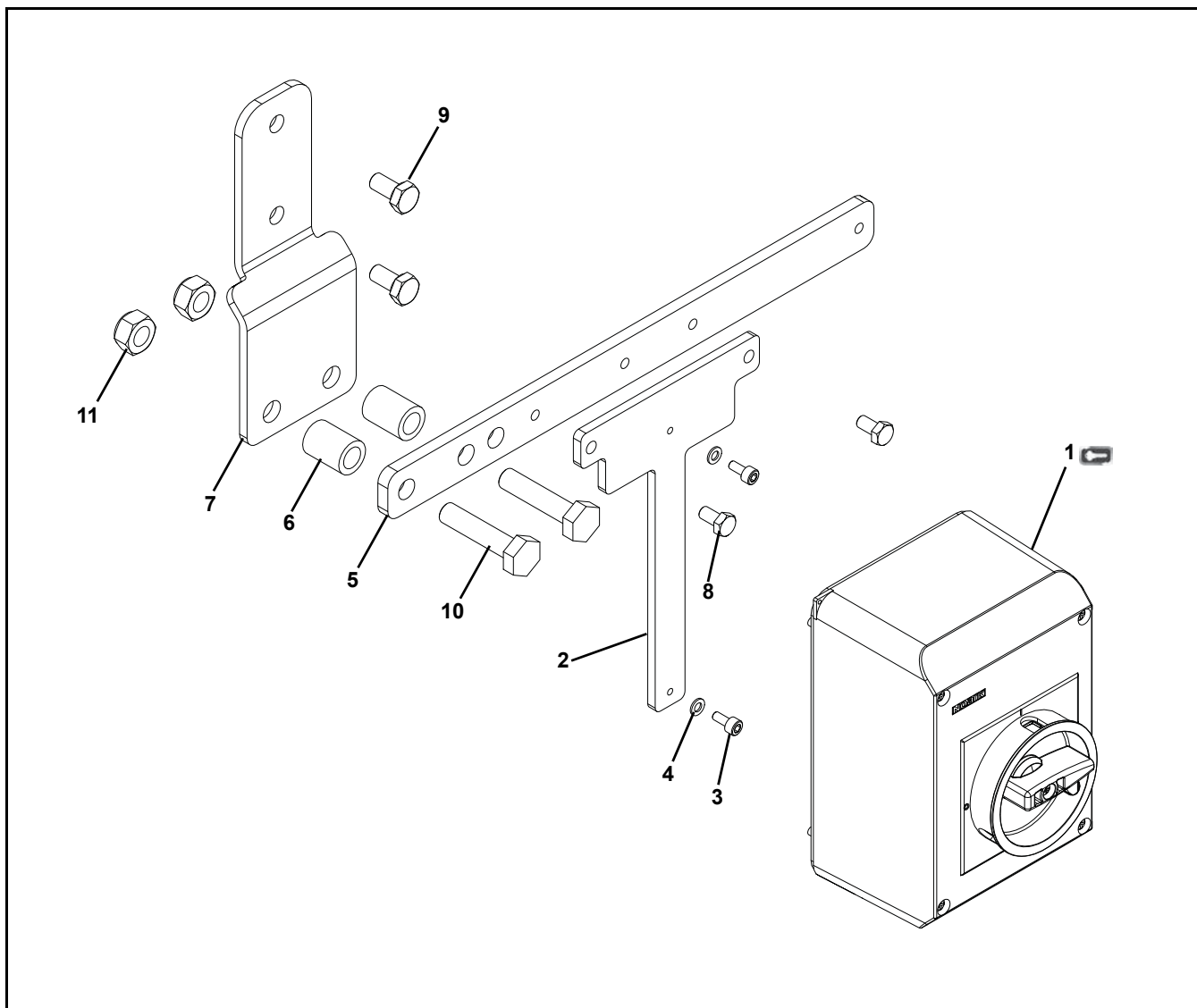
VFD Controller



Item	Part Number	Description
1	805-2485	VFD Controller, 0.5 Hp, 115 Volts Single Phase Input, 60Hz, 230 Volts, Three Phase Output
	805-2486	VFD Controller, 0.5 Hp, 230 Volts Single Phase Input, 60Hz, 230 Volts, Three Phase Output
	805-2487	VFD Controller, 0.5 Hp, 230 Volts Three Phase Input, 60Hz, 230 Volts, Three Phase Output
	805-2488	VFD Controller, 0.5 Hp, 460 Volts Three Phase Input, 60Hz, 230 Volts, Three Phase Output
	805-2489	VFD Controller, 1.0 Hp, 115 Volts Single Phase Input, 60Hz, 230 Volts, Three Phase Output
	805-2490	VFD Controller, 1.0 Hp, 230 Volts Single Phase Input, 60Hz, 230 Volts, Three Phase Output
	805-2491	VFD Controller, 1.0 Hp, 230 Volts Three Phase Input, 60Hz, 230 Volts, Three Phase Output
	805-2492	VFD Controller, 1.0 Hp, 460 Volts Three Phase Input, 60Hz, 230 Volts, Three Phase Output
	805-2493	VFD Controller, 2.0 Hp, 230 Volts Single Phase Input, 60Hz, 230 Volts, Three Phase Output
	805-2494	VFD Controller, 2.0 Hp, 230 Volts Three Phase Input, 60Hz, 230 Volts, Three Phase Output
	805-2495	VFD Controller, 2.0 Hp, 460 Volts Three Phase Input, 60Hz, 230 Volts, Three Phase Output

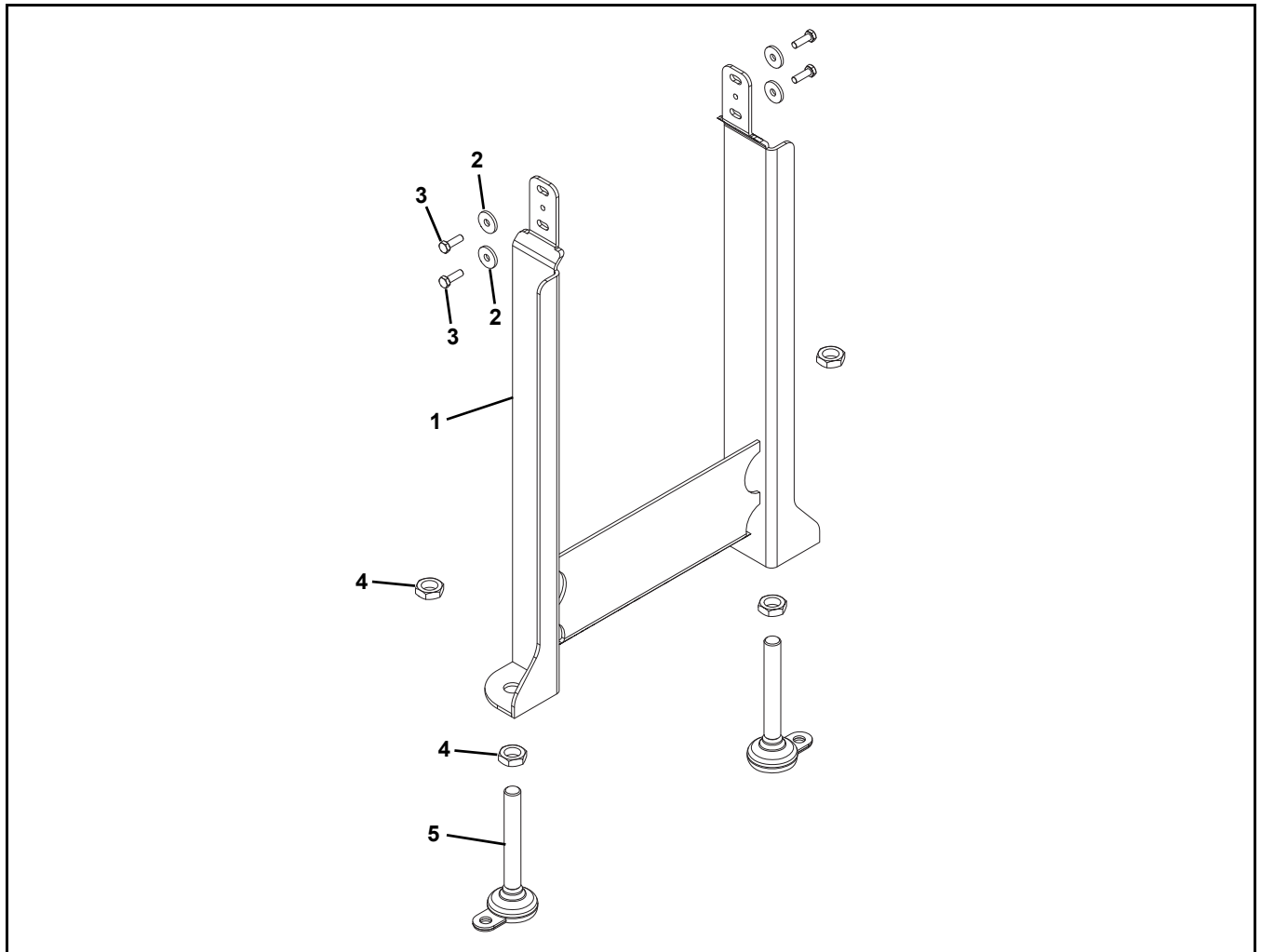
Item	Part Number	Description
2	506344	Mount Plate
3	911-604	Washer, M4
4	960408MSS	Hex Head Cap Screw, M4-0.70 x 8 mm
5	520396	Controller Mount Plate
6	500693	Standoff
7	533351	VFD Mounting Bracket
8	960612MSS	Hex Head Cap Screw, M6-1.00 x 12 mm
9	960816MSS	Hex Head Cap Screw, M8-1.25 x 16 mm
10	961045MSS	Hex Head Cap Screw, M10-1.50 x 45 mm
11	991002MSS	Lock Nut

Manual Motor Starters



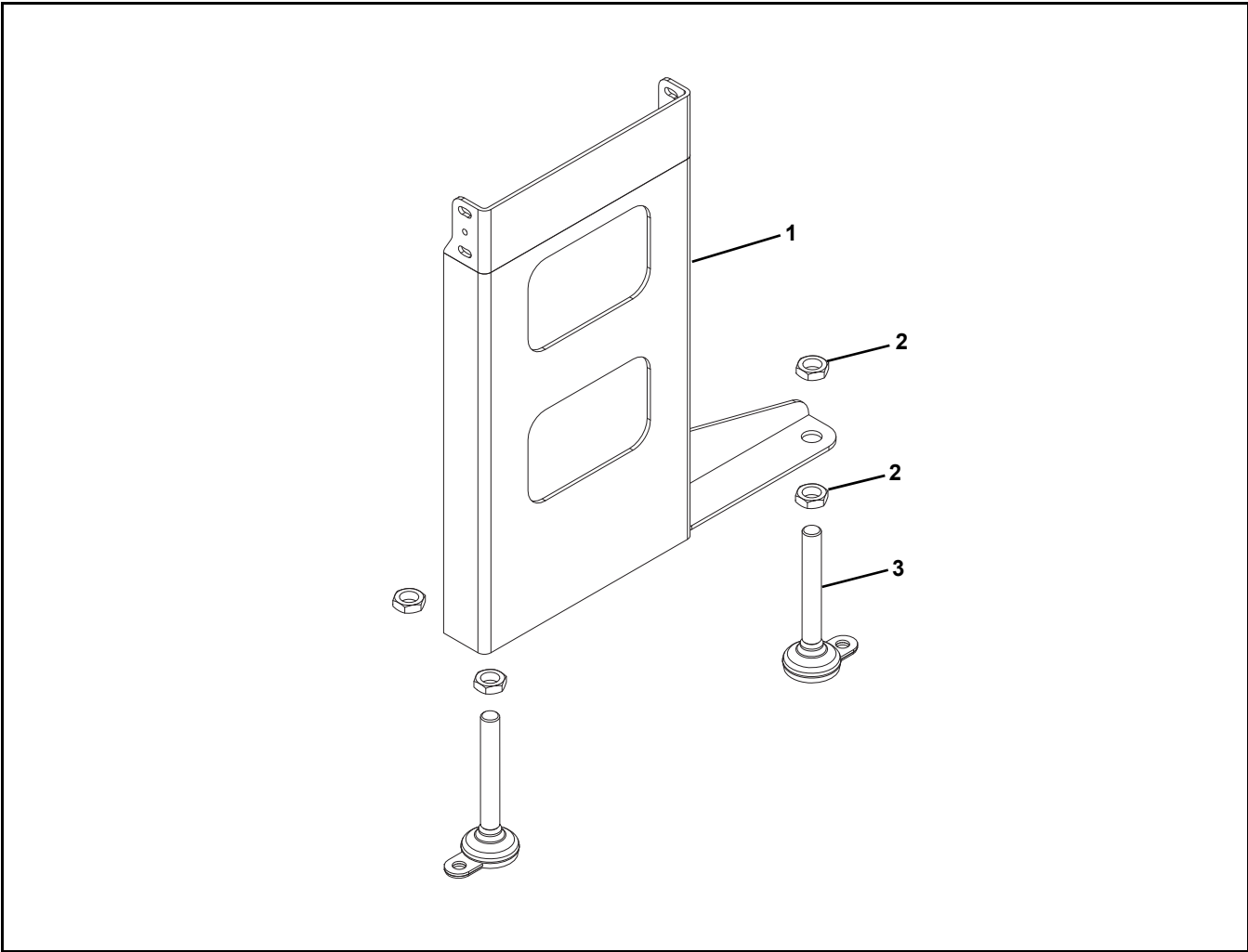
Item	Part Number	Description
1	805-2575	Manual Starter, ADJ .63-1A
	805-2576	Manual Starter, ADJ 1-1.6A
	805-2577	Manual Starter, ADJ 1.6-2.5A
	805-2578	Manual Starter, ADJ 2.5-4A
	805-2579	Manual Starter, ADJ 4-6.3A
	805-2580	Manual Starter, ADJ 6.3-10A
2	533418	Motor Starter Bracket
3	920410MSS	Socket Head Screw, M4-.70 x 10 mm
4	911-604	Washer, M4
5	520396	Controller Mount Plate
6	500693	Standoff
7	533351	VFD Mounting Bracket
8	960612MSS	Hex Head Cap Screw, M6-1.00 x 12 mm
9	960816MSS	Hex Head Cap Screw, M8-1.25 x 16 mm
10	961045MSS	Hex Head Cap Screw, M10-1.50 x 45 mm
11	991002MSS	Lock Nut

Standard Support Stand



Item	Part Number	Description
1	-----	Consult Factory for Stand Frame Part Number
2	807-4171	Washer
3	960825MSS	Hex Head Cap Screw, M8-1.25 x 25 mm
4	992010MSS	Hex Nut
5	807-3724	Fixed Foot
	458309	Casters

Flush End Support Stand



Item	Part Number	Description
1	-----	Consult Factory for Stand Frame Part Number
2	992010MSS	Hex Nut
3	807-3724	Fixed Foot
	458309	Casters

Ordering a Replacement Chain

Determine the length of the chain required for the conveyor and round up to the next foot length. Order the proper number of chain repair kits (1' long each) for your conveyor. Dorner will ship chain kits that are of reasonable length fully assembled.

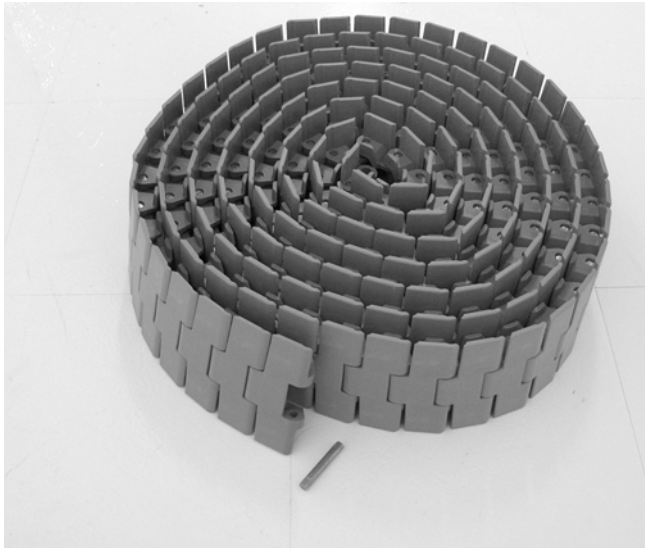
Example:

Overall chain length = 42' 5" (round up to 43')

Order Qty (43) of 7G-WWWW/CC

WWW = Width (0083, 0115, 0191, 0305)

CC = Chain type (01 = Low Friction)



Item	Part Number	Description
1 	7G- <u>WWW</u> /01	Chain Repair Kit (Includes 1 ft (305 mm) of chain and assembly pins)
<u>WWW</u> = Width (0083, 0115, 0191, 0305)		

Return Policy



Returns must have prior written factory authorization or they will not be accepted. Items that are returned to Dorner without authorization will not be credited nor returned to the original sender. When calling for authorization, please have the following information ready for the Dorner factory representative or your local distributor:

1. Name and address of customer.
2. Dorner part number(s) of item(s) being returned.
3. Reason for return.
4. Customer's original order number used when ordering the item(s). Dorner or distributor invoice number. Include part serial number if available.

A representative will discuss action to be taken on the returned items and provide a Returned Materials Authorization (RMA) number for reference. RMA will automatically close 30 days after being issued. To receive credit, items must be new and undamaged. There will be a return charge on all items returned for credit, where Dorner was not at fault. It is the customer's responsibility to prevent damage during return shipping. Damaged or modified items will not be accepted. The customer is responsible for return freight.

Return Product Type						
Product Line	Standard Products					ETO Parts
	Conveyors	Mounting Packages	Support Stands	Accessories, Standard Spare Parts & Standard Spare Flat Fabric Belts 8 Feet or Longer	Standard Belts: 8 feet or smaller Specialty Belts: Cleated, Specialty Fabric and Plastic Chain	All equipment and parts
1100 Series	30% return fee for all products except: 50% return fee for conveyors with modular belts, cleated belts or specialty belts.				Non-returnable	Case-by-Case
2200 Series						
2700 Series						
3200 Series						
DCMove Series						
Pallet Systems	50% return fee for all products, pallets and non-stock FM products are non-returnable.					
Electrical (Gearmotor, Controller)						
FlexMove						
ERT Series						
2200 Gravity Roller						
C3 Compact Curve	Non-returnable					
AquaGard Series						
AquaPruf Series						
Discontinued Production Lines						

Returns will not be accepted after 60 days from original invoice date. The return charge covers inspection, cleaning, disassembly, disposal and reissuing of components to inventory. If a replacement is needed prior to evaluation of returned item, a purchase order must be issued. Credit (if any) is issued only after return and evaluation is complete. Surcharges are non-refundable.

Dorner has representatives throughout the world. Contact Dorner for the name of your local representative. Our Customer Service Team will gladly help with your questions on Dorner products.

For a copy of Dorner's Warranty, contact Dorner, an authorized sales channel partner or visit our website: www.dornerconveyors.com.

For replacement parts, contact an authorized Dorner Service Center or the factory.

Disclaimer: Dorner Mfg. Corp. reserves the right to exercise its discretion to waive, decrease or increase any return fee or to deny any return of any product or components not listed in the Dorner Return Policy.

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INTELLIGENT MOTION

CONVEYANCE SOLUTIONS

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