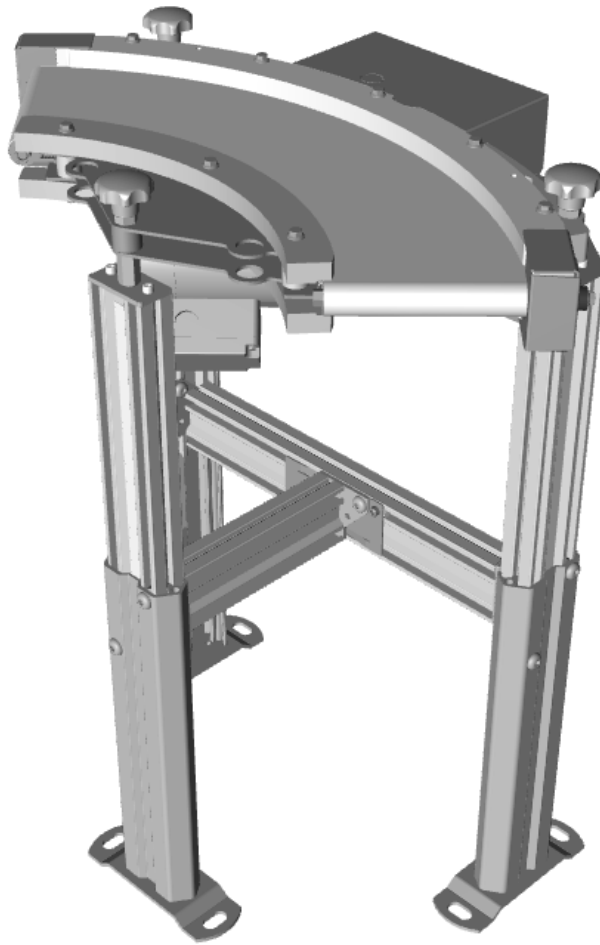


C³ Compact Curve Conveyors

Parts Manual



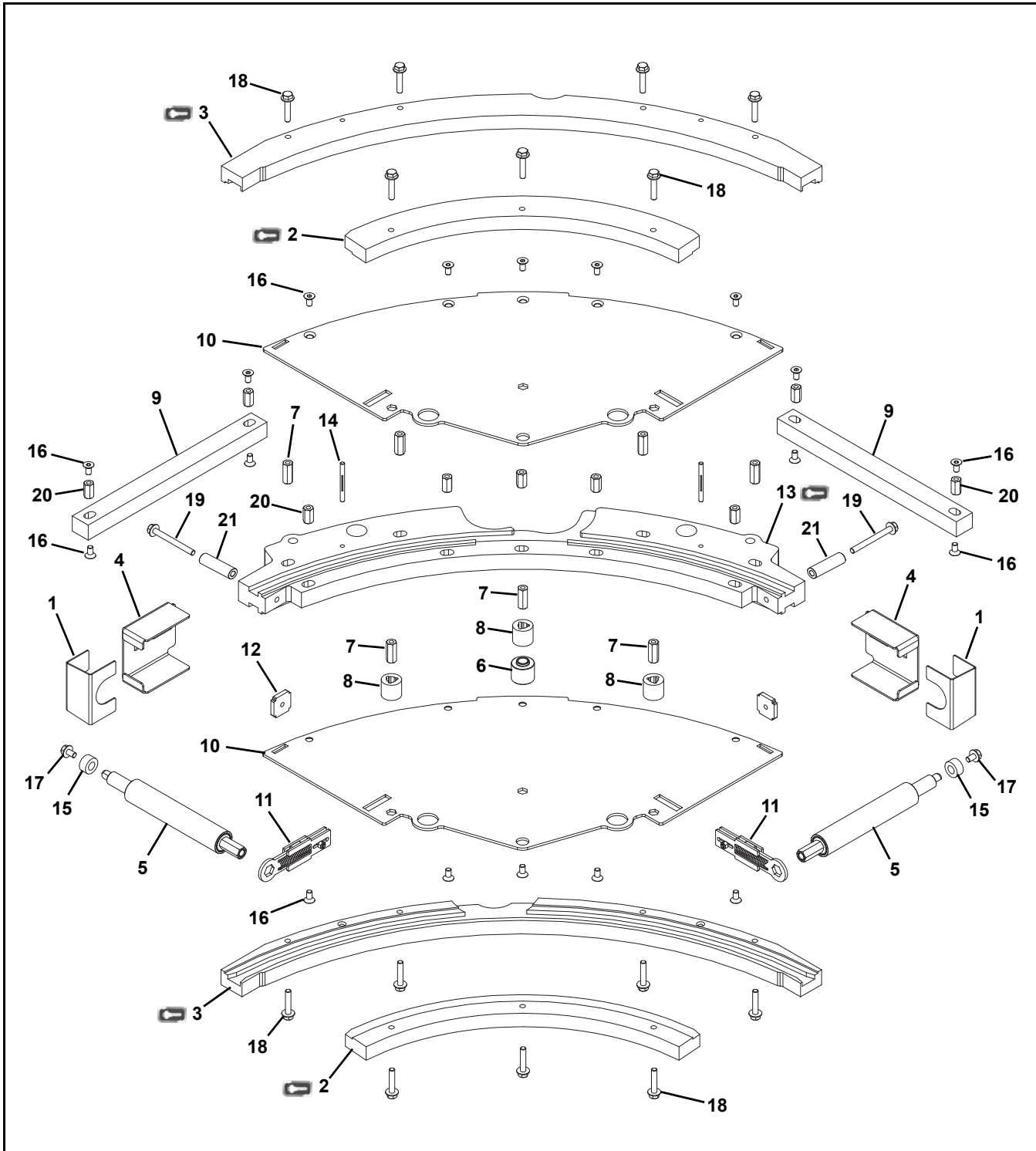
For other service manuals visit our website at:
www.dornerconveyors.com/manuals-literature

Record Conveyor Serial Number Here

NOTE

For replacement parts other than those shown in this section, contact an authorized Dorner Service Center or the factory. Key Service Parts and Kits are identified by the Performance Parts Kits logo . Dorner recommends keeping these parts on hand.

Curve Conveyor



Item	Part Number	Description
1	209072	Tail Cover
2 	209086- <u>AAA</u> - <u>III</u>	Inner Guide - for Inside Belt Radius (III) See Charts
3 	209088- <u>AAA</u> - <u>RRR</u>	Outer Guide
	209088- <u>AAA</u> - <u>RRR</u> -LH	Outer Guide, Left Hand for 90° 900 mm Radius and all 180° Conveyors
	209088- <u>AAA</u> - <u>RRR</u> -RH	Outer Guide, Right Hand for 90° 900 mm Radius and all 180° Conveyors
4	209099	End Cover
5	209188- <u>WWW</u> -M	Spindel Assembly
6	209079	Middle Spacer
7	807-2862	Stand Off
8	209256	Frame Spacer
9	209102	Spacer Bar (Not applicable on all sizes)
10	209143- <u>AAA</u> - <u>RRR</u> - <u>III</u>	Bedplate - for Inside Belt Radius (III) See Charts
11	209190	Spring Assembly

Item	Part Number	Description
12	209218	Nutplate
13 	209226- <u>AAA</u> - <u>RRR</u>	Frame Rail
14	807-1125	Groove Pin
15	807-5808	Spacer
16	930612MSS	Flat Head Screw, M6-1.00 x 12 mm
17	960610MFY	Flanged Hex Head Cap Screw, M6-1.00 x 10 mm
18	960630MFY	Flanged Hex Head Cap Screw, M6-1.00 x 30 mm
19	960660MFY	Flanged Hex Head Cap Screw, M6-1.00 x 60 mm
20	990616MSS	Hex Stand Off
21	209266	Tail Clamp Spacer
<u>AAA</u> = Conveyor angle reference: 045, 090, 180		
<u>III</u> = Conveyor inside radius reference: 150, 300, 450, 600		
<u>RRR</u> = Conveyor outside radius reference: 450, 600, 750, 900		
<u>WWW</u> = Conveyor width reference: 0150, 0300, 0450, 0600		

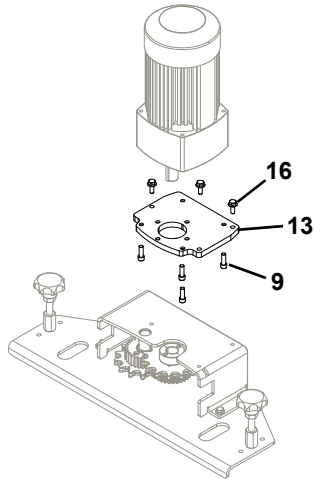
Inside Belt Radius

45° Conveyors		Outside Radius			
		450	600	750	900
Conveyor Width	150	X	X	600	X
	300	X	X	450	600
	450	X	X	300	450
	600	X	X	X	300

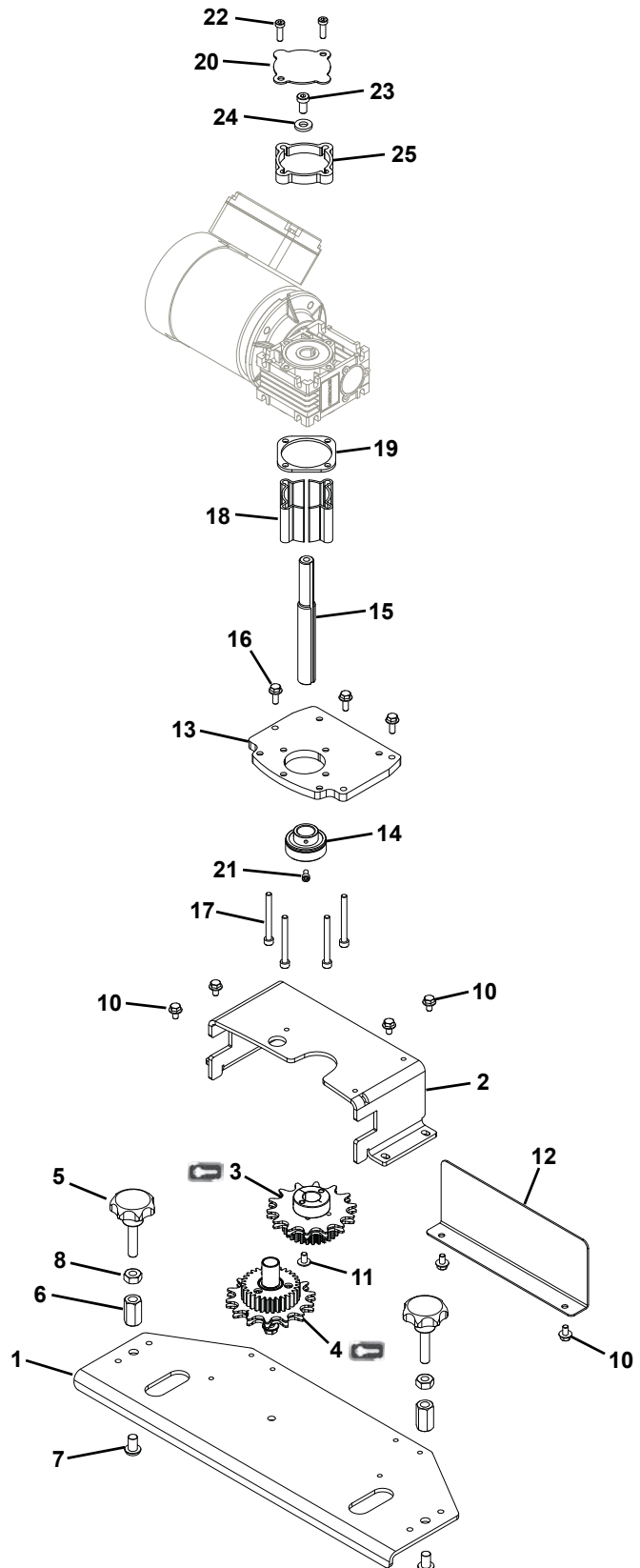
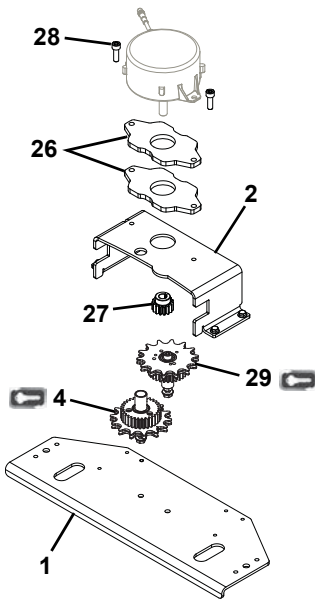
90° & 180° Conveyors		Outside Radius			
		450	600	750	900
Conveyor Width	150	300	450	600	X
	300	150	300	450	600
	450	X	150	300	450
	600	X	X	150	300

Top Mounting Package

Parallel Shaft Motor



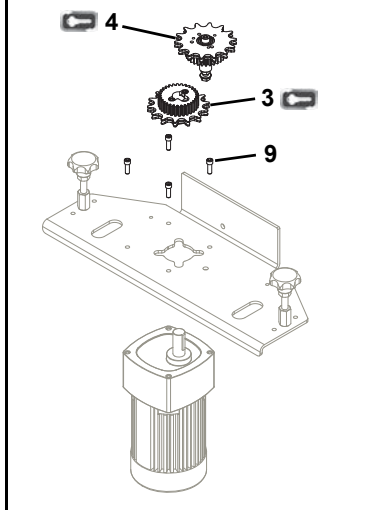
Variable Speed DC Motor



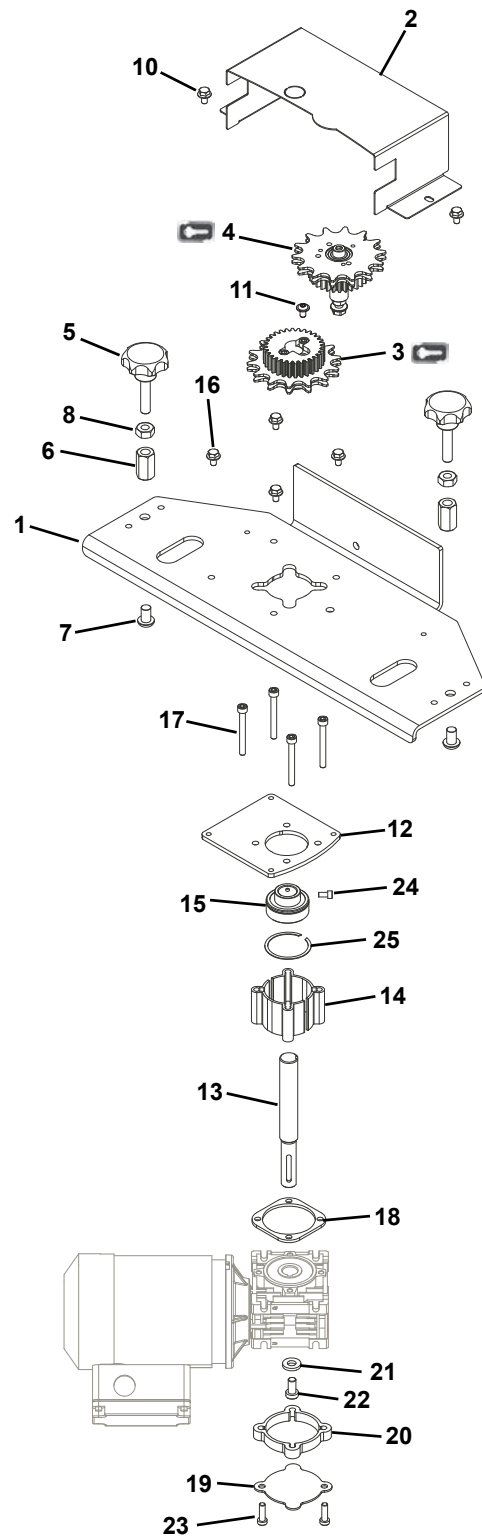
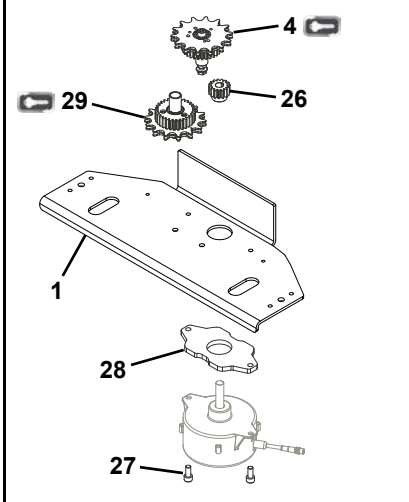
Item	Part Number	Description
1	209131-T- <u>AAA</u> - <u>RRR</u>	Stand Plate
	209131-C- <u>AAA</u> - <u>RRR</u>	Stand Plate for Variable Speed DC Motor
2	209169- <u>RRR</u>	Guard
	209252- <u>RRR</u>	Guard for Variable Speed DC Motor
3 	209140	Drive Gear Assembly
4 	209158-T	Idler Gear Assembly
5	807-5780	Knob
6	991016M	Hex Nut Coupling, M10-1.50 x 30 mm
7	911016M	Button Head Screw, M10-1.50 x 16 mm
8	991011M	Hex Nut
9	902-157	Socket Head Cap Screw, 1/4-28 x .75"
10	960610MFY	Flanged Hex Head Cap Screw, M6-1.00 x 10 mm
11	910610MF	Flanged Button Head Screw, M6-1.00 x 10 mm
12	209257-T	Rear Cover
13	209181	Drive Mount Plate
14	802-110	Bearing
15	209165	Drive Shaft
16	960616MFY	Flanged Hex Head Cap Screw, M6-1.00 x 16 mm
17	920660M	Socket Head Screw, M6-1.00 x 60 mm
18	301075-00448-M	Half Guard
19	400026	Spacer Ring
20	208241	Cover
21	902-106	Socket Head Cap Screw, #10-32 x .38"
22	950620M	Low Head Cap Screw, M6-1.00 x 20 mm
23	950816M	Low Head Cap Screw, M8-1.25 x 16 mm
24	605280P	Washer
25	202270-00043	Stand Off
26	209253	Spacer Plate for Variable Speed DC Motor
27	209225	Spur Gear for Variable Speed DC Motor
28	920825M	Socket Head Cap Screw, M8-1.25 x 25 mm for Variable Speed DC Motor
29 	209158-B	Idler Gear Assembly for Variable Speed DC Motor
<u>AAA</u> = Conveyor angle reference: 045, 090, 180		
<u>RRR</u> = Conveyor outside radius reference: 450, 600, 750, 900		

Bottom Mounting Package

Parallel Shaft Motor

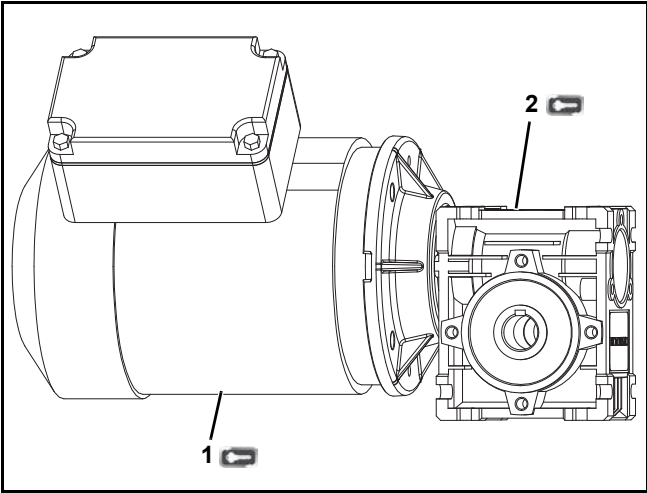


Variable Speed DC Motor



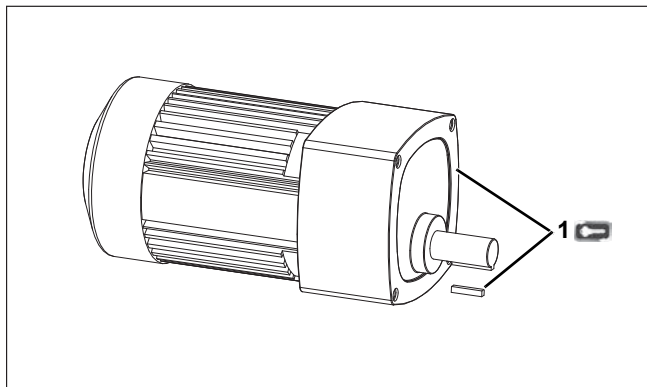
Item	Part Number	Description
1	209131-B- <u>AAA</u> - <u>RRR</u>	Stand Plate
	209131-D- <u>AAA</u> - <u>RRR</u>	Stand Plate for Variable Speed DC Motor
2	209093- <u>RRR</u>	Guard
3 	209140	Drive Gear Assembly
4 	209158-B	Idler Gear Assembly
5	807-5780	Knob
6	991016M	Hex Nut Coupling, M10-1.50 x 30 mm
7	911016M	Button Head Screw, M10-1.50 x 16 mm
8	991011M	Hex Nut
9	902-157	Socket Head Cap Screw, 1/4-28 x .75"
10	960610MFY	Flanged Hex Head Cap Screw, M6-1.00 x 10 mm
11	910610MF	Flanged Button Head Screw, M6-1.00 x 10 mm
12	209175	Drive Mount Plate
13	209165	Drive Shaft
14	301075-00400-M	Half Guard
15	802-110	Bearing
16	960610MSSF	Flanged Hex Head Cap Screw, M6-1.00 x 10 mm
17	920655M	Socket Head Screw, M6-1.00 x 55 mm
18	400026	Spacer Ring
19	208241	Cover
20	202270-00043	Stand Off
21	605280P	Washer
22	950816M	Low Head Cap Screw, M8-1.25 x 16 mm
23	950620M	Low Head Cap Screw, M6-1.00 x 20 mm
24	902-106	Socket Head Cap Screw, #10-32 x .38"
25	807-2286	Retaining Ring
26	209225	Spur Gear for Variable Speed DC Motor
27	920818M	Socket Head Cap Screw, M8-1.25 x 18 mm for Variable Speed DC Motor
28	209253	Spacer Plate for Variable Speed DC Motor
29 	209158-T	Idler Gear Assembly for Variable Speed DC Motor
<u>AAA</u> = Conveyor angle reference: 045, 090, 180		
<u>RRR</u> = Conveyor outside radius reference: 450, 600, 750, 900		

90° Gearmotors



Item	Part Number	Part Description
1	62MES411FN	Motor, 0.25 hp (0.19 Kw) 115 Volts, 60 Hz, 1-Phase
	62MHS423FN	Motor, 0.38 hp (0.28 Kw) 208–230/460 Volts, 60 Hz, 3-Phase
	62MES423EN	Motor, 0.38 hp (0.28 Kw) 208–230/460 Volts, 60 Hz, 3-Phase, Variable Frequency
2	32M005EL	Gear Reducer, 5:1, 42 CZ
	32M010EL	Gear Reducer, 10:1, 42 CZ
	32M020EL	Gear Reducer, 20:1, 42 CZ
	32M040EL	Gear Reducer, 40:1, 42 CZ
	32M060EL	Gear Reducer, 60:1, 42 CZ

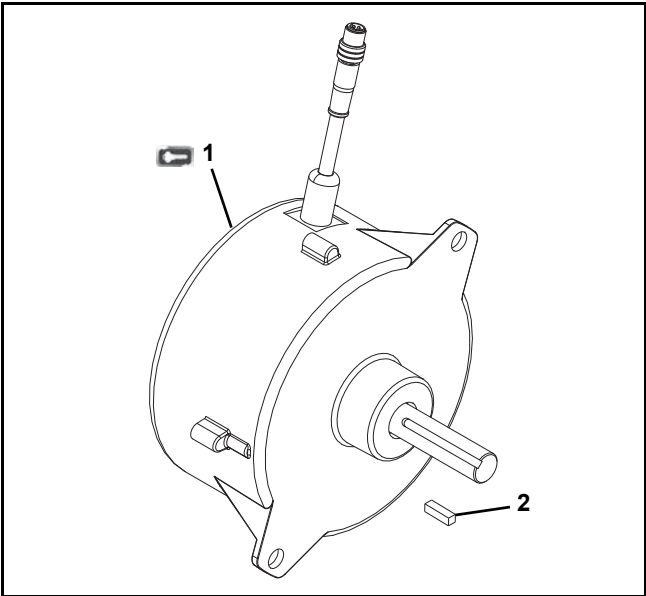
Parallel Shaft Gearmotors



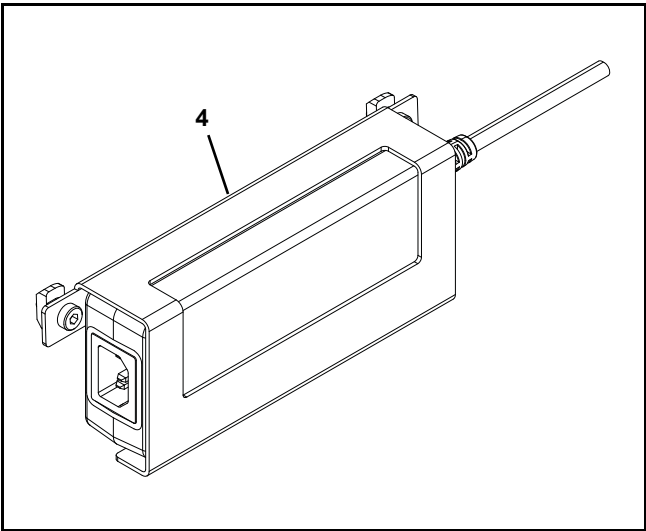
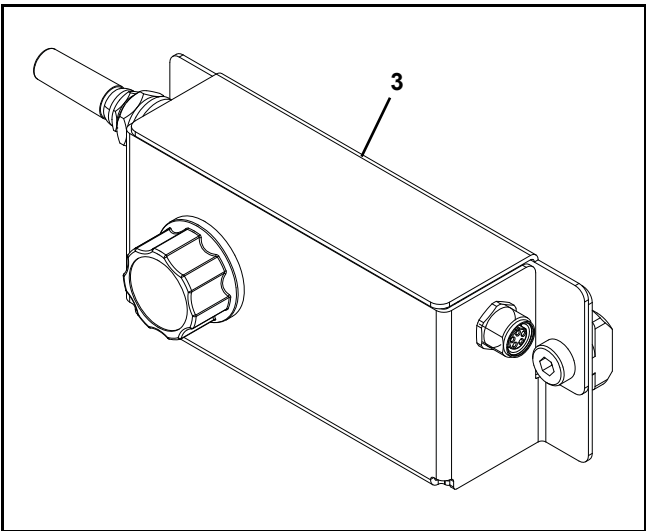
Item	Part Number	Part Description
1	62M180PS411FC	Motor, 0.08 hp (0.06 Kw), 10 RPM, 115VAC, 60 Hz, 1-Phase w/reversing switch
	62M180PS423FC	Motor, 0.17 hp (0.13 Kw), 10 RPM, 230/460 Volts, 60 Hz, 3-Phase
	62M060PS411FC	Motor, 0.17 hp (0.13 Kw), 29 RPM, 115VAC, 60 Hz, 1-Phase w/reversing switch
	62M060PS423FC	Motor, 0.25 hp (0.19 Kw), 29 RPM, 230VAC, 60 Hz, 3-Phase
	62M030PS411FC	Motor, 0.17 hp (0.13 Kw), 58 RPM, 115VAC, 60 Hz, 1-Phase w/reversing switch
	62M030PS423FC	Motor, 0.25 hp (0.19 Kw), 58 RPM, 230VAC, 60 Hz, 3-Phase
	62M020PS411FC	Motor, 0.17 hp (0.13 Kw), 86 RPM, 115VAC, 60 Hz, 1-Phase w/reversing switch
	62M020PS423FC	Motor, 0.38 hp (0.28 Kw), 86 RPM, 230/460 Volts, 60 Hz, 3-Phase
	62M010PS411FC	Motor, 0.17 hp (0.13 Kw), 173 RPM, 115VAC, 60 Hz, 1-Phase w/reversing switch
	62M010PS423FC	Motor, 0.25 hp (0.19 Kw), 173 RPM, 230VAC, 60 Hz, 3-Phase
	62M005PS411FC	Motor, 0.17 hp (0.13 Kw), 345 RPM, 115VAC, 60 Hz, 1-Phase w/reversing switch
	62M005PS423FC	Motor, 0.38 hp (0.13 Kw), 345 RPM, 230/460 Volts, 60 Hz, 3-Phase
	62M180PS423EC	Motor, 0.17 hp (0.13 Kw), 2-10 RPM, 230/460 Volts, 10-60 Hz, 3-Phase
	62M060PS423EC	Motor, 0.17 hp (0.13 Kw), 5-29 RPM, 230/460 Volts, 10-60 Hz, 3-Phase
	62M030PS423EC	Motor, 0.38 hp (0.28 Kw), 10-58 RPM, 230/460 Volts, 10-60 Hz, 3-Phase
	62M020PS423EC	Motor, 0.38 hp (0.28 Kw), 14-86 RPM, 230/460 Volts, 10-60 Hz, 3-Phase
	62M010PS423EC	Motor, 0.38 hp (0.28 Kw), 29-173 RPM, 230/460 Volts, 10-60 Hz, 3-Phase
	62M005PS423EC	Motor, 0.38 hp (0.28 Kw), 58-345 RPM, 230/460 Volts, 10-60 Hz, 3-Phase

Service parts can be obtained through your distributor or directly from Dorner Mfg. Corp. (800) 397-8664 or customerservice@dorner.com

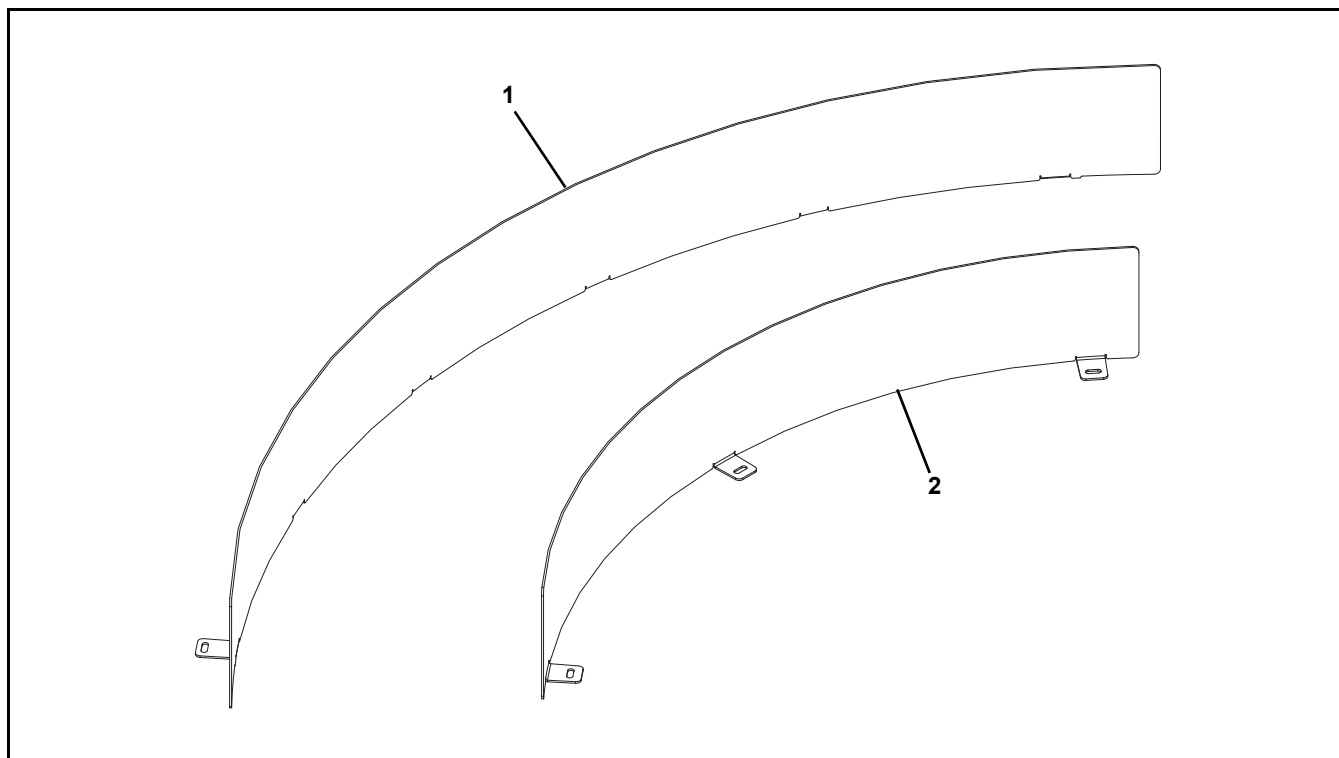
Variable Speed DC Gearmotors



Item	Part Number	Description
1	62MESBDDECC	Motor, 24V BLDC, 350 RPM, 14 in lbs (1.58 Nm), with 500mm Cord
	62MESBDDECD	Motor, 24V BLDC, 350 RPM, 14 in lbs (1.58 Nm) with Switchbox & Speed Control
	62MESBDDECR	Motor, 24V BLDC, 350 RPM, 14 in lbs (1.58 Nm) with Switchbox & Speed Control, Wires for Remote Signal
2	912-141	Square Key, .125" x 1.00"
3	208936	Controller Assembly
	208948	Remote Start Controller Assembly
4	208454	Transformer Kit



High Side Guiding



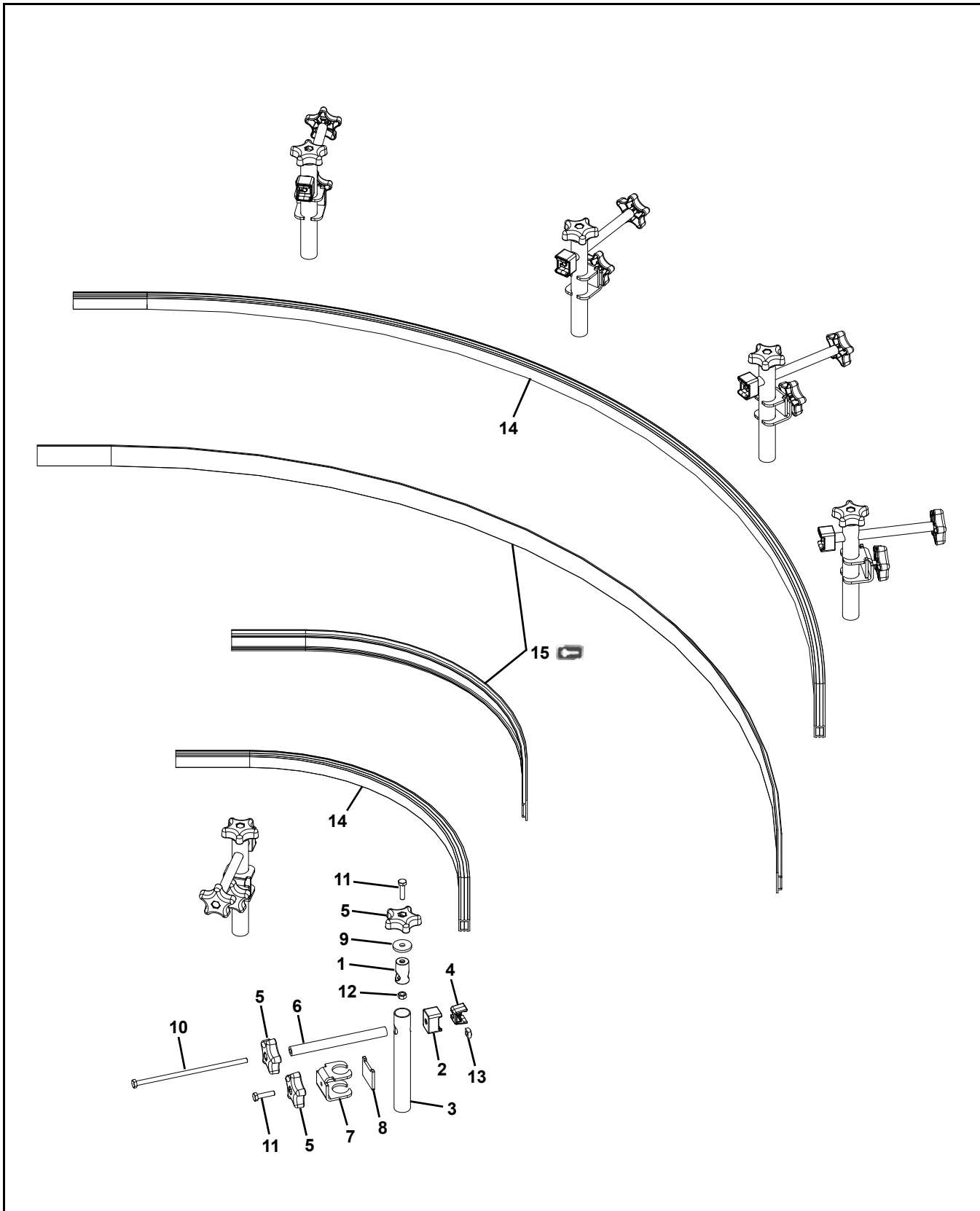
Item	Part Number	Description
1	209201- <u>AAA</u> -RRRM	Outer 75 mm High Side
	209201- <u>AAA</u> -RRRH	Outer 150 mm High Side
2	209227- <u>AAA</u> -IIIM	Inner 75 mm High Side - for Inside Belt Radius (III) See Charts
	209227- <u>AAA</u> -IIIH	Inner 150 mm High Side - for Inside Belt Radius (III) See Charts
<u>AAA</u> = Conveyor angle reference: 045, 090, 180		
<u>RRR</u> = Conveyor outside radius reference: 450, 600, 750, 900		
<u>III</u> = Conveyor inside radius reference: 150, 300, 450, 600		

Inside Belt Radius

45° Conveyors		Outside Radius			
		450	600	750	900
Conveyor Width	150	X	X	600	X
	300	X	X	450	600
	450	X	X	300	450
	600	X	X	X	300

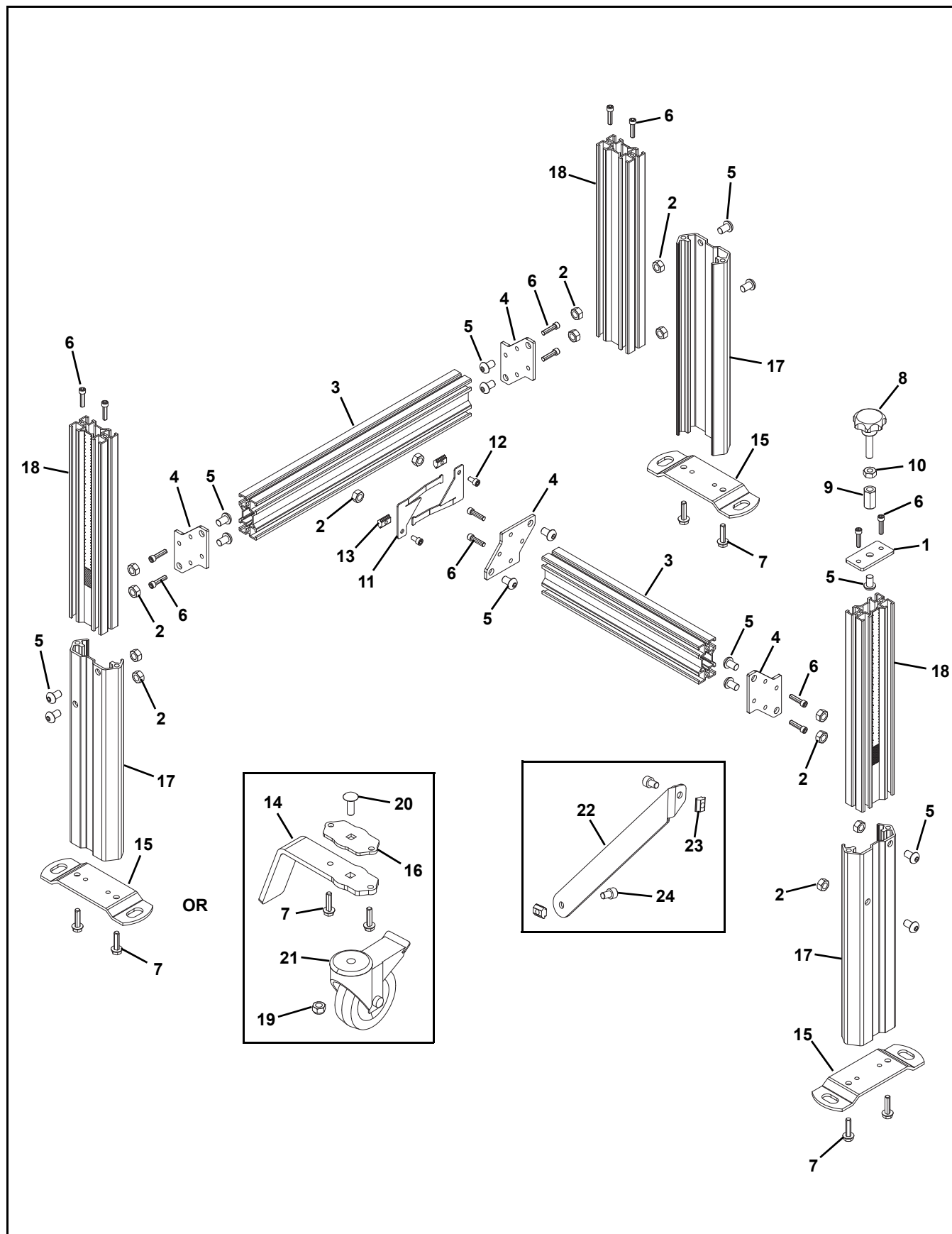
90° & 180° Conveyors		Outside Radius			
		450	600	750	900
Conveyor Width	150	300	450	600	X
	300	150	300	450	600
	450	X	150	300	450
	600	X	X	150	300

Adjustable Guiding



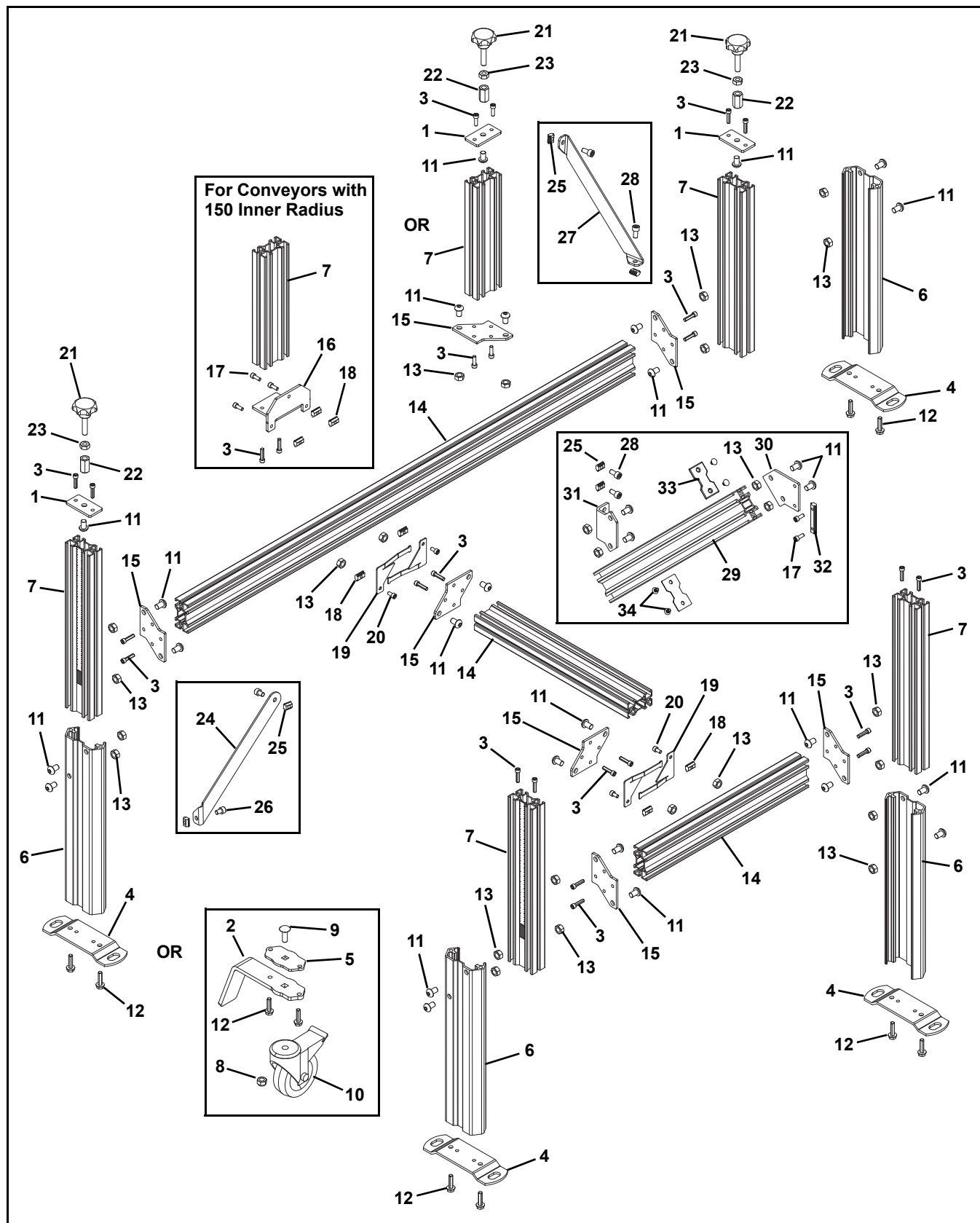
Item	Part Number	Description
1	206382	Insert Clamp
2	206383	Guide Cup
3	206385	Guide Tube
4	206397	Clip
5	206630	Knob
6	206692	Horizontal Tube
7	209260	Clamping Bracket
8	209261	Clamp Plate
9	911-710	Washer
10	9606160M	Hex Head Cap Screw, M6-1.00 x 160 mm
11	960625MSS	Hex Head Cap Screw, M6-1.00 x 25 mm
12	990601M	Hex Nut
13	990603M	Square Nut
14	FGRR-15x20P- <u>LLLLL</u> -M	Guide Rail
15 	FGRT-3x33- <u>LLLLL</u> -M	Guide Rail Cover
<u>LLLLL</u> = Part Length in mm with 1 decimal place.		
Example: Part length = 39 mm, <u>LLLLL</u> = 00390		

Support Stand for 45° and 90° Conveyors



Item	Part Number	Description
1	209075	Top Plate
2	991011M	Hex Nut
3	710210- <u>LLLLL</u> -M	Stand Crossmember
4	710006	Crossmember End Plate
	209250	Offset Crossmember End Plate (for nominal stand heights less than 500 mm for fixed feet or 650 mm with casters)
5	911016M	Button Head Screw, M10-1.50 x 16 mm
6	708180P	Trilobe Screw, M6-1.00 x 25 mm
7	960830MFT	Flanged Trilobe Screw, M8-1.25 x 30 mm
8	807-5780	Knob
9	991016M	Hex Nut Coupling, M10-1.50 x 30 mm
10	991001MSS	Hex Nut
11	209264	Locating Plate for Stands over 1050 mm
12	920612M	Socket Head Screw, M6-1.00 x 12 mm for Stands over 1050 mm
13	639971M	Drop-In Tee Bar for Stands over 1050 mm
14	209263	Anti-Tip Plate
15	710004	Stand Foot
16	710005	Caster Plate
17	710031- <u>LLLLL</u> -M	Stand Boot
18	710211- <u>LLLLL</u> -M	Vertical Leg
19	807-1303	Lock Nut
20	807-2820	Carriage Bolt, M10 x 30 mm
21	807-640	Caster
22	734056	Angle Brace (if applicable)
23	202390M	Drop-In Tee Bar
24	920812M	Socket Head Screw, M8-1.25 x 12 mm
<u>LLLLL</u> = Part Length in mm with 1 decimal place.		
Example: Part length = 39 mm, <u>LLLLL</u> = 00390		

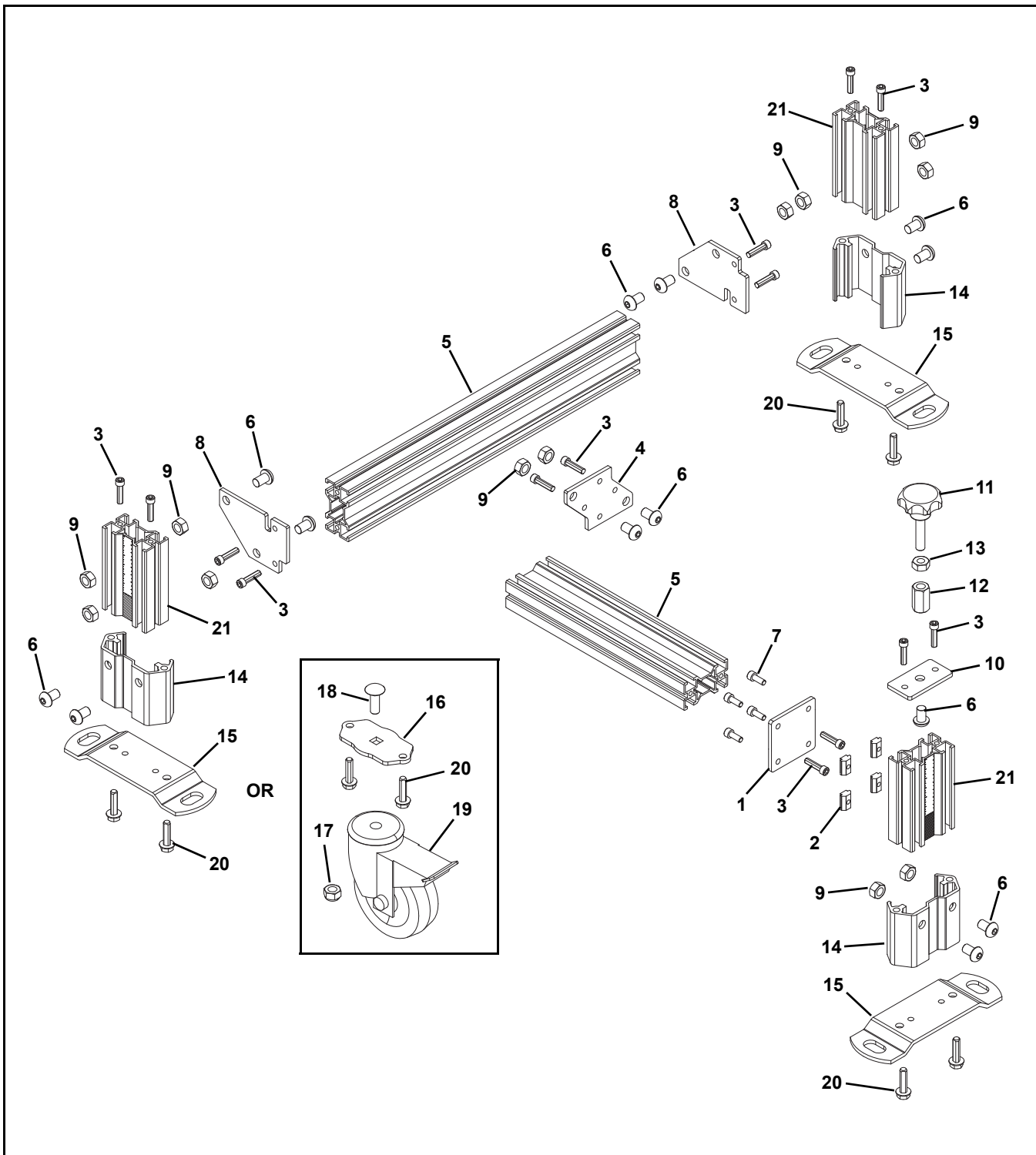
Support Stand for 180° Conveyors



Item	Part Number	Description
1	209075	Top Plate
2	209263	Anti-Tip Plate
3	708180P	Trilobe Screw, M6-1.00 x 25 mm
4	710004	Stand Foot
5	710005	Caster Plate
6	710031-LLLLL-M	Stand Boot
7	710211-LLLLL-M	Vertical Leg
8	807-1303	Lock Nut
9	807-2820	Carriage Bolt, M10 x 30 mm
10	807-640	Caster
11	911016M	Button Head Screw, M10-1.50 x 16 mm
12	960830MFT	Flanged Trilobe Screw, M8-1.25 x 30 mm
13	991011M	Hex Nut
14	710210-LLLLL-M	Stand Crossmember
15	710006	Crossmember End Plate
	209250	Offset Crossmember End Plate (for nominal stand heights less than 500 mm for fixed feet or 650 mm with casters)
16	209242	Stand Plate for Conveyors with 150 Inside Radius
17	920616M	Socket Head Screw, M6-1.00 x 16 mm
18	639971M	Drop-In Tee Bar for Stands over 1050 mm
19	209264	Locating Plate for Stands over 1050 mm
20	920612M	Socket Head Screw, M6-1.00 x 12 mm for Stands over 1050 mm
21	807-5780	Knob
22	991016M	Hex Nut Coupling, M10-1.50 x 30 mm
23	991001MSS	Hex Nut
24	734056	Angle Brace (if applicable)
25	202390M	Drop-In Tee Bar
26	920812M	Socket Head Screw, M8-1.25 x 12 mm
27	209272	Diagonal Brace (if applicable)
28	920816M	Socket Head Screw, M8-1.25 x 16 mm
29	710210-03130-M	Stand Brace for Conveyors with 450 mm Outside Radius (if applicable)
	710210-05480-M	Stand Brace for Conveyors with 600 mm Outside Radius (if applicable)
	710210-07360-M	Stand Brace for Conveyors with 750 mm Outside Radius (if applicable)
	710210-09400-M	Stand Brace for Conveyors with 900 mm Outside Radius (if applicable)

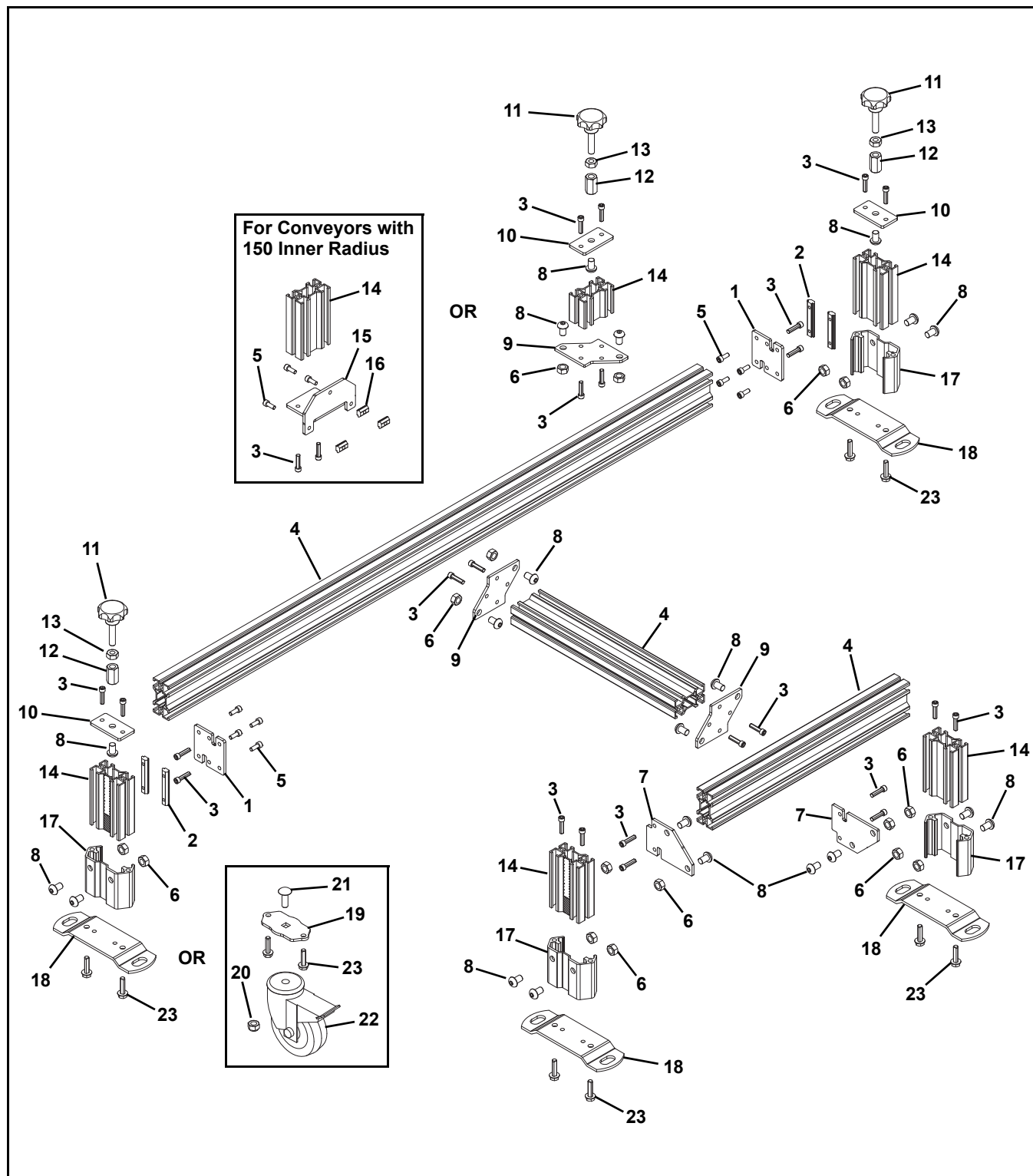
Item	Part Number	Description
30	209273	Face Plate
31	209274	Leg Mount Plate
32	300150M	Drop-In Tee Bar
33	710003	Tube Cover
34	807-1289	Plastic Rivet
LLLLL = Part Length in mm with 1 decimal place.		
Example: Part length = 39 mm, LLLLL = 00390		

Short Stand for 45° and 90° Conveyors



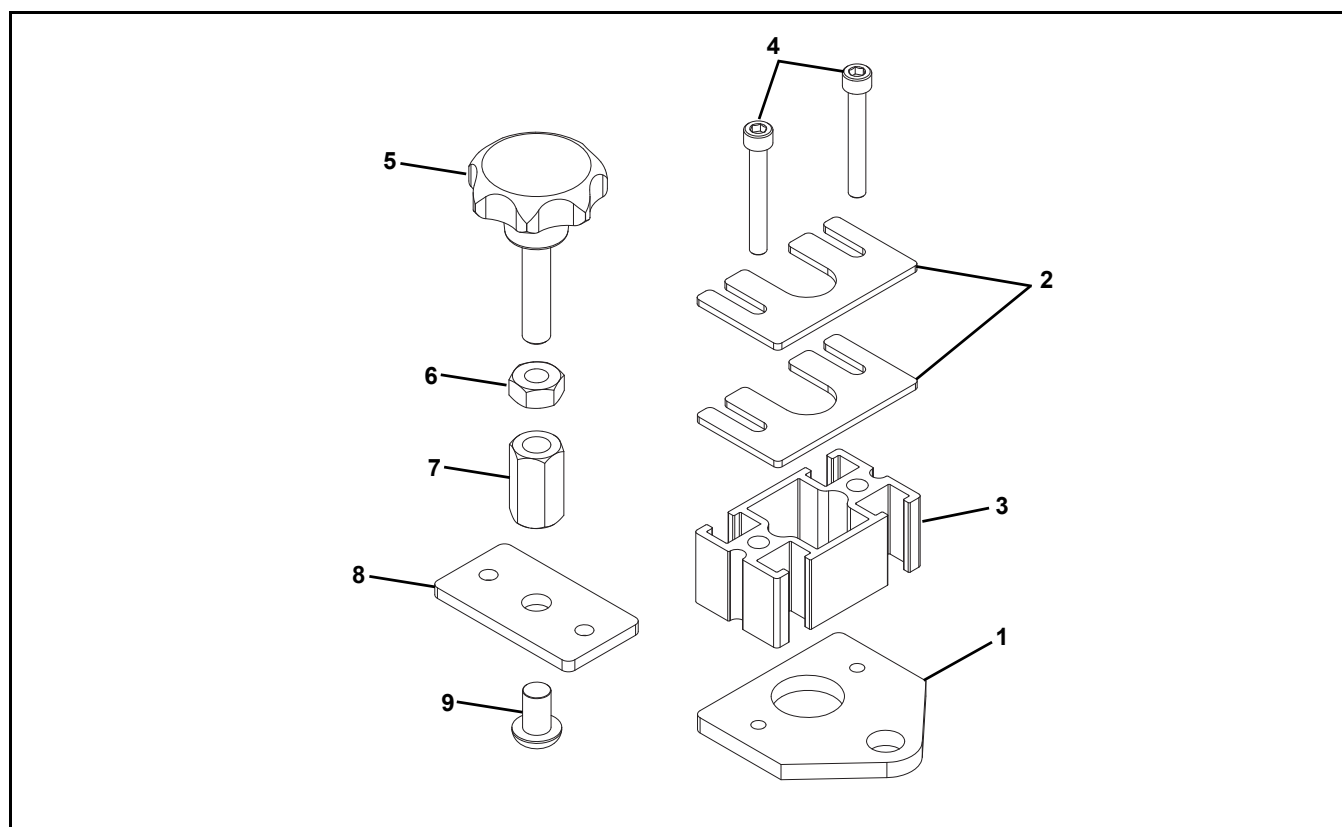
Item	Part Number	Description
1	205577	Stand Plate
2	639971M	Drop-In Tee Bar
3	708180P	Trilobe Screw, M6-1.00 x 25 mm
4	710006	Crossmember End Plate
5	710210- <u>LLLL</u> -M	Stand Crossmember
6	911016M	Button Head Screw, M10-1.50 x 16 mm
7	920812M	Socket Head Screw, M8-1.25 x 12 mm
8	209250	Offset Crossmember End Plate
9	991011M	Hex Nut
10	209075	Top Plate
11	807-5780	Knob
12	991016M	Hex Nut Coupling, M10-1.50 x 30 mm
13	991001MSS	Hex Nut
14	209185- <u>LLLL</u> -M	Stand Boot
15	710004	Stand Foot
16	710005	Caster Plate
17	807-1303	Lock Nut
18	807-2820	Carriage Bolt, M10 x 30 mm
19	807-640	Caster
20	960830MFT	Flanged Trilobe Screw, M8-1.25 x 30 mm
21	710211- <u>LLLL</u> -M	Vertical Leg
<u>LLLL</u> = Part Length in mm with 1 decimal place.		
Example: Part length = 39 mm, <u>LLLL</u> = 00390		

Short Stand for 180° Conveyors



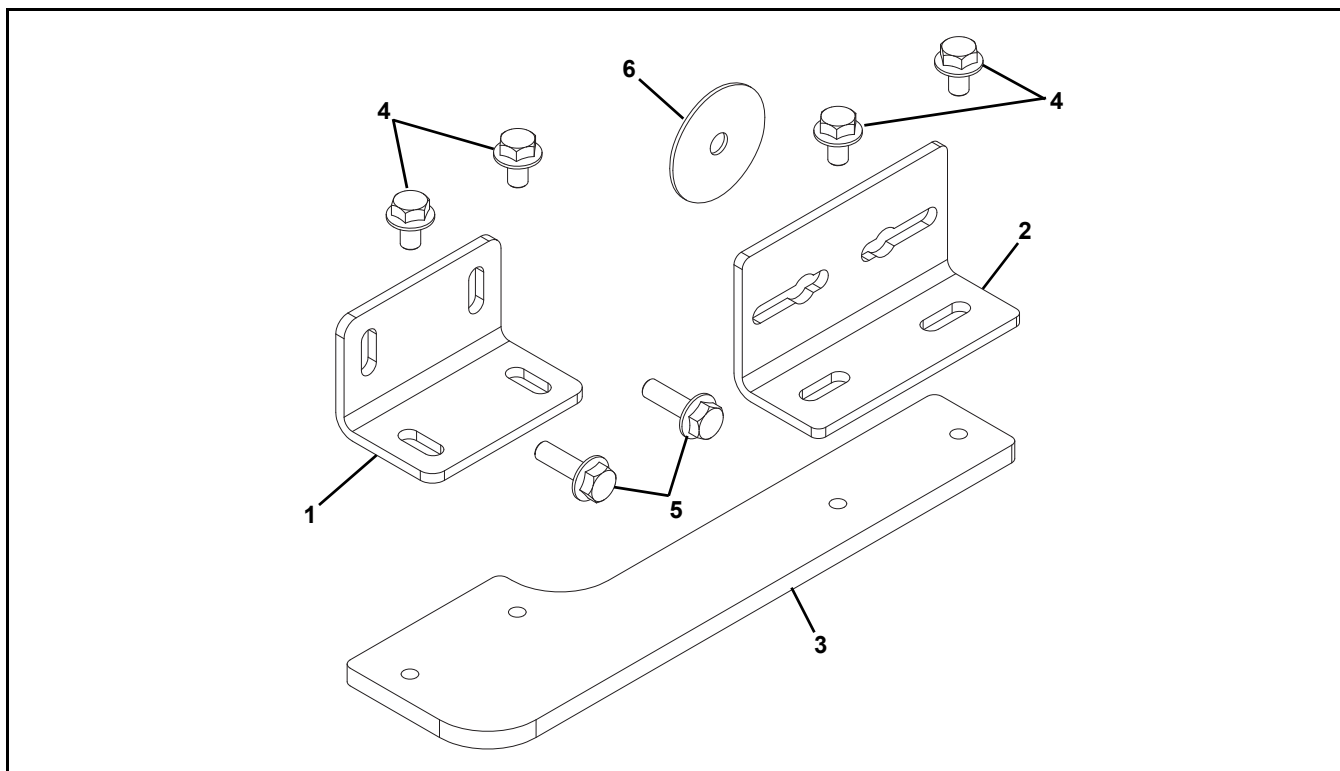
Item	Part Number	Description
1	209245	Crossmember End Plate
2	300150M	Drop-In Tee Bar
3	708180P	Trilobe Screw, M6-1.00 x 25 mm
4	710210- <u>LLLLL</u> -M	Stand Crossmember
5	920616M	Socket Head Screw, M6-1.00 x 16 mm
6	991011M	Hex Nut
7	209250	Offset Crossmember End Plate
8	911016M	Button Head Screw, M10-1.50 x 16 mm
9	710006	Crossmember End Plate
10	209075	Top Plate
11	807-5780	Knob
12	991016M	Hex Nut Coupling, M10-1.50 x 30 mm
13	991001MSS	Hex Nut
14	710211- <u>LLLLL</u> -M	Vertical Leg
15	209242	Stand Plate for Conveyors with 150 Inside Radius
16	639971M	Drop-In Tee Bar for Conveyors with 150 Inside Radius
17	209185- <u>LLLLL</u> -M	Stand Boot
18	710004	Stand Foot
19	710005	Caster Plate
20	807-1303	Lock Nut
21	807-2820	Carriage Bolt, M10 x 30 mm
22	807-640	Caster
23	960830MFT	Flanged Trilobe Screw, M8-1.25 x 30 mm
<u>LLLLL</u> = Part Length in mm with 1 decimal place.		
Example: Part length = 39 mm, <u>LLLLL</u> = 00390		

Table Top Support Stands



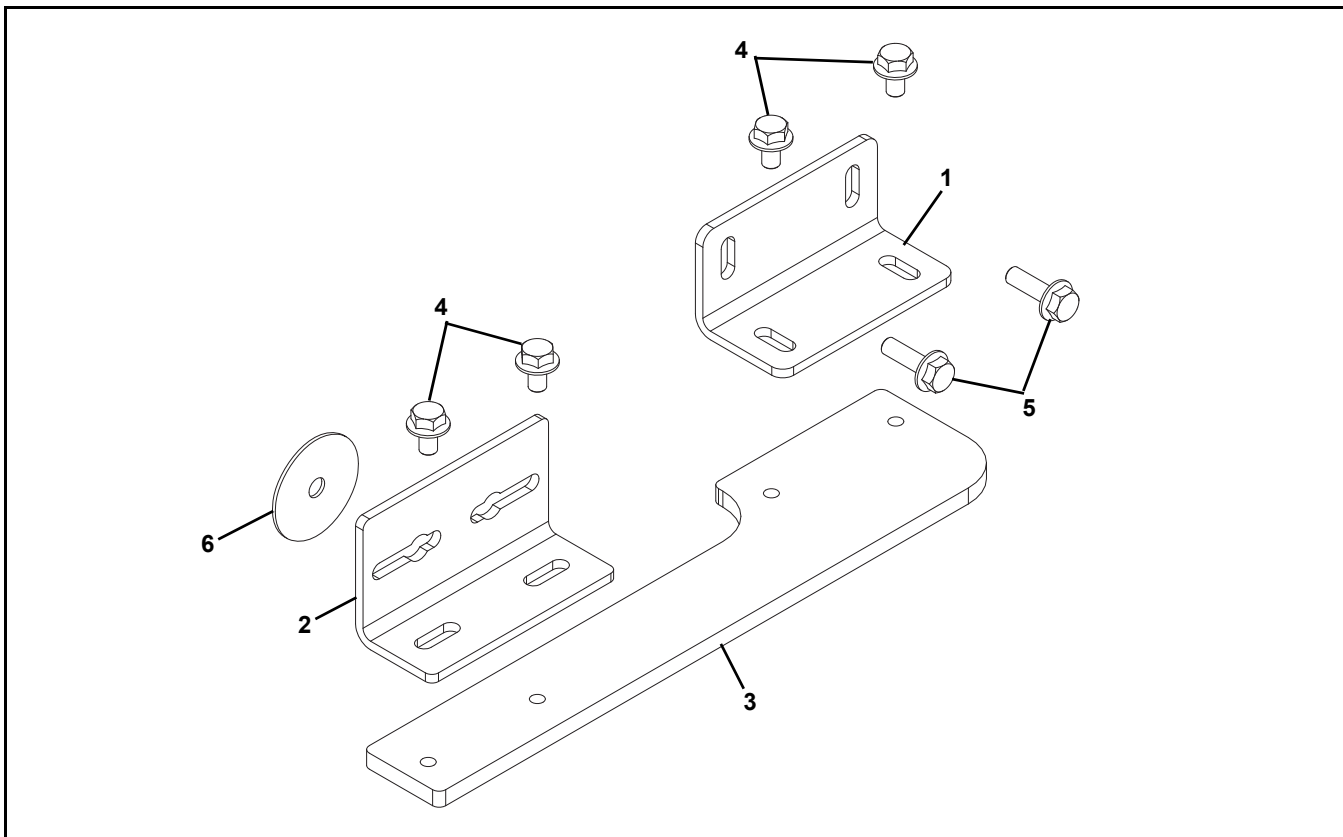
Item	Part Number	Description
1	209184	Stand Foot
2	209229	Shim Plate
3	643215P- <u>LLLLL</u> -M	Stand Tube
4	920630M	Socket Head Screw, M6-1.00 x 30 mm for Stand Height Range 0082 - 0088
	920635M	Socket Head Screw, M6-1.00 x 35 mm for Stand Height Range 0087 - 0093
	920640M	Socket Head Screw, M6-1.00 x 40 mm for Stand Height Range 0092 - 0098
	920645M	Socket Head Screw, M6-1.00 x 45 mm for Stand Height Range 0097 - 0103
	920650M	Socket Head Screw, M6-1.00 x 50 mm for Stand Height Range 0102 - 0108
	920655M	Socket Head Screw, M6-1.00 x 55 mm for Stand Height Range 0107 - 0113
	920660M	Socket Head Screw, M6-1.00 x 60 mm for Stand Height Range 0112 - 0118
	920665M	Socket Head Screw, M6-1.00 x 65 mm for Stand Height Range 0117 - 0123

Item	Part Number	Description
5	807-5780	Knob
6	991001MSS	Hex Nut
7	991016M	Hex Nut Coupling, M10-1.50 x 30 mm
8	209075	Top Plate
9	911016M	Button Head Screw, M10-1.50 x 16 mm
<u>LLLLL</u> = Part Length in mm with 1 decimal place.		
Example: Part length = 39 mm, <u>LLLLL</u> = 00390		

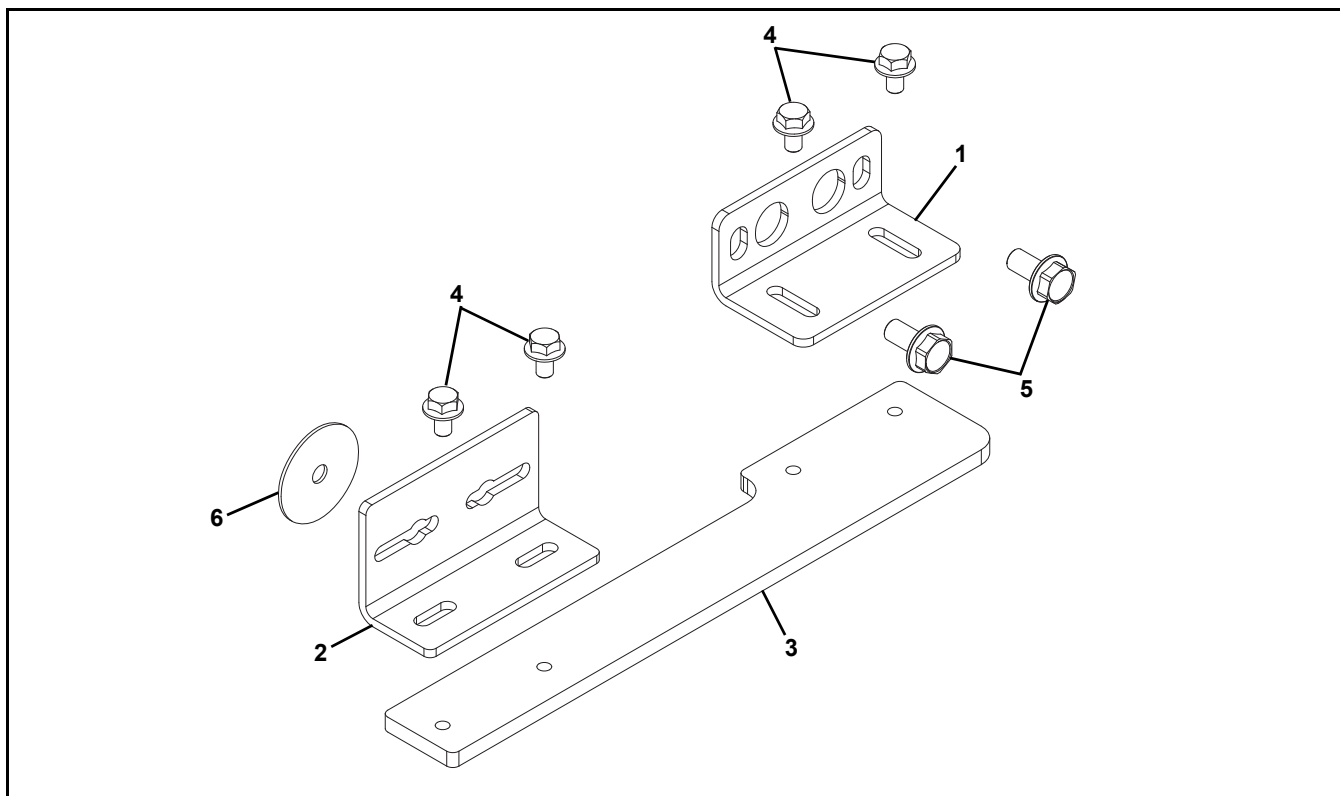
Conveyor Mounting Bracket for 2200 Conveyor

Item	Part Number	Description
1	209233	Bracket for 2200 Series Conveyor
2	209232	Bracket for Compact Curve Conveyor
3	209234	Nut Plate
4	960610MFY	Flanged Hex Head Cap Screw, M6-1.00 x 10 mm
5	960620MFY	Flanged Hex Head Cap Screw, M6-1.00 x 20 mm
6	807-692	Washer

Conveyor Mounting Bracket for 2700 Conveyor

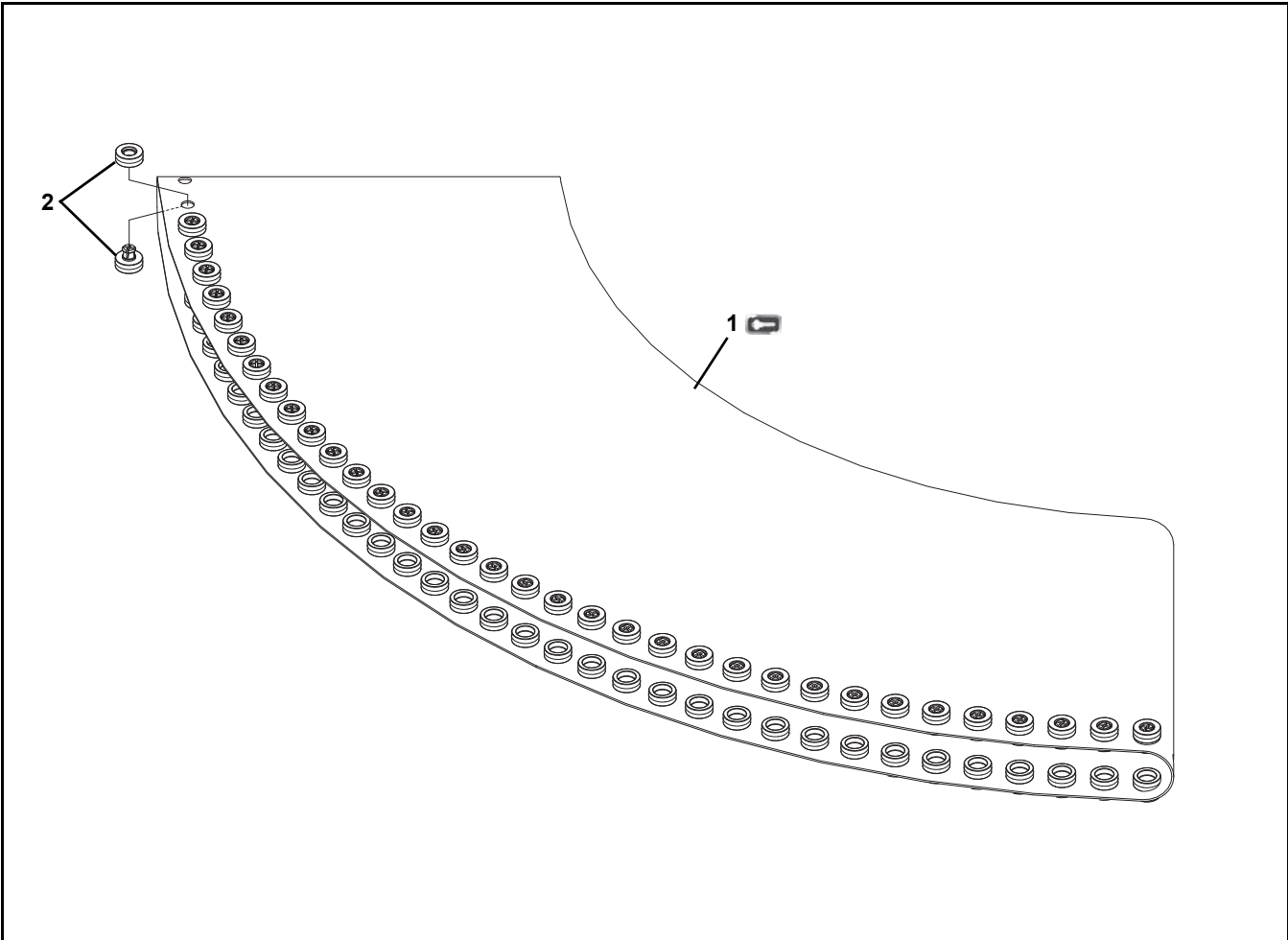


Item	Part Number	Description
1	209235	Bracket for 2700 Series Conveyor
2	209232	Bracket for Compact Curve Conveyor
3	209236	Nut Plate
4	960610MFY	Flanged Hex Head Cap Screw, M6-1.00 x 10 mm
5	960620MFY	Flanged Hex Head Cap Screw, M6-1.00 x 20 mm
6	807-692	Washer

Conveyor Mounting Bracket for AquaGard LP Conveyor

Item	Part Number	Description
1	209237	Bracket for AquaGard LP Conveyor
2	209232	Bracket for Compact Curve Conveyor
3	209238	Nut Plate
4	960610MFY	Flanged Hex Head Cap Screw, M6-1.00 x 10 mm
5	960816MFY	Flanged Hex Head Cap Screw, M8-1.25 x 16 mm
6	807-692	Washer

Conveyor Belt



Item	Part Number	Description
1 	209258-C1- <u>WWWWW</u> - <u>AAA</u> - <u>RRRR</u>	White High Friction Belt with Followers
	209258-C2- <u>WWWWW</u> - <u>AAA</u> - <u>RRRR</u>	Blue Low Friction Belt with Followers
	209258-C3- <u>WWWWW</u> - <u>AAA</u> - <u>RRRR</u>	Blue High Friction Belt with Followers
2	209035	Follower Kit
<u>WWWWW</u> = Conveyor width reference: 0150, 0300, 0450, 0600		
<u>AAA</u> = Conveyor angle reference: 045, 090, 180		
<u>RRRR</u> = Conveyor outside radius reference: 0450, 0600, 0750, 0900		

NOTES

Return Policy



Returns must have prior written factory authorization or they will not be accepted. Items that are returned to Dorner without authorization will not be credited nor returned to the original sender. When calling for authorization, please have the following information ready for the Dorner factory representative or your local distributor:

1. Name and address of customer.
2. Dorner part number(s) of item(s) being returned.
3. Reason for return.
4. Customer's original order number used when ordering the item(s). Dorner or distributor invoice number. Include part serial number if available.

A representative will discuss action to be taken on the returned items and provide a Returned Materials Authorization (RMA) number for reference. RMA will automatically close 30 days after being issued. To receive credit, items must be new and undamaged. There will be a return charge on all items returned for credit, where Dorner was not at fault. It is the customer's responsibility to prevent damage during return shipping. Damaged or modified items will not be accepted. The customer is responsible for return freight.

Return Product Type						
Product Line	Standard Products					ETO Parts
	Conveyors	Mounting Packages	Support Stands	Accessories, Standard Spare Parts & Standard Spare Flat Fabric Belts 8 Feet or Longer	Standard Belts: 8 feet or smaller Specialty Belts: Cleated, Specialty Fabric and Plastic Chain	All equipment and parts
1100 Series	30% return fee for all products except: 50% return fee for conveyors with modular belts, cleated belts or specialty belts.				Non-returnable	Case-by-Case
2200 Series						
2700 Series						
3200 Series						
DCMove Series						
Pallet Systems	50% return fee for all products, pallets and non-stock FM products are non-returnable.					
Electrical (Gearmotor, Controller)						
FlexMove						
ERT Series						
2200 Gravity Roller						
C3 Compact Curve	Non-returnable					
AquaGard Series						
AquaPruf Series						
Discontinued Production Lines						

Returns will not be accepted after 60 days from original invoice date. The return charge covers inspection, cleaning, disassembly, disposal and reissuing of components to inventory. If a replacement is needed prior to evaluation of returned item, a purchase order must be issued. Credit (if any) is issued only after return and evaluation is complete. Surcharges are non-refundable.

Dorner has representatives throughout the world. Contact Dorner for the name of your local representative. Our Customer Service Team will gladly help with your questions on Dorner products.

For a copy of Dorner's Warranty, contact Dorner, an authorized sales channel partner or visit our website: www.dornerconveyors.com.

For replacement parts, contact an authorized Dorner Service Center or the factory.

Disclaimer: Dorner Mfg. Corp. reserves the right to exercise its discretion to waive, decrease or increase any return fee or to deny any return of any product or components not listed in the Dorner Return Policy.

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CONVEYANCE SOLUTIONS

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