Industry Leading Hygienic Designs Fast, Simple to Use Online Configurator

Fast Deliveries

#### BISSC & USDA Certified Conveyors







## SANITARY CONVEYORS

Fast and Effective Sanitation From Light Wipe Down to Daily High-Pressure Wash Down Applications



## SANITARY CONVEYORS

#### **Dorner Sanitary Conveyors are Best for:**

- Bakery & Snack Foods Proteins
- Confectionery
- Medical

Dairy

- Fruits & Vegetables Ready to Eat Foods
- Pharmaceutical
- Processed Foods
- Raw Meats & Poultry
- Primary Packaging
- Secondary Packaging
- Pet Foods
- Bulk Products
- Bottling
- Health & Beauty

#### **Product Comparisons**

			Cleaning			Cleaning Agents				Environment		Sanitary Features			Regulations				Specifications		
		Wipe Down	Low Pressure Wash Down	High-Pressure Wash Down	Water	Soap/Water	Diluted Bleach or Alcohol	Foaming Caustic	Dry	Wet	Belt Lifters	Frame Cut-Outs	Tip-up Tail	3-A Sanitary Upgrades	Packaged Food	Dry Food	Ready to Eat	Meat, Poultry, Dairy	Belt Type	Frame Constructions	Configurations
Aqua Gard <sup>®</sup>	7100	х	x		x	x			х						x	х			Flexible Chain	Bolt Together Stainless Steel	Straight/ Curve/ Z-Frame
	LP	х	x		х	х	x		х				х		x	Х			Belt	Low Profile Stainless Steel	Straight
	7350	х	х		х	х	х		х	x			х		x	Х			Modular Belt and Belt	Bolt Together Stainless Steel	Straight/ Curve/ Z-Frame
AquaPruf	Modular Belt	х	x	x	x	х	x	х	х	х	х	х	х		х	х	х		Modular Belt	Continuous TIG Welded Stainless Steel	Straight/ Curve/ Z-Frame
	Belted	х	х	х	х	х	х	х	х	х	х	х	х		х	х	х		Belt	Continuous TIG Welded Stainless Steel	Straight/ Z-Frame
	Positive Drive Belt	х	х	x	x	x	x	х	х	х	х	х	х				х	х	Positive Drive Belt	Continuous TIG Welded Stainless Steel	Straight
	Ultimate	x	x	x	x	x	x	х	х	x	х	х	х	х			x	х	Belt, Positive Drive, Modular	Continuous TIG Welded Stainless Steel	Straight/ Curve/ Z-Frame
	VBT	x	x	x	x	x	x	х	х	x		x					х		Positive Drive Belt	Continuous TIG Welded Stainless Steel	Z-Frame

#### The Benefits of Dorner Sanitary Conveyors

#### **Industry Ready**

- Designed and manufactured to food equipment standards
- BISSC & USDA certified conveyors
- FDA approved materials and components

#### **Delivers Fast**

- Dorner sets the industry standard for rapid delivery •
- · Standard sanitary conveyors ship in as little as 10 business days



## **SANITARY CONVEYORS**

#### AquaGard 7100 Conveyors

- · Flexible and Cleated Flexible Chain Models
- Loads up to 318 kg (700 lbs)
- Widths: 114 mm (4.5 in) to 305 mm (12 in)
- Lengths: Up to 30,480 mm (10 ft)
- 300 Series stainless steel frame
- · All materials are FDA approved plastics and stainless steel
- · FDA approved oil impregnated wear strips on curves
- · Bolt together construction for modularity and future add-ons



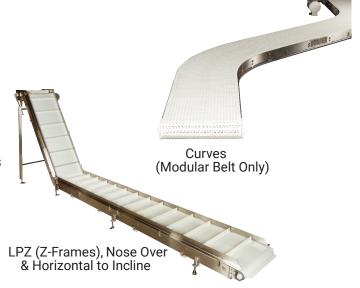
#### **AquaGard LP Series Conveyors**



- Belted and Cleated Belt Models
- Loads up to 22.7 kg (50 lbs)
- Widths: 70 mm (2.75 in) to 457 mm (18 in)
- Lengths: 500 mm (19.1 in) to 8,485 mm (18 ft)
- Robust welded 304 stainless steel frame with minimal horizontal surfaces
- Low profile, streamlined design for easy cleaning and integration
- Designed for wipe down and low pressure wash down with non-caustic chemicals

#### AquaGard 7350 Conveyors

- Belted, Cleated Belt, Modular Belt, Modular Cleated Belt Models and Positive Drive Options
- Loads up to 341 kg (750 lbs)
- Widths: 152 mm (6 in) to 914 mm (36 in)
- Lengths: 914 mm (3 ft) to 25,000 mm (82 ft)
- · FDA approved belting and plastic components
- 304 stainless steel frame
- Available in straights, curves or Z-Frame configurations
- Designed for wipe down and low pressure wash down with non-caustic chemicals



## **SANITARY CONVEYORS**

#### AquaPruf Conveyors

Aqua **Pru** 

- Belted, Cleated Belt, Modular Belt, Modular Cleated Belt Models and Positive Drive
- Loads up to 98 kg per square meter (20 lbs per square foot) of belt
- Widths: 152 mm (6 in) to 1,524 mm (60 in)
- Lengths: 914 mm (36 in) to 25,375 mm (999 in)
- Continuous TIG welded 304 stainless steel frame
- FDA approved belting and plastic components
- Tip-up tail, optional frame cut-outs and optional belt lifters allow for fast and effective sanitation
- Designed to withstand high-pressure (100-1,500 psi) spray and chlorinated solutions.
- · Features tool-less disassembly/assembly for cleaning of parts





#### **3-A Certified Conveyors**

- Models available as Ultimate 3-A:
  Straight Modular Elat Bolt, Straight
  - Straight Modular Flat Belt, Straight Modular Cleated Belt, LPZ Modular Cleated Belt and Positive Drive Belt
- Highest level of sanitation
- USDA red meat, poultry and dairy applications
- USDA and FDA approved belting and plastic components
- Meets 3-A, NSF and AMI design specifications

#### AquaPruf VBT (Vertical Belt Technology) Conveyors

- Cleated Belt and Modular Belt Options
- Designed for bulk product handling
- Widths: 305 mm (12 in) to 610 mm (24 in)
- Heights up to 6,096 mm (240 in)
- Open frame, tool-less sanitary design
- Continuous TIG welded 304 stainless steel frame with #4 Polish on all surfaces
- Open frame design for quick cleaning and more effective product changeover
- Proprietary staggered sidewall belt improves pocket capacity
- FDA Approved and USDA certified food safe belt material





## ENGINEERED SOLUTIONS SANITARY CONVEYORS



**Product Separation & Spacing** 



Pack-Off Stations



**Depositing Retracts** 



**Bulk Product Handling/Storeveyors** 



**Product Staging** 



**Ready-to-Eat Production Lines** 



Merging & Diverting



Singulating/Chicaning



#### **Product Rotation**



**Metal Detection** 

#### **Industrial & Automation Conveyors**









#### **Engineered Solutions**











**Parts** 



Service



**Online Configurator** 

#### Warranty

#### **Transforming Conveyor Automation**

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